

LED

IC

MEMS

IMAGING

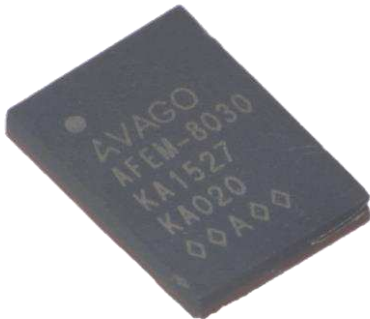
PACKAGING

SYSTEM

POWER

Avago AFEM8030 in iPhone 6s Plus FBAR-BAW Mid-Band Filter

*Apple integrates in its smartphone
the innovative Film Bulk Acoustic Resonators developed by Avago*



After a first introduction of Avago's power amplifier in the iPhone 4S and an integration in iPhone 5 series, Apple integrates again Avago's LTE Mid Band Front-End Module in the iPhone 6s series. With the acquisition of Broadcom (Apple's Wifi FEM first suppliers), Avago becomes a top competitor in wireless communication thanks to its FBAR BAW filter knowledge.

Located on the main board of the smartphone, the Front-End Module of the Apple iPhone 6s Plus for mid-band LTE application is a complete Front-End Module. The component is made with several filter dies, assembled on a coreless PCB substrate.

The filters are hermetically wafer-level packaged with Avago's Microcap bonded-wafer CSP technology allowing the assembly of all components of the Front-End Module on the same chip with an area of less than 35 mm².

TSVs are etched in the cap two times in order to report electrical contacts. Also specific milling steps in FBAR fabrication give control of the AlN thickness.

Thanks to its design and manufacturing process, Avago device is very accurate and cost effective in respect to competitors.

The report includes comparisons with the BAW filter from Qorvo, also found in the Apple iPhone 6s Plus and the evolution of Avago's BAW filters since 2013.

Title: Avago AFEM8030 – FBAR BAW Mid-Band Filter
Pages: 90
Date: March 2016
Format: pdf + xls

PRICE:
Full report: EUR 2,990

COMPLETE TEARDOWN WITH:

- Detailed Photos
- Precise Measurements
- Material Analysis
- Manufacturing Process Flow
- Supply Chain Evaluation
- Manufacturing Cost Analysis
- Selling Price Estimation
- Comparison with Qorvo's SMR BAW filter

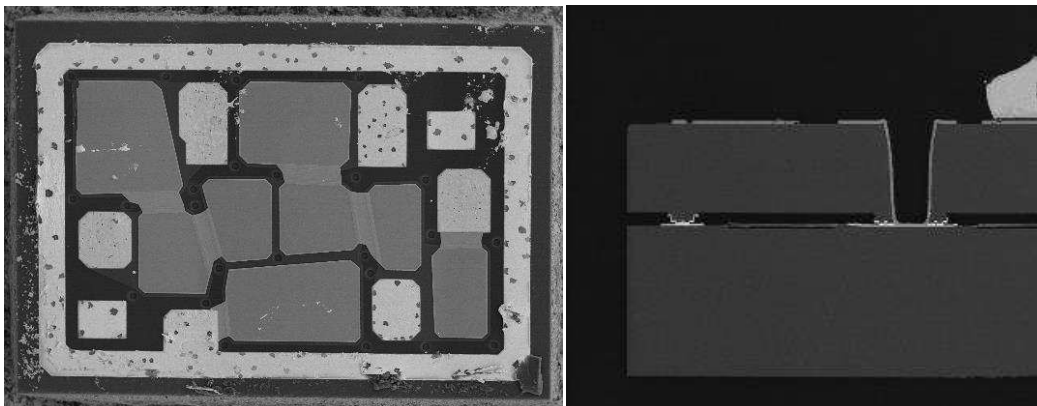


TABLE OF CONTENTS

Overview / Introduction Company Profile & Supply Chain

iPhone 6s Plus Teardown

Physical Analysis

- Physical Analysis Methodology
- Front-End Module Package
 - ✓ Front-End Module Views
 - ✓ Front-End Module Cross-Section
- Front-End Module Dies
 - ✓ Active device Dies View & Dimensions
- SAW filter Die
 - ✓ SAW filter Die View & Dimensions
 - ✓ SAW filter Die details
 - ✓ SAW filter Die cross section
- FBAR BAW filter Die
 - ✓ BAW filter Die View & Dimensions
 - ✓ BAW filter Die Opening
 - ✓ BAW filter Die cap details
 - ✓ BAW filter Die resonators
 - ✓ BAW filter Die Cross-section
 - ✓ BAW filter Die TSVs
 - ✓ BAW filter Die Au/Au Bonding
 - ✓ BAW filter Die membrane

Manufacturing Process Flow

- Component Packaging
- MEMS FBAR Fabrication unit
- MEMS FBAR wafer process flow
 - ✓ FBAR process Flow
 - ✓ Cap process flow
 - ✓ Bonding & TSVs process flow
- FBAR Final Test & Packaging

Cost Analysis

- FBAR BAW Filter Wafer Front-End Cost
- FBAR BAW Filter Wafer Front-End Cost per process
- FBAR BAW Filter Front-End Probe Test, Thinning & Dicing Cost
- FBAR BAW filter Die Cost
- Estimated Manufacturer Price

Technology and Cost comparison with Qorvo's BAW filter



Author:
Stéphane Elisabeth

Stéphane has a deep knowledge of Materials characterizations and Electronics systems. He holds an Engineering Degree in Electronics and Numerical Technology, and a PhD in Materials for Microelectronics.



Author (Lab):
Yvon Le Goff

Yvon is the laboratory manager. He has deep knowledge in chemical & physical technical analyses. He previously worked for 25 years in Atmel Nantes Laboratory and performs MEMS analyses for over 8 years.

ANALYSIS PERFORMED WITH OUR COSTING TOOLS MEMS CoSim+

	Process-Based Costing Tools	Parametric Costing Tools
Integrated Circuits		IC Price+
MEMS	MEMS CoSim+	MEMS Price+
Power Devices & Modules	Power CoSim+	Power Price+
LEDs	LED CoSim+	
Advanced Packaging	3D-Package CoSim+	
Electronic Boards Substrates		PCB Price+
Electronic Systems	SYScost+	
Displays		Display Price+

MEMS Cosim+

Cost simulation tool to evaluate the cost of any **MEMS** process or device:

From single chip to complex structures.

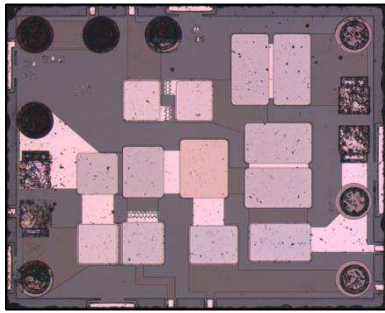
MEMS CoSim+ is a process-based costing tool used to evaluate the manufacturing cost per wafer using your own inputs or using the pre-defined parameters included in the tool.

It is possible to enter any **MEMS** process flow.

RELATED REPORTS

Qorvo TQF6405 SMR-BAW Filter High Band

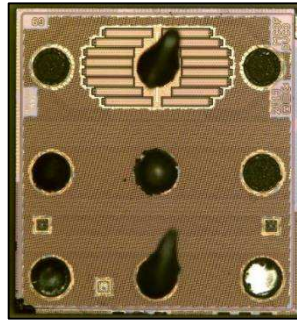
Since the beginning of the actual flagship of Apple, the iPhone, Qorvo (former Triquint) are always integrate in the last series. For the 6th, it's an entire high band LTE FEM based on Qorvo's Cu-flip™ technology.



Pages: 86
Date: November 2015
Full report: EUR 2,990*

Cavendish Kinetics 32CK417R Antenna Tuner

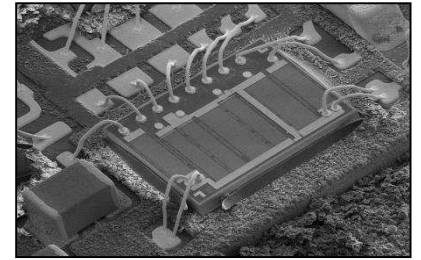
Cavendish Kinetics revolutionizes the RF industry with its world first MEMS antenna tuner exhibiting small size (only 2 mm²) and very low insertion losses.



Pages: 102
Date: June 2015
Full report: EUR 2,990*

Epcos D7005 Closed-Loop Antenna Tuner

Introduced with the beginning of 4G, the closed-loop antenna Tuner from Epcos is the first which supported all mobile protocol



Pages: 123
Date: February 2013
Full report: EUR 2,990*

ANNUAL SUBSCRIPTION OFFER

Each year System Plus Consulting releases a comprehensive collection of new reverse engineering & costing analyses in various domains.

You can choose to buy over 12 months a set of 3, 4, 5, 7, 10 or 15 Reverse Costing® reports.

Up to 45% discount!



More than 40 reports released each year on the following topics (considered for 2016):

- MEMS & Sensors (20 reports)
 - Gyros/Accelerometers/IMU
 - Oscillators/RF switches
 - Pressure sensors/Gas Sensor
- Power Electronics & Systems (12 reports):
 - GaN and SiC devices
 - Inverters & modules
 - Automotive Radars
 - Head Up Displays, Displays
- ICs (3 reports)
 - Multimedia SoC
 - Ethernet for Car IC, etc.
- Imaging & LEDs (11 reports):
 - Camera modules, Infrared sensors & cameras
 - LEDs
- Advanced Packaging (5 reports):
 - WLP, TSV
 - Embedded Devices, etc.

ORDER FORM

Please process my order for "Avago AFEM8030 FBAR BAW Filter" Reverse Costing Report

Ref.: RS254A

- Full Reverse Costing report: EUR 2,990*
- Bundle Offer with [Qorvo TQF-6405](#) : EUR 4,990*
- Annual Subscription (including this report as the first of the year):
- | | | | |
|---------------------------------|-------------|----------------------------------|-------------|
| <input type="radio"/> 3 reports | EUR 8 000* | <input type="radio"/> 7 reports | EUR 15 500* |
| <input type="radio"/> 4 reports | EUR 10 200* | <input type="radio"/> 10 reports | EUR 20 000* |
| <input type="radio"/> 5 reports | EUR 12 000* | <input type="radio"/> 15 reports | EUR 26 000* |
- MEMS CoSim+/IC Price+: contact us!

*For price in dollars please use the day's exchange rate

*All reports are delivered electronically in pdf format

*For French customer, add 20 % for VAT

*Our prices are subject to change. Please check our new releases and price changes on www.systemplus.fr. The present document is valid 6 months after its publishing date: March 2016

SHIP TO

Name (Mr/Ms/Dr/Pr):

Job Title:

Company:

Address:

City: State:

Postcode/Zip:

Country:

VAT ID Number for EU members:

Tel:

Email:

Date:

Signature:

BILLING CONTACT

Name:

Email:

Phone:

ABOUT SYSTEM PLUS CONSULTING

System Plus Consulting is specialized in the **cost analysis** of electronics from **semiconductor devices** to **electronic systems**. A complete range of services and costing tools to provide **in-depth production cost studies** and to estimate the **objective selling price** of a product is available.

Our services:

TECHNOLOGY ANALYSIS - COSTING SERVICES - COSTING TOOLS - TRAININGS

www.systemplus.fr - sales@systemplus.fr

PAYMENT

DELIVERY on receipt of payment:



By credit card:

Number: |_|_|_|_| |_|_|_|_| |_|_|_|_| |_|_|_|_|

Expiration date: |_|_|/|_|_| Card Verification Value: |_|_|_|_|

By bank transfer:

HSBC - CAE- Le Terminal -2 rue du Charron- 44800 St Herblain France
BIC code: CCFRFRPP

In EUR

Bank code : 30056 - Branch code : 00955 - Account : 09550003234
IBAN: FR76 3005 6009 5509 5500 0323 439

In USD

Bank code : 30056 - Branch code : 00955 - Account : 09550003247
IBAN: FR76 3005 6009 5509 5500 0324 797

Return order by:

FAX: +33 2 53 55 10 59

MAIL: SYSTEM PLUS CONSULTING

21 rue La Nouë Bras de Fer

44200 Nantes – France

Contact:

EMAIL: sales@systemplus.fr

TEL: +33 2 40 18 09 16

TERMS AND CONDITIONS OF SALES

1. INTRODUCTION

The present terms and conditions apply to the offers, sales and deliveries of services managed by System Plus Consulting except in the case of a particular written agreement.

Buyer must note that placing an order means an agreement without any restriction with these terms and conditions.

2. PRICES

Prices of the purchased services are those which are in force on the date the order is placed. Prices are in Euros and worked out without taxes. Consequently, the taxes and possible added costs agreed when the order is placed will be charged on these initial prices.

System Plus Consulting may change its prices whenever the company thinks it necessary. However, the company commits itself in invoicing at the prices in force on the date the order is placed.

3. REBATES and DISCOUNTS

The quoted prices already include the rebates and discounts that System Plus Consulting could have granted according to the number of orders placed by the Buyer, or other specific conditions. No discount is granted in case of early payment.

4. TERMS OF PAYMENT

System Plus Consulting delivered services are to be paid within 30 days end of month by bank transfer except in the case of a particular written agreement.

If the payment does not reach System Plus Consulting on the deadline, the Buyer has to pay System Plus Consulting a penalty for late payment the amount of which is three times the legal interest rate. The legal interest rate is the current one on the delivery date. This penalty is worked out on the unpaid invoice amount, starting from the invoice deadline. This penalty is sent without previous notice.

When payment terms are over 30 days end of month, the Buyer has to pay a deposit which amount is 10% of the total invoice amount when placing his order.

5. OWNERSHIP

System Plus Consulting remains sole owner of the delivered services until total payment of the invoice.

6. DELIVERIES

The delivery schedule on the purchase order is given for information only and cannot be strictly guaranteed. Consequently any reasonable delay in the delivery of services will not allow the buyer to claim for damages or to cancel the order.

7. ENTRUSTED GOODS SHIPMENT

The transport costs and risks are fully born by the Buyer. Should the customer wish to ensure the goods against lost or damage on the base of their real value, he must imperatively point it out to System Plus Consulting when the shipment takes place. Without any specific requirement, insurance terms for the return of goods will be the carrier current ones (reimbursement based on good weight instead of the real value).

8. FORCE MAJEURE

System Plus Consulting responsibility will not be involved in non execution or late delivery of one of its duties described in the current terms and conditions if these are the result of a force majeure case. Therefore, the force majeure includes all external event unpredictable and irresistible as defined by the article 1148 of the French Code Civil?

9. CONFIDENTIALITY

As a rule, all information handed by customers to system Plus Consulting are considered as strictly confidential.

A non-disclosure agreement can be signed on demand.

10. RESPONSABILITY LIMITATION

The Buyer is responsible for the use and interpretations he makes of the reports delivered by System Plus Consulting. Consequently, System Plus Consulting responsibility can in no case be called into question for any direct or indirect damage, financial or otherwise, that may result from the use of the results of our analysis or results obtained using one of our costing tools.

11. APPLICABLE LAW

Any dispute that may arise about the interpretation or execution of the current terms and conditions shall be resolved applying the French law.

If the dispute cannot be settled out-of-court, the competent Court will be the Tribunal de Commerce de Nantes.