BROWN-MINNEAPOLIS TANK
ENGINEERS - FABRICATORS - CONSTRUCTORS

VACUUM BOX TEST RECORD

CONTRACT/JOB #: _____ DRAWING No.: _____

ASSEMBLY: _____ PIECE MARK: _____

TYPE OF MATERIAL: _____ MATERIAL THICKNESS: _____

VACUUM GAGE: _____ GAGE RANGE: _____

VACUUM PRESSURE: _____ TIME VACUUM: _____

LIGHT @ POINT OF INSPECTION: _____ LIGHT GAGE: _____

TEMPERATURE: _____ BEFORE / AFTER PWHT: _____

LEAK DETECTION SOLUTION: _____

WELD NUMBER	WELD LOCATION	ACCEPT	REJECT	REMARKS

COMMENTS:

INSPECTION OPERATOR		DATE:	
THIRD PARTY INSPECTOR		DATE:	
OWNERS REPRESENTATIVE		DATE:	
CODE INSPECTOR		DATE:	