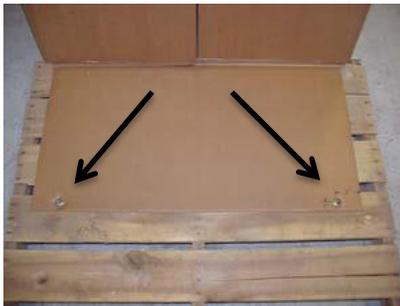


EDFHAZBOX/EDFSTARBOX2000

Instructions for Set-up & Closure



(Picture 1)



(Picture 2)



(Picture 3)



(Picture 4)

Component List:

- (1) Poly Liner: 6 Millage
- (1) Zip Tie
- (2) Nails
- (1) Pallet: 42" x 42" 2-Way Entry Stringer Pallet

Step 1) Place the box on a level surface. Erect the outside of the box. Lay box on the side, and center the bottom flap on pallet. (See picture 1)

Step 2) Using the (2) supplied nails, nail each corner to the pallet 3" from the side edge, and 1" from the front edge. (See picture 2)

Step 3) Fold in the opposite side flap, and pull the container upright.

Step 4) Insert the supplied liner, and fold the excess liner over all 4 edges. (See picture 3)

Step 5) Once the box is full, twist the liner clockwise a minimum of 1 full turn, and secure with the supplied zip tie 8" from the top of the liner. Pull the zip tie closed until 9.5 inches of the excess zip tie tail remain.

Step 6) Fold, and square the top flaps of the box. Take (3) strips of 3" filament pressure sensitive tape. Each strip should run lengthwise over the center gap, and overlap 10" over both edges of the box. Each strip should overlap the previous strip by 1". Forming an "H-Style", apply (1) strip of tape widthwise over each outer edge of the major flaps extending a minimum of 10" vertically down each corner. (See picture 4)

To Reorder Hazbox or Starbox2000 Boxes: Please call Questar at (330) 966-2070