

Product Data Sheet

A premium, fast drying, rubber based, sealer that skins in 2 to 3 minutes. Use to seal small gaps or seams where minimal flexibility is required. Can be used to seal any body seam against moisture or dust and to finish skin panels. This product is easily tooled into a fine featheredge. Adheres to bare or painted metals and automotive plastics. Excellent for base coat/clearcoat systems, enamel, lacquer and urethane paints, galvanized metal, aluminum, glass, plastics and primers. Used for door skins, drip rails, tail lights and trunk seams.

PRODUCT

PF 213	300 ml (10.4 fl oz)	Off-White
PF 214	300 ml (10.4 fl oz)	Black

APPLICATION:



1. Temperature of material and surfaces should be above 18°C (65°F). Clean metal surfaces with PF 605 Wax and Grease Remover. Clean plastic surfaces with PF 606 Plastic Parts Cleaner.
2. Cut spout to desired bead size and puncture inner seal.
3. Flow bead directly into seam or joint. Brush or feather if desired. Material may be tooled with a putty stick dampened with PF 600 General Purpose Adhesive Cleaner.
4. Can be painted after surface skins. For best results, paint after 1 hour.
5. Sealer must be painted if exposed to sunlight.
6. Remove excess material with General Purpose Adhesive Cleaner

Note: Do not use on seams and joints that have a lot of mechanical stress, shock and vibration. Do not use to fill gaps larger than 3mm (1/8"). Use PF 211 or PF 224 Urethane Sealer/Adhesive for these applications.

CLEAN UP



Clean equipment immediately after use with PF 600 General Purpose Adhesive Cleaner.

TECHNICAL DATA:

APPEARANCE: Black, Off White
SOLIDS: 67.5%
FLASHPOINT: 7°C TCC (45°F)

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.



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Firm - N - Flex Premium Rubber Based Seam Sealer PF213, PF214

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION:

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

PRODUCT USE:

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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