

CONTENT

- Verify Task List in Home Page
- Search for a Document Object
- Create Ad-hoc Document Object
- Supplier Flow for PPAP Document Object
- Add a file to the document Object

Demonstration

Verify Task List in Home Page

BEAMS Home Page

The screenshot shows the BEAMS Home Page with the following elements:

- Announcements:** Includes "Show History" and "Create New" buttons.
- Watch List:** A section with a "Save Mail Settings" button, highlighted with a blue circle and the number 1.
- User Tasks:** A filter section with dropdown menus for "Design Customer" (DMO), "Program Model Year" ({ All }), "My Program Group" ({ All }), "Users", "Process" (PLM PPAP), and "Status" ({ All }). It also includes a "Description" field with a "contains" dropdown and a "Date" field. A purple circle with the number 2 is placed over the filter area.
- Task List:** A table titled "PLM PPAP (35 pending)" with columns for "Status", "Description", and "Date". A red circle with the number 3 is placed over the table.

Status	Description	Date
NEW	Late Supplier Response 7282-4535-30 (ACC1)	5/7/2012
	Supplier Provides PPAP Documents Testing duplicate attributes	5/4/2012
	PPAP Scheduled by Supplier PPAP-From:Dave PSW Test	5/4/2012
	ComBU Review Timing Proposal 7116-4027 Combu new part	5/3/2012
	ComBU Review Timing Proposal 7116-4027 Combu new part	5/3/2012
	SQE Review testing roles ap take 2	5/3/2012
	Late Supplier Response PPAP-From:PPAP needed for 7283-0320-40	5/3/2012
	Supplier Provides PPAP Documents testing roles for AP	5/2/2012
	Supplier Provides PPAP Documents 7287-0086-30 (Molex)	4/30/2012
	DMO Review PPAP-From:7035-8278 (Park Ohio Products - US)	4/30/2012
	Late Supplier Response att test 4-7-12	4/27/2012
	Late Supplier Response att test 4-7-12 B	4/27/2012

1 Watch List

2 Filter for Tasks

3 Tasks In Process

Watch List

To be able to use Watch list capability in System, you first have to enter a Document Object that user wants to keep an eye on. Then Click on Button **Watch This**



Document Object will appear on Home page on Watch list area



Can Program to receive e-mail every time the Document Object Changes Status, have to check Mail box and Click “Save Mail Settings” Button

Filter For Tasks

User Tasks

Include Inactive

Design Customer:

Program Model Year:

My Program Group: 

User:

Process:

Status:

Description:

Date: to
(Date Format: mm/dd/yyyy)

35 item(s) found

- Click “Set to My Task” Button to filter by tasks you are responsible for in BEAMS.
- Click “Reset” Button to clear tasks in Home page

Tasks in Process

Click on the link that is on description field to be able to enter Document Object of the part you are responsible for.

Search	Set to My Tasks	Reset	35 item(s) found
PLM PPAP (35 pending)			
Status	Description	Date	
NEW DMO Task Assume Request	12047767 PPAP from Supplier	5/7/2012	
NEW ComBU Prepare Customer Docs	7116-4027 Combu new part	5/7/2012	
NEW Late Supplier Response	7282-4535-30 (ACC1)	5/7/2012	
Supplier Provides PPAP Documents	Testing duplicate attributes	5/4/2012	
PPAP Scheduled by Supplier	PPAP-From:Dave PSW Test	5/4/2012	
SQE Review	testing roles ap take 2	5/3/2012	
Late Supplier Response	PPAP-From:PPAP needed for 7283-0320-40	5/3/2012	
Supplier Provides PPAP Documents	testing roles for AP	5/2/2012	
Supplier Provides PPAP Documents	7287-0086-30 (Molex)	4/30/2012	
DMO Review	PPAP-From:7035-8278 (Park Ohio Products - US)	4/30/2012	

Status.- It's the current status that the Document Object is in.

Description.- usually have a Yazaki Part number, plus the supplier that will provide documentation.

Date.- Date when document object is created

Demonstration

Search for Parts and Display Related
Documents
Search for Documents

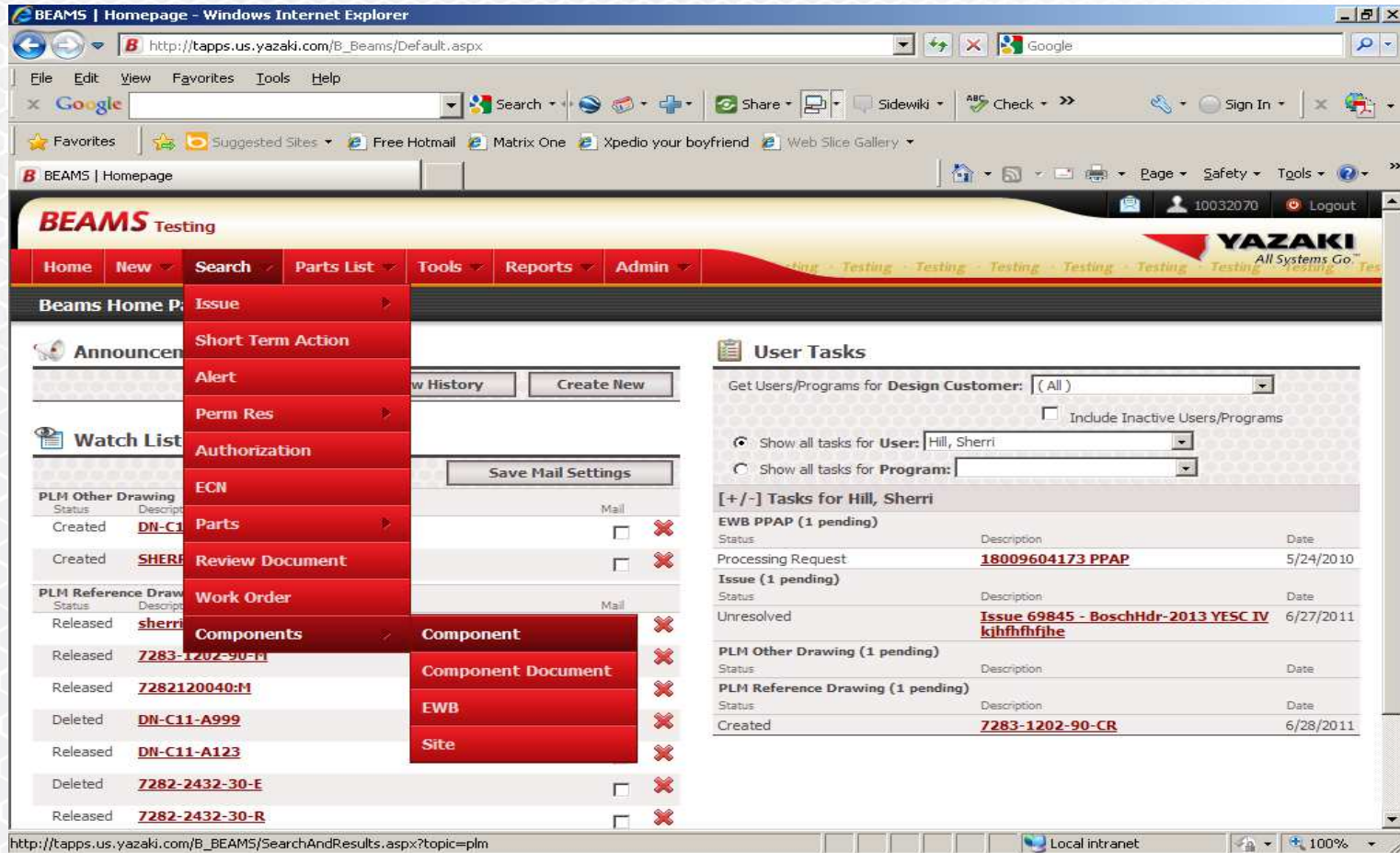
GENERAL

There are two ways to search for a Document:

- ❖ By searching for a part, then view it's attached documents
- ❖ By searching for a document directly

SEARCH FOR PARTS

By Using the Menu Bar:



SEARCH → COMPONENT → COMPONENT

SEARCH FOR PARTS

Search and Results

Search PLM

All Components

Materials

Connectors

Power Distribution Systems

Seal

Terminals

Electronics

Fasteners

Covering / Protector

Other

Wire

Labels

Short Wire Harness

Part Number:

Description:

Supplier Name:

Customer Name:

US OEM Program:

US OEM Model Year:

Policy:

Plant:

Customer:

Search Type:

SEARCH FOR PARTS

In the part number area you can:

- Enter a partial number with an *
- Enter the full part number
- Enter in either a Supplier or Yazaki part number
- Part number can be added with or without dashes
- Additional information can be added to reduce the search like Customer, Description, OEM Program/Model Year

Press the “Search” button at bottom of screen to obtain the search results (or hit the enter key)

Search							Reset
YazakiPartNumber <small>△</small>	Compare	Description <small>△</small>	Ranking <small>▽</small>	Class <small>△</small>	Unit Of Measur		
<input type="text"/>		<input type="text"/>	<input type="text"/>	<input type="text"/>			
No data to display							
Compare Selected							

If there is only one Search result the Component Details screen will open up automatically.

Component Details

Component Details

Yazaki Part Number: **70358278**

Class: **Grommet**

Description: **FRONT DOOR GROMMET; GROMMET DOUBLE R 410**

Lifecycle status: **Active**

Drawing: [No Drawing Available](#)

Characteristics

Catalog Type: **Yazaki Catalog Part**

Color (Component): **Black**

Design Division: **AUTOMOTIVE TOYOTA BUSINESS UNIT CMP**

Dim-X/D (Width or Diameter) [mm]: **71**

Prototype Part No: **7F8935-T434**

SEINE Customer Item: **8281912440 [TOYOTA MOTOR CORPORATION]**

SEINE Customer Item: **8281902080 [TOYOTA MOTOR CORPORATION]**

SEARCH FOR PARTS

If there is more than one Search result then you will need to select and click on the link of the part number that you need to view

YazakiPartNumber ^Δ	Compare	Description ^Δ	Class ^Δ	Unit Of Measure ^Δ	Life Cycle ^Δ	SAP Materi
<input type="text"/>		<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
72821200	<input type="checkbox"/>	2.3-2 090-2 20P CONNECTOR SUB- ASSEMBLY M	Connector Assembly	pcs	Active	306020000
7282120010	<input type="checkbox"/>	2.3-2 090-2 20P CONNECTOR SUB- ASSEMBLY M	Connector Assembly	pcs	Active	306020000
7282120030	<input type="checkbox"/>	2.3-2 090-2 20P CONNECTOR SUB- ASSEMBLY M	Connector Assembly	pcs	Active	306020000
7282120040	<input type="checkbox"/>	090-2 20P CONNECTOR SUB- ASSEMBLY MALE; H	Connector Assembly	pcs	Active	306020000
7282120050	<input type="checkbox"/>	090-2 20P CONNECTOR SUB- ASSEMBLY MALE; 0	Connector Assembly	pcs	Active	306020000
7282120060	<input type="checkbox"/>	090-2 20P CONNECTOR SUB- ASSEMBLY MALE;	Connector Assembly	pcs	Deleted	306020000

SEARCH FOR PARTS

Component Details

Component Details

Yazaki Part Number: **7282120040**

Class: **Connector Assembly**

Description: **090-2 20P CONNECTOR SUB-ASSEMBLY MALE; H**

Lifecycle status: **Active**

Drawing: [No Drawing Available](#)

Characteristics

Applicable Part: **71144021**

Applicable Part: **7114405308**

Applicable Part: **71144022**

Applicable Part: **7116405208**

Applicable Part: **71144020**

Applicable Part: **7114462402**

Catalog Type: **Yazaki Catalog Part**

Color (Component): **Light Gray**

View Documents Attached to Parts

To view the PSW cover sheet, Interim PPAP, or the PPAP document scroll down to Internal Documents.



Note: General Users will only be able to view the PSW cover Sheet. Based on the Role assigned to you within BEAMS will depend on if you can view the PPAP Documents and it's file image.

Documents	Crimping Spec	Purchasing	PSW	Cap-H	Where Used	EWB	Related Parts
-----------	---------------	------------	-----	-------	------------	-----	---------------

Internal Documents

Show Document History Group By Document Type

[Add Existing Document](#)

#	Document Name:	Revision Level:	Document Type	Status:	Phase:	
70358278		0	SOC Evidence	Current	Released	Detail
7035-8278 (Park Ohio Products - US)		1	PSW Coversheet	Approved	Released	Detail 
PPAP-From:7035-8278 (Park Ohio Products - US)			PPAP Document	DMO Review	In Process	Detail 

Type: Component Reference Drawing Document Name: [Create](#)

Within BEAMS:

Internal Documents are documents that are released by YNA

External Documents are documents that are released outside of YNA like Japan (Seine), Europe (Ematrix), & eventually Suppliers.

SEARCH FOR DOCUMENTS

By Using the Menu Bar:

The screenshot shows the BEAMS Testing web application interface. The browser window title is "BEAMS | View Details - Windows Internet Explorer". The address bar shows the URL: http://tapps.us.yazaki.com/B_BEAMS/ViewDetails.aspx?topic=plm&pkid=86329. The application header includes the "BEAMS Testing" logo and the "YAZAKI All Systems Go" logo. The main navigation menu is visible, with the "Search" menu item highlighted. A dropdown menu is open under "Search", showing options: "Issue", "Short Term Action", "Alert", "Perm Res", "Authorization", "ECN", "Parts", "Review Document", "Work Order", and "Components". The "Components" option is further expanded, showing a sub-menu with "Component", "Component Document", "EWB", and "Site". The "Component Document" option is highlighted in red. The main content area displays details for a component, including "Yazaki Part Number", "Component (Type)", "Description", "Characteristics", "Customer Part Numbers" (Toyota: 9098010820), and "Supplier Part Numbers" (Haibara: 7282-1200-40). The status bar at the bottom shows the URL: http://tapps.us.yazaki.com/B_BEAMS/SearchAndResults.aspx?topic=compdoc.

SEARCH → COMPONENT → COMPONENT DOCUMENT

SEARCH FOR PARTS


In the Search Component Document screen you can:

- Search by Document type (You can select from the drop down menu to limit the search number)
- Enter a partial Document Name (You can select from the drop down menu to limit the search number)
- Enter the full Document number
- Search by Yazaki, Supplier or Customer part number (Enter a part number in the “All” field with no punctuation (dashes, spaces, etc..))
- Additional information can be added to reduce the search like Document Description, Document Level, and Create Date Range

SEARCH FOR DOCUMENTS

Enter in the Document Name to view the document:

Search and Results

 **Search Component Document**

Document ID:

Document Type:

Document Name:

Document Description:

Document Level:

Site ID: [Search Site](#)

Include Child Sites:

Show History:

Created Date Range: to

Status Date Range: to

(Date Format: mm/dd/yyyy)

Demonstration

Create Ad-Hoc Document Object

New Component Document Object

Click New →
Component Document

The screenshot shows the BEAMS web application interface. At the top, there is a navigation bar with the following items: Home, New, Search, Parts List, Tools, Reports, and Admin. Below this, a secondary navigation bar contains 'Beams Issue', 'Authorization', 'MasterPart', 'Review Document', 'Component Document', and 'Work Order'. A white arrow points to the 'Component Document' option in this menu. The main content area shows a news article titled 'Friday, April 10, 2012 (by Bowman, Sheila on 4/5/2012)' with a snippet of text: 'release (NOR) that affects manufacturing and program ma... eering and APQP responsibilities. For more details see rev... ewDetails.aspx?topic=reviewdocument&pkid=1573'. There are also buttons for 'Show History' and 'Create New'.

Types
Of
Document
Objects

- Component Reference Drawing
- Manufacturing/Confidential Drawing
- Quote Drawing
- SOC Evidence
- Picture
- Engineering Change Document
- Sample
- 3D Model/ 2D Endview
- Component Accessory Matrix
- Specification
- Manual
- PPAP Document**
- PSW Coversheet
- BOM
- DFMEA
- Component Design Group Information
- Interim PPAP
- DVP&R

The screenshot shows the 'Component Document' form in the BEAMS web application. The page title is 'Component Document'. Below the title bar, there is a 'Data Feedback' button. The form contains the following fields:

- Document ID: (empty)
- Type: (dropdown menu)
- Document Name: (text input field)
- Description: (text area)
- Level: (text input field)
- Creator: (dropdown menu) with a checkbox labeled 'Show all users'
- Status: (text input field)
- Assign Next Task to: (text input field)

At the bottom of the form, there is a section labeled 'Item of' followed by a text input field.

Descriptions of Fields

- Document ID.- This field is automatically generated. It follows a consecutive number for all Document ID
- Type.- This refers to the type of document object the user wants to create
- Document Name.- The document is as follows:
 - PSW: **YPN-PSW (EWB#)**
 - Auto-generated PPAP: **PPAP for YPN-PSW (EWB#)**.
 - Ad-hoc: **YPN [Supplier Tooling Location]**
- Level.- This is Revision of document, not to be confused with PPAP level
- Creator.- User that is creating Document Object

New Doc Object from Component Detail Page

BEAMS BEAM5tst

Home Search Reports Admin

Component Details

Component Details

Yazaki Part Number: 7116682102
Class: Flat Terminal
Description: Terminal GT 150 Female 1.5
Lifecycle status: Active
Drawing: [View Drawing](#)

Characteristics

Catalog Type: External Part
Cavity Family: GT 150
Design Division: YAZAKI NORTH AMERICA INC. CRD
Dim-X/D (Width or Diameter) (mm): 2.8
Dim-Y (Length) (mm): 18.9
Dim-Z (Height) (mm): 4
Gender: Female
Material-Metal: other
Packaging: Spool / Reel

Customer Part Numbers

Chrysler Group:
GM

Documents Crimping Spec Purchasing PSW Cap-H Where Used EWB Related Parts

Internal Documents

Show Document History Group By Document Type

#	Document Name:	Revision Level:	Document Type	Status:	Phase:
	13526681_2	04	Component Reference Drawing	Released	Released
	7116682102-CRM(EW829549)		Component Accessory Matrix	Create	Create
	7116682102-3D2D(EW829549)		3D Model/ 2D Envelope	DMD Assume Request	In Process
	7116682102		Component Accessory Matrix	Uploading Spreadsheet	In Process
	PSW for 7116682102		PSW Coversheet	DMD Task Verify Request	In Process

Type: Component Reference Drawing Document Name:

New Doc Object from Component Detail Page

Documents | Crimping Spec | Purchasing | PSW | Cap-H | Where Used | EWB | Related Parts

Internal Documents

Show Document History Group By Document Type Add Existing Document

#	Document Name:	Revision Level:	Document Type	Status:	Phase:	
	13526681_2	04	Component Reference Drawing	Released	Released	Detail
	7116682102-CAM(EWB29549)		Component Accessory Matrix	Create	Create	Detail
	7116682102-3D2D(EWB29549)		3D Model/ 2D Endview	DMO Assume Request	In Process	Detail
	7116682102		Component Accessory Matrix	Uploading Spreadsheet	In Process	Detail
	PSW for 7116682102		PSW Coversheet	DMO Task Verify Request	In Process	Detail

Type: Document Name:

- Select Type of Document Object
- Put the Document name
- Click Create Button
- Naming Convention

PSW: **YPN-PSW (EWB#)**

Auto-generated PPAP: **PPAP for YPN-PSW (EWB#).**

Ad-hoc: **YPN [Supplier Tooling Location]**

PPAP Document Object Page

BEAMS | View Details - Windows Internet Explorer

http://tapps.us.yazaki.com/B_BEAMS/ViewDetails.aspx?topic=document&pkid=945148

File Edit View Favorites Tools Help

BEAMS | View Details

BEAMS BEAMS Test

Home Search Reports Admin

YAZAKI All Systems Go.

10033735 Logout

Component Document

Watch This Save Changes

Document Details

Data Feedback

Document ID: 945148

Type: PPAP Document

Document Name: 7116682702 (M003)

Description:

Level:

Creator: Barrios Niebla, Luis Show all users

Status: Create

Assign Next Task to:

Issued By

Add Issued By

Site Name

At least one item is required.

Issued For

Add Issued For

Site Name

Components

Yazaki Part Number

7116682702 [Delete](#)

Related to Document

Add Related to Document

Document Name

Attributes for this Document

Type: Value: [Add](#)



Type	Value	
Weight/UOM [g]		Delete

Configuration of PPAP Document Object

- Document Details
- Attributes for this Document
- Revision History
- Comments and Status
- Relationships for PPAP Document Object

Create



Watch This **Save Changes**

 Issued By 

Add Issued By

Site Name

At least one item is required.

 Issued For 

Add Issued For

Site Name

- Once Doc object is in “Created” status user should:
 - Assign an “Issued by” supplier to Document Object.
Click **Add Issued By** Button and search for Supplier in the list
 - Assign an “Issued For” customer to Document Object.
Click **Add Issued For** Button and search for Supplier in the list

Add Issued By

BEAMS -- Webpage Dialog

Search and Results

Select All Site List

New Supplier Request

Site ID:

Site Name:

Country:

Commodity:

Supplier CarLine

Customer Affiliate

Project Ultimate

Document Related

Search Reset Export to Excel

Cancel Select

- Site ID.- Automatic number generated in ASL of the Supplier/Customer/Affiliate you are looking for
- Site Name.- Name of the Supplier/Customer/Affiliate
- Country.- Location of the Supplier/Customer/Affiliate
- Commodity.- Type of component the Supplier/Customer/Affiliate have

Add Issued By

BEAMS -- Webpage Dialog

Search and Results

Select All Site List

New Supplier Request

Site ID:
Site Name:
Country:
Commodity:

Supplier CarLine
 Customer Affiliate
 Project Ultimate
 Document Related

Search Reset 2 records returned. Export to Excel

Select	SiteID	Site Name	Legal Name	Address	Address 2	Zip Code	City	State	Country	Life Cycle	Supplier	Customer	Project	Carline	Affil
<input checked="" type="checkbox"/>	SiteID 4931	SUMITOMO CONNECTIONS AMERICA								Active - Developing	True	False	False	False	False
<input type="checkbox"/>	SiteID 21561	SUMITOMO CONNECTIONS SOUTH AMERICA								Active - Developing	True	False	False	False	False

1



Cancel Select

- Check Select Radio Button of the site you want to add to document object.
- Click Select to add site to the Document Object
- User can export to excel if too many records are returned in search, to narrow down search

Create

Add the following Attributes, before promoting to next status:

- Supplier P/N
- PPAP level

 **Attributes for this Document** 

Type: Value:

Type	Value	
Weight/UOM [g]	<input type="text"/>	Delete
Tool Number	<input type="text"/>	Delete
Rejection Reason	<input type="text"/>	Delete
Supplier Part Number	61890177	Delete
Customer Part Number	<input type="text"/>	Delete
PPAP Level	Level 4	Delete
Comment	<input type="text"/>	Delete
Dimensional Report Expiration	<input type="text"/>	Delete

Creator:

Status:

Assign Next Task to:

Promote transition from
“Create” to “Supplier Provides
PPAP Documents” and click

Demonstration

Supplier PPAP Flow for Document
Object

Supplier Provides PPAP Documents

Creator: Barrios Niebla, Luis Show all users

Status: Supplier Provides PPAP Documents

Assign Next Task to:


- Supplier Provides PPAP Documents
- Review Timing Proposal - AP
- Late Supplier Response
- DMO Task Assume Request
- ComBU Late Plant Response

Once Document Object is on status “Supplier Provides PPAP Documents” Supplier gets task on the system and has 2 weeks to do the following:

- Provide a Timing on when they can provide documents
- Upload Files to the Document Object

Provide Timing

- Determine Timing to deliver Documentation to the Document Object
- Add Date in attribute field on when Supplier expects to deliver documentation. Format (mm/dd/yyyy)
- Promote to “Review Timing Proposal – AP”, then Click **Save Changes** Button

 **Attributes for this Document**

Type: Value: **Add**

Type	Value
Weight/UOM [g]	<input type="text"/>
Tool Number	<input type="text"/>
Rejection Reason	<input type="text"/>
Supplier Part Number	61890177
Customer Part Number	<input type="text"/>
PPAP Level	Level 4 <input type="text"/>
Comment	<input type="text"/>
Dimensional Report Expiration	<input type="text"/>
Material Report Expiration	<input type="text"/>
Supplier Committed Timing	06/25/2012
Drawing/Spec Rev. Level	<input type="text"/>
Mfg Location	<input type="text"/>

Review Timing Proposal AP

Creator: Barrios Niebla, Luis

Status: Review Timing Proposal - AP

Assign Next Task to: Review Timing Proposal - AP
PPAP Scheduled by Supplier

- AP needs to Verify that the Timing that the supplier suggested to deliver Documentation of the PPAP does satisfy Yazaki.
- If accepted Promote to “PPAP Scheduled by Supplier” then Click **Save Changes** Button
- If Timing is not accepted, need to contact Supplier to let them know what an acceptable timing is

PPAP Scheduled by Supplier

Creator: Barrios Niebla, Luis

Status: PPAP Scheduled by Supplier

Assign Next Task to:

- PPAP Scheduled by Supplier
- PPAP Overdue
- Review Revised Timing
- DMO Task Assume Request

- When you have PPAP Documentation, upload documentation, put necessary attributes, then promote to “DMO Task Assume Request” status so that documentation can be reviewed.
- If Supplier Needs more time to submit Documents Replace Date in attribute field *Supplier committed timing* on when Supplier expects to deliver documentation. Then promote to “Review Revised Timing” status and Click
- System will promote automatically to “PPAP Overdue” Status if *Supplier committed timing* date is due

Business Days left

The screenshot shows a web application interface for 'BEAMS Test'. At the top left, the logo 'BEAMS' is displayed in red, followed by 'BEAMS Test' in black. Below the logo is a navigation menu with four items: 'Home', 'Search', 'Reports', and 'Admin', each with a small downward arrow. The main content area is titled 'Component Document' in a dark grey header. Below this header, a light grey box contains a warning message: 'This Component Document will automatically change to PPAP Overdue on 6/25/2012 (in 23 business days) based on Supplier Committed Timing'.

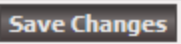
- Document Object has a note that indicates amount of business days left to deliver documentation

PPAP Overdue

Supplier will have 14 days to do the following:

- Upload documentation, put necessary attributes, then promote to “DMO Task Assume Request” status so that documentation can be reviewed.

Or

- Determine a new Timing to deliver Documentation to the Document Object
- Add Date in attribute field on when Supplier expects to deliver documentation. Format (mm/dd/yyyy)
- Promote to “Review Revised Timing” then Click  Button

If 14 days pass then:

- System will automatically transition to Late Supplier Response.

PPAP Overdue

Creator: Barrios Niebla, Luis

Show all users

Status: PPAP Overdue

Assign Next Task to:

- PPAP Overdue
- Late Supplier Response
- DMO Task Assume Request

Demonstration

Add File to Document Object

Add Attachment

The screenshot shows a web browser window with the address bar displaying http://tapps.us.yazaki.com/B_BEAMS/ViewDetails.aspx?topic=compdoc&pkid=946068. The page content includes a list of attachments and a table with columns: **Att ID**, **Title**, **Type**, **Date Imported**, **Date Created**, **User**, and **Delete**. The 'Add Attachments' button is highlighted with a green box and a green arrow points to it.

Att ID	Title	Type	Date Imported	Date Created	User	Delete
	Obsolete	(None)				
	Dimensional Report Request from Supplier	PLM2-Supplier				
	Late Dimensional Report	PLM2-COMBUAP				
	Approve Dimensional Report	PLM2-COMBUAP				
	ComBU Prepare Customer Docs	PLM2-COMBUPREP				
	Late Plant Response	(None)				
	ComBU Review Timing Proposal	PLM2-COMBUAP				
	ComBU Review	PLM2-COMBUAP				
	PPAP Scheduled by Plant	(None)				
	Plant PPAP Overdue	(None)				
	Approve Material Report	PLM2-COMBUAP				
	Material Report Request from Supplier	PLM2-Supplier				
	Customer Approval / Sign off	PLM2-COMBUAP				
	Late Material Report	(None)				
	Review Plant's Revised Timing	(None)				
	ComBU PPAP Scheduled by plant	PLM2-Supplier				
	ComBU Plant PPAP overdue	PLM2-Supplier				
	ComBU Review Plant's Revised Timing	PLM2-COMBUAP				
	ComBU Late Plant Response	PLM2-COMBUAP				

Attachments - 0 present

Extract Add Attachments

« Previous Item 5 of 24 Next »

Cancel Save As New Save Changes

Go to the Bottom of the page and then Click Add Attachment Button. A page to add files will appear

Add File Page

BEAMS -- Webpage Dialog

Add Attachments

Type of attachment

You can upload a document or add a link from the Internet.

Upload a Document
 Link to the Web
 Copy Existing Attachments

Browse for documents on your computer

Use this option when you want to add documents from your workstation. A new copy will be created within BEAMS. Each attachment must be less than 50MB in length.

⚠ Maximum file size that can be uploaded: 50MB

Type	Attachment Title and Location	Remove
	Title: <input type="text"/>	
Misc	Allowed to delete: <input checked="" type="radio"/> Only Me <input type="radio"/> Anyone	Remove
	File: <input type="text"/> <input type="button" value="Browse..."/>	
	Title: <input type="text"/>	
Misc	Allowed to delete: <input checked="" type="radio"/> Only Me <input type="radio"/> Anyone	Remove
	File: <input type="text"/> <input type="button" value="Browse..."/>	
	Title: <input type="text"/>	
Misc	Allowed to delete: <input checked="" type="radio"/> Only Me <input type="radio"/> Anyone	Remove
	File: <input type="text"/> <input type="button" value="Browse..."/>	
	Title: <input type="text"/>	

Document Attachment Naming Convention

For PPAP Level 4 YNA requires the following elements:

1. PSW
2. IMDS
3. Drawing
4. ISO/TS Certificate for final Mfg Location.

Document attachment for PSW should be type MISC and have the following naming convention of **PSW PN Supplier**.

Approved PSW's will be type PSW COVERSHEET and naming convention is **PSW(A) PN Supplier**. This will be done by SQD or DMO Associate, once they approved the PPAP documentation

Good to know for uploading files

- You can add several files at once
- All types of file should be Misc
- If you leave blank the field Title, the name that will appear as link in the document object will be the name of the file.
- Maximum File size that can be uploaded is 50 MB
- Preferred file type is PDF, but system can handle any type of file
- File can only be deleted by person who uploads information when Radio Button Only me is selected

Attributes to add in Document Object



Attributes for this Document



Type: Value:

Type	Value	
Weight/UOM [g]	<input type="text"/>	Delete
Tool Number	<input type="text"/>	Delete
Rejection Reason	<input type="text"/>	Delete
Supplier Part Number	<input type="text"/>	Delete
Customer Part Number	<input type="text"/>	Delete
PPAP Level	<input type="text" value="Level 4"/>	Delete
Comment	<input type="text"/>	Delete
Dimensional Report Expiration	<input type="text"/>	Delete
Material Report Expiration	<input type="text"/>	Delete
Supplier Committed Timing	<input type="text"/>	Delete
Drawing/Spec Rev. Level	<input type="text"/>	Delete
Mfg Location	<input type="text"/>	Delete

Attributes for this Document

Weight/UOM [g].- Weight of the component in grams

Tool Number.- Identification of tool that is manufacturing part.

Rejection Reason.- Reason for SQE rejection

Supplier Part Number.- Part number that the supplier uses for this component

Customer Part Number.- P/N that the customer uses for this component (if Available)

PPAP Level.- Determine the specific requirements for each element. Can be from 1 to 5, we usually manage Level 3 or Level 4

Comment.- Any information that user might want to add

Dimensional Report Expiration.- Date that the Dimensional Report Expires

Material Report Expiration.- Date that the Material Report Expires

Supplier Committed Timing.- Date that the Supplier commits to deliver the documentation of the PPAP

Drawing/Spec Rev. Level.- Revision of the drawing of the component when PPAP was submitted

Mfg Location.- Location where the component is manufactured