DEEPSTAR VIII PROJECT MEETING NOTES

PAGE 1 OF 7

| PLACE: Chevron | DATE: April 10, 2007 | TIME: 8:00 AM |
|----------------|----------------------|---------------|
| | | |

SUBJECT: 8400 (RPSEA 1400) – Floating Systems Committee Meeting Minutes – CTR Review Meeting

DISTRIBUTION: DeepStar 8400/RPSEA 1400 Committee Members and Attendees

| ITEM | SUBJECT | ACTION |
|------|---------|--------|
| | | |

1. CTR Presentations and Discussions

Attachment 1 includes a list of all CTRs presented and discussed during the day. The complete package of CTRs will be sent out as a separate item. Attachment 2 includes the presentations given. Note that not all CTRs included a PowerPoint presentation. Instead, these were discussed based on the CTR.

In total, 46 CTRs were presented. Some of these were referred to other committees as shown in the table in Attachment 1. Many of the CTRs do not yet have champions. Champions will have to be identified before the CTRs can be considered further.

ACTION, April 25

There was a lot of commonality among CTRs in several groups as follows:

- VIV and mitigation (7)
- Fatigue and crack detection (8)
- Dry tree semi and tensioners (9)
- Composite risers (3)

The champions for CTRs within each group should discuss the CTRs and combine, modify or eliminate CTRs as appropriate. Having multiple competing CTRs will dilute the voting such that neither may receive sufficient votes for funding.

ACTION, May 4

2. Schedule

Short listing of CTRs (combine like CTRs, eliminate those w/o Champions)May 4Ranking of CTRsMay 9 - May 23Ranked CTRs to management committeeMay 25

Page 2 of 7 April 10, 2007

ITEM

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ACTION

DEEPSTAR PHASE VIII 8400 COMMITTEE MEETING ATTENDANCE REGISTER DATE: April 10, 2007 TIME: 08:00 AM VENUE: Chevron – Houston, Texas

| | | DeepStar 8400 Floating Systems RPSEA CTR Review Meeting April 10, 2007 | | | | | |
|----|------------|--|--------------------|--------------|--|--|--|
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| Ċ. | David | Andersda | Granherne | Dil B Alders | | | |
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| | Paulo | Biasotto | Bureau Veritas | * : | | | |
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| C | Jim- | Chibwood | Ctrevron/DeepStar | JEC | | | |
| | Jin-Sug | Chung | Technip USA | ficha | | | |
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| 86 | Greiner | Granheme | |
| Himanshu | Gupta | BP | Himanoly |
| Christopher | Haver . | Chevron: | Christigh Her |
| Jon | Husby | Aker-Kvaemer | 2. Artin |
| Afzal | Hussain | BNV C | / |
| Melin | Karayaka | Chevron | |
| Andrew | Kiner | AMOG Consulting | A. Ald |
| Steinar | Kristoffersen | Statol | 5 Kishle |

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| DeepStar 8400 Floating Systems RPSEA CTR Review Meeting April 10, 2007 | | | | | |
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| Drew | Natalamaki | Champion Technologies | | | |
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| Chies | Nungali | Grankerse | | | |
| John | Nurray | FloaTEC | Chiller | | |
| Roberto | Noce | Moss Maritime | Doc | | |

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DEEPSTAR VIII Meeting Notes – 8400/1400 Presentation of CTRs

Page 5 of 7 April 10, 2007

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8400 Floating Systems Committee RPSEA CTR Review Meeting

Date:Tuesday, April 10, 2007Time:7:45 a.m. - 4:00 p.m.Location:Chevron Sugar Land Facility, Auditorium

<u>AGENDA</u>

| 7:45 | Coffee & Continental Breakfast | |
|-------|--------------------------------|-----------|
| 8:00 | Introduction | P. Devlin |
| 8:15 | CTR Presentations | ALL |
| 10:00 | Break | |
| 10:30 | CTR Presentations (con't) | ALL |
| 11:30 | Lunch | |
| 12:15 | CTR Presentations (con't) | ALL |
| 2:00 | Break | |
| 3:30 | Wrap Up Discussions | |
| 4:00 | Adjourn | |

NOTE: Meeting length depends on number of CTR's proposed. Please allow at least until 4pm.





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| 4:00 | Adjourn | |

NOTE: Meeting length depends on number of CTR's proposed. Please allow at least until 4pm.

| | | DeepStar 8400/RPSEA 1400 CTR Rev | iew Meeting Attendance List, Ap | ril 10, 2007 | |
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Attachment 1

CTR Summary

| CTR No. | Title / Description | Objective | Budget Amount | Suggested Match Level ¹ | Submitted by | Champion | Comments |
|------------|---|--|------------------|---------------------------------------|--|--|---|
| 840A | Hybrid Riser Towers for XHPHT in GOM | Develop the basic design of a Hybrid Riser Tower capable of handling XHP (>20 000psi) and >350F sour service fluid in 10 000' of WD. | \$940,000 | 1:1 | Acergy (Jean- Francois Saint- Marcoux) | Total (Philippe Remacle) | |
| 840B | Fatigue of Carbon Steel Welds for XHPHT conditions | Develop fatigue criteria that better account for stress levels and temperature so that safety factors may be lowered under controlled conditions. | \$1,510,000 | | Acergy (Jean- Francois Saint- Marcoux) | Total (Philippe Remacle) | |
| 840C | Dynamics of Risers arrays at High Reynolds Number | The purpose of the CTR is to perform test at high Reynolds numbers that will first confirm the results achieved obtained in the sub-critical regime, for a downstream cylinder in the wake of an upstream cylinder. | \$905,000 | | Acergy (Jean- Francois Saint- Marcoux) | | |
| 840D | Fatigue Performance of High Strength Alloy Steel in Seawater | To evaluate the susceptibility of high strength steels, used for riser casing, to stress corrosion cracking (SCC) and HEE in seawater with CP. To determine the low-cycle corrosion fatigue performance of these materials in the form of S-N and da-dN curves, to confidently predict the service lifetime of deepwater risers. To promote a more realistic and less conservative fatigue lifetime evaluation method and develop fatigue assessment guidelines. | \$374,500 | 1:1 | WP Sea (Michel Dib) | Amerada Hess (Craig Edel) | |
| 840E | Large Stroke Dry Tree Tensioner System | | \$1,400,000 | 3:1 | Aker Kvaerner | | DELETED – same as 840l |
| 840F | Determination of acceptance criteria for weld defects in high-performance SCR's | The purpose of the CTR is to develop a less conservative crack growth analysis model which will be valid for high fatigue performance riser girth welds and would lead to more accurate acceptance criteria related to defects that are detectable with sufficient PoD. This will allow better utilization of the high fatigue performance riser girth welds existing and pursued by the industry, and be based on rational theoretically based acceptance criteria. | \$2,400,000 | 1:1 | Statoil (Steinar Kristoffersen) / Chevron (Pedro M. Vargas) | Statoil (Steinar Kristoffersen) / Chevron (Pedro M. Vargas) | Matching funds proposed as JIP. |
| 840G | Determine Remaining Life of Polyester Rope Moorings | Use full scale rope tests and subrope tests to develop and validate a method to predict remaining life of mooring systems, so that we have proof that insert recovery is not necessary. Use risk and reliability methods to determine the relative risk of insert removal/recovery vs. not recovering inserts. Develop alternative methods (to insert recovery) to demonstrate that installed mooring systems are safe. | \$250,000 | 4:1 | Stress Engineering (Ray Ayers) | BP (Dave Petruska) | Phase 1, cost of phase 2 to be confirmed. |
| 840H | Deepwater Dry Tree Semi Submersible | Develop a semi-submersible floater to support a number of deepwater top- tensioned risers. The semi configuration takes all phases of execution into consideration and the analysis is performed in an integrated manner. The study will optimize the conventional semi to suit the functional requirements of the risers and to utilize the existing capabilities of the industry. | \$1,400,000 | 4:1 | Aker Kvaerner (Leiv Wanvik) | | |
| 8401 | Large Stroke Dry Tree Tensioner System | Develop a large stroke high capacity tensioning system ready for application in 4-5. The task is to convert an equivalent to today's 5th generation deep water drilling riser tensioning system (that already fulfills the task regarding stroke and tension capacity needs), into a functional and reliable "product assembly" to support a dry production tree system at the deck level. | \$1,400,000 | 4:1 | Aker Kvaerner (Leiv Wanvik) | | |

| CTR No. | Title / Description | Objective | Budget Amount | Suggested Match Level ¹ | Submitted by | Champion | Comments |
|------------|--|--|------------------|---------------------------------------|---------------------------------------|---|---|
| 840J | Near Shore Deck Float-Over for Deep Draft Semi | Develop an installation case for a large deck on a deep draft semi using one-barge float-over (float-through) method. Identify critical engineering and operational issues of a float-over installation and develop a float-over installation procedure along with an identification of the required equipment | \$350,000 | 3:1 | Aker Kvaerner (Leiv Wanvik) | | |
| 840K | CFD Simulations of Deepwater Riser VIV Responses & Fatigue | Advance the development of a practical CFD tool to predict riser VIV by: 1) establishing the validity of the quasi-3D or layered approach for CFD modeling of VIV response of long risers; 2) develop a fatigue model and investigate the impact of different assumptions on computed fatigue life; 3) investigating the modal nature of riser response to VIV in uniform and sheared flows for top-tensioned and catenary risers; 4) investigate the impact of placement of riser mitigation devices along the riser length | \$220,000 | 4:1 | OTRC (Rick Mercier) | | |
| 840L | HPHT Sour Testing: Coupon and Full Scale | Enable improved design of HPHT oilfield equipment, risers, and flowlines and faster monetization of HPHT prospects through increased knowledge of materials behavior in sour HPHT environments. | \$3,500,000 | 4:1 | Stress Engineering (Ray Ayers) | | |
| 840M | Riser & Flowline Crack Detection and Sizing Tool | Develop an ultrasonic technique for detecting and sizing cracks in risers and flowlines. Current methods, such as Magnetic Flux Leakage, are not capable of this due to the heavy wall. Conventional Ultrasonic techniques, such as TOFD, for crack detection and sizing have been found to be inadequate for seeing cracks in both tension and compression. The technique identified as suitable for crack detection and sizing would be incorporated into a free swimming inspection tool. | \$7,000,000 | 4:1 | BP (Michael Tognarelli) | BP (Adam Ballard) | |
| 840N | Fatigue Performance of High Strength Riser Materials | Develop fatigue data for High Strength Steels (such as X-80, X-100, C- 110, Q-125, C-125, V-140), Titanium (such as Grade 29 and newer alloys) and carbon fiber wrapped pipe (steel and titanium liner) riser materials. The sour service tests for intermediate and full scale specimens will help in establishing the correct scaling parameters for strip specimen results. This will be an evolution from current practice of using knock down factors. | \$6,000,000 | | BP (Michael Tognarelli) | BP (Steven Shademan / Himanshu Gupta) | |
| 840O | Carbon Fiber Wrapped High Pressure Drilling and Production Riser Qualification Program | Determine, through large scale tests and analysis, if carbon fiber wrapped steel riser pipe (steel/composite hybrid) is suitable for long-term use in the harsh environment of deep water offshore. Specifically, it will establish design methodology and end termination issues, cost effective wrapping method/manufacturing process, and address handling, storage and impact energy absorption capacity, along with long-term durability and fitness for purpose for drilling and production riser applications. | \$1,300,000 | 3+:1 | BP (Michael Tognarelli) | BP (Roy Shilling) | |
| 840P | Advanced Mooring System Truncation for Ultra-Deepwater Model Testing | Evaluate the merit of new truncated mooring models developed at Offshore Model Basin to improve design methods in ultra-deepwater model testing. | \$597,000 | 4:1 | Offshore Model Basin (Nick Markov) | CVX (Ming-Yao Lee) | Matching funds from donated basin time. |
| 840Q | Wave Impact loads on Offshore Installations in Extreme Seas | Enhance the ability to accurately and efficiently predict loads due to extreme waves in steep irregular sea states, using improved, more robust and reliable methods and procedures. A rational use of existing and improved analysis software shall be developed through new knowledge from model test data and field measurements | \$2,000,000 | 3:1 | Marintek (Rong Zhao) | | |
| 840R | Robust and Efficient Procedures for Verification of Ultra Deepwater Floater Systems | Establish methods and procedures for on-line, full-depth simulations of model tests with computations/visualization occurring in real-time as the truncated model test is being preformed. Enhance methods and procedures for verification of floater systems with small vessels in ultra deep water. | 430,000 | 3:1 | Marintek (Rong Zhao) | | |

| CTR No. | Title / Description | Objective | Budget Amount | Suggested Match Level ¹ | Submitted by | Champion | Comments |
|------------|--|--|------------------|---------------------------------------|--------------------------------------|--|--------------------------|
| 840S | Riser Tensioner Solutions | To establish functional requirements for a dry tree semi tensioner in 10,000 ft depth. To demonstrate, by analysis, the feasibility and economy in using a SeaTensioner to support 10,000 ft production or drilling riser on a semi. To identify and address the technical issues pertaining to the tensioner manufacturing, installation, operation and maintenance. | \$188,000 | | WP Sea (Michel Dib) | Amerada Hess (Craig Edel) | \$28,000 in-kind? |
| 840T | Novel Analysis Methods for Vortex- induced Vibration | Identify a handful of realistically viable novel VIV analysis approaches that compare well with full-scale data and could be converted into widely- usable computer programs. Compare selected techniques to full database of monitored drilling riser data and state-of-the-art tools; perhaps collecting more data if it will help to fill gaps which would further the research. Develop preferred analysis method(s) into commercial-grade computer programs. | \$1,500,000 | 4:1 | BP (Michael Tognarelli) | BP (Michael Tognarelli, Rupak Ghosh) | |
| 840U | Lightweight Topsides Development for DW Floaters | Develop an economic lightweight topside concept through an integrated material, design and manufacturing approach, which also addresses key regulatory issues related to fire safety, blast safety and corrosion. | \$1,000,000 | 4:1 | Stress Eng. (Ray Ayers), Alcoa | | |
| 840V | Offshore Riser VIV Measurement Program | | | | OTRC | | Replaced by 840EE??? |
| 840W | Ultra-deepwater Dry Tree System for Drilling and Production in GOM, Phase 1 | Define potential and gaps for developing a dry tree semi or alternate hull form to a feasible and competitive floater solution for GOM in 8,000 ft water depth. The study will explore tradeoffs such as: 1) Semi draft that allows quayside integration; 2) Deep draft semi that allows use of "standard" tensioning technology (motions comparable to spar); 3) Topsides installation options such as quayside versus near-shore floatover versus offshore lift. The study will identify gaps and challenges associated with each option including equipment limitations, fabrication, transportation, installation, well-bay layout and HSE considerations. | \$600,000 | 4:1 | CVX (Paul Devlin/Ming-Yao Lee) | CVX (Paul Devlin/Ming-Yao Lee) | |
| 840X | XHPHT Drilling Riser Design | Enhance the relevant technologies and develop a feasible, economical, and reliable system for the XHPHT drilling riser. | \$800,000 | | Technip (Jin-Sug Chung) | | |
| 804Y | New mooring materials and rope configurations for Gulf of Mexico floating and drilling platforms | Quantify the effects of deepwater mooring systems with novel material and rope configurations on Spar and Semi-submersible platforms, including platform motion performance, benefits to a vertical riser system, knock-on benefits to topside layout and drill-floor elevation, mooring system material and installation cost, mooring system maintenance, and possibly hull fabrication (such as elimination of strakes). Evaluate the commercial maturity of high-modulus synthetic fiber used as mooring line material and to evaluate the construction methods required to manufacture mooring lines from these materials. | \$1,062,000 | | Technip (Jin-Sug Chung) | | |
| 840Z | Stranded Gas Management | In order to make isolated fields with small amounts of associated gas economically viable or to enable Early Production Systems without the burden of a pipeline, a technically sound and cost-effective method of delivering gas to market must be developed. This CTR intends to determine the technology readiness of various gas delivery options and to identify the barriers to implementation. | \$327,000 | | Technip (Jin-Sug Chung) | | System's Engineering? |
| 840AA | STEEL CATENARY RISER (SCR) FIELD TESTS | Design, fabrication, and installation of a model SCR riser in 2500-3000 feet of water depth. Measurements will be analyzed with the aim to understand the SCR response in terms of VIV and generals wave response. The focus of the analysis will be the TDP and the hang-off point sections of the SCRs. | \$1,300,000 | 1:1 | Technip (Jin-Sug Chung) | | |

| CTR No. | Title / Description | Objective | Budget Amount | Suggested Match Level ¹ | Submitted by | Champion | Comments |
|------------|--|--|------------------|---------------------------------------|------------------------------------|--|---------------------|
| 840BB | Program to Demonstrate the Extended Draft Platform (EDP) Concept, with Provision for Third Party Offshore Testing | Design, fabricate and install an EDP buoy at a Gulf of Mexico location to obtain EDP load and performance data for use in demonstrating and confirming the design. | \$7,000,000 | 1:1 | Technip (Jin-Sug Chung) | | |
| 840CC | Design and manufacture of a test facility to demonstrate system functionality and fatigue crack sizing capabilities of a direct assessment tool for SCR inspection | The aim of this project is to design and manufacture a test facility that can prove the overall functionality of this new generation of ILI tool and demonstrate the fatigue crack sizing capability necessary for the effective inspection and integrity management of deepwater risers. The ILI tool developed by Technip/SIG will complete manufacture in July 2007 and be ready for system and functionality tests prior to operational deployment. | \$1,848,800 | | Technip (Jin-Sug Chung) | | |
| 840DD | Drag-Reducing VIV Mitigators for Drilling Risers | Design a VIV mitigation device that also reduces drag that: (a) performs hydrodynamically; (b) is structurally robust; (c) is lightweight and compact; (d) is easy to handle, store and install; (e) is resistant to (or its performance is insensitive to) marine fouling. | \$2,325,000 | 4:1 | BP (Michael Tognarelli) | BP (Michael Tognarelli) | |
| 840EE | Offshore Riser VIV Measurement Program | The object of this project is to develop and execute a field project to measure VIV on a near-prototype scale riser in uniform and sheared flows in the Gulf of Mexico. | \$8,200,000 | 4:1 | Chevron (Owen Oakley) | Chevron (Owen Oakley) | Phase 1 - \$200,000 |
| 840FF | Composite Riser for Ultra-Deepwater High Pressure Wells | Development and field trial of a light-weight drilling/completion riser (a few riser joints) that has a water depth capability in excess of 10,000 feet and a pressure capability in excess of 15,000 psi while at the same time provides a 50% reduction in the in-water weight of a comparable steel riser. | \$5,000,000 | 4:1 | Shell (Tom Walsh and K. Him Lo) | Shell (Tom Walsh and K. Him Lo) | |
| 840GG | Dry Tree Semi Design in Ultra Deep Water and Its Physical Model Tests | Provide alternative dry tree floating production system for ultra deepwater application | \$1,000,000 | 4:1 | Shell (Shankar S. Bhat) | Shell (Shankar S. Bhat) | |
| 840HH | Ultra Deepwater High-Efficiency Anchor | Develop a method to predict the holding capacity of a new anchor design for deepwater application, to propose a cost-effective methodology for its installation, and produce a preliminary design for efficient high capacity anchors for GOM. The design will then be demonstrated in a prototype installation on a project of opportunity. | \$4,442,900 | | Technip (Jin-Sug Chung) | | |
| 84011 | Validation and Improvement of Design Tools and Platform Integrity Management | Validate floating system global analysis techniques and model testing verification for ultra-deep water depths. Develop hybrid systems using real-time, full-scale measurements combined with analytic tools to monitor and predict remaining life of components. | \$1,750,000 | 4:1 | Chevron (Ming-Yao Lee) | Chevron (Ming-Yao Lee) | |
| 840JJ | Full Scale SCR Monitoring | To measure the response of the non-straked full scale deepwater SCR and assess the level of conservatism in current design methodology. | \$1,721,700 | 1:1 | 2H (Mat Podskarbi) | Petrobras (Cristina Lucia Duarte Pinho) | |
| 840KK | Composite Carbon Thermoplastic Tube Fabrication and Testing for Deepwater Applications | To bring composite thermoplastic tubes from the development phase to a stage where a full size prototype section could be tested in the field for a real application. | \$3,055,000 | 4:1 | Doris (Bill Hudson) | Total (Philippe Remacle) | |
| 840LL | Galvanic Corrosion Coupling in SCRs | Develop a testing program and modeling to quantify galvanic corrosion effects between dissimilar materials used in SCR construction, determine the length of carbon steel affected by galvanic coupling, and assess the propensity of preferential weld corrosion in presence of the galvanic couple. | \$755,350 | 3:1 | DNV (Afzal Hussain) | | |
| 840MM | Dry Tree Semi Enabled by CVAR Technologies: Qualification of CVARS to RPSEA criteria | Develop and qualify the dry-tree Semi using CVARs. | \$500,000 | 4:1 | Granherne (Rajiv Aggarwal) | | |

| CTR No. | Title / Description | Objective | Budget Amount | Suggested Match Level ¹ | Submitted by | Champion | Comments |
|------------|---|--|------------------|---------------------------------------|------------------------------------|------------------------------------|---|
| 840NN | Early Stand Alone Cost Effective Injection Well System | Develop a cost effective way to provide a stand alone injection system for the deep water GOM environment to greatly enhance the optimization of many deep and ultra-deep water oil fields. The proposed water injection system could be deployed on a cost effective, dynamically positioned vessel (not an FPSO or FPU), which could easily be disconnected in case of hurricanes, re-deployed, and have the flexibility to quickly return to shore for servicing of the vessel and equipment. | \$3,562,000 | | Anadarko (Jenifer Tule Gaulden) | Anadarko (Jenifer Tule Gaulden) | Referred to flow assurance committee |
| 84000 | VIV Analysis and Modeling Program | Using the high L/D data from the 7402/8402 offshore tests as the primary datasets, the project will develop a high quality case matrix suitable for software verification and distribution, characterize the responses to fully understand the VIV behaviors, develop advanced CFD techniques and models specific to VIV and develop user guidance. | \$1,000,000 | 4:1 | Chevron (Owen Oakley) | Chevron (Owen Oakley) | Continuation of CTR 8402 (data analysis phase) |
| 840PP | Integrated Drilling and Production Dry Tree Semi for HPHT and Heavy Oil Developments in Ultra-Deep Water | Develop a fully integrated design for drilling, completion, and production of HPHT and heavy oil lift in ultra-deep water. The design will address downhole, subsea, riser, and supporting floater structure issues. | \$1,081,620 | | Floatec (Christopher M. Barton) | | |
| 840QQ | Deepwater Production Riser Systems for 15ksi Service – Riser Hardware | Enable production on 15ksi wells in deepwater using top-tensioned risers. The project will start on a solid foundation of existing 10ksi riser component designs and build upon it. | \$2,800,000 | 4:1 | Vetco Gray (Amin Radi) | | |
| 840RR | Deepwater Drilling Riser Systems for 10ksi Service – Floating Production Platform Riser Hardware | Enable drilling on 10ksi wells in deepwater large diameter (~22") risers from a floating production platform. The project will start on a solid foundation of existing 10ksi riser component designs and build upon it. | \$1,330,000 | 4:1 | Vetco Gray (Amin Radi) | | |
| 840SS | RIG ASSIST - HWO STANDARDS NEEDED TO ALLOW ACCESS TO HPHT WELLS | To define what is necessary to adapt HWO equipment to be installed and used, quickly and safely, on floating drilling/production vessels. | \$450,000 | 4:1 | Granherne (David B. Andersen) | | Referred to 8500 committee (drilling / completions) |
| 840TT | Cataloging and comparing integrity management tools and strategies to support standardization and gap analysis | To catalogue tools available to manage the integrity of offshore assets (monitoring, inspection, maintenance, repair); Identify the most and least effective IM tools; and identify gaps in IM technology. | \$300,000 | | Technip (Ron de Jong) | | |
| | | | | | | | |