

Broadwoven Fabric Finishing Mills

1997

Issued November 1999

EC97M-3133A

1997 Economic Census

Manufacturing

Industry Series



U S C E N S U S B U R E A U

Helping You Make Informed Decisions

U.S. Department of Commerce
Economics and Statistics Administration
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-- Not applicable for this report.

Introduction to the Economic Census

PURPOSES AND USES OF THE ECONOMIC CENSUS

The economic census is the major source of facts about the structure and functioning of the Nation's economy. It provides essential information for government, business, industry, and the general public. Title 13 of the United States Code (Sections 131, 191, and 224) directs the Census Bureau to take the economic census every 5 years, covering years ending in 2 and 7.

The economic census furnishes an important part of the framework for such composite measures as the gross domestic product estimates, input/output measures, production and price indexes, and other statistical series that measure short-term changes in economic conditions. Specific uses of economic census data include the following:

- Policymaking agencies of the Federal Government use the data to monitor economic activity and assess the effectiveness of policies.
- State and local governments use the data to assess business activities and tax bases within their jurisdictions and to develop programs to attract business.
- Trade associations study trends in their own and competing industries, which allows them to keep their members informed of market changes.
- Individual businesses use the data to locate potential markets and to analyze their own production and sales performance relative to industry or area averages.

ALL-NEW INDUSTRY CLASSIFICATIONS

Data from the 1997 Economic Census are published primarily on the basis of the North American Industry Classification System (NAICS), unlike earlier censuses, which were published according to the Standard Industrial Classification (SIC) system. NAICS is in the process of being adopted in the United States, Canada, and Mexico. Most economic census reports cover one of the following NAICS sectors:

21	Mining
22	Utilities
23	Construction
31-33	Manufacturing
42	Wholesale Trade
44-45	Retail Trade
48-49	Transportation and Warehousing
51	Information

52	Finance and Insurance
53	Real Estate and Rental and Leasing
54	Professional, Scientific, and Technical Services
55	Management of Companies and Enterprises
56	Administrative and Support and Waste Management and Remediation Services
61	Educational Services
62	Health Care and Social Assistance
71	Arts, Entertainment, and Recreation
72	Accommodation and Foodservices
81	Other Services (except Public Administration)

(Not listed above are the Agriculture, Forestry, Fishing, and Hunting sector (NAICS 11), partially covered by the census of agriculture conducted by the U.S. Department of Agriculture, and the Public Administration sector (NAICS 92), covered by the census of governments conducted by the Census Bureau.)

The 20 NAICS sectors are subdivided into 96 subsectors (three-digit codes), 313 industry groups (four-digit codes), and, as implemented in the United States, 1170 industries (five- and six-digit codes).

RELATIONSHIP TO SIC

While many of the individual NAICS industries correspond directly to industries as defined under the SIC system, most of the higher level groupings do not. Particular care should be taken in comparing data for retail trade, wholesale trade, and manufacturing, which are sector titles used in both NAICS and SIC, but cover somewhat different groups of industries. The industry definitions discuss the relationships between NAICS and SIC industries. Where changes are significant, it will not be possible to construct time series that include data for points both before and after 1997.

For 1997, data for auxiliary establishments (those functioning primarily to manage, service, or support the activities of their company's operating establishments, such as a central administrative office or warehouse) will not be included in the sector-specific reports. These data will be published separately.

GEOGRAPHIC AREA CODING

Accurate and complete information on the physical location of each establishment is required to tabulate the census data for the states, metropolitan areas (MAs), counties, parishes, and corporate municipalities including cities, towns, villages, and boroughs. Respondents were

required to report their physical location (street address, municipality, county, and state) if it differed from their mailing address. For establishments not surveyed by mail (and those single-establishment companies that did not provide acceptable information on physical location), location information from Internal Revenue Service tax forms is used as a basis for coding.

BASIS OF REPORTING

The economic census is conducted on an establishment basis. A company operating at more than one location is required to file a separate report for each store, factory, shop, or other location. Each establishment is assigned a separate industry classification based on its primary activity and not that of its parent company.

DOLLAR VALUES

All dollar values presented are expressed in current dollars; i.e., 1997 data are expressed in 1997 dollars, and 1992 data, in 1992 dollars. Consequently, when making comparisons with prior years, users of the data should consider the changes in prices that have occurred.

All dollar values are shown in thousands of dollars.

AVAILABILITY OF ADDITIONAL DATA

Reports in Print and Electronic Media

All results of the 1997 Economic Census are available on the Census Bureau Internet site (www.census.gov) and on compact discs (CD-ROM) for sale by the Census Bureau. Unlike previous censuses, only selected highlights are published in printed reports. For more information, including a description of electronic and printed reports being issued, see the Internet site, or write to U.S. Census Bureau, Washington, DC 20233-8300, or call Customer Services at 301-457-4100.

Special Tabulations

Special tabulations of data collected in the 1997 Economic Census may be obtained, depending on availability of time and personnel, in electronic or tabular form. The data will be summaries subject to the same rules prohibiting disclosure of confidential information (including name, address, kind of business, or other data for individual business establishments or companies) that govern the regular publications.

Special tabulations are prepared on a cost basis. A request for a cost estimate, as well as exact specifications on the type and format of the data to be provided, should be directed to the Chief of the division named below, U.S. Census Bureau, Washington, DC 20233-8300. To discuss a special tabulation before submitting specifications, call the appropriate division:

Manufacturing and Construction Division 301-457-4673
Service Sector Statistics Division 301-457-2668

HISTORICAL INFORMATION

The economic census has been taken as an integrated program at 5-year intervals since 1967 and before that for 1954, 1958, and 1963. Prior to that time, individual components of the economic census were taken separately at varying intervals.

The economic census traces its beginnings to the 1810 Decennial Census, when questions on manufacturing were included with those for population. Coverage of economic activities was expanded for the 1840 Decennial Census and subsequent censuses to include mining and some commercial activities. The 1905 Manufactures Census was the first time a census was taken apart from the regular decennial population census. Censuses covering retail and wholesale trade and construction industries were added in 1930, as were some covering service trades in 1933. Censuses of construction, manufacturing, and the other business service censuses were suspended during World War II.

The 1954 Economic Census was the first census to be fully integrated: providing comparable census data across economic sectors, using consistent time periods, concepts, definitions, classifications, and reporting units. It was the first census to be taken by mail, using lists of firms provided by the administrative records of other Federal agencies. Since 1963, administrative records also have been used to provide basic statistics for very small firms, reducing or eliminating the need to send them census questionnaires.

The range of industries covered in the economic censuses expanded between 1967 and 1992. The census of construction industries began on a regular basis in 1967, and the scope of service industries, introduced in 1933, was broadened in 1967, 1977, and 1987. While a few transportation industries were covered as early as 1963, it was not until 1992 that the census broadened to include all of transportation, communications, and utilities. Also new for 1992 was coverage of financial, insurance, and real estate industries. With these additions, the economic census and the separate census of governments and census of agriculture collectively covered roughly 98 percent of all economic activity.

Printed statistical reports from the 1992 and earlier censuses provide historical figures for the study of long-term time series and are available in some large libraries. All of the census reports printed since 1967 are still available for sale on microfiche from the Census Bureau. CD-ROMs issued from the 1987 and 1992 Economic Censuses contain databases including nearly all data published in print, plus additional statistics, such as ZIP Code statistics, published only on CD-ROM.

SOURCES FOR MORE INFORMATION

More information about the scope, coverage, classification system, data items, and publications for each of the economic censuses and related surveys is published in the *Guide to the 1997 Economic Census and Related Statistics* at www.census.gov/econguide. More information on the methodology, procedures, and history of the censuses will be published in the *History of the 1997 Economic Census* at www.census.gov/econ/www/history.html.

ABBREVIATIONS AND SYMBOLS

The following abbreviations and symbols are used with the 1997 Economic Census data:

A	Standard error of 100 percent or more.
D	Withheld to avoid disclosing data of individual companies; data are included in higher level totals.
F	Exceeds 100 percent because data include establishments with payroll exceeding revenue.
N	Not available or not comparable.
Q	Revenue not collected at this level of detail for multiestablishment firms.
S	Withheld because estimates did not meet publication standards.

V	Represents less than 50 vehicles or .05 percent.
X	Not applicable.
Y	Disclosure withheld because of insufficient coverage of merchandise lines.
Z	Less than half the unit shown.
a	0 to 19 employees.
b	20 to 99 employees.
c	100 to 249 employees.
e	250 to 499 employees.
f	500 to 999 employees.
g	1,000 to 2,499 employees.
h	2,500 to 4,999 employees.
i	5,000 to 9,999 employees.
j	10,000 to 24,999 employees.
k	25,000 to 49,999 employees.
l	50,000 to 99,999 employees.
m	100,000 employees or more.
p	10 to 19 percent estimated.
q	20 to 29 percent estimated.
r	Revised.
s	Sampling error exceeds 40 percent.
nec	Not elsewhere classified.
nsk	Not specified by kind.
–	Represents zero (page image/print only).
(CC)	Consolidated city.
(IC)	Independent city.

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Manufacturing

SCOPE

The 1997 Economic Census – Manufacturing covers all manufacturing establishments with one or more paid employees. Manufacturing is defined as the mechanical, physical, or chemical transformation of materials or substances into new products. The assembly of components into new products is also considered manufacturing, except when it is appropriately classified as construction.

Establishments in the manufacturing sector are often described as plants, factories, or mills and typically use power-driven machines and materials-handling equipment. Also included in the manufacturing sector are some establishments that make products by hand, like custom tailors and the makers of custom draperies. While manufacturers typically do not sell to the public, some establishments like bakeries and candy stores that make products on the premises may be included.

While logging and publishing are no longer in the scope of manufacturing, data for these industries are included in the manufacturing industry reports, but are not included in the manufacturing state, summary, and other reports.

GENERAL

This report, from the 1997 Economic Census – Manufacturing, is one of a series of 480 industry reports and 51 geographic area reports, each of which provides statistics for individual industries or states, respectively. Seven of the industry reports are for industries no longer in the manufacturing sector but are included with manufacturing for the 1997 census year. Also included for this sector are General, Product, and Materials Consumed Summary reports, a special report on Concentration Ratios in Manufacturing, and data files on Location of Manufacturing Plants.

Each industry report presents data for a six-digit North American Industry Classification System (NAICS) industry. A description of the particular NAICS industry may be found in Appendix B. These reports include such statistics as number of establishments, employment, payroll, value added by manufacture, cost of materials consumed, value of shipments, capital expenditures, etc. Explanations of these and other terms may be found in Appendix A. The industry reports also include data for states with 100 employees or more in the industry.

State reports, which include the District of Columbia, present similar statistics at the “all manufacturing” level for each state and its metropolitan areas (MAs) with 250

employees or more, and for counties, consolidated cities, and places with 500 employees or more. The state reports also include six-digit NAICS level data for industries with 100 employees or more in the state.

The General Summary report contains industry and geographic area statistics summarized in one report. It includes higher levels of aggregation than the industry and state reports, as well as revisions to the data made after the release of the industry and state reports.

The Products and Materials Consumed reports summarize the products and materials data published in the industry reports. The Product Summary report also includes data from the Current Industrial Reports (CIR) and a special table with data for products that are primary to more than one industry, which are not in the industry reports.

The Concentration Ratios report publishes data on the percentage of value of shipments accounted for by the 4-, 8-, 20-, and 50-largest companies for each manufacturing industry. Also shown in this report are Hirschmann-Herfindahl Indexes for each industry.

The Location of Manufacturing data files contain statistics on the number of establishments for the three- and six-digit NAICS industry by state, county, place, and ZIP Code by employment-size of the establishment.

GEOGRAPHIC AREAS COVERED

Statistics at the six-digit NAICS industry level are shown for states and the District of Columbia in both the state and industry reports for cells with 100 employees or more.

The state reports also include data at the “all manufacturing” level for a variety of geographies that meet the employment criteria.

Data are available for the metropolitan areas (MAs) with 250 employees or more. The term MA is a general term used to encompass all of the specifically defined metropolitan areas. A consolidated metropolitan statistical area (CMSA) is made up of two or more contiguous primary metropolitan statistical areas (PMSAs) with a combined population of at least 1 million. A PMSA is a subdivision of a CMSA that demonstrates very strong internal economic and social links separate from the ties to other portions of the CMSA. A metropolitan statistical area (MSA) is an integrated economic and social unit with a population of at least 50,000. An MA is made up of one or more counties meeting standards of metropolitan character. In New England, cities and towns, rather than counties, are the

component geographic units. Determination of the MAs was made by the Office of Management and Budget (OMB) as of June 30, 1997. The population estimates were from the 1990 Census of Population or a subsequent special census. When applicable, the make-up of an MA is included in Appendix E. Changes to geographical boundaries are noted in Appendix D.

The state reports include data for counties with 500 employees or more. These are the primary divisions of states, except in Louisiana where they are called parishes and in Alaska where they are called boroughs and census areas. Maryland, Missouri, Nevada, and Virginia have one or more places that are independent of county organizations. These places are treated as counties and places. The counties and places are defined as of January 1, 1997.

The state reports include data for places with 500 employees or more. Places are typically cities, towns, and villages. They may be incorporated municipalities, semi-independent municipalities, special economic urban areas (SEUAs), or other place equivalents.

The state reports also include data for consolidated cities with 500 employees or more. Consolidated cities are made up of separately incorporated municipalities.

COMPARABILITY OF THE 1992 AND 1997 CENSUSES

The adoption of the North American Industry Classification System (NAICS) has had a major impact on the comparability of data between the 1992 and 1997 censuses. Approximately half of the industries in the manufacturing sector of NAICS do not have comparable industries in the Standard Industrial Classification (SIC) system that was used in the past. If industries are not comparable between the two censuses, historic data are not shown. When applicable, Appendix G shows the product class and product comparability between the two systems.

While most of the change affecting the manufacturing sector was change within the sector, some industries left manufacturing and others came into manufacturing. Prominent among those leaving manufacturing are logging and portions of publishing. Prominent among the industries coming into the manufacturing sector are bakeries, candy stores where candy is made on the premises, custom tailors, makers of custom draperies, and tire retreading. Data for the industries coming into manufacturing as well as those leaving manufacturing are included in the manufacturing industry report series for 1997. However, the state and summary reports only include data for industries in the NAICS definition of manufacturing.

Another change resulting from the conversion to NAICS is that data for central administrative offices (CAOs) associated with manufacturing are not included along side the manufacturing data. This change affects data in the state reports and the general summary.

DISCLOSURE

In accordance with Federal law governing census reports (Title 13 of the United States Code), no data are published that would disclose the operations of an individual establishment or company. However, the number of establishments classified in a specific industry or geography is not considered a disclosure, and may be released even when other information is withheld.

The disclosure analysis for the industry statistics files is based on the total value of shipments. When the total value of shipments cannot be shown without disclosing information for individual companies, the complete line is suppressed except for capital expenditures. However, the suppressed data are included in higher-level totals. A separate disclosure analysis is performed for capital expenditures that can be suppressed even though value of shipments data are published.

AVAILABILITY OF MORE FREQUENT ECONOMIC DATA

The Census Bureau conducts the Annual Survey of Manufactures (ASM) in each of the 4 years between the economic censuses. The ASM is a probability-based sample of approximately 58,000 establishments and collects many of the same industry statistics (including employment, payroll, value of shipments, etc.) as the economic census. However, there are selected statistics not included in the ASM. Among these are the number of companies and establishments, detailed product and materials data, and substate geographic data.

In addition to the ASM, the Census Bureau conducts a Current Industrial Reports (CIR) program. The CIR publishes detailed product statistics for selected manufacturing industries at the U.S. level annually and, in some cases, monthly and/or quarterly. For the 1997 Economic Census – Manufacturing, the annual CIR data are included in the Product Summary report.

The Census Bureau also conducts the monthly Manufacturers' Shipments, Inventories, and Orders (M3) program, which publishes detailed statistics for manufacturing industries at the U.S. level.

Table 1. Industry Statistics on NAICS Basis With Distribution Among 1987 SIC-Based Industries: 1997

[NAICS codes appear in bold type. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

NAICS or SIC code	Industry	Com-panies ¹	All estab-lish-ments ²	All employees		Production workers			Value added by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	Total capital expendi-tures (\$1,000)
				Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)				
313311	Broadwoven fabric finishing mills	1 255	1 337	51 000	1 419 298	40 600	85 729	943 611	4 041 410	5 226 476	9 289 948	309 715
223120	Weaving & finishing mills, wool (pt)	N	32	1 192	25 828	989	2 005	18 825	41 754	51 112	93 439	11 806
226100	Finishing plants, cotton	N	441	21 125	530 982	17 321	35 054	381 821	1 425 828	1 546 657	2 953 259	110 295
226200	Finishing plants, synthetics	N	306	21 166	601 477	16 828	37 085	402 445	1 801 152	2 678 239	4 488 057	153 114
513105	Piece goods, notions, & other dry goods (pt)	N	558	7 517	261 011	5 462	11 585	140 520	772 676	950 468	1 755 193	34 500

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
²Includes establishments with payroll at any time during the year.

Table 2. Industry Statistics for Selected States: 1997

[States that are disclosures or with less than 100 employees are not shown. For explanation of terms, see appendixes. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E ¹	All establishments		All employees		Production workers			Value added by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	Total capital expendi-tures (\$1,000)
		Total	With 20 em-ploy-ees or more	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)				
313311, BROADWOVEN FABRIC FINISHING MILLS												
United States	2	1 337	361	51 000	1 419 298	40 600	85 729	943 611	4 041 410	5 226 476	9 289 948	309 715
California	2	173	43	3 159	79 778	2 506	5 115	47 828	214 091	202 416	413 711	20 522
Georgia	-	52	24	4 286	99 949	3 691	7 667	76 474	390 504	324 885	687 644	38 227
Michigan	1	11	2	129	3 355	105	209	2 228	10 252	14 780	25 005	727
New Jersey	4	90	33	2 671	100 899	2 041	4 540	65 938	237 181	192 917	429 619	12 642
New York	3	284	64	5 506	210 217	3 803	8 137	96 627	586 071	814 757	1 429 028	28 702
North Carolina	1	114	40	7 264	186 763	5 812	13 254	134 335	468 052	852 189	1 323 516	69 686
Ohio	5	22	3	230	7 021	165	367	3 729	15 681	9 389	25 084	852
Pennsylvania	5	39	16	1 155	31 237	861	1 894	21 021	84 240	120 329	205 623	5 088
Rhode Island	2	21	10	1 411	44 693	1 004	2 226	28 314	84 655	58 650	146 922	4 778
South Carolina	-	75	43	12 342	321 719	10 204	21 448	239 372	858 050	1 670 382	2 544 230	68 748
Tennessee	8	24	6	609	9 064	509	884	6 828	17 991	10 885	28 561	2 934
Texas	7	36	7	2 531	46 294	2 080	3 739	35 410	95 115	74 006	166 946	7 088

* Hawaii has no incorporated places in the sense of functioning governmental units; however, in agreement with Hawaiian law, the Bureau of the Census reports data for census designated places (CDPs) which have been designated as place equivalents. Those CDPs, only for the state of Hawaii, with 2,500 or more population are recognized.

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data based on administrative-record data account for 10 percent or more of the figures shown: 1-10 to 19 percent; 2-20 to 29 percent; 3-30 to 39 percent; 4-40 to 49 percent; 5-50 to 59 percent; 6-60 to 69 percent; 7-70 to 79 percent; 8-80 to 89 percent; 9-90 percent or more.

Table 3. Detailed Statistics by Industry: 1997

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Item	Value	Item	Value
313311, BROADWOVEN FABRIC FINISHING MILLS		313311, BROADWOVEN FABRIC FINISHING MILLS	
Companies ¹	number.. 1 255	— Con.	
All establishments	number.. 1 337	3133111, Broadwoven fabric finishing mills—	
Establishments with 1 to 19 employees	number.. 976	manufacturer—Con.	
Establishments with 20 to 99 employees	number.. 229	Production workers, average for year	number.. 21 325
Establishments with 100 employees or more	number.. 132	Production workers on March 12	number.. 21 492
All employees	number.. 51 000	Production workers on May 12	number.. 21 500
Total compensation ²	\$1,000.. 1 722 636	Production workers on August 12	number.. 21 266
Annual payroll	\$1,000.. 1 419 298	Production workers on November 12	number.. 21 042
Total fringe benefits	\$1,000.. 303 338	Production-worker hours	1,000.. 45 860
Production workers, average for year	number.. 40 600	Production-worker wages	\$1,000.. 507 985
Production workers on March 12	number.. 40 759	Total cost of materials	\$1,000.. 3 583 274
Production workers on May 12	number.. 40 895	Cost of materials, parts, containers, etc., consumed	\$1,000.. 3 326 885
Production workers on August 12	number.. 40 466	Cost of resales	\$1,000.. 28 574
Production workers on November 12	number.. 40 280	Cost of fuels	\$1,000.. 108 681
Production-worker hours	1,000.. 85 729	Cost of purchased electricity	\$1,000.. 68 858
Production-worker wages	\$1,000.. 943 611	Cost of contract work	\$1,000.. 50 276
Total cost of materials	\$1,000.. 5 226 476	Quantity of electricity purchased for heat and power	1,000 kWh.. 1 239 485
Cost of materials, parts, containers, etc., consumed	\$1,000.. 4 567 569	Quantity of electricity generated less sold for heat and power	1,000 kWh.. D
Cost of resales	\$1,000.. 117 265	Total value of shipments	\$1,000.. 5 787 273
Cost of fuels	\$1,000.. 206 448	Primary products value of shipments	\$1,000.. X
Cost of purchased electricity	\$1,000.. 144 526	Secondary products value of shipments	\$1,000.. X
Cost of contract work	\$1,000.. 190 668	Total miscellaneous receipts	\$1,000.. X
Quantity of electricity purchased for heat and power	1,000 kWh.. 2 288 741	Value of resales	\$1,000.. X
Quantity of electricity generated less sold for heat and power	1,000 kWh.. 173 205	Contract receipts	\$1,000.. X
Total value of shipments	\$1,000.. 9 289 948	Other miscellaneous receipts	\$1,000.. X
Primary products value of shipments	\$1,000.. 8 897 003	Primary products specialization ratio	percent.. X
Secondary products value of shipments	\$1,000.. 93 360	Value of primary products shipments made in all industries	\$1,000.. X
Total miscellaneous receipts	\$1,000.. 299 585	Value of primary products shipments made in this industry	\$1,000.. X
Value of resales	\$1,000.. 122 861	Value of primary products shipments made in other industries	\$1,000.. X
Contract receipts	\$1,000.. 160 846	Coverage ratio	percent.. X
Other miscellaneous receipts	\$1,000.. 15 878	Value added	\$1,000.. 2 206 286
Primary products specialization ratio	percent.. 98	Total inventories, beginning of year	\$1,000.. 538 884
Value of primary products shipments made in all industries	\$1,000.. 9 075 824	Finished goods inventories, beginning of year	\$1,000.. 216 075
Value of primary products shipments made in this industry	\$1,000.. 8 897 003	Work-in-process inventories, beginning of year	\$1,000.. 129 220
Value of primary products shipments made in other industries	\$1,000.. 178 821	Materials and supplies inventories, beginning of year	\$1,000.. 193 589
Coverage ratio	percent.. 98	Total inventories, end of year	\$1,000.. 567 055
Value added	\$1,000.. 4 041 410	Finished goods inventories, end of year	\$1,000.. 211 570
Total inventories, beginning of year	\$1,000.. 924 933	Work-in-process inventories, end of year	\$1,000.. 136 012
Finished goods inventories, beginning of year	\$1,000.. 346 646	Materials and supplies inventories, end of year	\$1,000.. 219 473
Work-in-process inventories, beginning of year	\$1,000.. 239 817	Gross book value of total assets at beginning of year	\$1,000.. X
Materials and supplies inventories, beginning of year	\$1,000.. 338 470	Total capital expenditures (new and used)	\$1,000.. X
Total inventories, end of year	\$1,000.. 946 709	Capital expenditures for buildings and other structures (new and used)	\$1,000.. X
Finished goods inventories, end of year	\$1,000.. 330 341	Capital expenditures for machinery and equipment (new and used)	\$1,000.. X
Work-in-process inventories, end of year	\$1,000.. 234 060	Total retirements ²	\$1,000.. X
Materials and supplies inventories, end of year	\$1,000.. 382 308	Gross book value of total assets at end of year	\$1,000.. X
Gross book value of total assets at beginning of year	\$1,000.. 3 314 571	Total depreciation during year ²	\$1,000.. X
Total capital expenditures (new and used)	\$1,000.. 309 715	Total rental payments ²	\$1,000.. X
Capital expenditures for buildings and other structures (new and used)	\$1,000.. 45 620	Buildings and other structures rental payments ²	\$1,000.. X
Capital expenditures for machinery and equipment (new and used)	\$1,000.. 264 095	Machinery and equipment rental payments ²	\$1,000.. X
Total retirements ²	\$1,000.. 91 091	Cost of purchased services for the repair of buildings and other structures ³	\$1,000.. X
Gross book value of total assets at end of year	\$1,000.. 3 533 195	Response coverage ratio ⁴	percent.. X
Total depreciation during year ²	\$1,000.. 239 181	Cost of purchased services for the repair of machinery and equipment ³	\$1,000.. X
Total rental payments ²	\$1,000.. 62 722	Response coverage ratio ⁴	percent.. X
Buildings and other structures rental payments ²	\$1,000.. 28 321	Cost of purchased communications services ³	\$1,000.. X
Machinery and equipment rental payments ²	\$1,000.. 34 401	Response coverage ratio ⁴	percent.. X
Cost of purchased services for the repair of buildings and other structures ³	\$1,000.. 18 365	Cost of purchased legal services ³	\$1,000.. X
Response coverage ratio ⁴	percent.. 68	Response coverage ratio ⁴	percent.. X
Cost of purchased services for the repair of machinery and equipment ³	\$1,000.. 79 087	Cost of purchased accounting and bookkeeping services ³	\$1,000.. X
Response coverage ratio ⁴	percent.. 68	Response coverage ratio ⁴	percent.. X
Cost of purchased communications services ³	\$1,000.. 5 998	Cost of purchased advertising services ³	\$1,000.. X
Response coverage ratio ⁴	percent.. 68	Response coverage ratio ⁴	percent.. X
Cost of purchased legal services ³	\$1,000.. 3 975	Cost of purchased software and other data processing services ³	\$1,000.. X
Response coverage ratio ⁴	percent.. 68	Response coverage ratio ⁴	percent.. X
Cost of purchased accounting and bookkeeping services ³	\$1,000.. 3 185	Cost of purchased refuse removal (including hazardous waste) services ³	\$1,000.. X
Response coverage ratio ⁴	percent.. 68	Response coverage ratio ⁴	percent.. X
Cost of purchased advertising services ³	\$1,000.. 944		
Response coverage ratio ⁴	percent.. 68	3133112, Broadwoven fabric finishing mills—	
Cost of purchased software and other data processing services ³	\$1,000.. 3 090	converter	
Response coverage ratio ⁴	percent.. 68	Companies ¹	number.. N
Cost of purchased refuse removal (including hazardous waste) services ³	\$1,000.. 5 322	All establishments	number.. 558
Response coverage ratio ⁴	percent.. 68	Establishments with 1 to 19 employees	number.. 470
		Establishments with 20 to 99 employees	number.. 79
		Establishments with 100 employees or more	number.. 9
		All employees	number.. 7 516
		Total compensation ²	\$1,000.. 318 486
		Annual payroll	\$1,000.. 261 347
		Total fringe benefits	\$1,000.. 57 139
		Production workers, average for year	number.. 5 468
		Production workers on March 12	number.. 5 459
		Production workers on May 12	number.. 5 459
		Production workers on August 12	number.. 5 476
		Production workers on November 12	number.. 5 478
		Production-worker hours	1,000.. 11 599
		Production-worker wages	\$1,000.. 140 909
3133111, Broadwoven fabric finishing mills—		3133111, Broadwoven fabric finishing mills—	
manufacturer		manufacturer	
Companies ¹	number.. N	Companies ¹	number.. N
All establishments	number.. 243	All establishments	number.. 558
Establishments with 1 to 19 employees	number.. 81	Establishments with 1 to 19 employees	number.. 470
Establishments with 20 to 99 employees	number.. 84	Establishments with 20 to 99 employees	number.. 79
Establishments with 100 employees or more	number.. 78	Establishments with 100 employees or more	number.. 9
All employees	number.. 26 403	All employees	number.. 7 516
Total compensation ²	\$1,000.. 884 383	Total compensation ²	\$1,000.. 318 486
Annual payroll	\$1,000.. 728 122	Annual payroll	\$1,000.. 261 347
Total fringe benefits	\$1,000.. 156 261	Total fringe benefits	\$1,000.. 57 139

Table 3. Detailed Statistics by Industry: 1997—Con.

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Item	Value	Item	Value
313311, BROADWOVEN FABRIC FINISHING MILLS —Con.		313311, BROADWOVEN FABRIC FINISHING MILLS —Con.	
3133112, Broadwoven fabric finishing mills— converter—Con.		3133113, Broadwoven fabric finishing mills— commission finisher	
Total cost of materials	\$1,000 .. 951 590	Companies ¹	number .. N
Cost of materials, parts, containers, etc., consumed	\$1,000 .. 694 524	All establishments	number .. 536
Cost of resales	\$1,000 .. 82 816	Establishments with 1 to 19 employees	number .. 425
Cost of fuels	\$1,000 .. 21 647	Establishments with 20 to 99 employees	number .. 66
Cost of purchased electricity	\$1,000 .. 28 092	Establishments with 100 employees or more	number .. 45
Cost of contract work	\$1,000 .. 124 511	All employees	number .. 17 081
Quantity of electricity purchased for heat and power	1,000 kWh .. 300 480	Total compensation ²	\$1,000 .. 519 767
Quantity of electricity generated less sold for heat and power	1,000 kWh .. —	Annual payroll	\$1,000 .. 429 829
Total value of shipments	\$1,000 .. 1 758 621	Total fringe benefits	\$1,000 .. 89 938
Primary products value of shipments	\$1,000 .. X	Production workers, average for year	number .. 13 807
Secondary products value of shipments	\$1,000 .. X	Production workers on March 12	number .. 13 808
Total miscellaneous receipts	\$1,000 .. X	Production workers on May 12	number .. 13 936
Value of resales	\$1,000 .. X	Production workers on August 12	number .. 13 724
Contract receipts	\$1,000 .. X	Production workers on November 12	number .. 13 760
Other miscellaneous receipts	\$1,000 .. X	Production-worker hours	1,000 .. 28 270
Primary products specialization ratio	percent .. X	Production-worker wages	\$1,000 .. 294 717
Value of primary products shipments made in all industries	\$1,000 .. X	Total cost of materials	\$1,000 .. 691 612
Value of primary products shipments made in this industry	\$1,000 .. X	Cost of materials, parts, containers, etc., consumed	\$1,000 .. 546 160
Value of primary products shipments made in other industries	\$1,000 .. X	Cost of resales	\$1,000 .. 5 875
Coverage ratio	percent .. X	Cost of fuels	\$1,000 .. 76 120
Value added	\$1,000 .. 775 182	Cost of purchased electricity	\$1,000 .. 47 576
Total inventories, beginning of year	\$1,000 .. 236 781	Cost of contract work	\$1,000 .. 15 881
Finished goods inventories, beginning of year	\$1,000 .. 103 555	Quantity of electricity purchased for heat and power	1,000 kWh .. 748 776
Work-in-process inventories, beginning of year	\$1,000 .. 80 688	Quantity of electricity generated less sold for heat and power	1,000 kWh .. D
Materials and supplies inventories, beginning of year	\$1,000 .. 52 538	Total value of shipments	\$1,000 .. 1 744 054
Total inventories, end of year	\$1,000 .. 233 136	Primary products value of shipments	\$1,000 .. X
Finished goods inventories, end of year	\$1,000 .. 90 763	Secondary products value of shipments	\$1,000 .. X
Work-in-process inventories, end of year	\$1,000 .. 61 631	Total miscellaneous receipts	\$1,000 .. X
Materials and supplies inventories, end of year	\$1,000 .. 80 742	Value of resales	\$1,000 .. X
Gross book value of total assets at beginning of year	\$1,000 .. X	Contract receipts	\$1,000 .. X
Total capital expenditures (new and used)	\$1,000 .. X	Other miscellaneous receipts	\$1,000 .. X
Capital expenditures for buildings and other structures (new and used)	\$1,000 .. X	Primary products specialization ratio	percent .. X
Capital expenditures for machinery and equipment (new and used)	\$1,000 .. X	Value of primary products shipments made in all industries	\$1,000 .. X
Total retirements ²	\$1,000 .. X	Value of primary products shipments made in this industry	\$1,000 .. X
Gross book value of total assets at end of year	\$1,000 .. X	Value of primary products shipments made in other industries	\$1,000 .. X
Total depreciation during year ²	\$1,000 .. X	Coverage ratio	percent .. X
Total rental payments ²	\$1,000 .. X	Value added	\$1,000 .. 1 059 942
Buildings and other structures rental payments ²	\$1,000 .. X	Total inventories, beginning of year	\$1,000 .. 149 268
Machinery and equipment rental payments ²	\$1,000 .. X	Finished goods inventories, beginning of year	\$1,000 .. 27 016
Cost of purchased services for the repair of buildings and other structures ³	\$1,000 .. X	Work-in-process inventories, beginning of year	\$1,000 .. 29 909
Response coverage ratio ⁴	percent .. X	Materials and supplies inventories, beginning of year	\$1,000 .. 92 343
Cost of purchased services for the repair of machinery and equipment ³	\$1,000 .. X	Total inventories, end of year	\$1,000 .. 146 518
Response coverage ratio ⁴	percent .. X	Finished goods inventories, end of year	\$1,000 .. 28 008
Cost of purchased communications services ³	\$1,000 .. X	Work-in-process inventories, end of year	\$1,000 .. 36 417
Response coverage ratio ⁴	percent .. X	Materials and supplies inventories, end of year	\$1,000 .. 82 093
Cost of purchased legal services ³	\$1,000 .. X	Gross book value of total assets at beginning of year	\$1,000 .. X
Response coverage ratio ⁴	percent .. X	Total capital expenditures (new and used)	\$1,000 .. X
Cost of purchased accounting and bookkeeping services ³	\$1,000 .. X	Capital expenditures for buildings and other structures (new and used)	\$1,000 .. X
Response coverage ratio ⁴	percent .. X	Capital expenditures for machinery and equipment (new and used)	\$1,000 .. X
Cost of purchased advertising services ³	\$1,000 .. X	Total retirements ²	\$1,000 .. X
Response coverage ratio ⁴	percent .. X	Gross book value of total assets at end of year	\$1,000 .. X
Cost of purchased software and other data processing services ³	\$1,000 .. X	Total depreciation during year ²	\$1,000 .. X
Response coverage ratio ⁴	percent .. X	Total rental payments ²	\$1,000 .. X
Cost of purchased refuse removal (including hazardous waste) services ³	\$1,000 .. X	Buildings and other structures rental payments ²	\$1,000 .. X
Response coverage ratio ⁴	percent .. X	Machinery and equipment rental payments ²	\$1,000 .. X
		Cost of purchased services for the repair of buildings and other structures ³	\$1,000 .. X
		Response coverage ratio ⁴	percent .. X
		Cost of purchased services for the repair of machinery and equipment ³	\$1,000 .. X
		Response coverage ratio ⁴	percent .. X
		Cost of purchased communications services ³	\$1,000 .. X
		Response coverage ratio ⁴	percent .. X
		Cost of purchased legal services ³	\$1,000 .. X
		Response coverage ratio ⁴	percent .. X
		Cost of purchased accounting and bookkeeping services ³	\$1,000 .. X
		Response coverage ratio ⁴	percent .. X
		Cost of purchased advertising services ³	\$1,000 .. X
		Response coverage ratio ⁴	percent .. X
		Cost of purchased software and other data processing services ³	\$1,000 .. X
		Response coverage ratio ⁴	percent .. X
		Cost of purchased refuse removal (including hazardous waste) services ³	\$1,000 .. X
		Response coverage ratio ⁴	percent .. X

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²These items are collected in the ASM and estimated for the remaining establishments; therefore, the levels of estimation are higher than for other items in the table.

³Based on ASM sample data.

⁴A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those ASM establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note: The amounts shown for purchased services reflect only those services that establishments purchase from other companies.

Table 4. Industry Statistics by Employment Size: 1997

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Employment size class	E ¹	All establishments		All employees		Production workers			Value added by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)				
313311. BROADWOVEN FABRIC FINISHING MILLS												
All establishments	2	1 337	361	51 000	1 419 298	40 600	85 729	943 611	4 041 410	5 226 476	9 289 948	309 715
Establishments with 1 to 4 employees	3	570	—	1 143	35 163	932	2 610	23 000	136 115	128 405	267 610	16 791
Establishments with 5 to 9 employees	5	243	—	1 592	48 111	1 228	2 430	27 390	135 554	165 587	303 734	8 197
Establishments with 10 to 19 employees	3	163	—	2 221	67 762	1 574	3 066	36 957	225 959	269 785	505 436	10 639
Establishments with 20 to 49 employees	2	147	147	4 411	129 018	3 232	6 394	71 517	392 605	454 918	858 698	22 032
Establishments with 50 to 99 employees	3	82	82	5 874	174 663	4 450	9 292	107 949	447 133	467 395	917 126	20 219
Establishments with 100 to 249 employees	2	90	90	14 657	406 485	11 405	24 457	258 702	1 059 160	1 157 754	2 230 603	102 626
Establishments with 250 to 499 employees	1	28	28	9 473	281 426	7 634	16 569	200 611	918 725	867 937	1 789 980	54 599
Establishments with 500 to 999 employees	—	8	8	5 350	123 220	4 691	9 090	98 838	317 174	553 079	848 746	35 295
Establishments with 1,000 to 2,499 employees	—	6	6	6 279	153 450	5 454	11 821	118 647	408 985	1 161 616	1 568 015	39 317
Establishments with 2,500 employees or more	—	—	—	—	—	—	—	—	—	—	—	—
Administrative records ²	9	689	—	3 457	78 828	2 850	5 221	52 146	174 412	126 669	300 237	14 105

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data based on administrative-record data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Table 5. Industry Statistics by Industry and Primary Product Class Specialization: 1997

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

NAICS industry or product class code	Industry or primary product class	All establishments	All employees		Production workers			Value added by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)				
313311	Broadwoven fabric finishing mills	1 337	51 000	1 419 298	40 600	85 729	943 611	4 041 410	5 226 476	9 289 948	309 715
3133111	Finished cotton broadwoven fabrics (not finished in weaving mills)	48	6 895	196 924	5 602	12 005	142 110	643 129	1 003 060	1 638 211	38 920
3133113	Job or commission finishing of cotton broadwoven fabrics	76	10 682	280 104	8 681	18 051	198 673	698 472	545 905	1 232 953	51 624
3133115	Finished manmade fiber and silk broadwoven fabrics (not finished in weaving mills)	94	9 631	270 160	7 658	17 197	182 140	1 032 021	2 193 223	3 237 976	97 588
3133117	Job or commission finishing of manmade fiber and silk broadwoven fabrics	68	9 350	284 296	7 297	16 250	187 882	698 379	498 552	1 192 626	46 271
3133119	Finished broadwoven wool fabrics and felts (not finished in weaving mills)	3	328	8 474	257	569	5 553	27 643	25 896	54 266	D

Table 6a. Products Statistics: 1997 and 1992

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

NAICS product code	Product	1997				1992			
		Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments		Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)			Quantity	Value (\$1,000)
313311	Finished broadwoven fabrics	N	X	X	9 075 824	N	N	N	N
3133111	Finished cotton broadwoven fabrics (not finished in weaving mills)	N	X	X	1 855 505	N	N	N	N
31331111	Finished cotton broadwoven fabrics (not finished in weaving mills)	N	X	X	1 755 325	N	N	N	N
3133111111	Finished cotton broadwoven print cloth (not finished in weaving mills) \$	24	X	S	589 557	N	N	N	N
3133111121	Finished cotton broadwoven poplin and broadcloth (not finished in weaving mills) \$	6	X	D	D	N	N	N	N
3133111131	Finished cotton broadwoven sheeting, plain weave, including bedsheets and osnaburgs (not finished in weaving mills) \$	11	X	932.6	404 192	N	N	N	N
3133111141	Finished cotton broadwoven tobacco, cheese, and bandage cloth (not finished in weaving mills) \$	1	X	D	D	N	N	N	N
3133111151	Finished cotton broadwoven fabrics, other plain weave fabrics (except pile), including lawns, voiles, batistes, and duck (not finished in weaving mills) \$	8	X	14.8	20 149	N	N	N	N
3133111161	Finished cotton broadwoven twill weave fabrics (not finished in weaving mills) \$	11	X	238.2	328 855	N	N	N	N
3133111171	Finished cotton broadwoven fabrics, weaves other than plain, twill, and pile, including sateens, oxfords, table damask, jacquard, and dobby shirting (not finished in weaving mills) \$	15	X	77.5	113 238	N	N	N	N
3133111181	Finished cotton broadwoven pile fabrics, including velvets, plushes, corduroy, terry toweling, and terry cloth (not finished in weaving mills) \$	6	X	D	D	N	N	N	N
3133111Y	Finished cotton broadwoven fabrics (not finished in weaving mills), nsk	N	X	X	100 180	N	N	N	N
3133111YWV	Finished cotton broadwoven fabrics (not finished in weaving mills), nsk	N	X	X	100 180	N	N	N	N
3133113	Job or commission finishing of cotton broadwoven fabrics	N	X	X	1 314 750	N	X	X	866 451
31331131	Job or commission finishing of cotton broadwoven print cloth	N	X	X	455 222	N	N	N	N
3133113111	Job or commission finishing of cotton broadwoven print cloth	45	X	\$757.5	455 222	38	\$688.7	\$676.5	283 836
31331132	Job or commission finishing of cotton broadwoven plain weave fabrics (except print cloth)	N	X	X	264 715	N	N	N	N
3133113221	Job or commission finishing of cotton broadwoven poplin and broadcloth fabrics	24	X	\$173.9	70 841	25	195.6	193.9	64 961
3133113231	Job or commission finishing of cotton broadwoven sheeting fabrics, plain weave, including bedsheets and osnaburgs	24	X	\$171.0	102 219	26	\$366.2	362.8	113 068
3133113241	Job or commission finishing of cotton broadwoven tobacco, cheese, and bandage cloth	3	X	3.3	781	6	27.2	27.1	13 048
3133113251	Job or commission finishing of cotton broadwoven duck fabrics	20	X	\$94.4	57 509	16	48.1	47.7	27 075
3133113261	Job or commission finishing of cotton broadwoven plain weave fabrics, other (except pile) including lawns, voiles, and batistes	8	X	S	33 365	7	10.3	10.1	7 186
31331133	Job or commission finishing of cotton broadwoven twill weave fabrics (except pile)	N	X	X	379 474	N	N	N	N
3133113371	Job or commission finishing of cotton broadwoven twill weave fabrics (except pile)	26	X	\$446.6	379 474	22	\$475.0	\$474.3	183 352
31331134	Job or commission finishing of cotton broadwoven fabrics (except plain weave and twill weave)	N	X	X	69 231	N	N	N	N
3133113481	Job or commission finishing of cotton broadwoven sateen fabrics	13	X	\$29.9	21 838	14	48.2	47.3	31 406
3133113491	Job or commission finishing of cotton broadwoven fabrics (except plain weave, twill weave, sateens, and pile), including oxfords, table damask, jacquard and dobby shirting, and birdseye diaper cloth	14	X	\$36.3	28 443	16	89.8	87.6	52 610
31331134B1	Job or commission finishing of cotton broadwoven pile fabrics (velvets, plushes, corduroy, terry toweling, terry cloth, and others)	6	X	\$49.3	18 950	9	63.4	63.4	22 793
3133113Y	Job or commission finishing of cotton broadwoven fabrics, nsk	N	X	X	146 108	N	N	N	N
3133113YWV	Job or commission finishing of cotton broadwoven fabrics, nsk	N	X	X	146 108	N	X	X	67 116

See footnotes at end of table.

Table 6a. Products Statistics: 1997 and 1992—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

NAICS product code	Product	1997				1992			
		Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments		Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)			Quantity	Value (\$1,000)
313311	Finished broadwoven fabrics— Con.								
3133115	Finished manmade fiber and silk broadwoven fabrics (not finished in weaving mills) \$	N	X	X	2 907 964	N	N	N	N
31331151	Finished manmade fiber broadwoven print cloth (not finished in weaving mills), of 85 percent or more spun yarns	N	X	X	102 029	N	N	N	N
3133115111	Finished manmade fiber broadwoven print cloth, of 85 percent or more spun yarns (not finished in weaving mills) \$ mil fin sq yd.	9	X	90.9	102 029	N	N	N	N
31331152	Finished manmade fiber broadwoven fabrics, plain weave except print cloth, (not finished in weaving mills), of 85 percent or more spun yarns	N	X	X	666 674	N	N	N	N
3133115221	Finished manmade fiber broadwoven poplin and broadcloth, of 85 percent or more spun yarns (not finished in weaving mills) \$ mil fin sq yd.	4	X	D	D	N	N	N	N
3133115231	Finished manmade fiber broadwoven sheeting, plain weave, including bedsheets and osnaburgs, of 85 percent or more spun yarns (not finished in weaving mills) \$ mil fin sq yd.	3	X	381.3	507 868	N	N	N	N
3133115241	Finished manmade fiber broadwoven fabrics, other plain weave fabrics (except pile), including lawns, voiles, and batistes, of 85 percent or more spun yarns (not finished in weaving mills) \$ mil fin sq yd.	6	X	D	D	N	N	N	N
31331153	Finished manmade fiber broadwoven twill weave fabrics (not finished in weaving mills), of 85 percent or more spun yarns	N	X	X	160 830	N	N	N	N
3133115351	Finished manmade fiber broadwoven twill weave fabrics, of 85 percent or more spun yarns (not finished in weaving mills) \$ mil fin sq yd.	5	X	S	160 830	N	N	N	N
31331154	Finished manmade fiber broadwoven sateen fabrics (not finished in weaving mills), of 85 percent or more spun yarns	N	X	X	56 224	N	N	N	N
3133115461	Finished manmade fiber broadwoven sateen fabrics, of 85 percent or more spun yarns (not finished in weaving mills) \$ mil fin sq yd.	5	X	29.5	56 224	N	N	N	N
31331155	Finished manmade fiber broadwoven fabrics (not finished in weaving mills), of 85 percent or more spun yarns, weaves other than plain, twill, sateens, and pile	N	X	X	582 060	N	N	N	N
3133115571	Finished manmade fiber broadwoven fabrics, weaves other than plain, twill, sateens, and pile, of 85 percent or more spun yarns (not finished in weaving mills) \$ mil fin sq yd.	51	X	S	582 060	N	N	N	N
31331156	Finished manmade fiber broadwoven pile fabrics, including velvets, plushes, and corduroys (not finished in weaving mills), of 85 percent or more spun yarns	N	X	X	92 872	N	N	N	N
3133115681	Finished manmade fiber broadwoven pile fabrics, including velvets, plushes, and corduroys, of 85 percent or more spun yarns (not finished in weaving mills) \$ mil fin sq yd.	3	X	74.3	92 872	N	N	N	N
31331157	Finished broadwoven fabrics, chiefly polyester (not finished in weaving mills), of 85 percent or more filament yarns	N	X	X	684 889	N	N	N	N
3133115791	Finished polyester broadwoven fabrics, of 85 percent or more filament yarns (not finished in weaving mills) \$ mil fin sq yd.	19	X	467.4	684 889	N	N	N	N
31331158	Finished manmade fiber and silk broadwoven fabrics (not finished in weaving mills), of 85 percent or more filament yarns, except polyester, and other fabrics including spun-filament yarn combinations	N	X	X	458 309	N	N	N	N
31331158B1	Finished rayon, acetate, and/or lyocell broadwoven fabrics, of 85 percent or more filament yarns (not finished in weaving mills) \$ mil fin sq yd.	10	X	46.1	98 903	N	N	N	N
31331158D1	Finished broadwoven fabrics of manmade fibers other than rayon, acetate, lyocell and polyester, of 85 percent or more filament yarns (not finished in weaving mills) \$ mil fin sq yd.	12	X	D	D	N	N	N	N
31331158F1	Other finished broadwoven fabrics, including combinations of spun and filament yarns, blends with wool, silk, and blends with silk (not finished in weaving mills) \$ mil fin sq yd.	3	X	D	D	N	N	N	N

See footnotes at end of table.

Table 6a. Products Statistics: 1997 and 1992—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

NAICS product code	Product	1997				1992			
		Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments		Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)			Quantity	Value (\$1,000)
313311	Finished broadwoven fabrics— Con.								
3133115	Finished manmade fiber and silk broadwoven fabrics (not finished in weaving mills)—Con.								
3133115Y	Finished manmade fiber and silk broadwoven fabrics (not finished in weaving mills), nsk	N	X	X	104 077	N	N	N	N
3133115YWV	Finished manmade fiber and silk broadwoven fabrics (not finished in weaving mills), nsk	N	X	X	104 077	N	N	N	N
3133117	Job or commission finishing of manmade fiber and silk broadwoven fabrics	N	X	X	1 157 937	N	X	X	1 282 120
31331171	Job or commission finishing of manmade fiber broadwoven print cloth of 85 percent or more spun yarns	N	X	X	182 455	N	N	N	N
3133117111	Job or commission finishing of manmade fiber broadwoven print cloth of 85 percent or more spun yarns	25	X	296.9	182 455	33	P671.0	672.8	341 367
31331172	Job or commission finishing of manmade fiber broadwoven fabrics of 85 percent or more spun yarns (except print cloth)	N	X	X	374 492	N	N	N	N
3133117221	Job or commission finishing of manmade fiber broadwoven poplin and broadcloth of 85 percent or more spun yarns	10	X	P74.6	34 661	10	P110.1	109.2	51 984
3133117231	Job or commission finishing of manmade fiber broadwoven plain weave sheeting, including bedsheeting and osnaburgs, of 85 percent or more spun yarns	4	X	S	24 560	11	176.5	176.4	87 098
3133117241	Job or commission finishing of manmade fiber broadwoven fabrics of 85 percent or more spun yarns, plain weave (except print cloth, poplin, broadcloth, and sheeting)	9	X	320.5	103 184	N	N	N	N
3133117251	Job or commission finishing of manmade fiber broadwoven fabrics, twill weave, of 85 percent or more spun yarns	7	X	S	21 608	9	P80.7	80.1	42 789
3133117261	Job or commission finishing of manmade fiber broadwoven fabrics, of 85 percent or more spun yarn, except plain weave, twill weave, and pile fabrics	20	X	S	159 409	N	N	N	N
3133117271	Job or commission finishing of manmade fiber broadwoven pile fabrics of 85 percent or more spun yarns	6	X	S	31 070	4	D	D	D
31331173	Job or commission finishing of broadwoven fabrics, chiefly polyester of 85 percent or more filament yarns	N	X	X	182 012	N	N	N	N
3133117381	Job or commission finishing of broadwoven fabrics, chiefly polyester of 85 percent or more filament yarns	26	X	P306.8	182 012	36	308.3	307.9	190 230
31331174	Job or commission finishing of broadwoven fabrics, chiefly rayon, acetate, and-or lyocell, of 85 percent or more filament yarns	N	X	X	277 851	N	N	N	N
3133117491	Job or commission finishing of broadwoven fabrics, chiefly rayon, acetate, and-or lyocell, of 85 percent or more filament yarns	23	X	P575.6	277 851	29	P594.5	586.8	287 132
31331175	Job or commission finishing of manmade fiber and silk broadwoven fabrics, of 85 percent or more filament yarns except rayon, acetate, lyocell, and polyester; and combinations of spun-filament yarns	N	X	X	112 246	N	N	N	N
31331175B1	Job or commission finishing of manmade fiber broadwoven fabrics, of 85 percent or more filament yarns, except rayon, acetate, lyocell, and polyester	10	X	S	85 896	15	118.9	117.5	81 517
31331175D1	Job or commission finishing of manmade fiber and silk broadwoven fabrics, other fabrics, including combinations of spun and filament yarns, blends with wool, silk, and blends with silk	6	X	S	26 350	16	S	P54.7	21 001
3133117Y	Job or commission finishing of manmade fiber and silk broadwoven fabrics, nsk	N	X	X	28 881	N	N	N	N
3133117YWV	Job or commission finishing of manmade fiber and silk broadwoven fabrics, nsk	N	X	X	28 881	N	X	X	48 078
3133119	Finished broadwoven wool fabrics and felts (not finished in weaving mill)	N	X	X	41 454	N	N	N	N
31331191	Finished broadwoven wool fabrics and felts (not finished in weaving mill)	N	X	X	41 454	N	N	N	N
3133119100	Finished broadwoven wool fabrics and felts (not finished in weaving mill)	7	X	X	41 454	N	N	N	N

See footnotes at end of table.

Table 6a. Products Statistics: 1997 and 1992—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

NAICS product code	Product	1997				1992			
		Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments		Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)			Quantity	Value (\$1,000)
313311	Finished broadwoven fabrics— Con.								
313311W	Finished broadwoven fabrics, nsk, total	N	X	X	1 798 214	N	N	N	N
313311WY	Finished broadwoven fabrics, nsk, total	N	X	X	1 798 214	N	N	N	N
313311WYWW	Finished broadwoven fabrics, nsk, for nonadministrative-record establishments	N	X	X	1 507 451	N	N	N	N
313311WYWY	Finished broadwoven fabrics, nsk, for administrative-record establishments	N	X	X	290 763	N	N	N	N

Additional information is available for this item; see Appendix F.

@ Additional data are available for these codes at the aggregate U.S. level in the Current Industrial Report (CIR) series; see Appendix F for the CIR survey number and title.

\$ This product is primary to more than one industry; see Appendix F for a listing of the related product codes.

Note: For some establishments, data have been estimated from central unit values which are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: P 10 to 19 percent estimated; q 20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Table 6b. Product Class Shipments for Selected States: 1997 and 1992

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1997. For meaning of abbreviations and symbols, see introductory text. For explanations of terms, see appendixes]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)	
		1997	1992
3133111	FINISHED COTTON BROADWOVEN FABRICS (NOT FINISHED IN WEAVING MILLS)		
	United States	1 855 505	N
	California	42 736	N
	Georgia	243 559	N
	New York	78 859	N
	North Carolina	255 999	N
	South Carolina	682 794	N
3133113	JOB OR COMMISSION FINISHING OF COTTON BROADWOVEN FABRICS		
	United States	1 314 750	866 451
	Alabama	43 105	28 561
	California	55 526	21 799
	Connecticut	12 080	12 343
	Georgia	240 343	87 606
	Massachusetts	46 551	39 843
	New Jersey	70 628	21 517
	New York	71 065	27 635
	North Carolina	90 368	160 892
	Pennsylvania	8 450	23 434
	Rhode Island	36 964	43 109
	South Carolina	468 585	290 769
3133115	FINISHED MANMADE FIBER AND SILK BROADWOVEN FABRICS (NOT FINISHED IN WEAVING MILLS)		
	United States	2 907 964	N
	California	87 502	N
	Connecticut	53 622	N
	Georgia	43 880	N
	Massachusetts	77 688	N
	New Jersey	22 865	N
	New York	327 019	N
	North Carolina	637 913	N
	Pennsylvania	24 970	N
	South Carolina	1 044 155	N
3133117	JOB OR COMMISSION FINISHING OF MANMADE FIBER AND SILK BROADWOVEN FABRICS		
	United States	1 157 937	1 282 120
	California	19 574	26 074
	Georgia	134 751	121 709
	New Jersey	217 678	224 327
	New York	17 265	24 051
	North Carolina	153 707	193 433
	Pennsylvania	44 772	37 404
	South Carolina	278 726	271 609
3133119	FINISHED BROADWOVEN WOOL FABRICS AND FELTS (NOT FINISHED IN WEAVING MILL)		
	United States	41 454	N

See footnotes at end of table.

Table 6b. **Product Class Shipments for Selected States: 1997 and 1992—Con.**

Additional information is available for this item; see Appendix F.
 @ Additional data are available for these codes at the aggregate U.S. level in the Current Industrial Report (CIR) series; see Appendix F for the CIR survey number and title.
 § This product is primary to more than one industry; see Appendix F for a listing of the related product codes.

Table 7. **Materials Consumed by Kind: 1997 and 1992**

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

NAICS material code	Material consumed	1997		1992	
		Quantity	Delivered cost (\$1,000)	Quantity	Delivered cost (\$1,000)
313311	BROADWOVEN FABRIC FINISHING MILLS				
31311101	Spun yarn, all fibers mil lb..	569.5	132 602	N	N
31321027	Broadwoven fabrics mil sq yd..	6 149.5	2 768 382	N	N
32513003	Dyes, lakes, and toners.....	X	623 158	X	N
31324000	Knit fabrics mil lb..	S	30 623	N	N
00970099	All other materials and components, parts, containers, and supplies	X	433 293	X	N
00971000	Materials, ingredients, containers, and supplies, n.s.k.	X	579 511	X	N

Additional information is available for this item; see Appendix F.

Note: For some establishments, data have been estimated from central unit values which are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: P 10 to 19 percent estimated; Q 20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Appendix A.

Explanation of Terms

BEGINNING- AND END-OF-YEAR INVENTORIES

Respondents were asked to report their beginning-of-year and end-of-year inventories at cost or market. Effective with the 1982 Economic Census, this change to a uniform instruction for reporting inventories was introduced for all sector reports. Prior to 1982, respondents were permitted to value inventories using any generally accepted accounting method (FIFO, LIFO, market, to name a few). Beginning in 1982, LIFO users were asked to first report inventory values prior to the LIFO adjustment and then to report the LIFO reserve and the LIFO value after adjustment for the reserve.

Inventory Data by Stage of Fabrication

Total inventories and three detailed components (1) finished goods, (2) work-in-process, and (3) materials, supplies, fuels, etc., were collected.

When using inventory data by stage of fabrication for “all industries” and at the three-digit subsector level, it should be noted that an item treated as a finished product by an establishment in one industry may be reported as a raw material by an establishment in a different industry. For example, the finished-product inventories of a steel mill would be reported as raw materials by a stamping plant. Such differences are present in the inventory figures by stage of fabrication shown for all publication levels.

COST OF MATERIALS

This term refers to direct charges actually paid or payable for items consumed or put into production during the year, including freight charges and other direct charges incurred by the establishment in acquiring these materials. It includes the cost of materials or fuel consumed, whether purchased by the individual establishment from other companies, transferred to it from other establishments of the same company, or withdrawn from inventory during the year.

Included in this item are:

1. Cost of parts, components, containers, etc.—Includes all raw materials, semifinished goods, parts, containers, scrap, and supplies put into production or used as operating supplies and for repair and maintenance during the year.
2. Cost of products bought and sold in the same condition.

3. Cost of fuels consumed for heat and power—Includes the cost of materials or fuel consumed, whether purchased by the individual establishment from other companies, transferred to it from other establishments of the same company, or withdrawn from inventory during the year.
4. Cost of purchased electricity—The cost of purchased electric energy represents the amount actually used during the year for heat and power. In addition, information was collected on the quantity of electric energy generated by the establishment and the quantity of electric energy sold or transferred to other plants of the same company.
5. Cost of contract work—This term applies to work done by others on materials furnished by the manufacturing establishment. The actual cost of the material is to be reported on the cost of materials, parts, and containers line of this item. The term “Contract Work” refers to the fee a company pays to another company to perform a service.

Specific Materials Consumed

In addition to the total cost of materials, which every establishment was required to report, information also was collected for most manufacturing industries on the consumption of major materials used in manufacturing. The inquiries were restricted to those materials which were important parts of the cost of production in a particular industry and for which cost information was available from manufacturers' records. If less than \$25,000 of a listed material was consumed by an establishment, the cost data could be reported in the “Cost of all other materials...,” Census material code 00970099. Also, the cost of materials for small establishments for which administrative records or short forms were used was imputed into the “Materials not specified by kind,” Census materials code 00971000.

Duplication in Cost of Materials and Value of Shipment

The aggregate of the cost of materials and value of shipments figures for industry groups and for all manufacturing industries includes large amounts of duplication since the products of some industries are used as materials by others. This duplication results, in part, from the addition of related industries representing successive

stages in the production of a finished manufactured product. Examples are the addition of flour mills to bakeries in the food group and the addition of pulp mills to paper mills in the paper and allied products group of industries. Estimates of the overall extent of this duplication indicate that the value of manufactured products exclusive of such duplication (the value of finished manufactures) tends to approximate two-thirds of the total value of products reported in the survey.

Duplication of products within individual industries is significant within a number of industry groups, e.g., machinery and transportation industries. These industries frequently include complete machinery and their parts. In this case, the parts made for original equipment are materials consumed for assembly plants in the same industry.

Even when no significant amount of duplication is involved, value of shipments figures are deficient as measures of the relative economic importance of individual manufacturing industries or geographic areas because of the wide variation in ratio of materials, labor, and other processing costs of value of shipments, both among industries and within the same industry.

Before 1962, cost of materials and value of shipments were not published for some industries which included considerable duplication. Since then, these data have been published for all industries at the U.S. level and beginning in 1964, for all geographic levels.

COST OF PURCHASED SERVICES

Annual Survey of Manufactures (ASM) establishments were requested to provide information on the cost of purchased services for the repair of buildings and other structures, the repair of machinery, communication services, legal services, accounting and bookkeeping services, advertising, software and other data processing services, and refuse removal. Each of these items reflects the costs paid directly by the establishment and excludes salaries paid to employees of the establishment for these services.

Included in the cost of purchased services for the repair of buildings and machinery are payments made for all maintenance and repair work on buildings and equipment. Payments made to other establishments of the same company and for repair and maintenance of any leased property also are included. Extensive repairs or reconstruction that was capitalized is considered capital expenditures and is, therefore, excluded from this item. Repair and maintenance costs provided by an owner as part of a rental contract or incurred directly by an establishment in using its own work force also are excluded.

Included in the cost of purchased advertising services are payments for printing, media coverage, and other advertising services and materials.

Included in the cost of purchased software and other data processing services are all purchases by the establishment from other companies. Excluded are services provided by other establishments of the same company (such as by a separate data processing unit).

Included in the cost of purchased refuse removal services are all costs of refuse removal services paid by the establishment, including costs for hazardous waste removal or treatment. Excluded are all costs included in rental payments or as capital expenditures.

Response Coverage Ratio

A response coverage ratio is a measure of the extent to which respondents report for an item. The estimate is made by calculating the ratio value of the weighted total employment data for all the ASM establishments that report the item to the weighted total employment data for all ASM establishments classified in an industry (reporters and non-reporters).

DEPRECIATION CHARGES FOR FIXED ASSETS

This item includes depreciation and amortization charged during the year against assets. Depreciation charged against fixed assets acquired since the beginning of the year and against assets sold or retired during the year are components of this category. Respondents were requested to make certain that they did not report accumulated depreciation.

EMPLOYEES

This item includes all full-time and part-time employees on the payrolls of operating manufacturing establishments during any part of the pay period which included the 12th of the months specified on the report form. Included are all persons on paid sick leave, paid holidays, and paid vacations during these pay periods. Officers of corporations are included as employees; proprietors and partners of unincorporated firms are excluded. The "all employees" number is the average number of production workers plus the number of other employees in mid-March. The number of production workers is the average for the payroll periods including the 12th of March, May, August, and November.

Production Workers

This item includes workers (up through the line-supervisor level) engaged in fabricating, processing, assembling, inspecting, receiving, storing, handling, packing, warehousing, shipping (but not delivering), maintenance, repair, janitorial and guard services, product development, auxiliary production for plant's own use (e.g., power plant), recordkeeping, and other services closely associated with these production operations at the establishment covered by the report. Employees above the working-supervisor level are excluded from this item.

All Other Employees

This item covers nonproduction employees of the manufacturing establishment including those engaged in factory supervision above the line-supervisor level. It

includes sales (including driver-salespersons), sales delivery (highway truck drivers and their helpers), advertising, credit, collection, installation and servicing of own products, clerical and routine office functions, executive, purchasing, financing, legal, personnel (including cafeteria, medical, etc.), professional, and technical employees. Also included are employees on the payroll of the manufacturing establishment engaged in the construction of major additions or alterations utilized as a separate work force.

FRINGE BENEFITS

Fringe benefits are divided into legally required expenditures and payments for voluntary programs. The legally required portion consists primarily of Federal old age and survivors' insurance, unemployment compensation, and workers' compensation. Payments for voluntary programs include all programs not specifically required by legislation whether they were employer initiated or the result of collective bargaining. They include the employer portion of such plans as insurance premiums, premiums for supplemental accident and sickness insurance, pension plans, supplemental unemployment compensation, welfare plans, stock purchase plans on which the employer payment is not subject to withholding tax, and deferred profit-sharing plans. They exclude such items as company-operated cafeterias, in-plant medical services, free parking lots, discounts on employee purchases, and uniforms and work clothing for employees.

GROSS BOOK VALUE OF DEPRECIABLE ASSETS AT BEGINNING OF YEAR (BOY) AND END OF YEAR (EOY)

Total value of depreciable assets is collected on all census forms. It shows the value of depreciable assets for the beginning of year and end of year. The data encompass all fixed depreciable assets on the books of establishments. The values shown (book value) represent the actual cost of assets at the time they were acquired, including all costs incurred in making the assets usable (such as transportation and installation). Included are all buildings, structures, machinery, and equipment (production, office, and transportation equipment) for which depreciation reserves are maintained. Excluded are nondepreciable capital assets including inventories and intangible assets, such as timber and mineral rights.

The definition of fixed depreciable assets is consistent with the definition of capital expenditures. For example, expenditures include actual capital outlays during the year rather than the final value of equipment put in place and buildings completed during the year. Accordingly, the value of assets at the end of the year includes the value of construction in progress.

In addition, respondents were requested to make certain that assets at the beginning of the year plus capital expenditures, less retirements, equaled assets at the end of the year.

NUMBER OF ESTABLISHMENTS AND COMPANIES

A separate report was required for each manufacturing establishment (plant) with one employee or more. An establishment is defined as a single physical location where manufacturing is performed. A company, on the other hand, is defined as a business organization consisting of one establishment or more under common ownership or control.

If the company operated at different physical locations, even if the individual locations were producing the same line of goods, a separate report was requested for each location. If the company operated in two or more distinct lines of manufacturing at the same location, a separate report was requested for each activity.

An establishment not in operation for any portion of the year was requested to return the report form with the proper notation in the "Operational Status" section of the form. In addition, the establishment was requested to report data on any employees, capital expenditures, inventories, or shipments from inventories during the year.

PAYROLL

This item includes the gross earnings of all employees on the payrolls of operating manufacturing establishments paid in the calendar year. Respondents were told they could follow the definition of payrolls used for calculating the Federal withholding tax. It includes all forms of compensation, such as salaries, wages, commissions, dismissal pay, bonuses, vacation and sick leave pay, and compensation in kind, prior to such deductions as employees' social security contributions, withholding taxes, group insurance, union dues, and savings bonds. The total includes salaries of officers of corporations; it excludes payments to proprietors or partners of unincorporated concerns. Also excluded are payments to members of Armed Forces and pensioners carried on the active payrolls of manufacturing establishments.

The census definition of payrolls is identical to that recommended to all Federal statistical agencies by the Office of Management and Budget. It should be noted that this definition does not include employers' social security contributions or other nonpayroll labor costs, such as employees' pension plans, group insurance premiums, and workers' compensation.

The ASM provides estimates of employers' total supplemental labor costs (those required by Federal and state laws and those incurred voluntarily or as part of collective bargaining agreements).

PRODUCT CODES AND CLASSES OF PRODUCTS

NAICS United States industries are identified by a six-digit code, in contrast to the four-digit SIC code. The longer code accommodates the large number of sectors and allows more flexibility in designing subsectors. Each

product or service is assigned a ten-digit code. The product coding structure represents an extension by the Census Bureau of the six-digit industry classifications of the manufacturing and mining sectors. The classification system operates so that the industrial coverage is progressively narrower with the successive addition of digits. This is illustrated as follows:

NAICS level	NAICS code	Description
Industry	33461	Manufacturing and reproduction of magnetic and optical media
U.S. industry	334612	Reproduction of software
Product class	3346120	Prerecorded compact disc (except software), tape, and record reproducing
BLS link code	3346120X	
Product code	3346120XXX	

As in previous censuses, data were collected for most industries on the quantity and value of individual products shipped. In the 1997 census program, information was collected on the output of almost 10,000 individual product items.

In the new system, there are about 1,500 product classes (seven-digit codes), about 6,000 census products (ten-digit codes), and an additional 3,700 CIR products (ten-digit codes). The ten-digit products are considered the primary products of the industry with the same first six digits.

The list of products for which separate information was collected was prepared after consultation with industry and government representatives. Comparability with previous figures was given considerable weight in the selection of product categories so that comparable 1992 information is presented for most products.

Typically, both quantity and value of shipments information were collected. However, if quantity was not significant or could not be reported by manufacturers, only value of shipments was collected.

Shipments include both commercial shipments and transfers of products to other plants of the same company. For industries in which a considerable portion of the total shipments is transferred to other plants of the same company, separate information on interplant transfers also was collected. Moreover, for products that are used to a large degree within the same establishment as materials or components in the fabrication of other products, total production and often consumption of the item within the plant (quantity produced and consumed) was collected. Typically, the information on production also was collected for products for which there are significant differences between total production and shipments in a given year because of wide fluctuations in finished goods inventories. Other measures of output of products with long production cycles were used as appropriate and feasible.

PRIMARY PRODUCT CLASS CODE

This file presents selected statistics for establishments according to their degree of specialization in products primary to their industry. This field contains either the six-digit North American Industrial Classification System (NAICS) industry code corresponding to all establishments in the industry, or the seven-digit NAICS product class code for all establishments within the industry that are specialized in a particular product class. Product class specialization is determined by evaluating the ratio of the largest primary product class shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment.

PRODUCTION-WORKER HOURS

This item covers hours worked or paid for at the plant, including actual overtime hours (not straight-time equivalent hours). It excludes hours paid for vacations, holidays, or sick leave.

QUANTITY OF ELECTRIC ENERGY CONSUMED FOR HEAT AND POWER

Data on the cost of purchased electric energy were collected on all census forms. However, data on the quantity of purchased electric energy were collected only on the Annual Survey of Manufactures (ASM) form. In addition, information is collected on the quantity of electric energy generated by the establishment and the quantity of electric energy sold or transferred to other plants of the same company.

RENTAL PAYMENTS

Total rental payments are collected on all census forms. However, the breakdown between rental payments for buildings and other structures and rental payments for machinery and equipment is collected only on the ASM forms. This item includes rental payments for the use of all items for which depreciation reserves would be maintained if they were owned by the establishment, e.g., structures and buildings, and production, office, and transportation equipment. Excluded are royalties and other payments for the use of intangibles and depletable assets and land rents where separable.

When an establishment of a multiestablishment company was charged rent by another part of the same company for the use of assets owned by the company, it was instructed to exclude that cost from rental payments. However, the book value (original cost) of these company-owned assets was to be reported as assets of the establishment at the end of the year.

If there were assets at an establishment rented from another company and the rents were paid centrally by the head office of the establishment, the company was instructed to report these rental payments as if they were paid directly by the establishment.

RETIREMENTS OF DEPRECIABLE ASSETS

Included in this item is the gross value of assets sold, retired, scrapped, destroyed, etc., during the calendar year. When a complete operation or establishment changed ownership, the respondent was instructed to report the value of the assets sold at the original cost as recorded in the books of the seller. The respondent also was requested to report retirements of equipment or structures owned by a parent company that the establishment was using as if it were a tenant.

TOTAL CAPITAL EXPENDITURES (NEW AND USED)

For establishments in operation and any known plants under construction, manufacturers were asked to report their new and used expenditures for (1) permanent additions and major alterations to manufacturing establishments and (2) machinery and equipment used for replacement and additions to plant capacity if they were of the type for which depreciation accounts were ordinarily maintained.

Totals for expenditures include the costs of assets leased from nonmanufacturing concerns through capital leases. New facilities owned by the Federal Government but operated under contract by private companies and plant and equipment furnished to the manufacturer by communities and nonprofit organizations are excluded. Also excluded are expenditures for land and cost of maintenance and repairs charged as current operating expenses.

For any equipment or structure transferred for the use of the reporting establishment by the parent company or one of its subsidiaries, the value at which it was transferred to the establishment was to be reported. If an establishment changed ownership during the year, the cost of the fixed assets (building and equipment) was to be reported.

VALUE ADDED

This measure of manufacturing activity is derived by subtracting the cost of materials, supplies, containers, fuel, purchased electricity, and contract work from the value of shipments (products manufactured plus receipts for services rendered). The result of this calculation is adjusted by the addition of value added by merchandising operations (i.e., the difference between the sales value and the cost of merchandise sold without further manufacture, processing, or assembly) plus the net change in finished goods and work-in-process between the beginning and end-of-year inventories.

For those industries where value of production is collected instead of value of shipments, value added is adjusted only for the change in work-in-process inventories between the beginning and end of year. For those

industries where value of work done is collected, the value added does not include an adjustment for the change in finished goods or work-in-process inventories.

“Value added” avoids the duplication in the figure for value of shipments that results from the use of products of some establishments as materials by others. Value added is considered to be the best value measure available for comparing the relative economic importance of manufacturing among industries and geographic areas.

VALUE OF SHIPMENTS

This item covers the received or receivable net selling values, f.o.b. plant (exclusive of freight and taxes), of all products shipped, both primary and secondary, as well as all miscellaneous receipts, such as receipts for contract work performed for others, installation and repair, sales of scrap, and sales of products bought and sold without further processing. Included are all items made by or for the establishments from material owned by it, whether sold, transferred to other plants of the same company, or shipped on consignment. The net selling value of products made in one plant on a contract basis from materials owned by another was reported by the plant providing the materials.

In the case of multiunit companies, the manufacturer was requested to report the value of products transferred to other establishments of the same company at full economic or commercial value, including not only the direct cost of production but also a reasonable proportion of “all other costs” (including company overhead) and profit.

In addition to the value for NAICS defined products, aggregates of the following categories of miscellaneous receipts are reported as part of a total establishment’s value of product shipments:

1. Reported contract work—Receipts for work or services that a plant performed for others on their materials.
2. Value of resales—Sales of products brought and sold without further manufacture, processing, or assembly.
3. Other miscellaneous receipts—Such as repair work, installation, sales of scrap, etc.

Industry primary product value of shipments represents one of the three components of value of shipments. These components are:

1. Primary products value of shipments.
2. Secondary product value of shipments.
3. Total miscellaneous receipts.

Primary product shipments is used in the calculations of industry specialization ratio and industry coverage ratio. The term “Value of primary products shipments made in this industry” is used in this publication and refers to the same data.

Duplication in Cost of Materials and Value of Shipment

The aggregate of the cost of materials and value of shipments figures for industry groups and for all manufacturing industries includes large amounts of duplication since the products of some industries are used as materials by others. This duplication results, in part, from the addition of related industries representing successive stages in the production of a finished manufactured product. Examples are the addition of flour mills to bakeries in the food group and the addition of pulp mills to paper mills in the paper and allied products group of industries. Estimates of the overall extent of this duplication indicate that the value of manufactured products exclusive of such duplication (the value of finished manufactures) tends to approximate two-thirds of the total value of products reported in the annual survey.

Duplication of products within individual industries is significant within a number of industry groups, e.g., machinery and transportation industries. These industries frequently include complete machinery and their parts. In this case, the parts made for original equipment are materials consumed for assembly plants in the same industry.

Even when no significant amount of duplication is involved, value of shipments figures are deficient as measures of the relative economic importance of individual manufacturing industries or geographic areas because of the wide variation in ratio of materials, labor, and other processing costs of value of shipments, both among industries and within the same industry.

Before 1962, cost of materials and value of shipments were not published for some industries which included considerable duplication. Since then, these data have been published for all industries at the U.S. level and beginning in 1964, for all geographic levels.

Specialization and Coverage Ratios

These items are not collected on the report forms but are derived from the data shown in Table 3. An establishment is classified in a particular industry if its shipments of primary products of that industry exceed in value its shipments of the products of any other single industry.

An establishment's shipments include those products assigned to an industry (primary products), those considered primary to other industries (secondary products), and receipts for miscellaneous activities (merchandising, contract work, resales, etc.). Specialization and coverage ratios have been developed to measure the relationship of primary product shipments to the data on shipments for the industry shown in Tables 1a through 5 and data on product shipments shown in Tables 6a and 6b.

Specialization ratio represents the ratio of primary product shipments to total product shipments (primary and secondary, excluding miscellaneous receipts) for the establishments classified in the industry.

Coverage ratio represents the ratio of primary products shipped by the establishments classified in the industry to the total shipments of such products that are shipped by all manufacturing establishments wherever classified.

Appendix B.

NAICS Codes, Titles, and Descriptions

313311 BROADWOVEN FABRIC FINISHING MILLS

This U.S. industry comprises (1) establishments primarily engaged in finishing broadwoven fabrics and (2) establishments of converters who buy broadwoven fabrics in the grey, have them finished on contract, and sell at wholesale. Finishing operations include bleaching, dyeing, printing (roller, screen, flock, plisse), and other mechanical finishing, such as preshrinking, shrinking, sponging, calendaring, mercerizing and napping.

The data published with NAICS code 313311 include the following SIC industries:

- 2231 Weaving and finishing mills, wool (pt)
- 2261 Finishing plants, cotton
- 2262 Finishing plants, synthetics
- 5131 Piece goods, notions and other dry goods (pt)

This definition comes from the 1997 NAICS Manual. However, for this industry, the 1997 Economic Census – Manufacturing did not fully implement the conversion to NAICS. Data for NAICS industry 313311 do not include

establishments primarily engaged in the sponging of fabric for tailors and dressmakers. The NAICS definitions will be fully implemented with the 2002 Economic Census.

3133111 Broadwoven Fabric Finishing Mills - Manufacturer

Establishments primarily engaged in dyeing, bleaching, printing, and other finishing of purchased broadwoven fabrics.

3133112 Broadwoven Fabric Finishing Mills - Converter

Establishments engaged as converters who buy broadwoven fabrics in the grey, have them finished on contract, and sell at wholesale.

3133113 Broadwoven Fabric Finishing Mills - Commission Finisher

Establishments primarily engaged in dyeing, bleaching, printing, and other finishing of broadwoven fabrics on a commission basis.

Appendix C.

Coverage and Methodology

MAIL/NONMAIL UNIVERSE

The manufacturing universe includes about 400,000 establishments. This number includes those industries in the North American Industry Classification System (NAICS) definition of manufacturing, but not those industries leaving the manufacturing sector in the classification change. The amounts of information requested from manufacturing establishments were dependent upon a number of factors. The more important considerations were the size of the company and whether it was included in the annual survey of manufactures (ASM). The methods of obtaining information for the various subsets of the universe to arrive at the aggregate figures shown in the publication are described below:

1. Small single-establishment companies not sent a report form.

Approximately 40 percent of the manufacturing establishments were small single-establishment companies that were excused from filing a census report. Selection of these establishments was based on two factors: annual payroll and our ability to assign the correct six-digit NAICS industry classification to the establishment. For each four-digit Standard Industrial Classification (SIC) industry code, an annual payroll cutoff was determined. These cutoffs were derived so that the establishments with payroll less than the cutoff were expected to account for no more than 3 percent of the value of shipments for the industry. Generally, all single-establishment companies with less than 5 employees were excused, while all establishments with more than 20 employees were mailed forms. Establishments below the cutoff that could not be directly assigned a six-digit NAICS code were mailed a classification report which requested information for assigning NAICS industry codes. Establishments below the cutoff that could be directly assigned a six-digit NAICS code were excused from filing any report. For below cutoff establishments, information on the physical location, payroll, and receipts was obtained from the administrative records of other Federal agencies under special arrangements that safeguarded their confidentiality.

Estimates of data for these small establishments were developed using industry averages in conjunction with the administrative information. The value of shipments and cost of materials were not distributed among specific products and materials for these

establishments but were included in the product and material “not specified by kind” (nsc) categories.

The industry classification codes included in the administrative-record files were assigned on the basis of brief descriptions of the general activity of the establishment. As a result, an indeterminate number of establishments were erroneously coded to a four-digit SIC industry and then erroneously re-coded to a six-digit NAICS industry. This was especially true whenever there was a relatively fine line of demarcation between industries or between manufacturing and nonmanufacturing activity.

Sometimes the administrative-record cases had only two- or three-digit SIC group classification codes available in the files. For the 1997 Economic Census – Manufacturing, these establishments were sent a separate classification form, which requested information on the products and services of the establishment. This form was used to code many of these establishments to the appropriate six-digit NAICS level. Establishments that did not return the classification form were coded later to those six-digit NAICS industries identified as “All other” industries within the given subsector.

As a result of these situations, a number of small establishments may have been misclassified by industry. However, such possible misclassification has no significant effect on the statistics other than on the number of companies and establishments.

The total establishment count for individual industries should be viewed as an approximation rather than a precise measurement. The counts for establishments with 20 employees or more are far more reliable than the count of total number of establishments.

2. Establishments sent a report form.

The establishments covered in the mail canvass were divided into three groups:

- a. ASM sample establishments.

This group accounts for approximately 15 percent of all manufacturing establishments. The ASM panel covers all the units of large manufacturing establishments as well as a sample of the medium and smaller establishments. The probability of selection was proportionate to size. For more information, see the Description of the ASM Survey Sample.

In an economic census year, the ASM report form (MA-1000) replaces the first page of the regular census form for those establishments included in the ASM. In addition to information on employment, payroll, and other items normally requested on the regular census form, establishments in the ASM sample were requested to supply additional information on gross book value of assets and capital expenditures. ASM establishments were also requested to provide information on retirements, depreciation, rental payments, and supplemental labor costs. For establishments not included in the ASM, these additional items were estimated using relationships observed in the ASM establishment data. The census statistics for these variables are a sum of the ASM establishment data and the estimated data for non-ASM establishments. ASM establishments were also requested to provide information for selected purchased services. The census statistics for the purchased service items were derived solely from the ASM establishments. See Appendix A, Explanation of Terms for an explanation of these items. The census part of the report form is 1 of 220 versions containing product, material, and special inquiries. The diversity of manufacturing activities necessitated the use of this many forms to canvass the 480 manufacturing industries. Each form was developed for a group of related industries.

Appearing on each form was a list of products primary to the group of related industries as well as secondary products and miscellaneous services that establishments classified in these industries were likely to perform. Respondents were requested to identify the products, the value of each product, and, in many cases, the quantity of the product shipped during the survey year. Space also was provided for the respondent to describe products not specifically identified on the form.

The report form also contained a materials-consumed inquiry which varied from form to form depending on the industries being canvassed. The respondents were asked to review a list of materials generally used in their production processes. From this list, each establishment was requested to identify those materials consumed during the survey year, the cost of each, and, in certain cases, the quantity consumed. Once again, space was provided for the respondent to describe significant materials not identified on the form.

A wide variety of special inquiries was included to measure activities peculiar to a given industry, such as operations performed and equipment used.

b. Large and medium establishments (non-ASM).

Approximately 30 percent of all manufacturing establishments were included in this group. A variable cutoff, based on administrative-record payroll data and determined on an industry-by-industry basis, was used to select those establishments that were to receive 1 of the 220 economic census – manufacturing regular forms. The first page, requesting establishment data for items such as employment and payroll, was standard but did not contain the detailed statistics included on the ASM form. The product, material, and special inquiry sections supplied were based on the historical industry classification of the establishment.

c. Small single-establishment companies (non-ASM).

This group includes approximately 15 percent of all manufacturing establishments. For those industries where application of the variable cutoff for administrative-record cases resulted in a large number of small establishments being included in the mail canvass, an abbreviated or short form was used. These establishments received 1 of the 31 versions of the short form, which requested summary product and material data and totals but no details on employment, payroll, cost of materials, inventories, and capital expenditures.

Use of the short form has no adverse effect on published totals for the industry statistics because the same data were collected on the short form as on the long form. However, detailed information on products and materials consumed was not collected on the short form; thus, its use would increase the value of the *nsk* categories.

INDUSTRY CLASSIFICATION OF ESTABLISHMENTS

Each of the establishments covered in the 1997 Economic Census – Manufacturing was classified in 1 of 480 industries (473 manufacturing industries and 7 former manufacturing industries) in accordance with the industry definitions in the 1997 NAICS Manual. This is the first edition of the NAICS Manual and it is a major change from the 1987 SIC Manual that was used previously. Appendix A of the 1997 NAICS Manual notes the comparability between the 1987 SIC and 1997 NAICS classification systems. When applicable, Appendix G of this report shows the product class and product comparability between the two systems for data in this report.

In the NAICS system, an industry is generally defined as a group of establishments that have similar production processes. To the extent practical, the system uses supply-based or production-oriented concepts in defining industries. The resulting group of establishments must be significant in terms of number, value added by manufacture, value of shipments, and number of employees.

The coding system works in such a way that the definitions progressively become narrower with successive additions of numerical digits. In the manufacturing sector for 1997, there are 21 subsectors (three-digit NAICS), 86 industry groups (four-digit NAICS), 184 NAICS industries (five-digit NAICS) that are comparable with Canadian and Mexican classification, and 473 U.S. industries (six-digit NAICS). This represents an expansion of the four-digit SIC-based U.S. industries from 459 in 1987. Product classes and products of the manufacturing industries have been assigned codes based on the industry from which they originate. In the new system, there are about 1,500 product classes (seven-digit codes), about 6,000 census products, and an additional 3,700 CIR products (ten-digit codes). The ten-digit products are considered the primary products of the industry with the same first six digits. These counts do not include the seven former manufacturing industries that are included in the 1997 Economic Census – Manufacturing.

For the 1997 Economic Census – Manufacturing, all establishments were classified in particular industries based on the products they produced. If an establishment made products of more than one industry, it was classified in the industry with the largest product value. For 1997, there were no “resistance rules” or “frozen industries.”

In ASM years, establishments included in the ASM sample with certainty weights are reclassified by industry only if the change in the primary activity from the prior year is significant or if the change has occurred for 2 successive years. This procedure prevents reclassification when there are minor shifts in product mix.

In ASM years, establishments included in the ASM sample with noncertainty weight are not shifted from one industry classification to another. They are retained in the industry where they were classified in the base census year. However, in the following census year, these ASM plants are allowed to shift from one industry to another.

The results of these rules covering the switching of plants from one industry classification to another are that some industries comprise different mixes of establishments in different survey years. Hence, comparisons between prior-year and current-year published totals, particularly at the six-digit NAICS level, should be viewed with caution. This is particularly true for the comparison between the data shown for a census year versus the data shown for the previous ASM year.

As previously noted, the small establishments that may have been misclassified by industry are usually administrative-record cases whose industry codes were assigned on the basis of incomplete descriptions of the general activity of the establishment. Such possible misclassifications have no significant effect on the statistics other than on the number of companies and establishments.

Establishments frequently make products classified both in their industry (primary products) and other industries (secondary products). Industry statistics (employment, payroll, value added by manufacture, value of shipments, etc.) reflect the activities of the establishments which may make both primary and secondary products. Product statistics, however, represent the output of all establishments without regard for the classification of the producing establishment. For this reason, when relating the industry statistics, especially the value of shipments, to the product statistics, the composition of the industry’s output should be considered.

The extent to which industry and product statistics may be matched with each other is measured by the primary product specialization ratio and the coverage ratio. The primary product specialization ratio is the proportion of industry shipments accounted for by the primary products of establishments classified in the industry. The coverage ratio is the proportion of product shipments accounted for by establishments classified in the industry.

ESTABLISHMENT BASIS OF REPORTING

The economic census – manufacturing is conducted on an establishment basis. A company operating at more than one location is required to file a separate report for each location or establishment. The ASM also is conducted on an establishment basis, but separate reports are filed for just those establishments selected in the sample. Companies engaged in distinctly different lines of activity at one location are requested to submit separate reports if the plant records permit such a separation and if the activities are substantial in size.

In 1997, as in earlier years, a minimum size limit was set for inclusion of establishments in the census. All establishments employing one person or more at any time during the census year are included. The same size limitation has applied since 1947 in censuses and annual surveys of manufactures. In the 1939 and earlier censuses, establishments with less than \$5,000 value of products were excluded. The change in the minimum size limit in 1947 does not appreciably affect the historical comparability of the census figures except for data on number of establishments for a few industries.

The 1997 Economic Census – Manufacturing excludes data for central administrative offices (CAOs). These would include separately operated administrative offices, warehouses, garages, and other auxiliary units that service manufacturing establishments of the same company. These data are published in a separate report series.

DESCRIPTION OF THE ASM SURVEY SAMPLE

The annual survey of manufactures (ASM) sample is drawn for the second survey year after a census. The most recent sample was drawn for the 1994 survey year based on the 1992 Census of Manufactures. This sample will be in place through the 1998 ASM.

In 1992, there were approximately 370,000 individual manufacturing establishments. For sample efficiency and cost considerations, the 1992 manufacturing population was partitioned into two components for developing estimates within the ASM; a mail stratum and a nonmail stratum.

Mail stratum. The mail stratum of the survey is comprised of larger single-location manufacturing companies and all manufacturing establishments of multiunit companies (companies that operate at more than one physical location). Approximately 230,000 of the 370,000 establishments in the 1992 census were assigned to the mail stratum. On an annual basis, the mail stratum is supplemented with larger, newly active single-location companies identified from a list provided by the Internal Revenue Service (IRS) and new manufacturing locations of multiunit companies identified from the Census Bureau's Company Organization Survey (COS).

For the 1994 survey, a new sample of approximately 58,000 individual establishments was selected from the mail stratum assembled from the 1992 census. Supplemental samples representing both 1993 and 1994 births (newly active establishments that were not included in the 1992 census) were also selected. Establishments selected for the sample are mailed an ASM survey questionnaire for each year through 1998.

The 1994-98 ASM sample design is similar to the one used since 1984. Companies in the 1992 Census of Manufactures with manufacturing shipments of at least \$500 million were defined as company certainties. For these large companies, each manufacturing establishment is included in the mail sample. For the 1994-98 sample, there are approximately 650 certainty companies collectively accounting for over 18,000 establishments.

For the remaining portion of the mail component of the survey, the establishment was defined as the sample unit. All establishments with 250 employees or more were defined as employment certainties. In addition, all establishments producing products in SIC 3571 (Electronic Computers) were defined as certainties. Across these three arbitrary certainty classes, there were approximately 25,000 establishments included in the sample with certainty. Collectively, these certainty establishments accounted for approximately 80 percent of the total value of shipments in the 1992 Census of Manufactures.

Smaller establishments in the remaining portion of the mail stratum were sampled with probabilities ranging from .02 to 1.00. The initial probabilities of selection assigned to these establishments were proportionate to a measure-of-size determined for each establishment. The measure-of-size was a function of the establishment's 1992 industry classification, its 1992 product class data, and the historical variability of the year-to-year estimates of the product class estimates. For each product class (1,755) and four-digit industry (459), a desired reliability

constraint was specified. Using a technique developed by Dr. James R. Chromy of the Research Triangle Institute, the initial establishment probabilities were optimized such that the expected sample satisfied all industry and product class reliability constraints while the sample size was minimized. This technique reduces the likelihood of selecting nonrepresentative samples for individual product classes or industries.

This method of assigning probabilities based on product class shipments is motivated by our primary desire to produce reliable estimates of both product class and industry shipments. The high correlation between shipments and employment, value-added, and other general statistics assures that these variables will also be well represented by the sample. The actual sample selection procedure uses an independent chance of selection method (Poisson sampling) which permits us to prevent small establishments from being selected in consecutive samples without introducing a bias into the survey estimates.

Nonmail component. The initial nonmail component of the survey was comprised of approximately 140,000 small, single-establishment companies that were tabulated as administrative records in the 1992 Census of Manufactures. The nonmail stratum is also supplemented annually using the list of newly active single-location companies provided by the Internal Revenue Service (IRS) and payroll cutoffs. Companies with payroll below the payroll cutoff are added to the nonmail stratum. For this portion of the population, sampling is not used. The data for this group are estimated based on selected information obtained annually from the administrative records of the IRS and Social Security Administration (SSA). This administrative information, which includes payroll, total employment, industry classification, and physical location, is obtained under conditions which safeguard the confidentiality of both tax and census records.

DESCRIPTION OF THE ASM ESTIMATING PROCEDURE

Most of the ASM estimates derived for the mail stratum are computed using a difference estimator. At the establishment level, there is a strong correlation between the current-year data values and the corresponding 1992 (base) data values. Therefore, within the mailed stratum, for each item at each level of aggregation, an estimate of the "difference" between the current year and the base year is computed from sample cases and added to the corresponding base-year values. For the 1993-1997 ASM estimates, the 1992 Census of Manufactures values serve as the base year. For the 1998 ASM, the base will be updated to be the 1997 Economic Census – Manufacturing.

Due to the positive year-to-year correlation, estimates derived using this methodology are generally more reliable than comparable estimates developed from the current sample data alone. Estimates for the capital expenditures variables are not generated using the difference

estimator because the year-to-year correlations are considerably weaker. The standard linear estimator is used for these variables.

For the nonmail stratum, estimates for payroll and employment are directly tabulated from the administrative-record data provided by IRS and SSA. Estimates of data other than payroll and employment are developed from industry averages. Although the nonmail stratum contains approximately 170,000 individual establishments in 1994, it accounts for less than 2 percent of the estimate for total value of shipments at the total manufacturing level.

Corresponding estimates for the mail and nonmail components are combined to produce the estimates included in this publication.

QUALIFICATIONS OF THE ASM DATA

The estimates developed from the sample are apt to differ somewhat from the results of a survey covering all companies in the sample lists but otherwise conducted under essentially the same conditions as the actual sample survey. The estimates of the magnitude of the sampling errors (the difference between the estimates obtained and the results theoretically obtained from a comparable, complete-coverage survey) are provided by the standard errors of estimates.

The particular sample selected for the ASM is one of many similar probability samples that, by chance, might have been selected under the same specifications. Each of the possible samples would yield somewhat different sets of results, and the standard errors are measures of the variation of all the possible sample estimates around the theoretically comparable, complete-coverage values.

Estimates of the standard errors have been computed from the sample data for selected ASM statistics in this report. They are represented in the form of relative standard errors (the standard errors divided by the estimated values to which they refer).

In conjunction with its associated estimate, the relative standard error may be used to define confidence intervals (ranges that would include the comparable, complete-coverage value for specified percentages of all the possible samples).

The complete-coverage value would be included in the range:

From one standard error below to one standard error above the derived estimate for about two-thirds of all possible samples.

From two standard errors below to two standard errors above the derived estimate for about 19 out of 20 of all possible samples.

From three standard errors below to three standard errors above the derived estimate for nearly all samples.

An inference that the comparable, complete-survey result would be within the indicated ranges would be correct in approximately the relative frequencies shown. Those proportions, therefore, may be interpreted as defining the confidence that the estimates from a particular sample would differ from complete-coverage results by as much as one, two, or three standard errors, respectively.

For example, suppose an estimated total is shown at 50,000 with an associated relative standard error of 2 percent, that is, a standard error of 1,000 (2 percent of 50,000). There is approximately 67 percent confidence that the interval 49,000 to 51,000 includes the complete-coverage total, about 95 percent confidence that the interval 48,000 to 52,000 includes the complete-coverage total, and almost certain confidence that the interval 47,000 to 53,000 includes the complete-coverage total.

In addition to the sample errors, the estimates are subject to various response and operational errors: errors of collection, reporting, coding, transcription, imputation for nonresponse, etc. These operational errors also would occur if a complete canvass were to be conducted under the same conditions as the survey. Explicit measures of their effects generally are not available. However, it is believed that most of the important operational errors were detected and corrected during the Census Bureau's review of the data for reasonableness and consistency. The small operational errors usually remain. To some extent, they are compensating in the aggregated totals shown. When important operational errors were detected too late to correct the estimates, the data were suppressed or were specifically qualified in the tables.

As derived, the estimated standard errors included part of the effect of the operational errors. The total errors, which depend upon the joint effect of the sampling and operational errors, are usually of the order of size indicated by the standard error, or moderately higher. However, for particular estimates, the total error may considerably exceed the standard errors shown. Any figures shown in the tables in this publication having an associated standard error exceeding 15 percent may be combined with higher level totals, creating a broader aggregate, which then may be of acceptable reliability.

DATA FROM THE CURRENT INDUSTRIAL REPORTS (CIR)

The CIR program provides product statistics for selected manufacturing industries at the U.S. level annually and, in some cases, monthly and/or quarterly. When detail product data are collected in the CIR, they are not also collected in the census. However, the annual CIR data are included in the census Product Summary report.

The CIR program uses a unified data collection, processing, and publication system. The Census Bureau updates the survey panels for most reports annually and reconciles the estimates to the results of the broader-based annual survey of manufactures and the economic

census – manufacturing. The economic census – manufacturing provides a complete list of all producers of the products covered by the CIR program and serves as the primary source for CIR sampling. Where a small number of producers exist, CIR surveys cover all known producers of a product. However, when the number of producers is large, cutoff and random sampling techniques are used. Surveys are continually reviewed and modified to provide the most up-to-date information on products produced. While the CIR program includes both mandatory and voluntary surveys, the annual data are mandatory.

DUPLICATION IN COST OF MATERIALS AND VALUE OF SHIPMENTS

Data for cost of materials and value of shipments include varying amounts of duplication, especially at higher levels of aggregation. This is because the products of one establishment may be the materials of another. The value added statistics avoid this duplication and are, for most purposes, the best measure for comparing the relative economic importance of industries and geographic areas.

VALUE OF INDUSTRY SHIPMENTS COMPARED WITH VALUE OF PRODUCT SHIPMENTS

The 1997 Economic Census – Manufacturing shows value of shipments data for industries and products. In the industry statistics tables and files, these data represent the total value of shipments of all establishments classified in a particular industry. The data include the shipments of the products classified in the industry (primary to the industry), products classified in other industries (secondary to the industry), and miscellaneous receipts (repair work, sale of scrap, research and development, installation receipts, and resales). Value of product shipments shown in the products statistics tables and files represent the total value of all products shipped that are classified as primary to an industry regardless of the classification of the producing establishment.

Appendix D. Geographic Notes

Not applicable for this report.

Appendix E. Metropolitan Areas

Not applicable for this report.

Part 1. Products Statistics (Tables 6a and 6b)—Con.

NAICS product code	Footnote
\$ 31331158F1	This product code is primary to more than one industry. For a list of product codes that are primary to more than one industry, see "1997 Economic Census, Numerical List of Manufactured and Mineral Products," Appendix D.

Part 2. Materials Consumed by Kind (Table 7)

Not applicable.

Appendix G. Comparability of Product Classes and Product Codes: 1997 to 1992

1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published
31311111	22811	22811	3132105	2211D	2211D	313210V	22319	22319
3131111111	2281110	2281110	3132105100	2211D00	2211D00	313210V100 pt	2231900 pt	2231900
313111221	2281187	2281187	3132107	2211E	2211E	313210V100 pt	2231900 pt	2231901
313111YVW	2281100	2281100	3132107100	2211E00	2211E00	313210V100 pt	2231900 pt	2231903
3131113	22812	22812	3132109	2211F	2211F	313210W pt	22110	22110
3131113111	2281210	2281210	3132109111	2211F01	2211F01	313210W pt	22210	22210
3131113121	2281215	2281215	3132109121	2211F03	2211F03	313210W pt	22310 pt	22310 pt
3131113YVW	2281200	2281200	3132109131	2211F05	2211F05	313210W pt	22990 pt	22990 pt
3131115	22813	22813	3132109141	2211F07	2211F07	313210WYVW pt	221000	221000
3131115111	2281310	2281310	3132109151 pt	2211F10 pt	2211F10	313210WYVW pt	2221000	2221000
3131115121	2281343	2281343	3132109151 pt	2211F10 pt	2211F11	313210WYVW pt	2231000 pt	2231000 pt
3131115YVW	2281300	2281300	3132109161	2211F13	2211F13	313210WYVW pt	2290000 pt	2290000 pt
3131117	22814	22814	3132109171 pt	2211F18 pt	2211F15	313210WYVW pt	2211002	2211002
3131117111	2281420	2281420	3132109171 pt	2211F18 pt	2211F19	313210WYVW pt	2221002	2221002
3131117221	2281441	2281441	3132109181	2211F23	2211F23	313210WYVW pt	2231002 pt	2231002 pt
3131117331	2281480	2281480	3132109YVW	2211F00	2211F00	313210WYVW pt	2299002 pt	2299002 pt
3131117441	2281481	2281481	313210B	2211G	2211G	3132211 pt	22411	22411
3131117YVW	2281400	2281400	313210B110	2211G10	2211G10	3132211 pt	22996 pt	22996 pt
3131119	22815	22815	313210B120	2211G30	2211G30	3132211111 pt	2241104 pt	2241103
3131119111	2281510	2281510	313210B120	2211G00	2211G00	3132211111 pt	2241104 pt	2241105
3131119121	2281520	2281520	313210BYVW	2211G00	2211G00	3132211121	2241107	2241107
3131119YVW	2281500	2281500	313210C	2211H	2211H	3132211231	2241111	2241111
313111A	22996 pt	22996 pt	313210C110	2211H25	2211H25	3132211241	2241113	2241113
313111A111	2299602	2299601 pt	313210C120 pt	2211H06 pt	2211H06 pt	3132211251 pt	2241117 pt	2241114
313111A121	2299606	2299603 pt	313210C120 pt	2211H08 pt	2211H08 pt	3132211251 pt	2241117 pt	2241115
313111AYVW	2299600 pt	2299600 pt	313210C130 pt	2211H08 pt	2211H03 pt	3132211261	2241116	2241116
313111C	22996 pt	22996 pt	313210C141 pt	2211H11 pt	2211H01 pt	3132211371 pt	2241119	2241119
313111C111	2299610	2299610	313210C141 pt	2211H11 pt	2211H03 pt	3132211371 pt	2299613	2299601 pt
313111C121	2299611	2299611	313210CYVW	2211H00	2211H00	3132211371 pt	2299614	2299603 pt
313111CYVW	2299600 pt	2299600 pt	313210E	2221B	2221B	3132211YVW pt	2241100	2241100
313111W pt	22810	22810	313210E100	2221B00	2221B00	3132211YVW pt	2299600 pt	2299600 pt
313111W pt	22990 pt	22990 pt	313210G	2221C	2221C	3132213	22414	22414
313111WYVW pt	2281000	2281000	313210G100	2221C00	2221C00	3132213111	2241401	2241401
313111WYVW pt	2299000 pt	2299000 pt	313210H	2221D	2221D	3132213121	2241403	2241403
313111WYVW pt	2281002	2281002	313210H100	2221D00	2221D00	3132213131	2241405	2241405
313111WYVW pt	2299002 pt	2299002 pt	313210J	2221E	2221E	3132213YVW	2241400	2241400
3131121	22822 pt	22822 pt	313210J100	2221E00	2221E00	3132215	22415	22415
3131121111	2282223	2282221 pt	313210L	2221F	2221F	3132215100	2241500	2241500
3131121121	2282231	2282231	313210L100	2221F00	2221F00	313221W pt	22410	22410
3131121YVW	2282200 pt	2282200 pt	313210M	2221G	2221G	313221W pt	22990 pt	22990 pt
3131123	22823	22823	313210M100	2221G00	2221G00	313221WYVW pt	2241000	2241000
3131123111	2282311	2282311	313210N pt	2221H	2221H	313221WYVW pt	2299000 pt	2299000 pt
3131123221	2282313	2282313	313210N pt	22296 pt	22296 pt	313221WYVW pt	2241002	2241002
3131123231	2282315	2282315	313210N111	2221H10	2221H10	313221WYVW pt	2299002 pt	2299002 pt
3131123YVW	2282300	2282300	313210N121 pt	2221H20	2221H20	3132220	23970	23970
3131125	22825	22825	313210N121 pt	2221H05	2221H05	3132220000	2397000 pt	2397000 pt
3131125100	2282500	2282500	313210N121 pt	2221H08	2221H08	3132220YVW	2397000 pt	2397000 pt
3131127	22829 pt	22829 pt	313210N121 pt	2221H11	2221H11	3132220YVW	2397002	2397002
3131127100 pt	2282900 pt	2282900 pt	313210NYVW pt	2221H00	2221H00	3132301	22971	22971
3131127100 pt	2282911	2282911	313210NYVW pt	2229600 pt	2229600 pt	3132301111 pt	2297138 pt	2297131 pt
313112W	22820 pt	22820 pt	313210P	2221J	2221J	3132301111 pt	2297138 pt	2297133 pt
313112WYVW	2282000 pt	2282000 pt	313210P111	2221J01	2221J01	3132301111 pt	2297138 pt	2297135 pt
313112WYVW	2282002 pt	2282002 pt	313210P121	2221J03	2221J03	3132301121 pt	2297132 pt	2297131 pt
3131130 pt	22840 pt	22840 pt	313210P131	2221J05	2221J05	3132301121 pt	2297132 pt	2297133 pt
3131130 pt	22990 pt	22990 pt	313210P141 pt	2221J12 pt	2221J07	3132301121 pt	2297132 pt	2297135 pt
3131130 pt	22996 pt	22996 pt	313210P141 pt	2221J12 pt	2221J11	3132301131 pt	2297124 pt	2297121
3131130111	2284010	2284010 pt	313210P151	2221J13	2221J13	3132301131 pt	2297124 pt	2297123
3131130121	2284023	2284023 pt	313210P161	2221J15	2221J15	3132301131 pt	2297124 pt	2297125
3131130131 pt	2284045 pt	2284041	313210P171	2221J19	2221J19	3132301141 pt	2297134 pt	2297133 pt
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3131130141 pt	2284047 pt	2284043 pt	313210P191	2221J25	2221J25	3132301151 pt	2297136 pt	2297131 pt
3131130141 pt	2284047 pt	2284051 pt	313210P1B1	2221J27	2221J27	3132301151 pt	2297136 pt	2297133 pt
3131130151 pt	2284035 pt	2284031 pt	313210P1D1	2221J29	2221J29	3132301161 pt	2297142 pt	2297135 pt
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3131130171	2284081	2284010 pt	313210Q000	2221K00	2221K00	3132303	22972	22972
3131130181	2284083	2284023 pt	313210R	2221M	2221M	3132303111	2297241	2297241
3131130191	2284085	2284031 pt	313210R111 pt	2221M06 pt	2221M01 pt	3132303121	2297203	2297203
31311301A1	2284087	2284033 pt	313210R121 pt	2221M08 pt	2221M01 pt	3132303131	2297205	2297205
31311301C1	2284061	2284061	313210R131 pt	2221M08 pt	2221M03 pt	3132303141	2297251	2297251
31311301D1	2299607	2299603 pt	313210R131 pt	2221M11 pt	2221M01 pt	3132303251	2297298	2297298
3131130YVW pt	2284000 pt	2284000 pt	313210R141 pt	2221M16 pt	2221M03 pt	3132303YVW	2297200	2297200
3131130YVW pt	2299000 pt	2299000 pt	313210R141 pt	2221M16 pt	2221M03 pt	3132305	22991	22991
3131130YVW pt	2299600 pt	2299600 pt	313210RYVW	2221M00	2221M00	3132305111	2299111	2299111
3131130YVW pt	2284002 pt	2284002 pt	313210T	22312	22312	3132305221	2299135	2299135
3131130YVW pt	2299002 pt	2299002 pt	313210T100	2231200	2231200	3132305331	2299147	2299147
3132101	2211B	2211B	313210U	22316 pt	22316 pt	3132305YVW	2299100	2299100
3132101100	2211B00	2211B00	313210U100 pt	2231611	2231600 pt	313230W pt	22970	22970
3132103	2211C	2211C	313210U100 pt	2231600 pt	2231600 pt			
3132103100	2211C00	2211C00						

