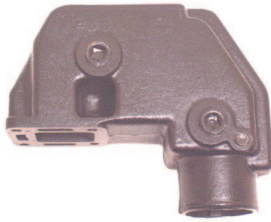


MerCruiser 4 Cylinder 181 C.I.D. 140 H.P. Model 140 Engine Log Style Direct Replacement



MC 1 52390



MC 20 60426



MC 20 61851A3



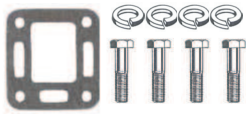
MC 29 47587



MC 29 60372



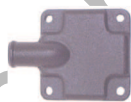
MC47 475KIT



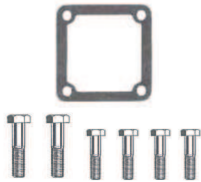
MC 20 60426P



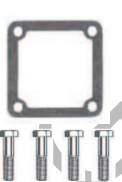
1 54870/73813



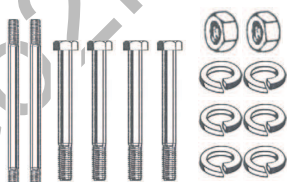
1 60252



1 60252P



1 54870P



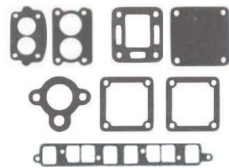
MC 1 52390P



MC 20 60207



MC 20 55730



MC47 27 53354A1



MC47 27 73814



MC47 27 52076



MC47 27 48043



MC47 27 53354

MC-1-52390	Direct replacement water cooled exhaust manifold. Replaces MerCruiser part # B-52390A1. For serial # 3332138 and up.
MC-20-60426	Direct replacement exhaust elbow riser (utilizes a stainless steel sleeve at the water/air mixing area). Replaces MerCruiser part #B-60426A1.
MC-20-76351	Direct replacement exhaust elbow riser. Replaces MerCruiser part # B-76351A1. Not pictured.
1-54870	Direct replacement exhaust manifold rear end cap. Serial # 4481625 and below.
1-54870P	Rear end cap mounting package.
1-60252	Direct replacement exhaust manifold end cap/connector. Replaces MerCruiser part # B-60252.
1-60252P	Front end plate mounting package.
1-73813	Direct replacement exhaust manifold rear end cap. Serial # 4481625 and up.
MC-1-52390P	Exhaust manifold mounting package.
MC-20-55730	Stainless steel fresh water cooling block off plate for use with MerCruiser riser #'s 60426, 76351 and 76771. Requires (2) gaskets part # MC47-27-52076.
MC-20-60207	Stainless steel block off plate (with vent hole) for use with MerCruiser riser #'s 60426, 76351 and 76771. Requires (2) gaskets part # MC47-27-52076. Used in pre-heating plumbing systems.
MC-20-60426P	Exhaust riser elbow mounting package. For use with both MC-20-60426 and MC-20-76351 risers.
MC-20-61851A3	Manifold to riser 3" spacer (single block). Includes all mounting hardware, gaskets and drain plug.
MC-29-47587	Lower thermostat housing.
MC-29-60372	Upper thermostat housing.
MC47-475KIT	Thermostat kit (includes gasket and thermostat).
MC47-27-48043	Direct replacement exhaust manifold end cap/connector gasket (will fit both ends).
MC47-27-52076	Direct replacement exhaust elbow to exhaust manifold gasket.
MC47-27-53354	Direct replacement exhaust manifold to cylinder head gasket.
MC47-27-53354A1	Exhaust manifold gasket set.
MC47-27-73814	Direct replacement exhaust manifold end cap gasket. Utilized with 1-73813 rear end cap.

Note:
Manifold includes all plugs, gaskets and mounting hardware to head. Riser includes plugs, gasket and mounting hardware to mount to manifold.