

	Hot Work Permit	Section D	Chapter 15 Part A
		Version: 6	

Facility: _____ Date: _____ Permit Start Time: _____ am/pm

Work Location (be specific): _____ Permit End Time: _____ am/pm

(Separate Permit Required for Each Job Not to Exceed 12 hrs.)

Name(s) and Company of Personnel involved with work:

Name/Company	Name/Company	Name/Company	Name/Company

Describe Hot Work to be Performed and Special Precautions (be specific): _____

Check all ignition sources that apply: Welding Equipment Cutting Equipment Electrical Tools Cell Phones Cameras
 Heat/Spark Producing Tools/Equipment Hot Oil or Vacuum Truck Steaming Equipment Vehicle Other _____

The person authorizing work shall complete the following checklist:

Items to be Reviewed	Yes or N/A	Initial
1. Has Welder(s) certification(s) been checked and verified?		
2. Area inspected for potential fire and explosion hazards?		
3. Has all welding and burning equipment been inspected and is in safe condition?		
4. Has a skilled, trained and knowledgeable Fire Watch been established? Note: Fire Watch must remain 30 minutes after hot work ends. Permit End Time must include these additional 30 minutes.		
5. Have all personnel involved or affected by Hot Work been notified and general alarm identified?		
6. Is adequate fire extinguishing equipment readily available for use?		
7. Is all piping isolated from system, gas free and depressurized?		
8. Has all affected equipment been properly isolated, locked and tagged (LO/TO)?		
9. Have all deck drains, penetrations, pits and sumps in the area been checked, isolated and sealed?		
10. Are all floors and drip pans free of combustibles?		
11. Is a calibrated portable gas detector available and ready for use?		
12. Is a designated person assigned to monitor the produced water overboard discharge points that are near the work area, if applicable?		
13. If Hot Work is to be conducted within 10 ft. of the well bay, have all producing wells in that well bay been shut-in?		
14. If Hot Work is to be conducted within 10 ft. of a production area, have all production equip. in that area be shut-in?		
15. If Hot Work is to be conducted within 35 feet of equipment containing hydrocarbons or other flammable substances, on the same level or below, has one of the following been conducted: <ul style="list-style-type: none"> • Relocate equipment at least 35 feet from the welding or burning area. • Protect equipment with flameproof covers. • Shield equipment with metal or fire resistant guards/curtains. • Render the flammable substances inert. 		
16. Has Job Safety Analysis (JSA) been completed and reviewed?		
17. Has a safety meeting been conducted with all affected personnel?		

Combustible Gas Meter Check: Model: _____ Serial#: _____ Bump Test Results: _____ % LEL

Continuous Testing: (record results below, use another page if necessary) Hot Work is not allowed if the LEL is above 10% LEL

Time/LEL	Time/LEL	Time/LEL	Time/LEL	Time/LEL	Time/LEL	Time/LEL	Time/LEL	Time/LEL	Time/LEL

The undersigned have reviewed the above information and will comply with the conditions set forth by this permit. They understand that the permit is void if these conditions change.

Fire Watch(s) (Print): 1. _____ 2. _____ Signature(s): 1. _____ 2. _____

Approval Signatures:

Immediate Supervisor of Job/Task: Name (Print): _____ Company: _____

Signature: _____ Date: _____

Facility Person in Charge (PIC) or Consultant (Print): _____ Company: _____

Signature: _____ Date: _____

A copy of the signed and completed Hot Work permit must be available at the work site at all times and kept on file.

REV: October 2011