

You can read the recommendations in the user guide, the technical guide or the installation guide for OKI OKIPAGE 6E. You'll find the answers to all your questions on the OKI OKIPAGE 6E in the user manual (information, specifications, safety advice, size, accessories, etc.). Detailed instructions for use are in the User's Guide.

User manual OKI OKIPAGE 6E
User guide OKI OKIPAGE 6E
Operating instructions OKI OKIPAGE 6E
Instructions for use OKI OKIPAGE 6E
Instruction manual OKI OKIPAGE 6E





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Manual abstract:

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Intellifont is a registered trademark of Compugraphic Corporation. Adobe, PostScript are trademarks of Adobe Systems Inc. @@@@Be sure to save it for future reference. @@ · Unplug the printer before you clean it. Use only a damp cloth; do not use liquid or aerosol cleaners.

· Place your printer on a firm, solid surface. If you put it on something unsteady, it may fall and be damaged; if you place it on a soft surface, such as a rug, sofa, or bed, the vents may be blocked, causing the printer to overheat. · To protect your printer from overheating, make sure all openings on the printer are not blocked. Don't put the printer on or near a heat source, such as a radiator or heat register. Keep it out of direct sunlight. Allow enough room around the printer for adequate ventilation and easy access to the paper trays. OKIPAGE 6e · Do not use your printer near water, or spill liquid of any kind into it. · Be certain that your power source matches the rating listed on the back of the printer. If you're not sure, check with your dealer or with your local power company. · Your printer has a grounded, 3-prong plug as a safety feature, and it will only fit into a grounded outlet.

If you can't plug it in, chances are you have an older, nongrounded outlet; contact an electrician to have the outlet replaced. Do not use an adapter to defeat the grounding. The printer must be installed near a power outlet which remains easily accessible. To avoid damaging the power cord, don't put anything on it or place it where it will be walked on. If the cord becomes damaged or frayed, replace it immediately. If you are using an extension cord or power strip with the printer, make sure that the total of the amperes required by all the equipment on the extension is less than the extension's rating. The total ratings of all equipment plugged into the outlet should not exceed 15 amperes. Do not poke anything into the ventilation slots on the printer; you could get a shock or cause a fire. Aside from the routine maintenance described in this handbook, don't try to service the printer yourself; opening the cover may expose you to shocks or other hazards. Do not make any adjustments other than those outlined in the handbook: you may cause damage requiring extensive repair work. See Section 5 for information on how to get your printer serviced by qualified OKIDATA technicians. If anything happens that indicates that your printer is not working properly or has been damaged, unplug it immediately and follow the procedures in Section 5 for having your printer serviced. These are some of the things to look for: The power cord or plug is frayed or damaged. Liquid has been spilled into the printer, or it has been exposed to water. The printer has been dropped, or the cabinet is damaged.

· The printer doesn't function normally when you're following the operating instructions. User's Guide Federal Communications Commission Radio Frequency Interference Statement for 120-Volt Models WARNING: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures: · Reorient or relocate the receiving antenna. · Increase the separation between the equipment and receiver. • Connect the equipment into an outlet on a circuit different from that to which the receiver is connected. OKIPAGE 6e Consult the dealer or an experienced radio/TV technician for help. It is the responsibility of the user to obtain the required shielded cable in order to ensure compliance of this equipment with FCC regulations. Changes or modifications not expressly approved by Okidata may void your authority to operate this device. Industry Canada Radio Interference Statement for 120-Volt Models This apparatus complies with the Class "B" limits for radio interference as specified in the Industry Canada Radio Interference Regulations. Cet appareil est conforme aux critères établis pour la Classe "B" en ce qui concerne les interférences radio, tel que spécifié par Industry Canada dans les Règlements relatifs aux Interférences Radio. Federal Communications Commission Radio Frequency Interference Statement for 230/240-Volt Models WARNING: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment.

This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense. It is the responsibility of the user to obtain the required shielded cable in order to ensure compliance of this equipment with FCC regulations. Changes or modifications not expressly approved by Okidata may void your authority to operate this device. Industry Canada Radio Interference Statement for 230/240-Volt Models This apparatus complies with the Class "A" limits for radio interference as specified in the Industry Canada Radio Interference Regulations.



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Cet appareil est conforme aux critères établis pour la Classe "A" en ce qui concerne les interférences radio, tel que spécifié par Industry Canada dans les Règlements relatifs aux Interférences Radio. European Union Council of the European Communities Statement of Electromagnetic Conformance for 230/240-Volt Models This product complies with the requirements of the Council Directive 89/336/EEC on the approximation of the laws of the member states relating to electromagnetic compatibility. Ce matériel est conforme aux dispositions de la Directive du Conseil 89/336/CEE applicables à l'approximation de la législation des Etats membres en ce qui concerne la compatibilité des équipements èlectromagnétiques. Este producto cumple con los requisitos de la Directiva del Consejo 89/336/CEE sobre la aproximación de la legislación de los Estados Miembros por cuanto respecta a la compatibilidad electromagnética. Este produto obedece aos requisitos da Directiva do Conselho 89/336/CEE sobre a aproximação das leis dos estados membros relativamente à compatibilidade electromagnética. User's Guide Table of Contents Printer Features 1 Optional Accessories 1 Consumables 1 Okidata Online 2 Check the Contents 2 No CD-ROM Drive? 2 Printer Components 3 Section 1: Setting Up Your Printer 4 Remove the Protective Sheet 4 Installing Toner

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.... Close the printer cover firmly.

OL 410 e/PS OL 60 0e tab 6. Push the blue lever forward. If you get toner on your clothing, brush it off with a dry cloth. Wash clothing in cold water; hot water sets toner. 6 Setting Up Choosing Paper · Use a paper weight of 16 to 24 lb.

in the Paper Tray and 16 to 32 lb. for manual feed. For best results, use paper that is smooth and of high quality, such as copier paper or paper with a Sheffield rating of 250 or less. Store paper iealing flaps. Seams down the sides, not across the middle. Squared-off flaps that do not cover the print area. OL 600e R 1. Pull out the rear exit extender until it locks and lift out the support bar. Pull down the manual feed tray and adjust the paper guides. 2.

Insert the envelope--flap down and on the left-- until the printer grips it. 3. Set envelope size and landscape orientation in your software, then issue the print command. OKIPAGE 6e 11 Connecting Your Printer Make sure your printer is not plugged in and your computer is turned off. The interface cable must be an IEEE 1284 compliant bidirectional parallel cable, and must be shielded and UL and CSA approved. 1. Plug the interface cable into the parallel socket in the printer. Plug the other end into your computer. 2. Plug the power cord into the printer, then into a grounded outlet.

3. Switch the printer on. The Ready light comes on. POWER ON OFF 12 OL OL 61 Oe Setting Up Section 2: Installing Printer Software OKIPA Sof are for indow oft Installing the OKIPAGE 6e Software for Windows 95 1. Turn on your computer to start Windows.

If "New Hardware Found" prompt appears, click "Driver from disk provided by hardware manufacturer," then click OK. Insert the OKIPAGE 6e CD into your CD-ROM drive and go to step 9, then follow the instructions on your screen. 2. Close any open applications. 3.

Insert the OKIPAGE 6e CD into your CD-ROM drive. 4. Click the Start button on the Windows taskbar, then choose Settings; Printers. 5. Double-click the Add Printer icon. 6. The Add Printer Wizard screen appears; click Next to begin the installation. 7. @@Click Have Disk. 9.

Enter d:\ (or the location of your CD-ROM drive), then click OK. 10.0KIDATA Okipage 6e Hi-Per W appears; click Next. 11.Click LPT1 Printer Port, then click Next. @@Insert disc into the CD-ROM drive. 4. Type d:\setup. Click OK. 2.

Click File. 3. Click Run. 5. @ @ Insert the disc into the CD-ROM drive.

2. From the Main Menu select Control Panel. 3. Select Printers. 4.

From the Print Manager Menu, select Printers. 5. Create Printer Menu appears. Click Driver, a list of printers appears. Select Other. Click OK. 7. Click OKIPAGE 6e driver. Click OK. D 8.

Type d:\ install < press Enter>. 4. Follow the on-screen instructions. 4. Click Run.

5. Type d:\setup (or the location of your CD-ROM drive), then click OK. 6. Follow the on-screen instructions to install the software. 7.
@ @ @ @Shows printer status using icon colors. Displays progress of sending print data (Win 95 only). Displays setup of printer driver. Closes Detail Display

Panel and sets minimized view display. @@Displays graphic animation of printing status. Displays Help. Displays printer version information. @@To change a default setting, select the appropriate tab. @@orientation, lines per page. Set power save mode, toner save feature.

Print demo page, menu setting list, font list, cleaning page. Set memory options. Adjust print position, reset drum counter, select display language. 18 Setting Up Section 3: Printer Maintenance Replacing the Toner Cartridge 1. Open the cover and remove the used toner cartridge. 3. Shake the toner cartridge to evenly distribute toner. 2. Unwrap the new cartridge (Part 52107201). 4.

@@@@OKIPAGE 6e 19 5. @@@@@Order Part Number 52107201. @@Higher print density means toner is used up faster. @@Remember, this is only an average: actual results may vary. @@@@Open the cover and remove the used image drum cartridge.

3. Replace the image drum.



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2. Unwrap the new image drum cartridge (Part 56116801). Remove the protective sheet.

Be Careful: do not touch the Image Drum's green surface. 4. Install a new toner cartridge. 5. Reset the Drum Counter. @@@@@@1. Maximize the printer Status Monitor Display 2. Click the Printer Menu button 3. Click the Maintenance tab 4. @@@@@@At this point, be sure you have a new drum on hand (Part 56116801).

@@6. Pull the tray down. 7. Adjust the guides. 8. @@Maximize the Printer Status Monitor Display 2. Click the Printer Menu button 3. Click the Test Print tab 4. Click the Cleaning button. 5.

@@@@@@@A 1, 2, 4, 8, or 16 MB SIMM module can be installed. @@1 MB x 32bit (70ns card type) 2 MB x 32bit (70ns card type) 4 MB x 32 bit (70ns card type) (Okidata Part 70019801) (Okidata Part 70019901) (Okidata Part 70028801) Toshiba THM321020SG-70 Toshiba THM322020AS-70 Toshiba THM324000S-70 Note: 8 and 16 MB SIMM modules are commercially available When purchasing generic SIMM memory modules, use the following specifications: 2 MB SIMM 4 MB SIMM 8 MB SIMM 16 MB SIMM (512 KB x 32 bit, 72 pin, 70ns, non-parity) (1 MB x 32 bit, 72 pin, 70ns, non-parity) (2 MB x 32 bit, 72 pin, 70ns, non-parity) (4 MB x 32 bit, 72 pin, 70ns, non-parity) 26 Maintenance Section 4: Problem Solving Clearing Paper Jams PAPER INPUT JAM PAPER FEED JAM or PAPER EXIT JAM (top jam) Slide the paper tray out of the printer. Remove the sheet that did not feed. Check the remaining sheets to make sure they're not wrinkled or stuck together. Replace the tray, then open and close the cover to clear the message.

Open the cover. Lift out the image drum. Be careful: the fuser unit at the back of the printer is hot! Remove the jammed paper. Replace the image drum. Close the cover.

OKIPAGE 6e 27 English PAPER EXIT JAM (rear jam) Lift the top cover. Pull the jammed paper out from the back of the printer. Pulling from the front may damage the printer. Remove the image drum and look to make sure the paper is cleared and no pieces are left. Replace the image drum and close the cover. 28 Problem Solving Print Quality Problems Before consulting a service representative regarding a print quality problem, check the table below to see if there is a solution, or something you might have overlooked. Symptom Blank sheets printed. Problem Image drum cartridge not properly installed. Empty or missing toner cartridge. Entire page prints faintly.

Pages get fainter when toner is used up. LED array is dirty. Page has gray background. Static electricity, generally from dry environments, causes toner to stick to background. Solution Reinstall image drum cartridge. Install new toner cartridge. Install new toner cartridge. Clean LED array. Change papers to a smoother laser bond or use a humidifier. Contact your service representative.

Generate a Cleaning Page, repetitive marks may be temporary. Install a new image drum cartridge. Page prints all black. Page has repetitive marks.

Hardware problem.

Damaged image drum cartridge causes repetitive marks every 1.6 inches due to surface nicks and scratches. An oblong area of faint print Vertical white streaking or faint print appears on the page "Dropout" caused by using paper exposed to high humidity. Change paper stocks, check paper storage environ appears on each page ment or use a dehumidifier; check toner. Toner is low and does not distribute properly, or the drum is worn out.

Replace toner cartridge. Check drum and replace if necessary. Contact service. OKIPAGE 6e 29 LED array is dirty. Vertical black lines. Is toner low? Hardware problem. Fuzzy print Distorted print Faded print after installation. Smeared or blotched print Printed page is light or blurred. LED array is dirty.

Paper path, lamp assembly, or fusing unit problem.

Toner cartridge is not correctly installed. Dirty rollers; toner dropped inside printer or image drum problem. Is toner low? Is paper meant for laser printers?

LED array is dirty. Bold characters and dark lines are smeared. Print is darker than usual. Pages curl excessively Toner is low. Clean LED array. Replace
toner cartridge. Contact service. Clean LED array.

Generate Cleaning Page. Contact service. Install toner cartridge correctly. Generate Cleaning Page. Contact service.
Replace toner cartridge. Use recommended paper. Clean LED array. Install new toner cartridge. Darkness setting is too high.
Printing on wrong side of paper. High humidity. Moisture in paper. Change darkness setting. Turn paper over in tray. (Note arrow on paper package). Install paper print side down in tray. Improper storage. Avoid storing paper in areas of excessive temperature changes and humidity. Store paper in protective

Recommended operating humidity: 20-80% High humidity. 30 Problem Solving Software Problems Your software (operating environment, applications and printer drivers) controls the printing process. Make sure you have selected the right driver for use with your printer. See your software documentation for more information. Symptoms Printing is "garbled." Problem Incorrect driver is installed, or selected in your software. Solution Select the appropriate printer driver in your software application and in Windows control panel. Printer's output is below rated speed. Much of the printing delays will be caused by your application. Sometimes, purely text documents will print slowly depending on the selected fonts and how they are transferred to the printer.

"Creeping text." Number of lines per page in software is not equal to number of lines per page of printer. For maximum speed, use text in your document and use a printer resident font. (To see printer resident fonts, print a font list from the printer's online menu). Many software packages assume 66 line per page, but your printer's default is 60.

Adjust software accordingly, or set LINES per PAGE in the printer's online operator panel to equal lines per page in your software. Size of top margin increases with each page printed. OKIPAGE 6e 31 Hardware Problems Symptoms Graphic image prints partly on one page, partly on the next. When you try to print nothing happens, but printer indicates it is ready to receive data. "Garbage" prints.

Printer freezes or displays error message when computer is rebooted. Odors. Printer is on but must "warm up" before a job is printed. @@@@Check cable connection. @@Incorrect cable configuration. @@Booting the computer while the printer is on communications error. @@Power Save mode is set on to conserve energy. The fuser must heat up before you can begin printing the next job. Incorrect interface cable being used. @@@@@@@Have your Zip code readv.

@@@@The Okidata Information System Automated Attendant is available 24 hours a day, 7 days a week. The system can provide immediate assistance with: Okidata Customer Service Representatives Agents are available 24 hours a day, 7 days a week. Please be sure that you are calling from a telephone close to your printer, so you can describe your problem accurately.



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Our Customer Service Representatives are trained on all current Okidata products. They can answer your questions regarding: Installation of your Okidata printer · Determination of printer issues that require service · Consumer relations · Interface Information · Availability and installation of printer drivers (CSRs are not trained to provide assistance with the use of commercial software packages. Please consult your software user's manual for times and availability of their support.). · Basic Operating Procedures · Sales and Service Referrals · Parts and Consumable Referrals · Product Information OKIPAGE 6e 33 Faxable Facts You can have product and support information faxed automatically to you through Okidata's Faxable Facts, an on-line document retrieval system. A touch-tone telephone and facsimile machine with a designated telephone number are required. Call toll-free at 1-800-654-6651, press option 2 to hear a description of how Faxable Facts works.

If you are calling for the first time, order a catalog of available documents. This faxback system is accessible 24 hours a day, 7 days a week. The following information can be faxed to you in minutes: Product data brochures Product part numbers and pricing (USA and Canadian) User Tips Accessories, Options, and Consumables part numbers and pricing (USA and Canada) Okidata Regional Service Center If you need to ship your printer to a service center, repack it in the original packing materials. If the original packaging is not available, contact your dealer or 1-800-OKIDATA for shipping instructions.

Allow 30 days for round trip shipping and repair via a depot.

· Carry-in repairs must first be called in to schedule service. · Before shipping your printer, call for a return authorization number (RA). Okidata Service Centers East OKIDATA Service Depot 57 Carnegie Plaza Cherry Hill, NJ 08003 Tel: 1-800-809-4948 Fax: 1-609-222-5247 34 Service and Support Okidata Service Centers (cont'd) Central OKIDATA Service Depot 851 Feehanville Drive Mt. Prospect, IL 60056 Tel: 1-800-809-4948 Canada OKIDATA Service Depot 2735 Matheson Blvd., East Unit 1 Mississauga, Ontario L4W4M8 Tel: 905-238-4265 Fax: 905-238-4427 Purchasing Supplies Before you order, know your printer model number (see the front of the printer) and have the correct part number and description of the item.

Ways to Purchase · Consult the dealer where you purchased your printer. · Consult an Okidata Authorized Sales or Service Dealer. · Call 1-800-OKIDATA for the nearest Authorized Sales and Service location. Have your ZIP code ready for our Customer Support Representatives. · Check office supply catalogs or your local stationery store. Most carry Okidata brand supplies. 35 OKIPAGE 6e LIMITED WARRANTY OKIDATA, division of Oki America, Inc. (OKIDATA) warrants this printer to be free from defect in material and workmanship and will remedy any such defect according to the terms of this Limited Warranty. OKIDATA will repair (or at its option, replace) at no charge, any defective component(s) of the Printer for one (1) year from the date of purchase except for the printhead (LED imaging array), which is warranted for a period of five (5) years from date of purchase. This Limited Warranty extends to the original purchaser only.

This Limited Warranty does not extend to consumable items. To make request or claim for service under this Limited Warranty the original purchaser has the option to implement the overnight exchange procedure (U.S and Canada only; see Overnight Exchange) or return the OKIDATA product, shipping prepaid, in the original shipping container or equivalent, to OKIDATA or an authorized OKIDATA service center and assume the risk of loss or damage in transit. A written receipt for the product, showing the date of purchase, dealer's name, and both the model and serial numbers of the OKIDATA printer must accompany any request or claim for work to be performed under this Limited Warranty. This Limited Warranty shall not apply if the product has been damaged due to abuse, misuse, misapplication, accident, or as a result of service or modification by any other than an authorized OKIDATA service center. THERE ARE NO EXPRESS WARRANTIES OTHER THAN THOSE ON THE FACE HEREOF AND DESCRIBEDABOVE. NO WARRANTIES WHETHER EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY PARTICULAR PURPOSE, SHALL EXTEND BEYOND THE RESPECTIVEWARRANTY PERIOD DESCRIBED ABOVE. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. OKIDATA SHALL NOT BE RESPONSIBLE OR LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES OR LOSSARISING FROM THE USE OF THIS PRODUCT. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion may not apply to you.

Additional information on obtaining service under this Limited Warranty is available by contacting the OKIDATA dealer from whom the product was purchased, by contacting OKIDATA directly at 1-800-OKIDATA (U.S. and Canada, English only) or 1609-222-5276 (Spanish only), or by contacting one of the service depots listed. This Limited Warranty applies to this OKIDATA printer. However, the procedure for obtaining service may vary outside the continental United States.

Contact your OKIDATA dealer for such warranty service information. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. 36 Service and Support OVERNIGHT EXCHANGE Available in the United States and Canada If you choose to use our Overnight Exchange service, call 1800-OKIDATA: our trained personnel will try to solve your problem over the phone. If they determine that your printer hardware is defective, an exchange machine will be shipped to you via air express. Have your credit card available as our representative will be asking for this information.

You will receive the exchange machine the next business day--or no later than the second business day. Return the original machine to OKIDATA by using the same packaging materials you received with the exchange printer, and making it available to pickup by OKIDATA's representative within 2 business days from your receipt of the exchange machine: failure to do so may result in your being charged the full price of the exchange unit. Before you ship the printer, remove the image drum and toner cartridge to prevent damage to the printer during shipment: failure to do so may result in a fee for cleaning/repairs which will be charged to your account. When Overnight Exchange is used, the returned machine becomes the property of OKIDATA. Exchange machines may be new or repaired, at the option of OKIDATA: the exchange machine becomes the property of the customer when the returned machine had been picked up by OKIDATA's designated carrier.



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The exchange printer will be warranted for thirty (30) days or the remaining warranty period of the returned printer, whichever is longer. @@@@@@de C.V. @@Tel: 782.78.

11 Fax: (02)781.9390 COLOMBIA Texins S.A. Tel: 571-218-5300 BRAZIL Oki Data do Brasil, Ltda. Av. Leonardo da Vinc 1178/1182 Jabaquara Sao Paulo, Brasil Tel: (5511) 5589-1518 Fax: (5511) 5584-0267 NYTEK Rua Pe. Francisco Libermann 301 Cidade Sao Francisco Sao Paulo CEP 05353-160 Tel: (011) 819-0211 Fax: (011) 819-3496 NYTEK Rua Paranapanema 122 Jd. Rio das Pedras Cotia, Sao Paulo CEP 06700-000 Tel: (011) 7924-0796, 7, 8 Fax: (011) 493-3234 38 Service and Support INDEX A Accessories, 1 C CHG DRUM message, 23 Cleaning page, 24 Components, 3 Consumables, 1 Counter, Image Drum, 23 Image drum cartridge CHG DRUM message, 23 counter, resetting, 23 environmental factors, 23 how to replace, 22 life, 23 part number, 1,23 when to replace, 23 Interface cable. See Parallel cable L Labels choosing, 10 LED array how to clean, 25 location of, 25 when to clean, 25 D DPI (dots per inch), 1 DOS Operator Panel, 16 Default settings, 18 E Emergency first aid procedures, 39 Energy Star compliance, 1 Envelopes choosing, 11 how to print, 11 M-O Manual Feed how to use, 10 when to use, 10 Material Safety Data Sheet (MSDS), 39 Memory, expanding, 1, 26 Menu, printer, 18 Okidata Service Centers, 34, 38 Online Manual, 2 Online Operator Panel, 18 Optional Accessories, 1 Ovrnight exchange, 37 F Faxable Facts, 34 H-I Hardware problems, 32 OKIPAGE 6e 39 P Paper choosing, 7 installing, 8 letterhead, 10 preprinted forms, 7 recycled paper, using, 7 size, 7 Paper Exit rear exit, 9 top exit, 9 Paper jams, 27 Paper tray, 8 adjusting guides, 8 removing from printer, 8 Parallel cable bi-directional, 12 installing, 12 specifications, 12 Print quality problems, 29 PPM (Pages per minute), 1 Printer software installing, 13 Windows 3.1, 14 Windows 95, 13 Windows NT 3.

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Seek medical attention. @@Remove person to fresh air. Seek medical attention. @@Seek medical attention. @@@@Styrene-Butyl Acrylate Copolymer Subcutaneous implantation of polymeric styrene powder in rats has induced tumors at the site of implantation. 2. Carbon black (Group 3 "Not Classifiable"; IARC) Overexposure to carbon black is associated with causing irritation, conjunctivitis, and corneal hypoplasia of the eyes; minor irritation and eczema of the skin; and throat irritation and bronchitis. Long-term inhalation exposure may be associated with causing lung cancer. 3. Polypropylene (Group 3 "Not Classifiable"; IARC) Subcutaneous implantation of polypropylene powder in rats has induced tumors at the site of implantation.

4. Amorphous Fumed Silica (Group 3 "Not Classifiable"; IARC) Flammable Limits Lower Explosive Limit: Not applicable Upper Explosive Limit: Not applicable Extinguishing Media: Water, CO2, Dry Chemical, or Foam Special Fire Fighting Procedures: Do not use methods that may create a dust cloud, such as high pressure water and/or steam Unusual Fire and Explosion Hazards: Organic components decompose at 200-455°C (392-851°F). Material may explosively combust when finely suspended in air. Thermal decomposition of organic components may result in release of oxides of carbon and nitrogen. Health Hazard Data OKIPAGE 6e 43 Overexposure to amorphous silica has been associated with causing irritation of the lungs and pneumoconiosis. Long-term inhalation exposure may be associated with producing tumors in laboratory animals. Reactivity Data Stability: Stable Polymerization: Will not occur. Hazardous Decomposition Products: Thermal decomposition may result in release of oxides of carbon and nitrogen. Temperature: Do not expose to temperatures above 200°C (392°F). Incompatibility: Avoid exposure to strong oxidizers.

Spill Cleanup and Disposal Spill Cleanup Small Spills 1. Remove sources of ignition. 2. Clean up spill with wet cloth. Large Spills 1.

Remove sources of ignition. 2. Wear protective gear: respirator, rubber gloves, goggles (see below) 3. Clean up spill with scoop, being careful not to generate a lot of dust. Waste Disposal: Follow appropriate federal, state and local regulations.

Safe Handling and Use Respiratory Protection: Not normally required. For large spills, use NIOSH-approved full face-piece respirator with HEPA cartridge during cleanup. Protective Gloves and/or Eye Protection: Not normally required. For large spills, use rubber gloves and chemical worker's goggles during cleanup. Ventilation: Outside of normal ventilation, not normally required. 44 Service and Support Other Protective Equipment and/or Hygienic Practices:

None Special Precautions Precautions for Handling or Storage: Protect from high heat. Avoid making dust. Other Precautions: None The information contained in this MSDS is based on data considered accurate; however, no warranty is expressed or implied regarding the accuracy of these data or the results to be obtained from the use thereof.



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Vendor assumes no responsibility for injury to vendee or third person party proximately caused by the product if reasonable safety procedures are not adhered to as stipulated in the MSDS. Furthermore, vendor assumes no responsibility for injury to vendee or third person party proximately caused by abnormal use of the product even if reasonable safety procedures are followed.

Additionally, vendee assumes the risk of his use of the product. June 1997.



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