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PRO COMP SUSPENSION

Suspension Systems that Work!

**PN# LL-5055
2005-2009
Toyota Tacoma
2wd / 4wd 2.25”
Leveling Kit**

This document contains very important information that includes warranty information and instructions for resolving problems you may encounter. Please keep it in the vehicle as a permanent record.

Part #	Description	Qty.
91-2836	STRUT SPACER	2
90-6317	HARDWARE PACK: SPACER MOUNT	1
72-043200810	7/16" GR. 8 PLATED HEX NUT	6
73-04300830	7/16" SAE FLAT WASHER	6
73-04300836	7/16" SPLIT LOCK WASHER	6

RECOMMENDED PRO COMP SHOCKS

2005-2007 Tacoma 4WD

Front Strut: 622053

ES9000 (rear): 922511

MX-6 (rear): MX6143

Optional Equipment Available from your Pro Comp Distributor!

4WD/2WD Pre Runner Suspension Lift Kit: 57096/57096MX

Coil Over Upgrade Kit: 57097/57097MX

Traction Bars: 72500B

Mounting kit: 72083B

Skid Plate: 57196

Light Bar: 25000

CV Style Driveshaft: 57098

Add-A-Leaf Kit: 13129

Also, Check out our outstanding selection of Pro Comp tires to compliment your new installation!

Introduction:

- ◆ This installation requires a professional mechanic!
- ◆ We recommend that you have access to a factory service manual for your vehicle to assist in the disassembly and reassembly of your vehicle. It contains a wealth of detailed information.
- ◆ Prior to installation, carefully inspect the vehicle's steering and driveline systems paying close attention to the tie rod ends, ball joints, wheel bearing preload, pitman and idler arm. Additionally, check steering-to-frame and suspension-to-frame attaching points for stress cracks. The overall vehicle must be in excellent working condition. Repair or replace all worn or damaged parts!
- ◆ Read the instructions carefully and study the illustrations before attempting installation! You may save yourself a lot of extra work.
- ◆ Check the parts and hardware against the parts list to assure that your kit is complete. Separating parts according to the areas where they will be used and placing the hardware with the brackets before you begin will save installation time.
- ◆ Check the special equipment list and ensure the availability of these tools.
- ◆ Secure and properly block vehicle prior to beginning installation.
- ◆ ALWAYS wear safety glasses when using power tools or working under the vehicle!
- ◆ Use caution when cutting is required under the vehicle. The factory undercoating is flammable. Take appropriate precautions. Have a fire extinguisher close at hand.
- ◆ Foot pound torque readings are listed on the Torque Specifications chart at the end of the instructions. These are to be used unless specifically directed otherwise. Apply thread lock retaining compound where specified.
- ◆ **Please note that while every effort is made to ensure that the installation of your Pro Comp lift kit is a positive experience, variations in construction and assembly in the vehicle manufacturing process will virtually ensure that some parts may seem difficult to install. Additionally, the current trend in manufacturing of vehicles results in a frame that is highly flexible and may shift slightly on disassembly prior to installation. The use of pry bars and tapered punches for alignment is considered normal and usually does not indicate a faulty product. However, if you are uncertain about some aspect of the installation process, please feel free to call our tech support department at the number listed on the cover page. We do not recommend that you modify the Pro Comp parts in any way as this will void any warranty expressed or implied by the Pro Comp Suspension company.**

**Please read instructions thoroughly and completely before beginning installation.
Installation by a trained mechanic is recommended**

Step 1:

Position your vehicle on a smooth, flat, hard surface (i.e. concrete or asphalt). Block the rear tires and set the emergency brake.

Measure and record the distance from the center of each wheel to the top of its fender opening. Record below.

LF: _____ **RF:** _____

LR: _____ **RR:** _____

Step: 2

Lift the front wheels off the ground. Use jack stands or a (2) two post lift if available, and remove both front wheels.

Starting from the passenger side, remove the sway bar end link nuts on both sides of truck, *Insert A*

Remove bolts holding the front of the sway bar. *Insert B*

Unbolt ABS bracket bolts on the knuckle and upper a-arm. *Insert C*

Unbolt brake line bracket bolts on the knuckle and frame. *Insert C*

Remove the tie rod end from the knuckle.

Remove the cotter pin and loosen but Do Not Remove the upper ball joint nut. Use of a hammer to break the ball joint free may be needed. *Insert D*



Insert A



Insert B



Insert C



Insert D

Remove the three upper strut mounting bolts. Remove the lower strut mounting bolt,

Insert E

It is recommended that you complete one side of the installation before starting the second side.

Step 3

Remove the strut from the vehicle and mount it in a bench vise. Install the strut spacer (91-3836), and torque OE fasteners to factory specifications.

Note: the shape of the strut spacer (90-3836); the strut will be rotated 180 degrees when reinstalled.



Step: 4

Reinstall the strut assembly in its stock location, and re-install upper ball joint. Secure using the supplied 7/16" hardware. Torque according to the torque chart on page 7.

**It may be necessary to push the lower a-arm down to aid in the re-installation of the strut assembly, and a floor jack to raise the lower a-arm up in order to get the upper ball joint bolt installed.*

Re-attach ABS line brackets.



Step: 5

Repeat steps 2 through 4 on the Driver's Side of the vehicle. Then re-install the sway bar nuts and bolts and tie rod ends on both sides after the upper ball joints have been re-attached. Reattach the brake line and ABS line into their original mounting places.

Follow each step closely, making sure to double check the torque on all fasteners.

Step: 6

Wheel Alignment; a certified alignment technician that is experienced with lifted vehicles is recommended to perform the alignment.

*It is recommended that you have your vehicle's alignment checked whenever installing new tires

*Adjust your headlights whenever your vehicle's ride height is altered.



Before



After

Vehicle Handling Warning

Vehicles with altered suspensions will handle differently than stock. Take time to familiarize yourself with the new handling of your vehicle.

DRIVE SAFELY AND WEAR YOUR SEATBELT.

Installation Warning

Always wear proper safety equipment and use the correct tools when installing any suspension upgrade. Make sure vehicle is on a flat surface and you are using jack stands or a lift rated for the weight of the vehicle.

Warning! This **Pro Comp** Leveling Kit is designed and engineered to level out a stock vehicle with no prior modifications. The use of this kit along with items such as rear lift blocks or spacers, add a leafs, airbags, suspension lifts, body lifts or any other type of lifting accessory shall be done at the vehicles owners risk and will void any and all warranties in effect or implied by **Pro Comp**.

Use this only as a guide for hardware without a called out torque specification in the instruction manual.

Bolt Torque and ID						
Decimal System			Metric System			
All Torques in Ft. Lbs. Maximums						
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 9.8	Class 10.9	Class 12.9
5/16	15	20	M6	5	9	12
3/8	30	45	M8	18	23	27
7/16	45	60	M10	32	45	50
1/2	65	90	M12	55	75	90
9/16	95	130	M14	85	120	145
5/8	135	175	M16	130	165	210
3/4	185	280	M18	170	240	290

1/2-13x1.75 HHCS **Grade 5 Grade 8**
(No. of Marks + 2)

D T L X

G = Grade (Bolt Strength)
D = Nominal Diameter (Inches)
T = Thread Count (Threads per Inch)
L = Length (Inches)
X = Description (Hex Head Cap Screw)

M12-1.25x50 HHCS

D T L X

P = Property Class (Bolt Strength)
D = Nominal Diameter (Millimeters)
T = Thread Pitch (Thread Width, mm)
L = Length (Millimeters)
X = Description (Hex Head Cap Screw)

Notice to Owner operator, Dealer and Installer:

Vehicles that have been enhanced for off-road performance often have unique handling characteristics due to the higher center of gravity and larger tires. This vehicle may handle, react and stop differently than many passenger cars or unmodified vehicles, both on and off-road. You must drive your vehicle safely! Extreme care should always be taken to prevent vehicle rollover or loss of control, which can result in serious injury or even death. Always avoid sudden sharp turns or abrupt maneuvers and allow more time and distance for braking! Pro Comp reminds you to fasten your seat belts at all times and reduce speed! We will gladly answer any questions concerning the design, function, maintenance and correct use of our products.

Please make sure your Dealer/Installer explains and delivers all warning notices, warranty forms and instruction sheets included with Pro Comp product.

Application listings in this catalog have been carefully fit checked for each model and year denoted. However, Pro Comp reserves the right to update as necessary, without notice, and will not be held responsible for misprints, changes or variations made by vehicle manufacturers. Please call when in question regarding new model year, vehicles not listed by specific body or chassis styles or vehicles not originally distributed in the USA.

Please note that certain mechanical aspects of any suspension lift product may accelerate ordinary wear of original equipment components. Further, installation of certain Pro Comp products may void the vehicle’s factory warranty as it pertains to certain covered parts; it is the consumer’s responsibility to check with their local dealer for warranty coverage before installation of the lift.

Warranty and Return policy:

Pro Comp warrants its full line of products to be free from defects in workmanship and materials. Pro Comp’s obligation under this warranty is limited to repair or replacement, at Pro Comp’s option, of the defective product. Any and all costs of removal, installation, freight or incidental or consequential damages are expressly excluded from this warranty. Pro Comp is not responsible for damages and / or warranty of other vehicle parts related or non-related to the installation of Pro Comp product. A consumer who makes the decision to modify his vehicle with aftermarket components of any kind will assume all risk and responsibility for potential damages incurred as a result of their chosen modifications. Warranty coverage does not include consumer opinions regarding ride comfort, fitment and design. Warranty claims can be made directly with Pro Comp or at any factory authorized Pro Comp dealer.

IMPORTANT! To validate the warranty on this purchase please be sure to mail in the warranty card.

Claims not covered under warranty-

- Parts subject to normal wear, this includes bushings, bump stops, ball joints, tie rod ends and heim joints
 - Discontinued products at Pro Comp’s discretion
- Bent or dented product
- Finish after 90 days
- Leaf or coil springs used without proper bump stops
- Light bulbs
- Products with evident damage caused by abrasion or contact with other items
- Damage caused as a result of not following recommendations or requirements called out in the installation manuals
- Products used in applications other than listed in Pro Comp’s catalog
- Components or accessories used in conjunction with other manufacturer’s systems
- Tire & Wheel Warranty as per Pro Competition Tire Company policy
- Warranty claims without “Proof of Purchase”
- Pro Comp Pro Runner coil over shocks are considered a serviceable shock with a one-year warranty against leakage only. Rebuild service and replacement parts will be available and sold separately by Pro Comp. Contact Pro Comp for specific service charges.
- Pro Comp accepts no responsibility for any altered product, improper installation, lack of or improper maintenance, or improper use of our products.

E-Mail: tech@explorerprocomp.com
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Fax: (619) 216-1474
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PLACE
WARRANTY REGISTRATION
NUMBER
HERE: _____