THIS COPY IS FOR STATE OF DELAWARE INFORMATION ONLY. YOU MUST PURCHASE THE PROPOSAL IN ORDER TO SUBMIT A BID.

DEPARTMENT OF TRANSPORTATION

BID PROPOSAL

for

CONTRACT <u>T200904401.01</u>

GLENVILLE SUBDIVISION IMPROVEMENTS

NEW CASTLE COUNTY

Completion Date <u>124 Calendar Days</u>

SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION DELAWARE DEPARTMENT OF TRANSPORTATION AUGUST 2001

Bids will be received in the Bidder's Room (B1.11.01), Transportation Administration Center, 800 Bay Road, Dover, Delaware until 2:00 P.M. local time **THURSDAY**, June 2, 2011

GLENVILLE SUBDIVISION IMPROVEMENTS NEW CASTLE COUNTY

LOCATION

These improvements are located in NEW CASTLE County more specifically shown on the Location Map(s) of the enclosed Plans.

DESCRIPTION

The improvements consist of furnishing all materials for GLENVILLE SUBDIVISION IMPROVEMENTS. THIS PROJECT CONSIST OF THE REPLACEMENT OF EXISTING SIDEWALK AND CURB THROUGHOUT THE SUBDIVISION OF GLENVILLE, INSTALLATION OF TWO SEPERATE CLOSED DRAINAGE SYSTEMS, THE CONSTRUCTION OF A CONNECTOR ROAD BETWEEN HARBESON AND NETHERFIELD, PAVE AND OVERLAY OF THE INTERIOR ROADWAYS, AND REMOVAL OF ROADWAY MATERIALS, FENCING, AND MINOR GRADING WORK REMAINING FROM THE ORIGINAL WETLAND CREATION CONTRACT., and other incidental construction in accordance with the location, notes and details shown on the plans and as directed by the Engineer.

COMPLETION DATE

All work on this contract must be complete within <u>124 Calendar Days</u>. The Contract Time includes an allowance for 13 Weather Days

It is the Department's intent to issue a Notice to Proceed such that work starts on or about July 15, 2011.

ELECTRONIC BIDDING

This project incorporates the electronic bidding system Expedite 5.2b. Bidder wishing to use the electronic bidding option should request a bid file disk and installation CD.

PROSPECTIVE BIDDERS NOTE:

No retainage will be withheld on this contract.

The Department has adopted an External Complaint Procedure. The procedure can be viewed on our website at; http://www.deldot.gov/information/business/, or you may request a copy by calling (302) 760-2555.

STATE OF DELAWARE CONSTRUCTION ITEMS UNITS OF MEASURE

English Code	English Description	Multiply By	Metric Code	Metric Description	Suggested CEC Metric Code
ACRE	Acre	0.4047	ha	Hectare	HECTARE
BAG	Bag	N/A	Bag	Bag	BAG
C.F.	Cubic Foot	0.02832	m³	Cubic Meter	M3
C.Y.	Cubic Yard	0.7646	m³	Cubic Meter	M3
EA-DY	Each Day	N/A	EA-DY	Each Day	EA-DY
EA-MO	Each Month	N/A	EA-MO	Each Month	EA-MO
EA/NT	Each Night	N/A	EA-NT	Each Night	EA/NT
EACH	Each	N/A	EA	Each	EACH
GAL	Gallon	3.785	L	Liter	L
HOUR	Hour	N/A	h	Hour	HOUR
INCH	Inch	25.4	mm	Millimeter	MM
L.F.	Linear Foot	0.3048	m	Linear Meter	L.M.
L.S.	Lump Sum	N/A	L.S.	Lump Sum	L.S.
LA-MI	Lane Mile	1.609	LA-km	Lane-Kilometer	LA-KM
LB	Pound	0.4536	kg	Kilogram	KG
MFBM	Thousand Feet of Board Measure	2.3597	m³	Cubic Meter	M3
MGAL	Thousand Gallons	3.785	kL	Kiloliter	KL
MILE	Mile	1.609	km	Kilometer	KM
S.F.	Square Foot	0.0929	m²	Square Meter	M2
S.Y.	Square Yard	0.8361	m²	Square Meter	M2
SY-IN	Square Yard-Inch	0.8495	m²-25 mm	Square Meter-25 Millimeter	M2-25 MM
TON	Ton	.9072	t	Metric Ton (1000kg)	TON
N.A.*	Kip	4.448	kN	Kilonewton	N.A.*
N.A.*	Thousand Pounds per Square Inch	6.895	MPa	Megapascal	N.A.*

*Not used for units of measurement for payment.

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GENERAL NOTICES

SPECIFICATIONS:

The specifications entitled "Delaware Standard Specifications, for Road and Bridge Construction, August, 2001", hereinafter referred to as the Standard Specifications, Supplemental Specifications issued as of the advertisement date of this proposal, the Special Provisions, notes on the Plans, this Bid Proposal, and any addenda thereto shall govern the work to be performed under this contract.

CLARIFICATIONS:

Under any Section or Item included in the Contract, the Contractor shall be aware that when requirements, responsibilities, and furnishing of materials are outlined in the details and notes on the Plans and in the paragraphs preceding the "Basis of Payment" paragraph in the Standard Specifications or Special Provisions, no interpretation shall be made that such stipulations are excluded because reiteration is not made in the "Basis of Payment" paragraph.

ATTESTING TO NON-COLLUSION:

The Department requires as a condition precedent to acceptance of bids a sworn statement executed by, or on behalf of, the person, firm, association, or corporation to whom such contract is to be awarded, certifying that such person, firm, association, or corporation has not, either directly or indirectly, entered into any agreement, participated in any collusion, or otherwise taken any action in restraint of free competitive bidding in connection with such contract. The form for this sworn statement is included in the proposal and must be properly executed in order to have the bid considered.

OUANTITIES:

The quantities shown are for comparison of bids only. The Department may increase or decrease any quantity or quantities without penalty or change in the bid price. Under no circumstances will the total value of the contract exceed 150% of the awarded value.

REQUIREMENT BY DEPARTMENT OF LABOR FOR SWORN PAYROLL INFORMATION

Delaware Code, Title 29, Chapter 69, Section 6960, Paragraph (c)

"(c) Every contract based upon these specifications shall contain a stipulation that certified sworn payroll reports be maintained by every contractor and subcontractor performing work upon the site of construction. The contractor and subcontractor shall keep and maintain the sworn payroll information for a period of two (2) years from the last day of the work week covered by the payroll. A certified copy of these payroll reports shall be made available:

- 1. For inspection or furnished upon request to a representative of the Department of Labor;
- 2. Upon request by the public or for copies thereof. However, a request by the public must be made through the Department of Labor. The requesting party shall, prior to being provided the records, reimburse the costs of preparation by the Department of Labor in accordance with the Department's copying fee policy. The public shall not be given access to the records at the principal office of the contractor or subcontractor; and
- 3. The certified payroll records shall be on a form provided by the Department of Labor or shall contain the same information as the form provided by the Department and shall be provided within ten (10) days from receipt of notice requesting the records from the Department of Labor."

Contractor may contact: Department of Labor Division of Industrial Affairs 4425 No. Market Street Wilmington, DE 19802 Telephone (302) 761-8200

PREFERENCE FOR DELAWARE LABOR:

Delaware Code, Title 29, Chapter 69, Section 6962, Paragraph (d), Subsection (4)b

"In the construction of all public works for the State or any political subdivision thereof, or by firms contracting with the State or any political subdivision thereof, preference in employment of laborers, workmen or mechanics shall be given to bona fide legal citizens of the State who have established citizenship by residence of at least 90 days in the State. Each public works contract for the construction of public works for the State or any political subdivision thereof shall contain a stipulation that any person, company or corporation who violates this section shall pay a penalty to the Secretary of Finance equal to the amount of compensation paid to any person in violation of this section."

EQUALITY OF EMPLOYMENT OPPORTUNITY ON PUBLIC WORKS:

Delaware Code, Title 29, Chapter 69, Section 6962, Paragraph (d), Subsection (7)

"a. As a condition of the awarding of any contract for public works financed in whole or in part by State appropriation, such contracts shall include the following provisions:

`During the performance of this contract, the contractor agrees as follows:

1. The contractor will not discriminate against any employee or applicant for employment because of race, creed, color, sex or national origin. The contractor will take positive steps to ensure that applicants are employed, and that employees are treated during employment, without regard to their race, creed, color, sex or national origin. Such action shall include, but not be limited to, the following: employment, upgrading, demotion or transfer; recruitment or recruitment advertising; layoff or termination; rates of pay or other forms of compensation; and selection for training, including apprenticeship. The contractor agrees to post in conspicuous places available to employees and applicants for employment notices to be provided by the contracting agency setting forth this nondiscrimination clause.

2. The contractor will, in all solicitations or advertisements for employees placed by or on behalf of the contractor, state that all qualified applicants will receive consideration for employment without regard to race, creed, color, sex or national origin.'

TAX CLEARANCE:

As payments to each vendor or contractor aggregate \$2,000, the Division of Accounting will report such vendor or contractor to the Division of Revenue, who will then check the vendor or contractor's compliance with tax requirements and take such further action as may be necessary to insure compliance.

LICENSE:

A person desiring to engage in business in this State as a contractor shall obtain a license upon making application to the Division of Revenue. Proof of said license compliance to be made prior to, or in conjunction with, the execution of a contract to which he has been named.

DIFFERING SITE CONDITIONS,

SUSPENSIONS OF WORK and SIGNIFICANT CHANGES IN THE CHARACTER OF WORK:

<u>Differing site conditions</u>: During the progress of the work, if subsurface or latent physical conditions are encountered at the site differing materially from those indicated in the contract of if unknown physical conditions of an unusual nature, differing materially from those ordinarily encountered and generally recognized as inherent in the work provided for in the contract are encountered at the site, the party discovering such conditions shall promptly notify the other party in writing of the specific differing conditions before they are disturbed and before the affected work is performed.

Upon written notification, the engineer will investigate the conditions, and if he/she determines that the conditions materially differ and cause an increase or decrease in the cost or time required for the performance

of any work under the contract, an adjustment, excluding loss of anticipated profits, will be made and the contract modified in writing accordingly. The engineer will notify the contractor of his/her determination whether or not an adjustment of the contract is warranted.

No contract adjustment which results in a benefit to the contractor will be allowed unless the contractor has provided the required written notice.

No contract adjustment will be allowed under their clause for any effects caused on unchanged work.

<u>Suspensions of work ordered by the engineer:</u> If the performance of all or any portion of the work is suspended or delayed by the engineer in writing for an unreasonable period of time (not originally anticipated, customary or inherent to the construction industry) and the contractor believes that additional compensation and/or contract time is due as a result of such suspension or delay, the contractor shall submit to the engineer in writing a request for adjustment within 7 calendar days of receipt of the notice to resume work. The request shall set fourth the reasons and support for such adjustment.

Upon receipt, the engineer will evaluate the contractor's request. If the engineer agrees that the cost and/or time required for the performance of the contract has increased as a result of such suspension and the suspension was caused by conditions beyond the control of and not the fault of the contractor, its suppliers, or subcontractors at any approved tier, and not caused by weather, the engineer will make an adjustment (excluding profit) and modify the contract in writing accordingly. The engineer will notify the contractor of his/her determination whether or not an adjustment of the contract is warranted.

No contract adjustment will be allowed unless the contractor has submitted the request for adjustment within the time prescribed.

No contract adjustment will be allowed under this clause to the extent that performance would have been suspended or delayed by any other cause, or for which an adjustment is provided for or excluded under any other term or condition of this contract.

<u>Significant changes in the character of work:</u> The engineer reserves the right to make, in writing, at any time during the work, such changes in quantities and such alterations in the work as are necessary to satisfactorily complete the project. Such changes in quantities and alterations shall not invalidate the contract nor release the surety, and the contractor agrees to perform the work as altered.

If the alterations or changes in quantities significantly change the character of the work under the contract, whether or not changed by any such different quantities or alterations, an adjustment, excluding loss of anticipated profits, will be made to the contract. The basis for the adjustment shall be agreed upon prior to the performance of the work. If a basis cannot be agreed upon, then an adjustment will be made either for or against the contractor in such amount as the engineer may determine to be fair and equitable.

The term "significant change" shall be construed to apply only to the following circumstances:

- (A) When the character of the work as altered differs materially in kind or nature from that involved or included in the original proposed construction or
- (B) When a major item of work, as defined elsewhere in the contract, is increased in excess of 125 percent or decreased below 75 percent of the original contract quantity. Any allowance for an increase in quantity shall apply only to that portion in excess of 125 percent of original contract item quantity, or in case of a decrease below 75 percent, to the actual amount of work performed.

PREVAILING WAGES

Included in this proposal are the minimum wages to be paid various classes of laborers and mechanics as determined by the Department of Labor of the State of Delaware in accordance with Title 29 <u>Del.C.</u> §6960, relating to wages and the regulations implementing that Section.

Title 29 <u>Del.C.</u> §6960 relating to wages further stipulates "that the employer shall pay all mechanics and laborers employed directly upon the site of the work, unconditionally and not less often than once a week and without subsequent deduction or rebate on any account, the full amounts accrued at time of payment,

computed at wage rates not less than those stated in the specifications, regardless of any contractual relationship which may be alleged to exist between the employer and such laborers and mechanics", and ... "that the scale of wages to be paid shall be posted by the employer in a prominent and easily accessible place at the site of the work, and that there may be withheld from the employer so much of accrued payments as may be considered necessary by the Department of Labor to pay to laborers and mechanics employed by the employer the difference between the rates of wages required by the contract to be paid laborers and mechanics on the work and rates of wages received by such laborers and mechanics to be remitted to the Department of Labor for distribution upon resolution of any claims."

Bidders are specifically directed to note the Department of Labor's regulations implementing §6960 relating to the effective date of the wage rates, at Part VI., Section C., which in relevant part states:

"Public agencies (covered by the provisions of 29 <u>Del.C.</u> §6960) are required to use the rates which are in effect on the date of the publication of specifications for a given project. In the event that a contract is not executed within one hundred twenty (120) days from the date the specifications were published, the rates in effect at the time of the execution of the contract shall be the applicable rates for the project."

STATE OF DELAWARE DEPARTMENT OF LABOR DIVISION OF INDUSTRIAL AFFAIRS OFFICE OF LABOR LAW ENFORCEMENT PHONE: (302) 451-3423

Mailing Address: 225 CORPORATE BOULEVARD SUITE 104 NEWARK, DE 19702

Located at: 225 CORPORATE BOULEVARD SUITE 104 NEWARK, DE 19702

PREVAILING WAGES FOR HIGHWAY CONSTRUCTION EFFECTIVE MARCH 15, 2011

CLASSIFICATION	NEW CASTLE	KENT	SUSSEX
BRICKLAYERS	44.98	44.98	14.51
CARPENTERS	40.86	48.31	38.62
CEMENT FINISHERS	28.11	24.68	23.29
ELECTRICAL LINE WORKERS	22.50	54.05	54.05
ELECTRICIANS	57.10	57.10	57.10
IRON WORKERS	42.20	22.98	25.35
LABORERS	25.44	23.33	24.00
MILLWRIGHTS	16.11	15.63	13.49
PAINTERS	41.42	41.42	41.42
PILEDRIVERS	59.23	23.75	26.95
POWER EQUIPMENT OPERATORS	31.46	26.00	26.31
SHEET METAL WORKERS	22.75	20.31	18.40
TRUCK DRIVERS	26.54	21.68	19.96

CERTIFIED:

BY: Ϋ́F LABOR LAW ENFORCEMENT OF FICE AD

NOTE: THESE RATES ARE PROMULGATED AND ENFORCED PURSUANT TO THE PREVAILING WAGE REGULATIONS ADOPTED BY THE DEPARTMENT OF LABOR ON APRIL 3, 1992.

CLASSIFICATIONS OF WORKERS ARE DETERMINED BY THE DEPARTMENT OF LABOR. FOR ASSISTANCE IN CLASSIFYING WORKERS, OR FOR A COPY OF THE REGULATIONS OR CLASSIFICATIONS, PHONE (302) 451-3423.

NON-REGISTERED APPRENTICES MUST BE PAID THE MECHANIC'S RATE.

PROJECT: T200904401.01 Glenville Subdivision Improvements , New Castle County

SUPPLEMENTAL SPECIFICATIONS TO THE AUGUST 2001 STANDARD SPECIFICATIONS

EFFECTIVE AS OF THE ADVERTISEMENT DATE OF THIS PROPOSAL AND INCLUDED BY REFERENCE

The Supplemental Specifications can be viewed and printed from the Department's Website.

To access the Website;

- in your internet browser, enter; http://www.deldot.gov
- on the left side of the page under 'INFORMATION', Click; 'Publications'
- scroll down under 'MANUALS' and Click; "Standard Specifications 2001"

The full Website Link is; http://www.deldot.gov/information/pubs_forms/manuals/standard_specifications/index.shtml

Printed copies of the Supplemental Specifications are available upon request. A printed copy of the above referenced Supplemental Specifications will be included in the final contract documents upon award.

The Contractor shall make himself aware of these revisions and corrections (Supplemental Specifications), and apply them to the <u>applicable item(s)</u> of this contract.

SPECIAL PROVISIONS

CONSTRUCTION ITEM NUMBERS

All construction pay items are assigned a six (6) digit number, shown as Item Number on the Plans and/or in the Special Provisions, and shall be interpreted in accordance with the following:

Standard Item Number:

The first three digits of the construction item numbers indicates the Section number as described in the Standard Specifications, and all applicable requirements of the Section shall remain effective unless otherwise modified by the Special Provisions. The last three digits of the construction item identifies the item by sequential number under that Section. Sequential numbers for all items covered under Standard Specifications range from 000 to 499. A comprehensive list of construction item numbers begins on page 421 of the Standard Specifications. Additions to this list will be made as required.

Special Provisions Item Number:

The first three digits of the construction items, covered under Special Provisions, indicates the applicable Section number of the Standard Specifications, and shall be governed fully by the requirements of the Special Provisions. The last three digit of the items covered under Special Provisions identifies the item by sequential number. Sequential numbers for Special Provision items, range from 500 to 999.

Examples

Standard Item Number - 202000 Excavation and Embankment

202 Indicates Section Number

000 Indicates Sequential Number

Special Provision Item Number - 202500 Grading and Reshaping Roadway

202 Indicates Section Number

500 Indicates Sequential Number

401502 - ASPHALT CEMENT COST ADJUSTMENT

For Sections 304, 401, 402, 403, 404, and 405, payments to the Contractor shall be adjusted to reflect increases or decreases in the Delaware Posted Asphalt Cement Price when compared to the Project Asphalt Cement Base Price, as defined in these Special Provisions.

The Delaware Posted Asphalt Cement Price will be issued monthly by the Department and will be the industry posted price for Asphalt Cement, F.O.B. Philadelphia, Pennsylvania.

The Project Asphalt Cement Base Price will be the anticipated Delaware Posted Asphalt Cement Price expected to be in effect at the time of receipt of bids.

All deviations of the Delaware Posted Asphalt Cement Price from the Project Asphalt Cement Base Price are eligible for cost adjustment. No minimum increases or decreases or corresponding percentages are required to qualify for cost adjustment.

Actual quantity of asphalt cement qualifying for any Asphalt Cement Cost Adjustment will be computed on the basis of weight tickets and asphalt percentage from the approved job mix formula.

For Recycled Hot-Mix the asphalt percentage eligible for cost adjustment shall be <u>only</u> the <u>new</u> asphalt cement added to the mix.

There shall be no separate payment per ton (metric ton) cost of asphalt cement. That cost shall be included in the various unit prices bid per ton (metric ton) for those bid items that contain asphalt cement (mentioned above).

The Asphalt cement cost adjustment will be calculated on grade PG 64-22 asphalt regardless of the actual grade of asphalt used. The Project Asphalt Cement Base Price for the project will be $\frac{636.67}{1.81}$ per ton ($\frac{701.81}{1.81}$ per metric ton).

If the Contractor exceeds the authorized allotted completion time, the price of asphalt cement on the last authorized allotted work day, shall be the prices used for cost adjustment during the time liquidated damages are assessed. However, if the industry posted price for asphalt cement goes down, the asphalt-cement cost shall be adjusted downward accordingly.

NOTE

Application of Asphalt Cement Cost Adjustment requirements as indicated above shall apply only to those contracts involving items related to bituminous base and pavements, and with bitumen, having a total of 1,000 tons (1,000 metric tons) or more of hot-mix bid quantity in case of Sections 401, 402 and 403; and 15,000 gallons (60 000 liters) or more in case of Sections 304, 404 and 405.

401506 - SPEED HUMP

Description:

This work consists of furnishing all materials, constructing bituminous concrete speed hump and installing delineators at the location(s) shown on the Plans and/or directed by the Engineer.

Materials:

The materials required for the construction of speed hump shall be hot-mix, hot-laid bituminous concrete Type C and shall conform to the requirements of Section 401, and for permanent striping, requirements of Section 748 of the Standard Specifications shall govern.

The delineator blank shall be 6" x 12" (150 mm x 300 mm) aluminum plate, alloy 6061 T651 or 5052 H32, 1/8" (3 mm) (min) in thickness with 1 1/2" (38 mm) radius corners, punched with two (2) 1/2" (11 mm) holes 2" (50 mm) from top and bottom, treated with a chromate conversion coating meeting ASTM B449.

Reflector shall be covered on one side only with Type III High Intensity grade silver retroreflective sheeting or other approved material with greater reflectivity.

The breakaway delineator post shall be composed of square steel tubes conforming to the notes and details shown on the Plans.

Pavement striping shall be alkyd-thermoplastic or an approved permanent pavement marking tape.

Construction Method:

The speed hump shall be constructed in accordance with the applicable requirements of Section 401. While the plans depict the construction of Speed Humps in two passes, the Department has obtained satisfactory results in constructing the speed hump through template ramps, which allow the placement of hot mix in one pass. However, regardless of the method used, it shall be the responsibility of the Contractor to produce satisfactory results in constructing the speed hump in accordance with the details shown on the Plan.

One of the important requirements of this Contract is that the Contractor shall rotomill only those roadway pavement as required by the Plans within one residential community, or nearby communities without over extending the milling operation in one working day and shall return the following day to construct the speed humps at those locations milled on the previous day.

Two (2) reflectors per post are to be mounted back to back 4' (1.2 m) from the ground with two (2) M10x1.5 grade 2 plated steel hex head bolts with two way steel lock nuts. Nylon washers are also to be used between the bolt or nut and the reflector face.

Within 48 hours of installation the speed hump shall be striped as specified in the Plan notes and details. If the Contractor elects to use temporary striping prior to the permanent pavement striping such temporary striping will be considered incidental to this item.

Method of Measurement:

The quantity of speed hump will be measured as the actual number of linear feet (meters) of speed hump constructed and accepted, measured between the two curb lines of the road.

Basis of Payment:

The quantity of speed hump will be paid for at the Contract unit price per linear foot (meter). Price and payment will constitute full compensation for furnishing and placing all materials, saw cutting, pavement milling, furnishing and installing delineators as shown on the plans or as directed by the Engineer, permanent striping (Thermoplastic or tape as required by the plan), for all labor, equipment, tools and incidentals necessary to complete the work. 401644 - SUPERPAVE, TYPE C HOT-MIX, 115 GYRATIONS, PG 64-22 (CARBONATE STONE) 401645 - SUPERPAVE, TYPE C HOT-MIX, 160 GYRATIONS, PG 64-22 (CARBONATE STONE) 401646 - SUPERPAVE, TYPE C HOT-MIX, 205 GYRATIONS, PG 64-22 (CARBONATE STONE)

> 401647 - SUPERPAVE, TYPE B HOT-MIX, 115 GYRATIONS, PG 64-22 401648 - SUPERPAVE, TYPE B HOT-MIX, 160 GYRATIONS, PG 64-22 401649 - SUPERPAVE, TYPE B HOT-MIX, 205 GYRATIONS, PG 64-22

401650 - SUPERPAVE, TYPE C HOT-MIX, 115 GYRATIONS, PG 70-22 (CARBONATE STONE) 401651 - SUPERPAVE, TYPE C HOT-MIX, 160 GYRATIONS, PG 70-22 (CARBONATE STONE) 401652 - SUPERPAVE, TYPE C HOT-MIX, 205 GYRATIONS, PG 70-22 (CARBONATE STONE)

> 401653 - SUPERPAVE, TYPE B HOT-MIX, 115 GYRATIONS, PG 70-22 401654 - SUPERPAVE, TYPE B HOT-MIX, 160 GYRATIONS, PG 70-22 401655 - SUPERPAVE, TYPE B HOT-MIX, 205 GYRATIONS, PG 70-22

401656 - SUPERPAVE, TYPE C HOT-MIX, 115 GYRATIONS, PG 76-22 (CARBONATE STONE) 401657 - SUPERPAVE, TYPE C HOT-MIX, 160 GYRATIONS, PG 76-22 (CARBONATE STONE) 401658 - SUPERPAVE, TYPE C HOT-MIX, 205 GYRATIONS, PG 76-22 (CARBONATE STONE)

> 401659 - SUPERPAVE, TYPE B HOT-MIX, 115 GYRATIONS, PG 76-22 401660 - SUPERPAVE, TYPE B HOT-MIX, 160 GYRATIONS, PG 76-22 401661 - SUPERPAVE, TYPE B HOT-MIX, 205 GYRATIONS, PG 76-22

401662 - SUPERPAVE, BITUMINOUS CONCRETE BASE COURSE, 115 GYRATIONS, PG 64-22 401663 - SUPERPAVE, BITUMINOUS CONCRETE BASE COURSE, 160 GYRATIONS, PG 64-

22 401664 - SUPERPAVE, BITUMINOUS CONCRETE BASE COURSE, 205 GYRATIONS, PG 64-

22

401665 - SUPERPAVE, TYPE C HOT-MIX, 160 GYRATIONS, PG 64-22, PATCHING 401666 - SUPERPAVE, TYPE B HOT-MIX, 160 GYRATIONS, PG 64-22, PATCHING 401667 - SUPERPAVE, BITUMINOUS CONCRETE BASE COURSE, 160 GYRATIONS, PG-64-22, PATCHING

401668 - SUPERPAVE, TYPE C HOT-MIX, 160 GYRATIONS, PG-64-22, WEDGE 401669 - SUPERPAVE, TYPE B HOT-MIX, 160 GYRATIONS, PG-64-22, WEDGE

401704 - SUPERPAVE, TYPE C HOT-MIX, 115 GYRATIONS, PG 64-22, (NON-CARBONATE STONE) 401705 - SUPERPAVE, TYPE C HOT-MIX, 160 GYRATIONS, PG 64-22, (NON-CARBONATE STONE) 401706 - SUPERPAVE, TYPE C HOT-MIX, 205 GYRATIONS, PG 64-22, (NON-CARBONATE STONE) 401707 - SUPERPAVE, TYPE C HOT-MIX, 115 GYRATIONS, PG 70-22, (NON-CARBONATE STONE) 401708 - SUPERPAVE, TYPE C HOT-MIX, 160 GYRATIONS, PG 70-22, (NON-CARBONATE STONE) 401709 - SUPERPAVE, TYPE C HOT-MIX, 205 GYRATIONS, PG 70-22, (NON-CARBONATE STONE)

401710 - SUPERPAVE, TYPE C HOT-MIX, 115 GYRATIONS, PG 76-22, (NON-CARBONATE STONE) 401711 - SUPERPAVE, TYPE C HOT-MIX, 160 GYRATIONS, PG 76-22, (NON-CARBONATE STONE) 401712 - SUPERPAVE, TYPE C HOT-MIX, 205 GYRATIONS, PG 76-22, (NON-CARBONATE <u>STONE)</u>

Description:

The following Subsections of the Standard Specifications shall be applicable: 401.01, 401.03 - 401.10, 401.12, and 401.13. All other subsections have been modified herein.

The Contractor shall read and thoroughly understand the requirements of the QA/QC specification as defined in item 401699. It is the responsibility of the Contractor to determine all costs associated with meeting these requirements and to include them in the per ton bids for the various Superpave bituminous concrete items. The Contractor shall also be aware that the pay adjustment factors in item 401699 will be applied to the Superpave bituminous concrete payments to determine the bonus or penalty for the item.

<u>Materials:</u>

Materials for hot-mix, hot-laid bituminous concrete shall conform to the requirements of Subsections 823.01, 823.05- 823.17, and 823.25 - 823.28 of the Standard Specifications and the following.

Asphalt Binder:

The asphalt binder shall meet the requirements of Superpave PG 64-22, PG 70-22, or PG 76-22 performance grade asphalt, as referenced in the Plans, according to M-320, Table 1 and tested according to AASHTO PP6 with the following test ranges:

TEST PROCEDURE	AASHTO REFERENCE	SPECIFICATION LIMITS
Temperature, °C	M-320	Per Grade
Original DSR, G*/sin (δ)	T-315	1.00 - 2.00 kPa
RTFO DSR, G*/sin (δ)	T-315	2.20 - 5.00 kPa
PAV DSR, G*/sin (δ)	T-315	1400 - 5000 kPa
BBR Creep Stiffness	T-313	90.0 - 300.0 kPa
BBR — value	T-313	0.300 - 0.440

Substitution of a higher temperature grade will require prior approval by the Engineer.

Recycled Materials:

The percentage allowance of recycled materials (recycled asphalt pavement and/or shingles) shall be controlled through the use of the Materials & Research recycled mixture program available through the Materials & Research Section. The program can be used by the Contractor to determine which materials and combinations of materials can be used to meet the specified material on the contract.

If the Contractor proposes to use a combination of materials that are not covered by this program, the mix design shall be submitted and reviewed by the Engineer.

Shingles:

Only shingles reclaimed from shingle manufacturers such as tabs, punch-outs, and damaged new shingles shall be allowed in the mixture. Post-consumer shingles or used shingles shall not be permitted in the mixture and all shingles shall be free of all foreign material and moisture. Fiberglass-backed and organic felt-backed shingles shall be kept separately and both materials shall not be used in the same mixture at the same time. The shingles shall be broken down in the mixing process with 100% passing the ½ in (12.5 mm) sieve. Shipping, handling, and shredding costs are incidental to the price of Superpave item.

Mineral Aggregate:

The mineral aggregate employed in the target gradation of the job mix formula (JMF) shall conform to Section 805 and the following criteria. These criteria apply to the combined aggregate blend.

DESIGN ESAL'S	COARSE A ANGUL (% N	GGREGATE ARITY ¹ MIN)	FINE AGGREGATE ANGULARITY ² (% MIN)		CLAY CONTENT ³	FLAT AND ELONGATED ⁴
(MILLIONS)	≤ 100 MM	>100 MM	≤ 100 MM	>100 MM	(% - MIN)	(% - MAX)
< 0.3	55/-	-/-	-	-	40	-
0.3 to < 3	75/-	50/-	40	40	40	
3 to <10	85/805	60/-	45	40	45	
10 < 30	95/90	80/75	45	40	45	10
≥30	100/100	100/100	45	45	50	

¹Coarse Aggregate Angularity is tested according to ASTM D5821.

²Fine Aggregate Angularity is tested according to AASHTO TP-33.

³Clay Content is tested according to AASHTO T176.

⁴Flat and Elongated is tested according to ASTM 4791 with a 5:1 aspect ratio.

 5 85/80 denotes that 85% of the coarse aggregate has one fractured face and 80% has two or more fractured faces.

The following source properties apply to the individual aggregates in the aggregate blend for the proposed JMF.

TEST METHOD	SPECIFICATION LIMITS
Toughness, AASHTO T96 Percent Loss, Maximum	40
Soundness, AASHTO T104 Percent Loss, Maximum for five cycles	20
Deleterious Materials , AASHTO T112 Percent, Maximum	10
Moisture Sensitivity, AASHTO T283 Percent, Minimum	80

For any roadway with a minimum average daily traffic volume (ADT) of 8000 vehicles and a posted speed of 35 mph (60 kph) or greater, the polish value of the composite aggregate blend shall be greater than 8.0 when tested according to Maryland State Highway Administration MSMT 411 – "Laboratory Method of Predicting Frictional Resistance of Polished Aggregates and Pavement Surfaces." RAP shall be assigned a value of 4.0. The Contractor shall supply all polish values to the Engineer upon request.

Mineral Filler:

The mineral filler shall conform to AASHTO M17.

Mixture Requirements:

Mix Design. Develop and submit a job mix formula for each mixture according to AASHTO R35. Each mix design shall be capable of being produced, placed, and compacted as specified.

Gradation: The FHWA Superpave 0.45 Power Chart with the recommended restricted zone shall be used to define permissible gradations for the specified mixture. Type C shall be either a No.4 (4.75 mm), 3/8" (9.5 mm), or 1/2" (12.5 mm) Nominal Maximum Aggregate Size Hot-Mix. Unless otherwise noted in the Plans, the Type C shall meet the 3/8" (9.5 mm) Nominal Maximum Aggregate Size and the Bituminous Concrete Base Course (BCBC) shall be the 1" (25.0 mm) Nominal Maximum Aggregate Size. Target values for percent passing each standard sieve for the design aggregate structure shall comply with the Superpave control points and should avoid the

restricted zone. Percentages shall be based on the washed gradation of the aggregate according to AASHTO T11.

In addition to the results of the material requirements specified above, the following material properties shall be provided by the contractor: bulk specific gravity G_{sb} , apparent specific gravity G_{sa} , and the absorption of the individual aggregate stockpiles to be used, tested according to AASHTO T84 and AASHTO T85 and reported to three decimal places along with the specific gravity of the mineral filler to be used, tested according to AASHTO T100 and reported to three decimal places.

Superpave Gyratory Compactive (SGC) Effort:

The Superpave Gyratory Compaction effort employed throughout mixture design, field quality control, or field quality assurance shall be as indicated below. All mixture specimens tested in the SGC shall be compacted to N_M Height data provided by the SGC shall be employed to calculate volumetric properties at N_I , N_D , and N_M

Superpave Gyratory Compactive (SGC) Effort:

DESIGN TRAFFIC LEVEL (MILLION ESAL'S)	N _{initial}	$\mathbf{N}_{\mathrm{design}}$	N _{maximum}
0.3 to < 3	7	75	115
3 to < 30	8	100	160
≥30	9	125	205

Volumetric Design Parameters. The design aggregate structure at the target asphalt cement content shall satisfy the volumetric criteria below:

Design ESAL's	REQ (% O MAX	REQUIRED DENSITY (% OF THEORETICAL MAXIMUM SPECIFIC GRAVITY)		VOIDS-IN-MINERAL AGGREGATE (% - MINIMUM) NOMINAL MAX. AGGREGATE (MM)					VOIDS FILLED WITH ASPHALT
(MILLION)	N _{initial}	$\mathbf{N}_{\mathrm{design}}$	N _{max}	25.0	19.0	9.5	12.5	4.75	(% - Minimum)
0.3 to < 3	≤ 90.5								65.0 - 78.0
3 to < 10		96.0	< 98.0	12.5	13.5	15.5	14.5	16.5	
10 < 30	≤ 89.0	20.0	≥ 70.0	12.5	15.5	15.5	14.5	10.5	65.0 - 75.0 ¹
≥ 30									

Air voids (V_a) at N_{design} shall be 4.0% for all ESAL designs. Air voids (V_a) at N_{max} shall be a minimum of 2.0% for all ESAL designs

The dust to binder ratio for the mix having aggregate gradations above the Primary Control Sieve (PCS) Control Points shall be 0.6-1.2. For aggregate gradations below the PCS Control Points, the dust to binder ratio shall be 0.8-1.6. For the No. 4 (4.75 mm) mix, the dust to binder ratio shall be 0.9-2.0 whether above or below the PCS Control Points.

For 3/8" (9.5 mm) Nominal Maximum Aggregate Size mixtures, the specified VFA range shall be 73.0% to 76.0% and for 4.75 mm Nominal Maximum Size mixtures, the range shall be 75 % to 78% for design traffic levels \geq 3 million ESALs.

Gradation Control Points:

Nomina	Nominal Maximum Aggregates Size Control Points, Percent Passing									
	25.0	MM 19.0 MM 12.5 M		MM	MM 9.5 MM		4.75 MM			
SIEVE SIZE	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
37.5 MM	100	-	-	-	-	-	-	-	-	-
25.0 MM	90	100	100	-	-	-	-	-	-	-
19.0 MM	-	90	90	100	100	-	-	-	-	-
12.5 MM	-	-	-	90	90	100	100	-	100	-
9.5 MM	-	-	-	-	-	90	90	100	95	100
4.75 MM	-	-	-	-	-	-	-	90	90	100
2.36 MM	19	45	23	49	28	58	32	67	-	-
1.18 MM	-	-	-	-	-	-	-	-	30	60
0.075 MM	1	7	2	8	2	10	2	10	6	12

The combined aggregates shall conform to the gradation requirement specified in the following table when tested according to T-11 and T-27.

Note: The aggregate's gradation for each sieve must fall within the minimum and maximum limits.

Gradation Classification:

The Primary Control Sieve (PCS) defines the break point of fine and coarse mixtures. The combined aggregates shall be classified as coarse graded when it passes below the Primary Control Sieve (PCS) control point as defined below. All other gradations shall be classified as fine graded.

PCS CONTROL POINT FOR MIXTURE NOMINAL MAXIMUM AGGREGATES SIZE (% PASSING)							
Nominal maximum Aggregates Size	25.0 mm	19.0 mm	12.5 mm	9.5 mm	4.5 mm		
Primary Control Sieve	4.75 mm	4.75 mm	2.36 mm	2.36 mm	1.18 mm		
PCS Control Point	40	47	39	47	30-60		

Plant Production Tolerances:

Volumeric Property	Superpave Criteria
Air Voids (V _a) at (%) N _m Air Voids (V _a) at N _{design} (%)	2.0 (min) 5.5 (max)
Voids in Mineral Aggregate (VMA) at N _{design} 25.0 mm Bituminous Concrete Base Course 19.0 mm Type B Hot-Mix 12.5 mm Type C Hot-Mix 9.5 mm Type C Hot-Mix 4.5 mm Type C Hot-Mix	-1.2 +2.0

Design Evaluation:

The contractor shall furnish a Job Mix Formula (JMF) for review and approval. The Engineer may elect to evaluate the proposed JMF and suitability of all materials. All materials requested by the Engineer shall be provided at the contractor's expense to the Central Laboratory in Dover in a timely manner upon request. To verify the complete mixture design and evaluate the suitability of all materials, the following approximate quantities are required:

5.25 gal (20 liters) of the asphalt binder;
0.13 gal (0.5 liters) sample of liquid heat-stable anti-strip additive;
254 lb. (115 kg) of each coarse aggregate;
154 lb. (70 kg) of each intermediate and fine aggregate;
22 lb. (10 kg) of mineral filler; and
254 lb. (115 kg) of RAP, when applicable.

The proposed JMF shall include the following:

Plot of the design aggregate structure on the FHWA Superpave 0.45 power chart showing the maximum density line, Superpave control points, and recommended restricted zone.

Plot of the three trial asphalt binder contents at +/- 0.5% gyratory compaction curves where the percent of maximum specific gravity (% of G_{mm}) is plotted against the log base ten of the number of gyrations (log (N)) showing the applicable criteria for N_i , N_d , and N_m .

Plot of the percent asphalt binder by total weight of the mix (P_b) versus the following:

% of G_{mm} at N_d , VMA at N_d , VFA at N_d , Fines to effective asphalt binder (P_{be}) ratio, and unit weight (kg/m²) at both N_d and N_m .

Summary of the consensus property standards test results for the design aggregate structure, summary of the source property standards test results for the individual aggregates in the design aggregate structure, target value of the asphalt binder content, and a table of G_{mm} of the asphalt mixture for the four trial asphalt binder contents determined according to AASHTO T209.

The JMF shall also include the NCAT Ignition Oven calibration for the specific materials utilized for this mix.

Construction.

Weather Limitations. Place mix only on dry, unfrozen surfaces and only when weather conditions allow for proper production, placement, handling, and compacting.

Compaction:

Compaction shall be tested and paid per Item 401699 - Quality Control/Quality Assurance of Bituminous Concrete .05 (b) Pavement Construction - Tests and Evaluations.

Method of Measurement and Basis of Payment:

Method of Measurement and Basis of Payment will be in accordance with Subsections 401.14 and 401.15 of the Standard Specifications.

The item 401699, will define adjustment factor to be applied to the bituminous concrete payments for bonus or penalty.

1/06/2010

401699 - QUALITY CONTROL/QUALITY ASSURANCE OF BITUMINOUS CONCRETE

.01 Description.

This item shall govern the Quality Control/Quality Assurance Testing for supplying hot-mix asphalt plant materials and constructing hot-mix asphalt pavements.

The Contractor shall be responsible for providing the quality level of materials and construction incorporated into the Contract that will meet the requirements of the Contract. The Contractor shall perform all necessary quality control inspection, sampling, and testing. The Engineer will evaluate all materials and construction for acceptance. The procedures for Quality Control and Acceptance are described in this Section.

.02 Definitions.

- Acceptable Quality Level (AQL): That level of percent within limits (PWL) to which the Engineer will consider the work completely acceptable.
- Acceptance Plan: Factors that comprise the Engineer's determination of the degree of compliance with contract requirements and value of the product. These factors include the Engineer's sampling, testing, and inspection.
- **Delaware Asphalt Pavement Association (DAPA):** The organization representing the interests of hot-mix asphalt producers and Contractors. The Engineer has a copy of the DAPA officers' names and point(s) of contact.
- **Dispute Resolution:** The procedure used to resolve conflicts resulting from discrepancies between the Engineer's and the Contractor's results of sufficient magnitude to impact payment. The testing will take place at a location and time mutually agreeable by both the Engineer and the Contractor.
- **Full Depth Construction** Construction of an adequate pavement box on a subgrade and subbase prepared by the contractor
- **Independent Assurance:** An unbiased and independent verification of the Quality Assurance system used, and the reliability of the test results obtained in regular sampling and testing activities. The results of Independent Assurance are not to be directly used as a basis of material acceptance.
- Job Mix Formula (JMF)/Mixture Identification (ID): The target values for individual aggregate size gradation percentages and the asphalt percentage, the sources of each of the component materials, the proposed proportions of component materials to be used to meet those target values, the asphalt proportion, and the mixing temperature. The Engineer will assign uniquely individual mixture identification for each JMF submitted and approved.
- **Lower Quality Index (QL):** The index reflecting the statistic related to the lower boundary to which a sample (or sample statistic) may deviate from the target value and still be considered acceptable.
- **Mean:** A statistical measure of the central tendency the average value.
- **Operational Day:** A day in which the Engineer has approved a lane closure for the Contractor to perform work within an approved MOT plan.
- **Percent Within Limits (PWL):** That amount of material or workmanship that has been determined, by statistical method, to be within the pre-established characteristic boundary(ies).
- **Qualified Laboratory:** A laboratory mutually agreed upon by both DAPA and the Engineer as having proper test equipment that has been calibrated in accordance to AASHTO.
- **Qualified Technician:** Personnel mutually agreed upon by both DAPA and the Engineer as having adequate training, experience, and abilities to perform the necessary testing. The minimum qualifications are either a recognized nationally accredited or certified Superpave testing certificate or been working in hot-mix asphalt testing for at least one year.
- **Quality Assurance (QA):** All those planned and systematic actions necessary to provide adequate confidence that a product or service will satisfy given requirements for quality.
- **Quality Control** (QC): The sum total of the activities performed by the Contractor in order to assure that the product meets contract requirements.
- **Quality Control (QC) Plan:** The detailed description of the type and frequency of inspection, sampling, and testing deemed necessary to measure and control the various properties governed by the Specifications. The QC Plan must address the actions needed to keep the process in control, detect when the process is going out of control, and responses to correct the situation(s).

- **Quality Level Analysis:** A statistical procedure that provides a method for estimating the percentage of each lot or sublot of material, product, item of construction, or completed construction that may be expected to be within specified tolerances.
- **Standard Deviation:** A term used in statistics to indicate the value calculated from the square root of the difference between the individual measurements in a group and their average. Standard deviation is calculated by taking the square root of the sum of the squares of the differences of each of n values and the mean value, this sum first divided by (n-1).
- **Target Value:** The acceptable value for a controlling characteristic of a product. The JMF will establish each of these values for the material.
- **Test Methods:** Shall be AASHTO test methods. Copies of these test methods shall be available at each qualified laboratory.
- **Upper Quality Index (QU):** The index reflecting the statistic related to the upper boundary to which a sample (or sample statistic) may deviate from the target value and still be considered acceptable.
- **Volumetric Properties:** Air voids, voids in mineral aggregates (VMA), voids filled with asphalt (VFA), and dust to effective asphalt.

.03 Equipment.

(a) Material Production Test Equipment.

The Contractor shall establish, maintain, and operate a qualified testing laboratory at the production plant site of sufficient size and layout that will accommodate the testing operations of both the Contractor and the Engineer. The Contractor shall maintain all the equipment used for handling, preparing, and testing materials in proper operating condition. For any laboratory equipment malfunction, the Contractor shall remedy the situation within one working day or the Engineer may reject production. In the case of an equipment malfunction, and while waiting for repairs to equipment, the Engineer may elect to test the material at either another production facility or the Engineer's laboratory to obtain payment factors.

The following shall be the minimum calibrations for the referenced equipment:

- SUPERPAVE^R Gyratory Compactor: once every year; verified once every month by the Engineer.
- Ovens: once every three months, verified once every month.
- Vacuum Container and Gauge (Rice Bowls): once every three months, verified once every month.
- Balances and Scales: once every year, verified once every month.
- Thermometers: once a year; verified once every month.
- Gyratory Compactor molds and base plates: once every year
- Mechanical Shakers: once every year
- Sieve Verifications: once every year

All calibrations shall be documented and on file for review by the Engineer at any time.

(b) Pavement Construction Test Equipment.

The Contractor shall furnish and use in-place density gauges, or coring equipment, or both, as necessary to meet the requirements of these Specifications.

.04 Quality Control (QC) Plan.

(a) Material Production QC.

(1) Job Mix Formula – Material Production.

The Contractor shall submit for approval to the Engineer the job mix formula (JMF) design of the component materials and target characteristic values for each mixture proposed for use. Once the JMF is submitted to the Engineer, the Engineer will have up to three weeks to review the submitted information. However, a provision for a more timely approval is available to the Contractor; first, the Contractor shall submit the proper documentation on Pinepave mixture design software for the Engineer's approval. After that approval from the Engineer, the Contractor shall produce the new mixture for a non-Department project. The Engineer will test the material, by taking three series per the specifications. If the Engineer's test results are within the specifications, then the mixture will be approved by the Engineer for Department projects.

The component materials design shall include designating the source and the expected proportion (within 1 percent for the aggregate components, and within 0.1 percent for the other components) of each component to be used in order to produce workable hot-mix asphalt having the specified properties. For plant component feed adjustments, RAP can be considered in the same manner as an individual aggregate component. The JMF target characteristic values include the mixing temperature range, core temperature range for gyration, the percentage of the asphalt cement component (both total and virgin), and the percentages of the aggregate amounts retained on the sieves to be addressed by the JMF as shown in Table 1.

The Contractor shall provide an ignition oven correction number for each JMF. The Contractor shall also supply to the Engineer weighed material of each JMF so correction numbers can be established for the Engineer's equipment for Dispute Resolution samples.

Prior to starting production of a new mixture, the Contractor shall submit a JMF. For any mixture that has a 20% or greater failure rate on any combined volumetric criteria, the JMF will not be approved for use on Department contracts. In order to be approved, a re-design of the mixture will have to be completed by the Contractor for review and approval by the Engineer. The Contractor shall uniquely title each JMF. The Contractor shall submit test data with each JMF and tests performed by a Qualified Laboratory on representative materials, verifying the adequacy of the design. Refer to the specifications for each mix type in order to determine the design requirements. The JMF sieve percentage values shall conform to the ranges shown in Table 1.

If there is a change in the source of any of the component materials, other than asphalt, if there is a change in the proportions of the aggregate components or the percent passing for each sieve by more than 5 percent from the submitted JMF, or if there is a change in the percentage of the asphalt cement component by 0.2 percent or more, which causes the volumetrics to change from the originally submitted JMF, a new JMF is required. Also, if the asphalt cement target percentage is lowered, all volumetric criteria must still be achieved.

According to the Contractor's QC Plan, the Contractor shall inform the Engineer of any proposed changes to an existing JMF. The Contractor shall notify the Engineer by electronic mail of the proposed changes. The Engineer will reply to the proposed changes within one operational day and notify the Contractor of the effective date of the changes.

Although a new JMF is not required, the Contractor must notify the Engineer of any change in the proportions of the components. This notification shall include the total change made from the approved JMF proportions, and the effective time of the change.

All submitted JMF's shall correspond to the Pinepave mixture design software. The Engineer, for evaluation of the submitted JMF, will use the first three test samples. These test results acquired during production shall be within the following range compared to the submitted JMF on the Pinepave mixture design software: G_{mm} : + / -0.030 and G_{mb} : + / - 0.040

Table 1 - Aggregate Gradation - JMF and Control Point Information										
	Sieves to be addressed by JMF/Range values are percentages passing by weight									
Sieve Size mm (inch)	4.75 mm	4.75mm Range	9.5 mm	9.5mm Range	12.5 mm	12.5mm Range	19.0 mm	19.0mm Range	25.0 mm	25.0mm Range
37.5(1.5)	No		No		No		No		Yes	100
25.0(1.0)	No		No		No		Yes	100	Yes	90-100
19.0 (3/4)	No		No		Yes	100	Yes	90-100	Yes	20-90
12.5(1/2)	Yes	100	Yes	100	Yes	90-100	Yes	23-90	Yes	
9.5 (3/8)	Yes	95-100	Yes	90-100	Yes	28-90	Yes		Yes	
4.75(#4)	Yes	90-100	Yes	32-90	Yes		Yes		Yes	

Table 1 - Aggregate Gradation - JMF and Control Point Information										
Sieves to be addressed by JMF/Range values are percentages passing by weight										
Sieve Size mm (inch)	4.75 mm	4.75mm Range	9.5 mm	9.5mm Range	12.5 mm	12.5mm Range	19.0 mm	19.0mm Range	25.0 mm	25.0mm Range
2.36(#8)	Yes		Yes	32-67	Yes	28-58	Yes	23-49	Yes	19-45
(#16)	Yes	30-60	Yes		Yes		Yes		Yes	
(#30)	Yes		Yes		Yes		Yes		Yes	
(#50)	Yes		Yes		Yes		Yes		Yes	
(#100)	Yes		Yes		Yes		Yes		Yes	
.075(#200)	Yes	6-12	Yes	2-10	Yes	2-10	Yes	2-8	Yes	1-7

(2) Process Control – Material Production.

The Contractor shall submit in writing (letter or electronic mail) a QC Plan from each proposed production plant to the Engineer; no hot-mix asphalt material will be accepted until the Engineer approves the QC Plan. This plan must be submitted to the Engineer on an annual basis for review and approval prior to material production. The Engineer will send a signed copy back to the Contractor stating that it is approved. The approved QC Plan shall govern contractor operations.

The following are considered significant violations to the Contractor's QC Plan:

- Using testing equipment that is knowingly out of calibration or is not working properly.
- Reporting false information such as test data, JMF information, or any info requested by DelDOT
- When the Contractor fails to comply to their approved QC Plan in reference to materials testing
- Substantial deviations to AASHTO or DelDOT procedures when running tests, sampling stockpiles, or testing hot mix.
- The use of any material not listed in the JMF.
- The use of the wrong PG graded asphalt.
- If samples fall within the Contractors action points in the QC Plan but the Contractor fails to take the corrective action in the approved QC Plan

If a Contractor is found in violation of any of these items, they will receive a written warning for their first violation. If the Contractor is found in violation a second time on any of the criteria, they will forfeit any bonus from that day's production. If the Contractor is found in violation a third time on any of the criteria, they will receive a five percent (5%) deduction for that day's production. If the Contractor is found in violation a fourth time, the plant will not be approved for production until such time that the Contractor addresses the violation of the QC plan to the satisfaction of the Engineer. If the Engineer approves the changes in advance, the Contractor may make changes to the QC Plan. All changes shall be submitted and approved in writing by the Engineer.

The QC Plan shall include actions that will assure all materials and products will conform to the specifications, whether manufactured or processed by the Contractor, or procured from suppliers, subcontractors, or vendors. The Contractor shall perform the inspection and tests required to substantiate product conformance to contract requirements. The Contractor shall document QC inspections and tests, and provide copies to the Engineer when requested. The Contractor shall maintain records of all inspections and tests for at least one year. The records shall include the date, time, and nature of deficiency or deficiencies found; the quantities of material involved until the deficiency was corrected; and the date, time, and nature of corrective actions taken.

In the QC Plan, the Contractor shall detail the type and frequency of inspection, sampling, and testing deemed necessary to measure and control the various properties of material and construction governed by the Specifications. The QC Plan shall include the following elements as a minimum:

- Production Plant make, type, capacity, and location.
- Production Plant Calibration components and schedule; address documentation.
- Personnel include name and telephone number for the following individuals:
 - Person responsible for quality control.
 - Qualified technician(s) responsible for performing the inspection, sampling, and testing.
 - Person who has the authority to make corrective actions on behalf of the Contractor.
- Testing Laboratory state the frequency of accuracy checks and calibrations of the equipment used for testing; address documentation.
- Locations where samples will be obtained and the sampling techniques for each test
- Load number of QC samples (1-10 if QA sample is not within trucks 1-10)
- Tests to be performed and their normal frequency; the following, at a minimum, shall be conducted:
 - Mixture Temperature: each of the first five trucks, and each load that is sampled for QC or acceptance testing.
 - Gradation analysis of aggregate (and RAP) stockpiles one washed gradations per week for each aggregate stockpile; RAP: five gradations and asphalt cement contents for dedicated stockpiles where new material is not being added; one gradation and asphalt cement content test per week for stockpiles where material is continually being added to the stockpile.
 - Gradation analysis of non-payment sieves
 - Dust to effective asphalt calculation
 - Moisture content analysis of aggregates daily.
 - Gradation analysis of the combined aggregate cold feed one per year per mixture.
 - Bulk specific gravity and absorption of blended material one per year per mixture.
 - Ignition Oven calibration one per year per mixture.
 - Hot-Bins: one per year per mixture.
 - Others, as appropriate.
- Procedures for reporting the results of inspection and tests (include schedule).
- Procedures for dealing with non-compliant material or work.
- Presentation of control charts. The Contractor shall plot the results of testing on individual control charts for each characteristic. The control charts shall be updated within one working day as test results for each sublot become available. The control charts shall be easily and readily accessible at the plant laboratory. The following parameters shall be plotted from the testing:
 - Asphalt cement content.
 - Volumetrics (air voids, voids in mineral aggregates [VMA])
 - Gradation values for the following sieves:
 - 4.75 mm (#4).
 - 2.36 mm (#8).
 - 0.075 mm (#200).
- Operational guidelines (trigger points) to address times when the following actions would be considered:
 - Increased frequency of sampling and testing.
 - Plant control/settings/operations change.
 - JMF adjustment.
 - JMF change (See Section .04(a)(1)).
 - Change in the source of the component materials.
 - Calibration of material production equipment (asphalt pump, belt feeders, etc.).
 - Rejection of material.

When any point of non-compliance with the QC plan, or material not meeting the Specifications, comes to the attention of either the Contractor or the Engineer, the other party shall be notified immediately, and the Contractor shall take appropriate corrective actions. Failure to take corrective actions immediately shall be cause for rejection of material or work by the Engineer.

(b) Pavement Construction – Process Control.

The Contractor shall perform Quality Control of pavement compaction by testing in-place pavement with a density gauge or by testing cores extracted from the pavement. The use of the nuclear density gauge shall conform to ASTM D2950; the use of other density gauges shall be as per the manufacturer's recommendations and approved by the Engineer. The Contractor may use any method to select locations for the Quality Control.

.05 Acceptance Plan.

(a) Material Production – Tests and Evaluations.

The Engineer will conduct acceptance tests. The Engineer will directly base acceptance on the acceptance test results, the asphalt cement quality, the Contractor's QC Plan work, and the comparisons of the acceptance test results to the QC test results. The Engineer may elect to utilize test results of the Contractor in some situations toward judging acceptance. All acceptance tests shall be performed by qualified technicians at qualified laboratories following AASHTO or DelDOT procedures, and shall be evaluated using Quality Level Analysis.

The Contractor shall supply, capture, and mark samples, as directed, from delivery trucks before the trucks leave the production plant. The sample shall represent the material produced by the Contractor, and shall be of sufficient size to allow the Engineer to complete all required acceptance tests. The Engineer will direct the Contractor when to capture these samples, on a statistically random, unbiased basis, established before production begins each day based upon the anticipated production tonnage. The captured sample shall be from the Engineer specified delivery truck; if the Contractor visually observes the specified delivery truck sample and does not want this sample to be sampled and tested for acceptance, that delivery truck will not be sent to a Department project. The next visually acceptable delivery truck to the Contractor shall be sampled for acceptance testing.

The first sample of the production day will be randomly generated by the Engineer between loads 0 and 12 (0-250 tons). Subsequent samples will be randomly generated by the Engineer on 500-ton sub-lots for the production day. Unacceptable samples may be a basis for rejection of material if the QC plan is not followed as approved for sample retrieval. If the Contractor wishes to perform parallel tests with the Engineer, or to capture samples to be retained for possible Dispute Resolution, each of the samples for these purposes shall be obtained at the same time and location as the acceptance test sample. Either splitting a large sample or getting multiple samples that equally represent the material is acceptable. The Engineer will perform all splitting and handling of samples after they are obtained by the Contractor.

The Engineer will evaluate and accept the material on a lot basis. All the material within a lot shall have the same JMF (mixture ID). The lot size shall be targeted for 2000 tons or a maximum period of three days, whichever is reached first. If the 2000th ton target lot size is achieved during a production day, the lot size shall extend to the end of that production day. The Contractor may interrupt the production of one JMF in order to produce different material; this type of interruption will not alter the determination of the size or limits of material represented by a lot. The Engineer will evaluate each lot on a sublot basis. For each sublot, the Engineer will evaluate one sample.

The target size of sub-lots within each lot, except for the first sample of the production day, is equalsized 500 ton sub lots and will be based upon anticipated production, however, more or fewer sublots, with differing sizes, may result due to the production schedule and conditions. If the actual production is less than anticipated, and it's determined a sample will not be obtained (based upon the anticipated tonnage), a new sample location will be determined on a statistically random, unbiased basis based upon the new actual production. If the actual production is going to be 50 tons or greater over the anticipated sub lot production, a new sample location will be determined on a statistically random, unbiased basis based upon the new actual production. The Engineer will combine the evaluation and test results for all of the applicable sublots in order to evaluate each individual lot.

If the Engineer is present, and the quantity exceeds 25 tons, a statistically random sample will be used for analysis. When the anticipated production is less than 100 tons and greater than 25 tons, and the Engineer is not present, the contractor shall randomly select a sample using the Engineer's random location program. The captured sample shall be placed in a suitable box, marked to the attention of the Engineer, and submitted

to the Engineer for testing. A box sample shall also be obtained by the contractor at the same time and will be used as the Dispute Resolution sample if requested by the Engineer. The contractor shall also obtain one liquid asphalt sample (1 pint) per grade of asphalt used per day and properly label it with all pertinent information.

The Engineer will conduct the following tests in order to characterize the material for the pavement compaction quality, and to judge acceptance and the pay adjustment for the material:

- AASHTO T312 Preparing a mixture samples using a gyratory compactor. •
- AASHTO T166, Method C (Rapid Method) Bulk specific gravity of compacted samples. •
- AASHTO T308 Asphalt cement content.
- AASHTO T30 Aggregate gradations, using samples from the asphalt cement content test. AASHTO T209 Theoretical maximum specific gravity.
- ASTM Provisional Test Method Rapid Drying of Compacted and Loose Bituminous Asphalt Specimens using Vacuum Drying Method

(b) Pavement Construction – Tests and Evaluations.

The Engineer will directly base acceptance on the compaction acceptance test results, and on the inspection of the construction, the Contractor's QC Plan work, ride smoothness as referenced in the contract documents, lift thickness as referenced in the contract documents, joint quality as referenced in the contract documents, surface texture as referenced in the contract documents, and possibly the comparisons of the acceptance test results to the independent test results. For the compaction acceptance testing, the Engineer will sample the work on a statistically random basis, and will test and evaluate the work using lots.

Prior to paving a road segment, the Contractor shall notify the Engineer of any locations within that road segment that may not be suitable to achieve minimum (93%) compaction due to existing conditions. The Contractor shall schedule and hold a meeting in the field with the Engineer in order to discuss all areas that may potentially be applicable to Table 5a before paving starts. Areas that will be considered for Table 5a will be investigated in accordance to the method described in Appendix B. If this meeting is not held prior to paving, no areas will be considered for Table 5a. Areas of allowable exemptions that will not be cored include the following: partial-depth patch areas, driveway entrances, paving locations of less than 100 tons, areas around manholes and driveway entrances, and areas of paying that are under 400 feet in continuous total length and/or 5 feet in width.

The exempt areas around manholes will be a maximum of 4 feet transversely on either side from the center of the manhole, and 20 feet longitudinally on either side from the center of the manhole. The exempt areas around driveway entrances shall be the entire width of the driveway, and 3 feet from the edge of the longitudinal joint next to the driveway. Areas of exemption that will be cored for informational purposes only shall include: areas where the mat thickness is less than three times the nominal maximum aggregate size as directed by the Engineer, violations of Section 401.08 in the Standard Specifications as directed by the Engineer, and areas shown to contain questionable subgrade properties as proven by substantial yielding under a fully legally loaded truck. Failure to obtain core samples in these areas will result in zero payment for compaction regardless of the exempt status.

The Engineer will evaluate and accept the compaction work on a daily basis. Payment for the compaction will be calculated by using the material production lots as referenced in .05 Acceptance Plan (a) Material Production - Tests and Evaluation and analyzing the compaction results over the individual days covered in the material production lot. The compaction results will be combined with the material results to obtain a payment for this item.

The minimum size of a compaction lot shall be 100 tons. If the compaction lot is between 101 and 1000 tons, the Engineer shall randomly determine four compaction acceptance test locations. If the compaction lot is between 1001 and 1500 tons, the Engineer shall randomly determine six compaction acceptance test locations. If the compaction lot is between 1501 and 2000 tons, the Engineer shall randomly determine eight compaction acceptance test locations. If the compaction lot is greater than 2000 tons, the Engineer shall randomly determine two compaction acceptance test locations per 500 tons.

If a randomly selected area falls within an Engineer approved exemption area, the Engineer will select one more randomly generated location to be tested per the requirements of this Specification. If that cannot be accomplished, or if an entire location has been declared exempt, the compaction testing shall be performed

as per these Specifications but a note will be added to the results that the location was an Engineer approved exempt location.

Testing locations will be a minimum of 1.5 feet from the newly placed longitudinal joint and 50 feet from a new transverse joint. If the Contractor chooses to cut companion cores, they shall be located within one foot of the Engineers cores along the longitudinal direction and in-line with the Engineers cores in the longitudinal plane.

Exactly at the locations marked by the Engineer, the Contractor shall cut a core, 6 inches in diameter, through the full lift depth. Cores submitted that are not from the location designated by the Engineer will not be tested and will be paid at zero pay.

The Contractor shall notify the Engineer prior to starting paving operations with approximations of the tonnage to be placed. The Contractor is then responsible for notifying the appropriate Engineer test personnel within 12 hours of material placement. The Engineer will then have 24 hours to mark the core locations. After determination of locations, the Contractor shall complete testing within two operational days of the locations being marked. If the cores are not cut within two operational days, the area in question will be paid at zero pay for compaction testing.

The Contractor shall provide any traffic control required for the structural number investigation, sampling, and testing work at no additional cost to the Department.

The Contractor shall cut each core with care in order to prevent damaging the core. The pavement shall have a maximum temperature of 140° F when cores are cut from it. Immediately upon removal of a core from the roadway, the Contractor shall adequately label it. The Contractor shall protect the core by supplying a 6-inch plastic concrete cylinder mold, or an approved substitute, and placing the core in it. If more than one core is in the same mold, the Contractor shall place paper between them. The Contractor shall attach a completed QC test record for the representative area to the corresponding core. The Engineer will also complete a test record for areas tested for the QA report and provide to Materials & Research. At the end of every production day, the Contractor shall deliver the cores to the Engineer for testing, processing, and report distribution.

The Contractor shall repair the core hole per Appendix A, Repairing Core Holes in Hot-Mix Asphalt Pavements. Core holes shall be filled immediately. Failure to repair core holes at the time of coring will result in zero pay for compaction testing for the area in question.

The Engineer will conduct the following tests on the applicable portion of the cores in order to evaluate their quality:

- AASHTO T166, Method C (Rapid Method) to determine the bulk specific gravity of the cores.
- AASHTO T209 to calculate the theoretical maximum specific gravity and the density of the non-compacted mixtures.
- ASTM Provisional Test Method Rapid Drying of Compacted and Loose Bituminous Asphalt Specimens using Vacuum Drying Method.

The Engineer will use the average of the last five test values of the same JMF (mixture ID) material at the production plant in order to calculate the average theoretical maximum specific gravity of the cores. The average will be based on the production days test results and as many test results needed from previous days production to have an average of five samples. If there are less than five values available, the Engineer will use the JMF design value in addition to the available values to calculate the average theoretical maximum specific gravity.

.06 Payment and Pay Adjustment Factors.

The Contractor shall include the costs for all materials, labor, equipment, tools, and incidentals necessary to meet the requirements of this specification in the bid price per ton for the hot-mix asphalt. Payment to the Contractor for the hot-mix asphalt item(s) will be based on the Contract price per ton and the pay adjustments described in this specification. The Engineer will determine pay adjustments for the hot-mix asphalt item(s) based on the Acceptance Plan. The Engineer will determine both a pay adjustment for the material and a pay adjustment for the pavement construction. Note that the material portion of the total pay

adjustment is 70 percent and the pavement construction portion is 30 percent. For replaced material or work, the Engineer will not apply the Pay Adjustment applicable to the material or work replaced; a new Pay Adjustment will be calculated based on the qualities of the new material. Even if one portion of the pay adjustment (material or construction) is not applied, the Engineer may apply the pay adjustment to the other portion. All adjustments (bonus or penalty) shall be paid under this item number in the contract.

(a) Material Production – Pay Adjustment.

The Engineer will determine the material pay adjustment by evaluating the production material based on the following parameters:

- Gradation of the 2.36 mm (#8) sieve.
- Gradation of the 0.075 mm (#200) sieve.
- Asphalt cement content.
- Air void content

Using the JMF target value, the single test tolerance (from Table 3), and the test values, the Engineer will use the following steps to determine the material pay adjustment factor for each lot of material:

- 1. For each parameter, calculate the mean value and the standard deviation of the test values for the lot to the nearest 0.1 unit.
- 2. For each parameter, calculate the Upper Quality Index (QU):
- QU = ((JMF target) + (single test tolerance) (mean value)) / (standard deviation).
- 3. For each parameter, calculate the Lower Quality Index (QL): QL = ((mean value) - (JMF target) + (single test tolerance)) / (standard deviation).
- For each parameter, locate the values for the Upper Payment Limit (PU) and the Lower Payment Limit (PL) from Table 2 – Quality Level Analysis by the Standard Deviation Method. (Use the column for "n" representing the number of sublots in the lot. Use the closest value on the table when the exact value is not listed).
- 5. Calculate the PWL for each parameter from the values located in the previous step: PWL = PU + PL - 100.
- 6. Calculate each parameter's contribution to the payment adjustment by multiplying its PWL by the weight factor shown in Table 3 for that parameter.
- 7. Add the calculated adjustments of all the parameters together to determine the Composite PWL for the lot.
- 8. From Table 4, locate the value of the Pay Adjustment Factor corresponding to the calculated PWL.
- 9. For each lot, determine the final material price adjustment:

Final Pay Adjustment =

(Lot Quantity) x (Item Bid Price) x (Pay Adjustment Factor) x 70%. This final pay calculation will be paid to the tenth of a percent.

In lieu of being assessed a pay adjustment penalty, the Contractor may choose to remove and replace the material at no additional cost to the Department. If the PWL of any single material characteristic is below 60, the Engineer may require the removal and replacement of the material at no additional cost to the Department.

The test results from the Engineer on production that is less than 100 tons will be combined with the two most recently completed Engineer tests with the same Mixture ID to calculate payment for the lot encompassing the single test. If that cannot be accomplished, the approved JMF will be used to calculate payment for the lot encompassing the single test. Payment for previously closed lots will not be affected by the analysis.

When a sample is out of the acceptable tolerance for any Materials pay criteria, that sample will be isolated. For payment purposes, the test result of the out of acceptable tolerance sample will be combined with the two previous acceptable samples of the same JMF and analyzed per this specification. The material that is considered out of the acceptable tolerance will only include the material within the represented sub-lot (i.e., a maximum of 500 tons). If the previous acceptable test result is from the previous production day, only the material produced on the second production day will be considered out of tolerance. All future sub lots will not include the isolated test.

If, during production, a QA sample test result does not meet the acceptable tolerances and the Contractors QC sample duplicates the QA sample test result, the Contractor can make an appropriate change to the mixture (within the JMF boundaries), and request to have that sample further isolated. If this request is approved, and the Contractor has made a change, the third load after the change will be tested. If that sample test result shows compliance with the specifications, the material that is considered out of the acceptable tolerance will include the material from the previous acceptable test result to the third load after the initially sampled and tested sample. If the sample does not meet the specification requirements, the Engineer will no longer accept material. Production may resume when changes have been made and an acceptable sample and test result is obtained.

Table 2 – Quality Level Analysis by the Standard Deviation Method									
DI or DI	QU and QL for "n" Samples								
FUOTFL	n = 3	n = 4	n = 5	n = 6	n = 7	n = 8	n = 9		
100	1.16	1.50	1.79	2.03	2.23	2.39	2.53		
99		1.47	1.67	1.80	1.89	1.95	2.00		
98	1.15	1.44	1.60	1.70	1.76	1.81	1.84		
97		1.41	1.54	1.62	1.67	1.70	1.72		
96	1.14	1.38	1.49	1.55	1.59	1.61	1.63		
95		1.35	1.44	1.49	1.52	1.54	1.55		
94	1.13	1.32	1.39	1.43	1.46	1.47	1.48		
93		1.29	1.35	1.38	1.40	1.41	1.42		
92	1.12	1.26	1.31	1.33	1.35	1.36	1.36		
91	1.11	1.23	1.27	1.29	1.30	1.30	1.31		
90	1.10	1.20	1.23	1.24	1.25	1.25	1.26		
89	1.09	1.17	1.19	1.20	1.20	1.21	1.21		
88	1.07	1.14	1.15	1.16	1.16	1.16	1.17		
87	1.06	1.11	1.12	1.12	1.12	1.12	1.12		
86	1.04	1.08	1.08	1.08	1.08	1.08	1.08		
85	1.03	1.05	1.05	1.04	1.04	1.04	1.04		
84	1.01	1.02	1.01	1.01	1.00	1.00	1.00		
83	1.00	0.99	0.98	0.97	0.97	0.96	0.96		
82	0.97	0.96	0.95	0.94	0.93	0.93	0.93		
81	0.96	0.93	0.91	0.90	0.90	0.89	0.89		
80	0.93	0.90	0.88	0.87	0.86	0.86	0.86		
79	0.91	0.87	0.85	0.84	0.83	0.82	0.82		
78	0.89	0.84	0.82	0.80	0.80	0.79	0.79		
77	0.87	0.81	0.78	0.77	0.76	0.76	0.76		
76	0.84	0.78	0.75	0.74	0.73	0.73	0.72		
75	0.82	0.75	0.72	0.71	0.70	0.70	0.69		
74	0.79	0.72	0.69	0.68	0.67	0.66	0.66		

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Table 2 – Quality Level Analysis by the Standard Deviation Method									
DU or DI	QU and QL for "n" Samples								
PU OF PL	n = 3	n = 4	n = 5	n = 6	n = 7	n = 8	n = 9		
73	0.75	0.69	0.66	0.65	0.64	0.63	0.63		
72	0.74	0.66	0.63	0.62	0.61	0.60	0.60		
71	0.71	0.63	0.60	0.59	0.58	0.57	0.57		
70	0.68	0.60	0.57	0.56	0.55	0.55	0.54		
69	0.65	0.57	0.54	0.53	0.52	0.52	0.51		
68	0.62	0.54	0.51	0.50	0.49	0.49	0.48		
67	0.59	0.51	0.47	0.47	0.46	0.46	0.46		
66	0.56	0.48	0.45	0.44	0.44	0.43	0.43		
65	0.52	0.45	0.43	0.41	0.41	0.40	0.40		
64	0.49	0.42	0.40	0.39	0.38	0.38	0.37		
63	0.46	0.39	0.37	0.36	0.35	0.35	0.35		
62	0.43	0.36	0.34	0.33	0.32	0.32	0.32		
61	0.39	0.33	0.31	0.30	0.30	0.29	0.29		
60	0.36	0.30	0.28	0.27	0.27	0.27	0.26		
59	0.32	0.27	0.25	0.25	0.24	0.24	0.24		

Table 3 - Material Parameter Weight Factors					
Material Parameter	Single Test Tolerance (+/-)	Weight Factor			
Asphalt Content	0.4	0.30			
#8 Sive (19 mm or >)	7.0	0.30			
#8 Sieve (12.5 mm or <)	5.0	0.30			
#200 Sieve (0.075 mm) Sieve	2.0	0.30			
Air Voids (4.0% Target)	1.5	0.10			

Table 4 - PWL Pay Adjustment Factors				
PWL	Pay Adjustment Factor (%)			
100	+5			
99	+4			
98	+3			
97	+2			
96	+1			
95	0			
94	(-1)			
Table 4 - PWL Pay Adjustment Factors				
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PWL	Pay Adjustment Factor (%)			
93	(-2)			
92	(-3)			
91	(-4)			
PWL (when <91)	(PWL - 100)			

(b) Pavement Construction – Pay Adjustments.

The Engineer will determine the pavement construction pay adjustment by evaluating the construction of the pavement, based on the following parameter:

• Degree of compaction of the in-place material

Using the test values for the cores, the Engineer will use the following steps to determine the pavement construction pay adjustment for each lot of work. Note that the material portion of the total pay adjustment is 70 percent and the pavement construction portion is 30 percent.

- 1. Calculate the average density values from the sublot tests values, to the nearest 0.1 unit.
- 2. Calculate the Degree of Compaction: Degree of Compaction =
 - ((Core Bulk Specific Gravity) / (Theoretical Maximum Specific Gravity)) x 100%.
- 3. The average compaction for the sublots shall be averaged together for the compaction level of the lot. The lots compaction test level shall be averaged to the whole percent.
- 4. Locate the value of the Payment Adjustment Factor corresponding to the calculated degree of compaction from Table 5 or Table 5a.
- 5. Determine the pavement construction price adjustment by using the following formula: Pay adjustment = (Lot Quantity) x (Bid Price) x (Pay Adjustment Factor) x 30%.

Table 5: Compaction Price Adjustment Highway Locations		
Degree of Compaction (%)	Pay Adjustment Factor (%)	
>97	-100*	
96	-3	
95	0	
94	0	
93	+5	
92	0	
91	-15	
90	-25	
89	-30	
<u>≤</u> 88	-100*	

or remove and replace it at Engineer's discretion

Table 5a: Compaction Price Adjustment Other ¹ Locations			
Degree of Compaction (%)	Pay Adjustment Factor (%)		
>96	-100*		
95	-2		
94	0		
93	+3		
92	0		
91	0		
90	0		
89	-1		
88	-5		
87	-15		
86	-25		
85	-30		
84	-100*		

* or remove and replace at Engineer's discretion

¹ This chart is to be used for areas where the structural value of the area to be paved is less than 1.75 as determined by the Engineer. See Appendix B – Method for Obtaining Cores for Determination of Roadway Structure. This chart is applicable to rehabilitation work only; full depth construction will not be considered for Table 5a.

.07 Dispute Resolution.

Disputes or questions about any test result shall be immediately brought to the attention of the Contractor and the Engineer. When there is a significant alleged discrepancy regarding the Engineer's acceptance test results, the Contractor must claim a dispute within two operational days of the test date. The following dispute resolution procedures will be used.

The Engineer and the Contractor will review the sample quality, the test method, the laboratory equipment, and the laboratory technician. If these factors are not the cause of the dispute, a third party dispute resolution will be used.

For third party resolution testing, it can be either at another Contractor's laboratory, the Engineer's laboratory, or an independent accredited laboratory. Unless otherwise mutually agreed upon by DAPA and the Engineer, the Engineer's qualified laboratory in Dover and qualified personnel shall conduct the necessary testing for third party Dispute Resolution after the Engineer has provided reasonable notice to allow the Contractor to witness this testing.

When disputes over production testing occur, the samples used for Dispute Resolution testing will be those samples the Contractor properly captured, labeled, and stored, as described in the second paragraph of the section of these specifications titled .05 Acceptance Plan, (a) Material Production – Tests and Evaluations. If no samples are available, the original testing results will be used for payment calculations.

Dispute Resolution samples for air void content will be heated by a microwave oven.

If there is a discrepancy between the Engineer's acceptance test result and the Contractor's test result, the Contractor may ask for the Dispute Resolution sample to be tested. If the Dispute Resolution sample substantiates the original acceptance test result, the Contractor, after two such Dispute Resolution samples, will be charged a fee of \$125 for all further Dispute Resolution cores that substantiate the acceptance

test result. If the Dispute Resolution sample substantiates the Contractor's test result, the Contractor will not be charged a fee.

When disputes over compaction core test results occur, the Engineer's acceptance core will be used for the dispute resolution sample. The Contractor will be advised on when the testing will occur as referenced above to witness the testing.

The results of the dispute resolution testing shall replace all of the applicable disputed test results for payment purposes.

02/28/09

Appendix A - Repairing Core Holes in Hot-Mix Asphalt Pavement

Description.

This appendix describes the procedure required to acceptably repair core holes in a bituminous concrete pavement.

Materials and Equipment.

The following material shall be available to complete this work:

• Patch Material – A DelDOT approved High Performance Cold Patch material shall be used.

The following equipment shall be available to complete this work:

- Sponge or other absorbent material Used to extract water from the hole.
- Compaction Hammer Shall be mechanical, with a flat, circular tamping face smaller than 6 inches in diameter. The tamping head shall be connected to an electrical, pneumatic, or gasoline driven tamping device.

Construction Method.

After core removal from the hole, remove all excess water from within the hole, and prevent water from re-entering the hole.

Place the patch material in lifts no greater than 3 inches. If the hole is deeper than 3 inches, use two lifts of approximately equal depths so that optimum compaction is achieved. Make sure that the patch surface matches the grade of the existing roadway. Make every effort to achieve the greatest possible compaction

Performance Requirements.

The Engineer will judge the patch on the following basis:

- The patch shall be well compacted
- The patch surface shall match the grade of the surrounding roadway surface.

Basis of Payment.

No measurement or payment will be made for the patching work. The Contractor must gain the Engineer's acceptance of the patching work before the Engineer will accept the material represented by the core.

Appendix B - Method for Obtaining Cores for Determination of Roadway Structure

The Contractor is responsible for obtaining cores in areas that they propose are eligible for compaction price adjustments according to Table 5a in this specification. Table 5a is not applicable for new full-depth pavement box construction. Cores submitted for this process shall be obtained according to the following process.

- 1. Contact Materials & Research (M&R) personnel to determine if information about the area is already available. If M&R has already obtained cores in the location that is being investigated, the contractor may opt to use the laboratory information for the investigation and not core the area on their own.
- 2. If M&R does not have information concerning the section of the roadway, the contractor needs to contact M&R to arrange for verification of coring operations. Arrangements shall be made to allow for an individual from M&R to be on the site when the cores are obtained. Cores will be turned over to M&R for evaluation.
- 3. The contractor is responsible for providing all traffic control and repairing core holes in accordance to 401699 Appendix A Repairing Core Holes in Hot-Mix Asphalt Pavements.
- 4. Cores are to be taken throughout the entire project for the area in question. Cores will be spaced, from the start of the project in increments determined based on field and project specifics. Cores will be evenly distributed throughout the project location. The cores will be taken in the center of the lane in question.
- 5. Additional cores may be taken at other locations, if surface conditions indicate that there may be a substantial difference in the underlying section. The location of these cores should be documented and submitted to M&R.
- 6. Cores shall be full depth and include underlying materials. If there is a stone base included in the pavement section, at a minimum 1 core must have information concerning the thickness of the base. This is determined by augering to the subgrade surface.
- 7. The calculations used to determine the structural capacity of the roadway is as follows. If the contractor finds, upon starting the coring process, that the areas are of greater thickness than applicable to Table 5a, they may terminate the coring process on their own and retract the request.

Structural Number Calculations

Each pavement box material is assigned a structural coefficient based upon AASHTO design guides. The structural coefficient is used to determine the total strength of the pavement section.

Materials used in older pavement sections are assigned lower structural coefficients to compensate for aging of the materials. The coefficients used to determine the structural number of an existing pavement are:

Existing Material	Structural Coefficient
HMA	0.32
Asphalt Treated Base	0.26
Soil Cement	0.16
Surface Treatment (Tar & Chip)	0.10
GABC	0.14
Concrete	0 - 0.7*

* The Structural Coefficient of Concrete is dependent upon the condition of the concrete. Compressive strengths & ASR analysis are used to determine condition – contact the Engineer if this situation arises.

Newly placed materials use a different set of structural coefficients. They are as follows:

New Material	Structural Coefficient
HMA	0.40
Asphalt Treated Base (BCBC)	0.32
Soil Cement	0.20
GABC	0.14

Example:

Location includes placement of a 1.25" Type C overlay on 2.25" Type B. Existing roadway is cored and is shown to consist of 2" HMA on 7" GABC.

Calculation:

For the Type B lift the calculation would be:

Existing HMA	2 * 0.32	=	0.64
GABC	7 * 0.14	=	0.98
			1.62

For the Type C lift the calculation would be:

Newly Placed B	2.25 * 0.4	=	0.90
Existing HMA	2 * 0.32	=	0.64
GABC	7* 0.14	=	0.98
			2.52

612529 - PIPE VIDEO INSPECTION

Description:

This work consists of the video inspection of the storm drain systems, and/or sanitary sewer systems (all pipe sizes included) in accordance with these Specifications, and the details and locations shown on the Plans and by the Engineer.

Construction Methods:

The entire system(s) involved shall be numbered and then inspected by means of a closed-circuit television. The inspection will be done one section at a time in the presence of the Department's inspector. This work shall not be performed until just prior to the placement of the final pavement surface in case repairs need to be done. But, shall be done no sooner than thirty days from the date of pipe placement.

The television camera used for the inspection shall be specifically designed and constructed for such inspection, capable of producing color video. Lighting for the camera shall be suitable to allow a clear picture of the entire periphery of the pipe. The camera shall be operative in 100% humidity conditions. The camera shall be equipped with Pan and Tilt, capable of scanning 360° to view the entire joint. The camera, television monitor, and other components of the video system shall be capable of producing quality to the satisfaction of the Department. If unsatisfactory, the equipment shall be removed and replaced.

The condition of the entire pipe run shall be documented by moving the camera through the pipe in either direction. At each joint the camera shall stop and pan the entire circumference of the joint. Between joints, the camera shall move at a nominal speed of 10 to 15 feet (3 to 4.5 m) per minute never exceeding 30 feet (9 m) per minute. Manual winches, power winches, television cable and power rewinds or other devices shall not obstruct the camera view or interfere with proper documentation of the pipe condition.

The technician operating the camera shall be experienced and qualified in conducting video pipe inspections. The technician shall have the capability of controlling the movement of the television camera, adjusting the brightness of the built-in lighting system and focusing the television camera by remote control. The importance of accurate distance measurements is emphasized. A distance meter and location indicator shall appear on the monitor and video indicating the exact location of the camera in the pipe between (2) structures.

The view scanned by the television camera shall be transmitted to a color monitor of not less than 12 in. (300 mm), measured diagonally across the screen. The monitor shall be located such that the State inspector has full visual access.

Documentation:

Television Inspection Logs: Typed reports shall be submitted to the Department for each location clearly showing the relation to the video meter at each problem point observed during inspection. In addition, other points of significance such as locations of catch basins, junction boxes, manholes, open joints, areas of settlement, misaligned pipe, unplugged lift holes, unusual conditions such as a change of pipe size or type within a run, roots, laterals, storm sewer connections, broken or spalled pipe, presence of scale or corrosion and other discernible features shall be recorded and a copy of such records shall be supplied to the Department.

For the purposes of documentation of a storm drain system, the following criteria shall be used to determine if a joint shall be considered an open joint:

ALL PIPE TYPES	MAXIMUM JOINT OPENING ALLOWED
12-36" (300 - 900 mm) ROUND	0.75" (19 mm)
42" (1050 mm) & LARGER	1.25" (32 mm)
ALL ELLIPTICAL	1.50" (38 mm)

DVD Recordings: The Contractor shall supply a visual and audio record of the drainage and/or sanitary system that may be replayed. A minimum of one video shall be submitted for each location but

separate locations shall not be combined on the same DVD. Video recording playback shall be at the same speed that it was recorded. Good quality labeled DVDs in a hard plastic case shall be submitted and become the property of The Delaware Department of Transportation.

The separate typed report shall list the Delaware State Plane NA D 83 Coordinates for each structure within the drainage system including catch basins, manholes and all inlet and outlet ends of pipes. This record shall be listed by structure number and record each structure's Northing and Easting coordinates along with street address. This report is to be forwarded to the Department's NPDES after review by the construction staff.

Method of Measurement:

The quantity of pipe video inspection will be measured by the linear feet (linear meter) as indicated on the video monitor and verified by the Engineer.

Basis of Payment:

The quantity of pipe video inspection will be paid for at the Contract unit price per linear foot (linear meter). Price and payment will constitute full compensation for furnishing all materials and equipment, obtaining coordinate and elevations, typed reports, DVD recordings, safety equipment, and for all labor, tools and incidentals necessary to complete the work.

8/13/07

708500 - REPLACING CATCH BASIN GRATES 708504 - REPLACING CATCH BASIN FRAMES

Description:

This work consists of furnishing and installing catch basin (inlet) grates and catch basin (inlet) frames at the locations shown on the Plans and/or as directed by the Engineer.

Materials and Construction Methods:

The catch basin (inlet) grates and catch basin (inlet) frames shall conform to the materials and the dimensions Construction Details or as noted in the Contract Plans. The Contractor shall make field measurements to determine the exact sizes of the grates and frames prior to placing order; and make necessary masonry adjustment to accommodate the prescribed frames. All existing grates and/or frames conforming to the requirements of the Standard Construction Details shall be left in place, or reused after making necessary masonry adjustment. The cost of adjustment to match proposed grades as indicated on the Plans and/or as directed by the Engineer, shall be included in the cost of the item 708504.

Method of Measurement:

The quantity of grates and/or frames replaced will be measured as the actual number of each, installed and accepted.

Basis of Payment:

The quantity of grates and/or frames replaced will be paid for at the Contract unit price per each. Price and payment will constitute full compensation for furnishing, hauling, installing, making necessary masonry adjustment, for all labor, tools, equipment, and incidentals to complete the job.

Also included in the unit bid price shall be the payment for transporting the old grates, and/or old frames, to the Department's District Maintenance Yard as specified on the Plans, or as directed by the Engineer.

8/28/01

710506 - ADJUST AND REPAIR EXISTING SANITARY MANHOLE

Description:

This work consists of adjusting and repairing existing sanitary manholes in accordance with notes and details on the Plans and as directed by the Engineer.

Materials and Construction Method:

Materials and construction methods shall conform to the applicable requirements of Section 710 of the Standard Specifications, and the Standard Specifications of the owner of the sewer system. If there is a conflict between the Department's Specifications and the Specifications of the owner, the latter will prevail.

Method of Measurement and Basis of Payment:

The method of measurement and basis of payment for the item shall be made in accordance with Subsections 710.09 and 710.10 of the Standard Specifications.

8/28/01

743501 - WARNING LIGHTS, TYPE B 743504 - WARNING SIGNS 743507 - TEMPORARY BARRICADES, TYPE III 743525 - TEMPORARY WARNING SIGNS

Description:

This work consists of furnishing, installing and maintaining these temporary traffic control devices in accordance with the contract documents and with the latest edition of the manual titled "Delaware Manual on Uniform Traffic Control Devices (MUTCD)," hereafter referred to as the "Delaware MUTCD", including all revisions as of the date of the advertisement of this Contract and as directed by the Engineer.

As required under the section entitled "Certification" temporary traffic control devices shall be crashworthy in accordance with the National Cooperative Highway Research Program (NCHRP) Report 350, the memorandum issued August 28, 1998 by The USDOT Federal Highway Administration, and/or in accordance with the latest edition of the Manual for Assessing Safety Hardware (MASH), published by the American Association of State Highway and Transportation Officials (AASHTO). In case of conflict between the Delaware MUTCD and the requirements of NCHRP Report 350 and/or MASH, the requirements of NCHRP Report 350 and/or MASH shall govern.

Materials and Construction Methods:

Materials and construction of all signs and barricades shall meet all requirements including retroreflectorization of the Delaware MUTCD.

Unless specified on the Plans, all temporary traffic control devices shall be either new or restored to a satisfactory condition. All reconditioned and/or restored temporary traffic control devices must be approved by the Engineer before their use. Bases of warning signs, when required, shall be weighted with sandbags to resist overturning.

Lane closures necessary for the installation of barricades and the placement of other temporary traffic control devices shall be in accordance with the requirements of the Delaware MUTCD. Type III barricades shall have a minimum width of 4' and shall be placed in accordance with the applicable sections of the Delaware MUTCD. Type B warning lights with yellow lenses shall be placed above all diversion barricades as shown on the plans or as directed by the Engineer. Type B warning lights with red lenses shall be placed above all closure barricades as shown on the plans or as directed by the placed of the Engineer. Type B warning lights shall not be used for any other purpose except as described above.

Temporary traffic protection devices shall be suitably maintained at all times. Such maintenance shall include washing sign faces, replacing deficient batteries and lights, aligning lights properly, replacing retroreflective materials, relocating barriers, and any other maintenance of traffic protection devices deemed necessary by the Engineer to maintain traffic in a safe and effective maner.

Warning signs and temporary warning signs shall be retroreflective and shall have rounded corners as per FHWA publication "Standard Highway Signs". Warning signs shall be installed in accordance with the applicable sections of the Delaware MUTCD.

For purposes of measurement and payment the following definitions for signs shall apply:

Warning Signs (Item 743504) are those signs that are generally permanently installed at the beginning of a sustained construction phase (i.e., a construction phase exceeding 24 hours) and/or at the beginning of the project and shall remain in place for the duration of the sustained phase and/or project.

Temporary Warning Signs (Item 743525) are those signs erected for a particular operation or phases of the project that do not exceed 24 hours and may remain in place just during working hours such as "Flagger Ahead" signs.

Any permanent warning signs used on the project shall be securely mounted on break away supports such that the supports are installed in the ground per the sign post manufacturers recommendations. Permanent warning signs shall not be mounted on portable sign stands except in the following situations:

- Any signs that are placed on a concrete island in the median of a divided highway may be mounted on portable sign stands with proper ballasting material in order to avoid drilling through the concrete to ground mount the sign.
- If a documented utility conflict exists and field adjustments to the sign location cannot be made, the sign may be mounted on a portable sign stand with proper ballasting material. Documentation of the utility conflict shall be provided to the Engineer.

All holes or trenches within paved roadways or sidewalks which could not be practically backfilled and paved prior to restoring the area to traffic, shall be covered by protective covers consisting of temporary steel plates, furnished, installed and secured in place by the Contractor at no extra cost to the Department.

All temporary traffic control work and related items shall either be performed entirely by the Contractor's own organization or totally subcontracted. Maintenance of the equipment shall not be subject to this requirement.

Certification:

Temporary traffic control devices used on all highways open to the public in this State shall conform to the Delaware MUTCD. All devices shall be crashworthy in accordance with the National Cooperative Highway Research Program (NCHRP) Report 350, the memorandum issued August 28, 1998 by The USDOT Federal Highway Administration, and/or in accordance with the latest edition of the Manual for Assessing Safety Hardware (MASH), published by the American Association of State Highway and Transportation Officials (AASHTO).

The Contractor shall submit certification for temporary traffic control devices used specifically on this project at or prior to the pre-construction meeting.

Certification of compliance with NCHRP report 350 and/or MASH is required for the following categories of temporary traffic control devices:

Category I contains small and lightweight channelizing and delineating devices, which includes cones, tubular markers, flexible delineator posts and drums, all without any accessories or attachments.

Category II includes temporary traffic control devices that are not expected to produce significant vehicular velocity changes to impacting vehicles. These devices, which shall weigh 45 kg (100 lbs.) or less, include Type III barricades, portable sign supports with signs, and intrusion alarms. Also included are drums, cones, and vertical panels with accessories or attachments.

For Category I devices, the manufacturer or Contractor may self-certify that the devices meet the NCHRP-350 and/or MASH criteria. The Contractor shall supply the Federal Highway Administration 2000, that have not been crash tested in accordance with NCHRP that falls under Category II and III devices.

Method of Measurement:

Temporary Barricades, Type III erected by the Contractor shall be measured in unit of L.F./Day furnished and used as required and approved by the Engineer.

Warning Lights, Type B will be measured in units of Each/Day furnished and used, and approved by the Engineer.

Warning Signs shall be furnished and erected by the Contractor and measurement shall be made per Each for the duration of the sustained phase and/or project. Temporary Warning Signs shall be measured in unit of Each/Day furnished and erected.

Basis of Payment:

The number of temporary barricades measured as described above, shall be paid for at the Contract unit price bid per L.F./Day barricade for the item "Temporary Barricades, Type III" which prices and payments shall be full compensation for providing certification, furnishing, placing, maintaining, and relocating the barricades as required, all labor, equipment, tools, and all incidentals necessary to complete the work. Barricades stolen or damaged shall be replaced at the Contractor's expense.

The number of each type of warning lights measured as described above shall be paid for at the Contract unit price bid per Each/Day for the item, "Warning Lights, Type B" as required by the Contract, which prices and payments shall be full compensation for providing certification, furnishing, placing, maintaining and relocating the lights, all labor, equipment, tools, and all incidentals necessary to complete the work. Warning lights stolen or damaged shall be replaced at the Contractor's expense.

The number of Warning Signs, measured as described above, shall be paid for at the Contract unit price bid per Each for the item, "Warning Signs", and the Contract unit price bid per Each/Day for "Temporary Warning Signs" which prices and payments shall be full compensation for providing certification, furnishing, placing, maintaining, and relocating warning signs, and any temporary sign supports, hardware, materials and all labor, equipment, tools, and incidentals necessary to complete the work. Signs stolen or damaged shall be replaced at the Contractor's expense.

Payment for traffic control devices shall be based on the Contractor's daily certification, on a Department's form, that the number of temporary traffic control devices are fully operational (i.e., lights working, signs in good legible condition and in their proper position).

03/04/2010

744500 - CONDUIT JUNCTION WELL, TYPE 6, 17" x 30" PRECAST POLYMER CONCRETE 744506 - CONDUIT JUNCTION WELL, TYPE 7, 36" x 60" PRECAST POLYMER CONCRETE 744507 - CONDUIT JUNCTION WELL, TYPE 8, 30" x 48" PRECAST POLYMER CONCRETE 744509 - CONDUIT JUNCTION WELL, TYPE 10, 24" x 36" PRECAST POLYMER CONCRETE 744520 - CONDUIT JUNCTION WELL, TYPE 1, 20" x 20" PRECAST CONCRETE 744523 - CONDUIT JUNCTION WELL, TYPE 4, 20" x 42 ½" PRECAST CONCRETE 744524 - CONDUIT JUNCTION WELL, TYPE 5, 24" x 16" PRECAST CONCRETE

Description:

This work consists of supplying, constructing and installing conduit junction wells. Types 1, 4 and 5 are precast concrete and Types 6, 7, 8 and 10 are precast polymer concrete. Sizes shown for precast concrete junction wells represent inside dimensions, while those listed for precast polymer concrete junction wells are outer dimensions.

Materials:

Concrete shall conform to Section 812, Class B of the Standard Specifications.

Castings shall conform to Section 708.05 of the Standard Specifications.

Frames and lids shall be in accordance with Sections 708 and 744 of the Standard Specifications.

Types 6, 7, 8 and 10 are precast polymer concrete stackable boxes with no base.

Precast polymer concrete is reinforced by heavy-weave fiberglass with a compressive strength of 9,000-15,000 psi (62 - 103 MPa), impact energy of 30-72 ft. lbs. (40 - 98 N-m) and a tensile strength of 800-1,100 psi (5.6 - 7.6 MPa). Precast polymer concrete should be tested according to the requirements of ASTM Method D-543, Section 7, Procedure 1 for chemical resistance.

All precast polymer concrete covers shall be the heavy-duty type with a design load of 15,000 lbs. (6.8 tonnes) over a 10" (255 mm) square. The coefficient of friction should be greater than 0.5. The precast polymer concrete cover logo shall bear the inscription "DelDOT" (Types 6, 8, and 10) or "DelDOT TRAFFIC FIBER OPTICS" (Type 7).

Construction Methods:

The conduit junction well shall conform to the dimensions shown on the Standard Construction Details, in these specifications, or on the manufacturer's specifications and shall be built so as to ensure that the cast iron frame and lid or polymer concrete box and cover are set level with the surrounding surface when constructed within pavement, sidewalks, etc., and set above grade and graded to drain away from the junction well when constructed in unpaved areas. More than one conduit may extend into the well and shall conform to the dimensions shown on the Standard Construction Details or these specifications. A stone base shall be built for all types of junction wells.

Method of Measurement:

The quantity of junction wells shall be the actual number of conduit junction wells by type, which are supplied, constructed, complete in place, and accepted, including frames and lids or precast polymer concrete covers and stone base. Frames and lids or precast polymer concrete covers must be installed prior to acceptance of this item.

Payment for all conduits extending into the junction well shall be included in the items for conduit installation.

The length of ALL conduits within a junction well shall conform to the Standard Construction Details or as directed by Engineer. Payment for cutting existing conduit as directed by Engineer, where a junction well is replaced with a larger type of junction well is included in the bid price. The removal and replacement of cables within the conduits to be shortened shall be handled under other items of this contract.

Basis of Payment:

Payment for conduit junction wells as measured above shall be made at the Contract unit price per each junction well of the type indicated, completely installed and constructed, including excavation and backfilling. Price and payment will constitute full compensation for all labor, equipment, tools, and incidentals required to complete the work.

01/29/03



Description:

This work consists of supplying a conduit or shield, of the type required and as specified in the contract documents or as directed by the Engineer.

Materials:

All conduits shall be UL listed and nonmetallic pole risers shall be Rural Utility Service (RUS) listed.

4" (100 mm) high density polyethylene (HDPE) schedule 40, or SDR-13.5 smooth wall conduit with permanently pre-lubricated lining, meeting ASTM D247, ASTM D3035 and NEMA TC7 specifications.

4" (100 mm) through 1-1/2" (38 mm) schedule 40 or 4" (100 mm) through 3" (75 mm) schedule 80 rigid polyvinyl chloride (PVC) conduit, meeting Commercial Standard CS-272-65 (PVC), ASTM D-1785 and U.C. Standard 651 specifications.

4" (100 mm) through 3/4" (19 mm) rigid galvanized steel conduit meeting National Electric Code 2002, Article 344.

3/4" (19 mm) aluminum rigid conduit meeting National Electric Code 2002, Article 344

3/4" (19 mm) and 1-1/2" (38 mm) liquidtight flexible metallic conduit meeting National Electric Code 2002, Article 350.

2" (50 mm), 3" (75 mm), and 4" (100 mm) nonmetallic pole riser shield with belled ends meeting NEMA TC-19 specifications.

In addition to any normal markings provided by the manufacturer, HDPE and PVC conduit shall have the following longitudinally printed on it in white letters: "DelDOT Traffic Fiber Optic Cable."

Method of Measurement:

The quantity of conduit or shield will be measured as the number of linear feet (meters) of conduit or shield supplied and accepted. The length of liquidtight flexible metallic conduit shall be measured including all fittings; no additional request for payment will be accepted based upon liquidtight fittings of 90-degrees, 45-degrees, straight, or swivel.

The length of any conduit that is reduced or divided (with a junction box or conduit body) shall be measured as part of the larger conduit. The nonmetallic pole riser shield length shall include any adapter required.

Basis of Payment:

The quantity of linear feet of conduit or shield will be paid for at the Contract unit price per linear foot (meter). Price and payment shall include full compensation for all materials and labor, and incidentals including fittings and bushings, necessary to complete the item.

08/18/09

745542 - INSTALLATION OF CONDUIT UNDER EXISTING PAVEMENT - DIRECTIONAL BORE 745543 - INSTALLATION OF CONDUIT UNDER EXISTING PAVEMENT - OPEN CUT 745544 - INSTALLATION OF CONDUIT IN UNPAVED TRENCH 745545 - INSTALLATION OF CONDUIT ON WOOD POLE 745546 - INSTALLATION OF CONDUIT ON STRUCTURE 745547 - INSTALLATION OF ADDITIONAL CONDUITS IN TRENCH OR OPEN CUT PAVEMENT 745548 - INSTALLATION OF ADDITIONAL CONDUITS IN DIRECTIONAL BORE

Description:

This work consists of installing trade sized rigid galvanized, PVC or HDPE conduit with all necessary fittings, under existing pavement either by directional bore or open cut, in unpaved trench, on wood pole, or on structure other than bridge or overpass. Installation of additional conduit in trench or open cut pavement or in a directional bore shall also be covered under this item.

The structure can be sign structure, tower, building or other type of structure. Installation of conduit on a bridge, highway and railroad overpass is not included in this payment item, and shall be covered under other items of these specifications.

The Contractor shall be responsible for correcting any existing conduit which is disturbed during installation.

Materials:

Weatherhead for galvanized or PVC conduit. Insulated grounding bushing with knockouts. Condulets for conduit sizes. Anchors. One hole conduit hangers: Steel City Series 6H or 6H-B, Arlington Industries - Pipe Hangers Series 2000 or 2200, Raco/Hubbell Inc. - Conduit Hangers or Approved Equal.

End caps. LONG sweep sections for conduit sizes.

Construction Methods:

The Department has the right to reject any installation method proposed for a given work site. PVC shall not be installed under existing pavement unless it is on a continuous roll or with the Engineer's written approval.

Conduit installed underground shall be installed in a straight line between terminal points. In straight runs, junction well spacing shall be no more than 900 feet (275 m) for fiber optic conduit or no more than 300 feet (90 m) for copper conduit, or as directed by the Engineer. If bends are required during installation, they must be sweeping bends. The Engineer will be consulted before any bends are installed to ensure that the proper arc is provided.

Conduit shall have a minimum cover as measured from the finished grade of 24 inches (600 mm) and a maximum cover of 48 inches (1.2 m).

The opening shall be filled half way with the cover material, and tamped down firmly before filling in the remainder of the opening. Additional lifts shall be used as required to install the warning tape at the specified depth. All cover material shall be free of rocks, debris, vegetation or other deleterious material that may damage the conduit. An underground utility warning tape shall be installed as specified in this section and the remainder of the fill shall be added, tamping down the top layer.

Conduit not terminated to a base or in a junction well shall be terminated 2 feet (600 mm) beyond the edge of the pavement unless otherwise directed by the Engineer, and properly capped. Tape is NOT an approved method. Conduit shall not extend more than 3 inches (75 mm) inside a junction well. See Standard Construction Details for typical methods of termination.

All underground conduits shall be marked in the ground with a warning tape. The marking tape shall be buried directly above the conduit run that it identifies, at a depth of approximately 12 inches (300 mm) below final grade. The tape identifying ALL conduits shall be at least 6 inches (150 mm) wide, and have a minimum thickness of 3 mils and 500 percent elongation.

The color of the warning tape identifying fiber optic cable should be bright orange (preferably AULCC orange), and shall read "WARNING - OPTICAL CABLE" or other wording approved by the Engineer that conveys the same message. The color of the tape identifying all other cables shall be bright red, and shall read "WARNING—BURIED ELECTRIC BELOW" or other wording approved by the Engineer that conveys the same message.

Using conduit tools, rigid metallic conduit shall be cut, reamed, and threaded. The thread length shall be as necessary to ensure that the sections of conduits when screwed into a coupling and tightened correctly will butt together and the joint will be watertight.

A three-piece threaded union, as approved by the Engineer, shall be used to join two threaded lengths of conduit in the case where a standard coupling will not work. A threaded union shall not be used in a conduit run that is to be driven. At no time is a threadless coupling or a split-bolt coupling to be used for direct buried conduit.

All lengths of HDPE conduit shall be connected with irreversible fusion couplings. Mechanical and removable couplings will not be accepted.

All lengths of PVC conduit shall be connected by one conduit end fitting inside the flared end of the other conduit section. If this is not possible, then a coupling may be used. Regardless of how connection is made, all joints shall be sealed with the appropriate epoxy to ensure that the two conduit pieces bond to one another to form a solid waterproof link.

Using conduit tools, the conduit shall be cut and prepared. If approved by the Engineer, a coupler module may be used where conduit segments do not align properly to allow the flared end of one conduit segment to mate with the normal end of the other segment.

Sealed end caps (with knockouts if empty) shall be placed on the ends of all conduits by after compressed air has been used to clear all foreign matter.

If not already pre-installed by the manufacturer, a polyester or polypropylene pulling rope or tape (fish wire) with a minimum rated strength of 1250 pounds (5560 N) shall be installed in each conduit for future use. In instances where the Contractor installs the cable, the fish wire may be eliminated.

Installation Of Conduit Under Existing Pavement - Directional Bore:

Directional bore shall be used for installation of conduits under existing pavement with a conduit diameter not less than 1-1/2" (38 mm). The size of a bore shall not exceed the outside diameter of the conduit by more than 1 inch (25 mm). If it does, cement grout shall be pumped into the void.

Installation Of Conduit Under Existing Pavement - Open Cut:

Installation by cutting a slot in the existing pavement with masonry saw shall be used for conduits not less than 1-1/2" (38 mm) diameter. The Engineer must first approve all open cutting of roadways. The minimum size of open cut for a paved roadway shall be 18 inches (450 mm). The Contractor shall be responsible for the removal of all cut pavement and the replacement and correction of any damaged pavement once the conduit(s) are installed.

Installation Of Conduit In Unpaved Trench:

Trenching or other approved method shall be used for installation of conduit in unpaved trench or under new pavement. Backfill in conduit trenches shall be compacted thoroughly as it is being placed. At the discretion of the Engineer, sod, that must be removed for the placement of conduit, shall either be removed by the use of an approved sod cutter and then replaced or 6 inches (150 mm) of topsoil shall be placed and the surface seeded in accordance with Section 734001 - Seeding. In areas where new pavement

is to be placed or in areas where total reconstruction is taking place, sodding or seeding may not be required by the Engineer.

Installation Of Conduit On Wood Pole:

Conduit installed on wood pole shall be installed in a straight vertical line. The conduit shall be attached to the wood pole with 2 hole straps spaced not more than 36 inches (1 m) apart with the top-most strap being 12 inches (300 mm) from the weatherhead and the lower-most being 12 inches (300 mm) from the condulet. A weatherhead matching the diameter of the conduit shall be installed on the upper end of the conduit. A condulet of the same size as the conduit being installed, but not smaller than 2 inches (50 mm) shall be placed 48 inches (1.2 m) above finished grade. Install two, 2 hole straps of the proper size, evenly spaced below the condulet. Nonmetallic pole risers (U-guard) shall be installed on wood poles to allow interduct to be connected directly to messenger cable. The underground conduit shall be as close to the base of the pole as possible. If the nonmetallic pole riser is not the same size as the conduit, an adapter shall be used at no additional cost to the Department. The nonmetallic pole riser shall be attached to the wood pole with 1/4" (6 mm) x 1-1/2" (38 mm) galvanized lag bolts with washers. Lag bolts will be used every 36 inches (1 m) on BOTH sides of the nonmetallic pole riser, and in the top most and bottom most set of slots.

Installation Of Conduit On Structure:

Conduit installed on structure shall consist of drilling anchors into concrete, brick, stone, steel or wood and mounting the conduit with the proper clamps or hangers. The conduit shall be attached to the structure by use of one-hole conduit hangers and approved anchors not more than 36 inches (1 m) apart. Any 90-degree turns in the conduit run shall be accomplished by placing the proper size and type sweeping bends for the application needed.

Installation Of Additional Conduit In Trench Or Open Cut Pavement:

In the case of slotted or trenched installations, the Contractor shall install additional conduits at the same time as the initial installation. The Engineer shall indicate the quantity of conduits to be installed during a build. Additional conduits may be stacked one on top of the other, side by side or in a matrix. The orientation shall be at the Contractor's discretion, but conduits shall not twist around one another or be allowed to deviate from straight line paths except in the case of bend installations. Conduits installed at the same time in the same trench or slot shall remain oriented the same in relation to one another throughout the conduit run.

Installation Of Additional Conduits In Directional Bore:

In the case of a directional bore that more than one conduit shall be installed, the Contractor shall, at the same time as the initial installation, install one (1) or more additional conduits. The Engineer shall indicate the quantity of conduits to be installed during a build. The additional conduits may be stacked one on top of the other, side by side or in a matrix. The orientation shall be at the Contractors discretion, but conduits shall not twist around one another or be allowed to deviate from straight line paths except in the case of a gentle bend. Conduits installed at the same time, in the same bore shall remain oriented in the same relation to one another throughout the conduit run.

Method of Measurement:

The quantity of conduit installed as specified, shall be measured as the number of linear feet (meters) of conduit installed as specified, complete in place, and accepted.

The length of conduit installed under existing pavement by a directional bore shall be measured along the path of the bore from the point that cannot be trenched to the point that trenching can resume. The length of conduit installed by cutting a slot in the existing pavement, in unpaved trench or under new pavement, on wood pole, or on structure shall be measured along the conduit.

Basis of Payment:

The quantity of conduit will be paid for at the Contract unit price per linear foot (meter). Price and payment shall include full compensation for all materials and labor, topsoil and seed if needed, and incidentals necessary to complete the item.

5/10/10



Description:

This work consists of furnishing all cables of the size(s) required by the Contract in accordance with the notes and details shown on the Plans and/or as directed by the Engineer.

Materials and Construction Methods:

All wire(s) to be used in this contract shall be manufactured in conformance with the National Electrical Code, insulated for 600 volts, and be of the type USE and/or RHW.

Method of Measurement:

The quantity of cables will be measured as the number of linear feet (linear meters) of each size along the longitudinal axis of each cable.

Basis of Payment:

The quantity of cables will be paid for at the Contract price per linear foot (linear meter). Price and payment will constitute full compensation for furnishing the cables.

No separate payment will be made for furnishing the connector kits with #10 AWG wiring of the type as indicated on the plan for the lighting standards as shall be included in the items for lighting standards.

9/09/2010

746553 - POLE BASE, SPECIAL

Description:

This work consists of constructing and furnishing a modified round Pole Base Type 6, in accordance with this specification, the plan details, and as directed by the Engineer.

Materials:

The concrete for pole bases shall conform to Section 812, Class B.

Bar reinforcement shall meet the requirements of Section 603 Grade 60.

Ground rods shall be copper clad, approved by the Underwriter's Laboratory and be supplied with approved clamps for connecting the grounding conductor to the rod.

Conduit for sweeps shall meet the requirements for galvanized rigid steel conduit in Section 745.

Anchor bolts will be supplied by the same entity that supplies the poles. The anchor bolts and nuts shall not be hot-dipped galvanized and these anchor bolts and nuts shall meet the requirements of AASHTO M 314. Anchor bolts shall have a minimum yield strength of 55,000 psi (380,000 kPa).

Construction Methods:

The bases shall conform to the dimensions as indicated on the plan details. A ground rod shall be installed as shown. A minimum of 8 feet (2.5 m) of the ground rod must be driven into undisturbed soil.

The end of the conduit sweeps in the ground shall be extended outside the concrete and any forms or sheeting by 12 inches (300 mm) and capped or connected to the existing conduit. If the conduit is to be capped underground for future use, it must be sealed with a galvanized threaded conduit plug. Tape is NOT an approved conduit plug. The location of the conduits shall be marked on the base with arrows drawn in the wet concrete within 6 inches (150 mm) of the outer edge.

Excavation for the pole bases may not exceed the dimension of the foundation by more than 12 inches (300 mm) in any one direction. If a form is used in the excavation more than 18 inches (450 mm) below the ground surface, it is necessary that the area between the form and excavation be filled with Borrow Type C and tamped on all sides in continuous, horizontal layers not to exceed 8 inches (200 mm) in depth, loose measurement.

Where a pole base is to be placed in existing concrete pavement such as a sidewalk, the concrete shall be saw cut in a square pattern or removed to the nearest joint. In other pavement material, a round hole may be cut using an appropriate tool. Any damage to the existing pavement shall be repaired at the Contractor's expense and shall meet the approval of the Engineer. Any removal or replacement of any type of pavement under this item shall be an incidental cost to this item.

The bases shall be edged and have a broom finish.

Where water or highly unstable material is encountered during the excavation for the pole base, pole base sheeting may be required and the following steps shall apply:

- 1. The condition exists in the upper half of the excavation. Stop all work until the Bridge Design Section reviews the condition.
- 2. The condition exists below the upper half of the excavation:
 - a. For a proposed Type 6 Pole Base, substitute a Type 2 Pole base and increase the depth in accordance with (b) below.
 - b. Determine the depth of the base, which would be in the unsatisfactory area. Multiply that depth by 0.7 and add the result to the original required depth of the base to obtain the final depth of the base. The reinforcing bars shall be extended

using the required pattern to match the final depth in accordance with the requirements of Section 603.07 of the Standard Specifications.

Method of Measurement:

The quantity of pole bases will be measured as the actual number of bases constructed, complete in place and accepted. Excavation and backfilling around the base and the two conduit sweeps in the base are included in this item.

Borrow Type C backfill material will be measured by cubic yard (cubic meter).

Any increase in the vertical dimension required herein shall be paid for separately under Section 207, Table 207-A.

Payment for any additional sweeps shall be paid for separately under the appropriate conduit items. The Contractor's use of square base rather than a specified round base shall not result in any additional cost to the Department.

Basis of Payment:

Borrow Type C will be paid for under Section 210. No payment for Borrow Type C backfill material placed outside of the vertical plans located 18" (450 mm) outside of the neat line perimeter of the vertical face of the pole base foundation.

Any increase in the vertical dimension required herein shall be measured and paid for separately under Section 207, Table 207-A.

The quantity of pole bases will be paid for at the Contract unit price for each pole base type. If an alternate pole base type is selected by the Engineer, payment will be the Contract unit price for the alternate selected. Price and payment will constitute full compensation for furnishing and placing all materials; for a minimum of two conduit sweeps extending into the base; for excavating, backfilling and compacting around the base; for repairs to damaged existing pavement; for removal or replacement of pavement; and for all labor, equipment, tools, and incidentals required to complete the work.

03/07/11

746659 – DECORATIVE LIGHT STANDARD AND FIXTURE, SINGLE

Description:

The work consists of furnishing and installing decorative lighting standard, and luminaire in accordance with the details shown on the Plans, this special provision and/or as directed by the Engineer.

Materials:

Furnish all materials for each decorative light standard including, but not limited to, decorative post, decorative base, luminaire and all hardware necessary for assembly.

The foundation provided at each light standard location shall be a Modified Pole Base, Type 6 construction in accordance with the specification for "Pole Base, Special", and details in the Plans. The pole base will be paid for under item "Pole Base, Special".

The light standard shall be all cast aluminum construction with a classic double-tapered and fluted base with a tapered 12-flute cast shaft. The shaft shall include a tenon for luminaire mounting.

The base and fluted tapered cast shaft shall be heavy wall, cast aluminum produced from ASTM 356.1 ingot per ASTM B179-95a or ASTM B26-95. The fluted shaft shall be extruded from aluminum, ASTM 6063 alloy, spun to a tapered shape, then heat treated to a T6 temper. The castings shall be formed true to the pattern with complete detail.

The standard shall be 12 feet in height with a 17 inch diameter base. The fluted shaft diameter shall taper from 3.5 inches to 5.5 inches above the base.

The decorative light standard shall be shipped with a black powder coat finish.

All hardware shall be tamper resistant stainless steel.

Anchor bolts shall be completely hot-dip galvanized steel.

The light standard shall be installed with breakaway anchor bolts that meet the AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaries and Traffic Signals.

The lighting standard shall include an acorn-style luminaire. The luminaire shall include an optical assembly, reflector with socket, and ballast housing. The luminaire shall be the Granville Series, manufactured by Holophane, catalog number GV100HP12SB5RNB or approved equal.

The optical assembly is a precisely molded thermal resistant borosilicate glass reflector and refractor. The luminaire shall have an IES Type 5 distribution. The lamp shall be 100-Watt high pressure sodium (HPS).

The reflector / socket assembly shall be designed to position the lamp at the center of the refractor. Socket shall be mogul or medium base with a nickel-plated screw shall and center contact.

The luminaire shall be compatible with a nominal 120/240 Volt, 60-Hertz source, and include a NEMA twist lock photocell. All electrical components shall be UL recognized and the fixture shall carry a UL label suitable for wet locations.

The pulse start 120/240 Volt ballast shall provide plus or minus 5% lamp power regulation with a plus or minus 10% input voltage regulation. Ballasts shall be factory wired and tested.

The luminaire shall withstand for an unlimited duration stresses caused by peak vibration acceleration of 1g. An adequate Vibration Test Report shall be submitted for approval.

<u>Warranty</u>

Manufacturer's standard form in which manufacture agrees to repair or replace luminaires or components of luminaires and lamps that fail in materials or workmanship, corrode, fade, stain, or chalk due to the effects of weather or solar radiation within specified warranty period.

- 1. Warranty period for luminaires: Five years from date of Substantial Completion.
- 2. Warranty period for lamps: Replace lamps and fuses that fail within 12 months from the date of Substantial Completion; furnish replacement lamps and fuses that fail within the second 12 months from date of Substantial Completion.

Installation

The post shall be provided with four 3/4" dia. x 24" long, L-type, hot dip galvanized anchor bolts to be installed on a slotted 12" diameter bolt circle. A door shall be located in the base for anchorage and wiring access.

Method of Measurement:

The quantity of decorative light standards will be measured as the actual number of decorative light standards provided and installed in accordance with these plans and specifications, complete, in place and accepted by the Engineer.

Basis of Payment:

The quantity of decorative standards will be paid at the Contract unit price per each decorative light standard. Price and payment will constitute full compensation for furnishing all materials, labor, tools, equipment and incidentals to complete the work.

03/07/11

746720 - SUPPLY OF #2 THWN STRANDED COPPER 746721 - SUPPLY OF #4 THWN STRANDED COPPER 746722 - SUPPLY OF #6 THWN STRANDED COPPER 746723 - SUPPLY OF #8 THWN STRANDED COPPER 746724 - SUPPLY OF #10 THWN STRANDED COPPER 746725 - SUPPLY OF #14 THWN STRANDED COPPER 746726 - SUPPLY OF #6 BARE SOLID COPPER 746727 - SUPPLY OF 8/2 UF W/GROUND 746728 - SUPPLY OF 8/3 UF W/GROUND 746729 - SUPPLY OF #6 TRI-PLEX ALUMINUM SERVICE CABLE 746730 - SUPPLY OF #2 URD ALUMINUM SERVICE CABLE 746731 - SUPPLY OF 4/0 URD ALUMINUM SERVICE CABLE 746870 - SUPPLY OF #4 BARE SOLID COPPER 746880 - SUPPLY OF #12 THWN STRANDED COPPER 746900 - SUPPLY OF #2 BARE SOLID COPPER 746902 - SUPPLY OF #8 BARE SOLID COPPER

Description:

This work consists of supplying electrical cable, of the type required and as specified in the contract documents or as directed by the Engineer.

For the purpose of this item, the terms "electrical wire" and "electrical cable" are interchangeable.

Materials:

All electrical cables shall be 600-Volt UL approved.

Method of Measurement:

The quantity of electrical cable will be the number of linear feet (meters) of electrical cable, by size and type, supplied and accepted.

Basis of Payment:

The quantity of electrical cable will be paid for at the Contract unit price per linear foot (meter). Price and payment shall include full compensation for all materials, labor, tools, equipment, and incidentals necessary to complete the item.

01/15/03

746782 - INSTALLATION OF FIRST CABLE IN EXISTING EMPTY CONDUIT 746783 - INSTALLATION OF EACH ADDITIONAL CABLE IN EXISTING EMPTY CONDUIT 746784 - INSTALLATION OF FIRST CABLE IN CONDUIT W/ EXISTING WIRE OR CABLE <u>746785 - INSTALLATION OF EACH ADDITIONAL CABLE IN CONDUIT W/ EXISTING</u> WIRE OR CABLE

Description:

This work consists of installing various types, sizes, and number of communications or electrical cable(s) in existing conduits, which may or may not contain an existing communications or electrical cable(s) or wire(s).

The number of communications cables to be pulled through each conduit will be as shown on the plans or as directed by the Engineer.

Materials:

The Department will supply cable and wire or Contractor will supply under a separate pay item.

Construction Methods:

All electrical and communications cable must be transported by and unreeled from a cable trailer(s). The laying of reels on the ground and subsequent removal of wire or cable from this position is prohibited. Avoid damaging cable insulation when removing cable from drums or reels, or during installation of the cable.

Hand pulling methods are required for conduit sizes of 1-1/2" (38 mm) or less and are **preferred** for all other sizes. Dynamometer is recommended for use when pulling other than by hand.

Prior to installation, **written approval by the Engineer is required** for the use of any power-assisted methods of pulling communications or electrical cable(s) or wire(s) into conduit. A short piece of material that will part if the strain exceeds the amount specified below shall be used between the pulling grip and the pulling medium, unless industry standards require less:

600 lbs. (2.7 kN) for non-connectorized outdoor fiber optic cable;

- 150 lbs. (670 N) for all pulls up through 12 pair communications cable; and
- 300 lbs. (1.3 kN) for all larger cables

Any and all cable(s) pulled into any conduit without the use of an acceptable pulling grip, Kellems or equal, and without the use of a strain release element or by using methods which may have or did result in pulling forces in excess of strain release material, or using methods which may have or did result in pulling forces in excess of those set forth herein or prescribed by industry standards are **unacceptable**.

Any and all unacceptable cable(s) shall be removed and replaced with new cable(s) using correct methods at no cost to the Department.

The installation of cable(s) in existing conduits shall be accomplished by pulling the cable(s) through the conduits. If required, pulling lubricant of the type recommended by the cable manufacturer will be used. The cable(s) shall be prepared for pulling by reeling them from their respective reels as they enter the conduit or by taking sufficient length from the reel(s) to comprise the set to be pulled. Care shall be taken to avoid damaging insulation and to eliminate any twists or kinks and to marry the cables in a straight lay. Care shall also be taken to prevent entry of moister into the cable at all times during installation. Cable ends will be sealed as required until final splices are made.

The cable(s) shall be hand fed into the conduit. When, in the opinion of the Engineer, additional radius is required to prevent damage to the cable(s) a sleeve shall be used. There shall be no additional payment made for sleeves or their use.

Cable runs shall be started at one terminal point and shall be continuous without splices to the final terminal point. Cable(s) shall not be spliced in a junction well without prior written approval of the Engineer.

After cables have been installed and pending permanent splicing, the end of each section of cable in the control box and at all splice locations shall be carefully sealed, using rubber tape, and painted with a sealing type of waterproof compound. The circuit number of all cables and wires shall be identified by cable tags attached to each of the cables and wires in the control box and at all splice locations. The cable tags shall be secured to the cable or wire with nylon cable ties.

Additional cable(s) shall be left as noted:

- 1. When pulled through junction wells, 5 feet (1.5 m) of copper cable.
- 2. At the control box and other splice locations, 6 feet (1.8 m) of copper cable
- 3. At the termination of each run, as deemed necessary by Engineer.

When cable already exists in a conduit, the Contractor shall ensure that the placement of a fish does not damage or entangle the existing wire or cable(s). The lead end of a fish shall contain a blunt terminal. Bending and/or taping the end of the fish shall not be satisfactory nor shall any termination, which contains rough edges or any sort of hook that might engage an existing wire or cable when the fish is extracted.

Method of Measurement:

The quantity of cable will be measured as the actual number of linear feet (meters) of cable pulled through a conduit in accordance with these specifications, complete in place, and accepted. The number of cables pulled through a conduit may exceed one. Each cable shall be measured separately.

All cable left at termination points or in junction wells shall be measured as part of this item only if the cable was actually pulled through the conduit as part of the installation procedure.

Basis of Payment:

The quantity of cable pulled through a conduit will be paid for at the Contract unit price per linear foot (meter). Price and payment will constitute full compensation for all labor, equipment, tools, and incidentals required to complete the work.

Example calculation:

The total payment per linear foot (meter) shall be computed by adding together the bid price for each cable.

Three (3) cables installed in an empty conduit are paid as follows:

Initial Cable Cable in Excess of One Cable in Excess of One

Total price for pulling 3 cables

01/15/03

747507 – LIGHTING CONTROL CENTER – 60A 747508 - LIGHTING CONTROL CENTER – 100A

Description:

This work consists of providing and installing load center cabinets with pad with all necessary conduits, underground facilities, equipment, and wiring as indicated on the Plans or as directed by the Engineer.

Materials:

The concrete shall conform to Section 812, Class B of the Standard Specifications.

Galvanized steel conduits and fittings shall be as specified under Section 745 of the Standard Specifications.

Meter Pan for 120/240 Volt, single phase, 3 wire service meeting the requirements of the utility company

Ground Rod shall be sectional, copper-clad 3/4" DIA by 10 feet long.

Service wire between the disconnect and the meter pan and between meter pan and the utility company shall be sized for 100 amp service (minimum) and meet utility company requirements.

Service conduit - Provide 2" rigid galvanized steel conduit from meter pan to nearest utility facility as indicated on plan or directed by the Engineer. Conduit will include mounting to utility pole and weather head. Installation is to meet utility company requirements.

60 Amp Lighting Control Center

Use of the 60 Amp Lighting Control Center is limited installations with six (6) or less luminaires at the given location.

Meter Pan and Disconnect shall be mounted on a 0.125" thick (minimum) aluminum or stainless steel backplate. The backplate shall be adequately sized to mount the equipment such that the meter pan and disconnect housing do not extend beyond the plate. Mount equipment utilizing stainless steel hardware. Equipment shall be able to be removed without removing the backplate from the posts.

The plate shall be bolted to two (2)- 4"x4" pressure treated wood post. Use four (4)- 1/4" stainless steel bolts. Posts shall be place flush with each end of the plate and shall have two (2) bolts each. The post shall extend three feet below finished grade and shall extend to be flush with the top of the backplate. The bottom edge of the equipment shall be three (3) feet above finished grade.

When placed with in a clear zone of the roadway posts shall have a 1" hole drilled perpendicular to the direction of traffic. The hole shall be no higher than four inches above finished grade or as directed by the Engineer.

Conduit – Provide a two inch conduit between the meter pan and disconnect. The conduit shall be straight with no bends, elbows, or condulets.

Lighting Disconnect – Provide fused heavy duty enclosed safety switch disconnect. Disconnect shall be 100 Amp, 2 pole, rated for 120/240 volt service. Disconnect shall be service entrance rated. Provide 2 sets of 60 Amp Class H Fuses, one set installed and one set in box as spares. Disconnect enclosure shall be NEMA 3R rated. Provide Neutral and Ground bus bar assemblies as necessary to make for a complete installation.

Photocell control shall be integral to each installed luminaire.

100 Amp Lighting Control Center

Cabinet

The cabinets and doors shall be constructed form 5052-H32 sheet aluminum alloy with a thickness of 0.125". External welds shall be made by using Heliarc welding method, internal weld, may be made by the wire welding method. All welds shall be neatly formed and free of cracks, flow holes and otherwise irregularities.

The outside surface of the cabinet shall have a smooth uniform, natural aluminum finish. The cabinets shall have a sloped top to prevent accumulation of water on its top surface.

The enclosure door frame shall be double flanged out on all four sides. These flanges increase strength of opening and keep dust and liquids from dropping into enclosure when door is opened. The cabinet door shall be hinged on the right side when facing the cabinet and shall be a minimum 80% of the front surface area. The door shall be gasketed to satisfy requirements of NEMA 4X enclosure.

The door shall have a heavy gauge continuous hinge with ¹/₄" diameter stainless steel hinge pin. Hinge shall be secured with 1/4-20 stainless steel carriage bolts and stainless steel nylock nuts.

Cabinets shall be provided with a 5052-H32 aluminum alloy metal back panel of 0.125" minimum thickness. All mounting hardware shall be furnished. All internal hardware shall be either stainless steel or cadmium pressed steel Type II, Class I.

Cabinets finish shall be natural aluminum mill finish for Fed. Spec. QQA-250/8.

Main Disconnect - Provide a 100 AT/AF, 2 pole, molded-case circuit breaker. The circuit breaker shall be service entrance rated. It shall be rated for 120/240 volt single phase, three-wire. It shall have a minimum 10,000 RMS symmetrical ampere short circuit current rating. The circuit breaker shall be UL listed and comply with NEMA Standards and Federal Specification W-C-375B.

The main disconnect shall be separately enclosed external to the service cabinet. The main disconnect Enclosure shall be NEMA 3R rated.

Panelboards shall be rated for 120/240 volt single phase, three-wire operation. The panel board shall be UL listed and have a minimum of 100 amp rated main busses and main lugs only. It shall have a minimum of 12 spaces for branch circuit breakers. It shall have a minimum 10,000 RMS symmetrical ampere short circuit current rating. It shall conform to Federal Specification W-P-115C, Type 1, Class 1.

A solidly bonded equipment ground bar and neutral bar shall be provided.

The panel board shall be mounted within its own enclosure. It shall be of dead front construction and be rated NEMA Type 1. Finnish to be gray baked enamel.

Branch Circuit Breakers

Provide Circuit beakers of quantity and current rating as required by the plans for proper circuiting and provide two spare breakers of like current rating as the other lighting circuit breakers. Circuit breakers shall be UL listed and comply with NEMA Standards and Federal Specification W-C-375B. Circuit breakers shall be rated for 10 KAIC

Lighting Contactor, Photocell and override control

Provide a central lighting contactor. Lighting contactor shall be two or three pole as required for the given service type. Contacts shall be rated for 100 amps at the given service voltage. Coil shall be rated for 120 volts.

Provide a remote photoelectric light control (photocell) mounted at the top of the closest light standard in the lighting system. Photocell shall be a cadmium-sulphide type with fail-safe in the "on" position. It shall be enclosed in a weatherproof housing, not susceptible to distortion, discoloration, cracking or crazing. It shall include pole mounting hardware and be a plug-in, locking type for mounting in a receptacle meeting UL Specification 773. It shall be rated of 1800 VA for ballast type loads and used to energize a contactor. It shall be designed to operate at 105-130 volts and at -20F ambient temperature. It shall have a turn-off time delay to prevent false turn-off due to lightning, stray lighting or flashing lights.

Provide DPST toggle Switch for manual override of photocell control.

Construction Methods:

Service conduit shall be installed in accordance with DelDOT standard specification and utility company requirements.

Wood posts shall be placed within one (1) foot diameter by 3.5 feet deep concrete footing. Where the post will be within the concrete it shall be wrapped with 1/8 inch thick foam sheeting prior to placement of post or concrete. Concrete footing shall extend no greater than 1" above finished grade.

The concrete pad shall be a cast-in-place monolithic slab, with sides formed to a minimum 30" depth below the final ground surface. Concrete shall not be poured until the forming, position of conduits and grounding facilities are approved by the Engineer. Appropriate provisions shall be used to support conduit, grounding facilities and anchor bolts during concrete pouring and curing. All conduits shall be provided with temporary pipe caps during the placement of concrete. A minimum distance of 1" shall be maintained between conduits. Install 2" Conduit for to act a sleeve for the ground rod. The pad will include all conduits within the pad, grounding bushings on conduits coming out of top of pad, and anchor bolts as shown on the contract drawings.

Forms shall not be removed from the concrete pad until twenty-four (24) hours after the concrete has been poured and the pad is to be kept moist for a period of seven (7) days after pouring. The concrete surface shall be level and have a broom finish.

All excavation material shall be stockpiled on the site until backfilling has been completed. Backfill may be placed after the first 24 hours and is to be accomplished in 6" layers, with each lift mechanically tamped. All excess material is to be removed and used elsewhere on the project as approved by the Engineer.

Cabinets shall be installed on the concrete pad using the method of attachment as noted on the Plan details.

Electrical equipment shall be installed as indicated on the plans.

Method of Measurement:

The quantity of load centers will be measured as the actual number of load centers, each consisting of the cabinets, all equipment, conduit and wiring, complete in place, operational and accepted.

Basis of Payment:

The quantity of load centers will be paid for at the Contract unit price per each. Price and payment will constitute full compensation for furnishing all materials, excavation and backfilling for the pad or footing, excavation and backfilling for service conduit and for all labor, equipment, tools and incidentals necessary to complete the item.

08/02/05

748512 - RETROREFLECTIVE PREFORMED PATTERNED MARKINGS, 6" 748513 - RETROREFLECTIVE PREFORMED PATTERNED MARKINGS, 12" 748514 - RETROREFLECTIVE PREFORMED PATTERNED MARKINGS, 8" 748519 - RETROREFLECTIVE PREFORMED PATTERNED MARKING, 4" 748529 - RETROREFLECTIVE PREFORMED PATTERNED MARKING, SYMBOL/LEGEND 748547 - RETROREFLECTIVE PREFORMED PATTERNED CONTRAST MARKINGS, 9" 748556 - RETROREFLECTIVE PREFORMED PATTERNED CONTRAST MARKINGS, 16"

Description:

This work shall consist of furnishing and installing retroreflective preformed patterned pavement marking in accordance with this provision and in conformance to the existing pavement markings or as established by the Engineer. The Contractor is required to have all subcontractors involved in the placement of these markings attend the pre-placement meeting along with the tape manufacturer representative and Department representatives to coordinate this operation. The subcontractor for pavement markings shall be approved by the Department prior to the preconstruction meeting.

Materials:

General: The preformed patterned markings shall consist of white or yellow films with clear microcrystalline ceramic beads incorporated to provide immediate and continuing retroreflection. The markings shall be suitable for application on new or existing P.C. Concrete or bituminous pavements with a pre-coated pressure sensitive adhesive

The preformed marking material must be used prior to one year from date of manufacture. When not placed by inlaid method a surface preparation adhesive shall be used. The markings shall be capable of providing retroreflection during both wet and dry conditions.

The markings shall be highly durable retroreflective pliant polymer materials designed for longitudinal and word/symbol markings subjected to high traffic volumes and severe wear conditions such as shear action from crossover or encroachment on typical longitudinal configurations such as edge lines and lane lines. This film shall be manufactured without the use of lead chromate pigments or other similar, lead-containing chemicals.

Composition: The pavement marking shall consist of a mixture of high quality polymeric materials and pigments with glass beads distributed throughout the base cross-sectional area, with a reflective layer of microcrystalline ceramic beads bonded to a durable polyurethane topcoat surface. The patterned surface shall have approximately 50% plus or minus 15% of the surface area raised and presenting a near vertical face, angled from 0 degrees to 60 degrees, to traffic from any direction. The channels between the raised areas shall be substantially free of exposed beads or particles. The marking shall have a precoated pressure sensitive adhesive. The edges of the markings shall be clean cut and true.

Retroreflectance: The white and yellow markings shall have the initial expected retroreflectance values as shown in Table 1 under dry, wet, and rainy conditions. The photometric quantity to be measured shall be coefficient of retroreflected luminance (R_L) and shall be expressed as millicandelas per square foot per foot-candle [(mcd • ft²) • fc⁻¹]. The metric equivalent shall be expressed as millicandelas per square meter per lux [(mcd • m⁻²) • lx⁻¹].

Retroreflectance values shall be measured under dry conditions in accordance with the testing procedures of ASTM D4061. Retroreflectance values shall be measured under wet conditions in accordance with ASTM E2176 or ASTM E2177. Wet retroreflectance values measured under a "condition of continuous wetting" (simulated rain) shall be in accordance with ASTM E2176. Wet retroreflectance values measured under a "condition of wetness" shall be in accordance with ASTM E2177.

Table 1				
Expected Initial R_L under dry, wet, and rainy conditions				
White Dry Wet & Rainy				
Entrance Angle	88.76°	88.76°		

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Table 1				
Expected Initial R_L under dry, wet, and rainy conditions				
White	Dry	Wet & Rainy		
Observation Angle	1.05°	1.05°		
Retroreflected Luminance	500	250		
$\mathbf{R}_{\mathrm{L}}\left[\left(\mathrm{mcd} \bullet \mathrm{m}^{-2}\right) \bullet \mathrm{lx}^{-1}\right]$				
Yellow	Dry	Wet & Rainy		
Entrance Angle	88.76°	88.76°		
Observation Angle	1.05°	1.05°		
Retroreflected Luminance	300	250		
$\mathbf{R}_{\mathrm{L}}\left[\left(\mathrm{mcd} \bullet \mathrm{m}^{-2}\right) \bullet \mathrm{lx}^{-1}\right]$				

Beads, Index of Refraction: All "dry-performing" microcrystalline ceramic beads bonded to the polyurethane-coated, patterned surface of the material shall have a minimum index of refraction of 1.70 when tested using the liquid oil immersion method. All "wet-performing" microcrystalline ceramic beads bonded to the polyurethane-coated, patterned surface of the material shall have a minimum index of refraction of 2.30 when tested using the liquid oil immersion method. The glass beads mixed into the pliant polymer shall have a minimum index of refraction of 1.5 when tested by the liquid oil immersion method.

Beads, Acid Resistance: The beads shall show resistance to corrosion of their surface after exposure to a 1% solution (by weight) of sulfuric acid. The 1% acid solution shall be made by adding 5.7 cc of concentrated acid into 1000 cc of distilled water.

Color: The markings shall consist of white and/or yellow films with pigments selected and blended to conform to standard highway colors.

Skid Resistance: The patterned surface of the markings shall provide an initial average skid resistance value of 45 BPN when tested according to ASTM E 303.

Patchability: The pavement marking material shall be capable of use for patching worn areas of the same type in accordance with manufacturer's instructions.

Thickness: The patterned material without adhesive shall have a minimum caliper of 0.065 inches (1.651mm) at the thickest portion of the patterned cross section and a minimum caliper of 0.020 inches (.508mm) at the thinnest portion of the cross section.

Tolerance: The Contractor will be responsible for applying these markings in a straight manner not exceeding 1/2'' (12 mm) per 40' (12 m). Any markings exceeding the 1/2'' (12 mm) tolerance will require the Contractor to make corrective action approved by the Engineer and the tape manufacturer representative at no extra cost to the Department.

Construction Methods:

The Contractor shall be certified, by the manufacturer, in the installation of the pavement marking material prior to the start of the markings. The Contractor shall install the pavement marking material in accordance with the manufacturer's published recommendations.

The manufacturer shall provide technical assistance as required to ensure successful installation of the markings. This shall include a representative on site for the start of the markings, training, product information, problem solving, etc.

Installation of the pavement markings shall be performed in a neat and workmanlike manner. The Contractor shall premark the pavement to ensure correct location of markings and such layout work shall be

incidental to the price bid for the pavement marking items. The method for premarking should be as recommended by the manufacturer. A thin layer of paint as a premarking is not recommended. Particular care shall be taken to ensure that the leading edges of the markings are secured to the pavement.

General application rules:

- The Air and surface temperature shall be a minimum of 40° F.
- The pavement must be clean and dry. 24 hours of dry weather where no rain is expected.
 When not placed by inlaid method a surface preparation adhesive shall be used.
- Do not overlap tape use butt splice.
- Do not apply tape on longitudinal seams or joints or cracks.
- Do not apply tape on deteriorating pavement surfaces.
- Existing markings must be 80% removed.

After application, the markings shall be immediately ready for use by traffic.

Inlay into Fresh Bituminous Concrete:

When markings are specified in the contract for newly paved asphalt concrete surfaces, they shall be applied before public traffic is allowed on the freshly paved surface - the pavement markings shall be inlaid in the fresh surface during final rolling of the mat, in accordance with the manufacturer's recommendations unless otherwise directed by Engineer.

The Contractor shall show how the pavement mats will be placed to avoid applying the tape on longitudinal seams or joints or cracks and maintain correct marking location.

The Contractor shall employ a sufficient number of workers to premark the pavement and install the markings such that all markings are inlaid into the hot pavement prior to the finish rolling. No paving shall be permitted unless the striping crew and materials are on the project site.

- * General procedure for inlay application on fresh asphalt surfaces:
- * Tape is applied after the compaction roller and before the finish roller using minimum water, slow speed and no vibration.
- * Tape shall be applied using equipment recommended by manufacturer
- * Tamping shall be done by the finish roller and in the same direction the tape was applied. A separate roller of a size approved by the tape manufacturer may be required to meet the manufacturer's requirements.
- * Roller shall use minimum speed to prevent wrinkling the tape.
- * Asphalt temperatures shall be between $180^{\circ}F$ (66°C) and $120^{\circ}F$ (49°C) when tape is applied.

<u>NOTE</u>: Even though the tape will stand these high temperatures the contractor is to use caution to assure the asphalt is firm enough to walk on above 140° F (60° C).

Placement on new P.C. Concrete Pavement:

When markings are specified in the contract for new P.C. concrete pavement surfaces they shall be applied after the concrete has adequately cured as determined by the Engineer and prior to opening to traffic.

- 1. When a membrane curing compound has been applied to the concrete surface, it shall be removed by sandblasting prior to applying the markings. Cost for such sandblasting shall be incidental to the price bid for the pavement marking item. The road shall be cleaned by sweeping and with high pressure air.
- 2. The manufacturer shall specify a primer/solvent for the pavement surface.
- 3. The tape shall be applied with an approved applicator.
- 4. The tape shall be tamped with a roller tamper cart with a minimum 200 lb (90 kg) load or by slowly (2-3 mph [3-5 km/hr]) driving over the tape with a vehicle tire. Do not twist or turn on the tape. A minimum of three passes back and forth over the tape will be required. All edges of the tape shall be thoroughly tamped.

Placement on Existing Pavement:

When markings are specified in the contract for existing pavement, the pavement surface shall be free of any existing markings.

1. The road shall be cleaned by sweeping and with high pressure air.

Steps 2 through 4 are the same as for new P.C. C. pavement.

Method of Measurement:

This work will be measured for payment by the number of linear feet (meters) of line or square foot (meter) of symbol/legend of Retroreflective Preformed Patterned Markings installed on the pavement and accepted in accordance with the plans.

Basis of Payment:

This work will be paid for at the contract unit price bid per linear foot (meter) of line or square meter of symbol/legend as measured for item "Retroreflective Preformed Patterned Markings" of the type specified. This price shall include cleaning and preparing the pavement surface, furnishing and placing all materials, for all labor, tools, equipment, maintenance bond and incidentals necessary to complete the work.

WARRANTY

The Contractor shall warrant to the Department that the installed retroreflective preformed patterned pavement markings are free of defects, as hereafter defined, for one calendar year beginning at the initial acceptance of the marking installation by the Department. The initial acceptance of the marking installation will occur upon the satisfactory correction of all deficiencies noted in the marking installation during the Final Inspection of the project. The markings shall show no fading, lifting, shrinking, tearing, rollback, distortion or chipping due to vehicular traffic or normal maintenance activities including snow plowing. Although some wear is expected, the markings shall remain intact and serviceable (as defined below) for no less than 95% of the total item quantities in the first year of installation.

The Contractor shall repair all defective areas identified by the Department after initial installation or during the Warranty Period. All repairs shall begin immediately following the notice to the Contractor unless weather limitations prevent the corrective work. Should the contractor not commence work within seventy-two hours, weather permitting, and pending severity, the Department reserves the right to remedy the condition and charge the contractor for the work. Any corrective work shall be as recommended by the manufacturer of the marking material and approved by the Department. The Department shall be given notification before the Contractor begins corrective work to allow for inspection of the operation. All costs associated with the repair work shall be the responsible of the contractor. These costs shall include, but are not limited to, removal, material, maintenance of traffic, etc.
Maintenance Bond:

Upon completion of the work, the Contractor shall submit to the Department a Maintenance Bond to insure the State of Delaware during the above Warranty periods. The Maintenance Bond shall meet the following requirements:

- a) A sum equal to 100% of the value of all Retroreflective Preformed Patterned Markings Items paid to the Contractor;
- b) All signatures are original signatures, in ink, and not mechanical reproductions or facsimiles of any kind;
- c) The Contractor is the named principle;
- d) The term of the bond is for one full year;
- e) The term of the Maintenance Bond will be for a period of one year beyond completion of Retroreflective Preformed Patterned Markings; and
- f) Written by a Surety or insurance company that is in good standing and currently licensed to write surety bonds in the State of Delaware by the Delaware Department of Insurance.

MANUFACTURER'S RESPONSIBILITY:

The following information is for use by DelDOT only. The Contractor will not be held responsible for the time frames listed in the chart below.

After satisfactory completion of the one-year warranty period, the contractor will be relieved of his responsibility and the Department shall work directly with the Manufacturer to guarantee the remainder of the warranty as specified below.

In addition, the pavement markings shall warrant the material to retain a minimum reflective value of 150 millicandelas per square foot (meter) per lux for the first year after initial acceptance.

- 1. All reflectance measurements shall be made on a clean, dry surface at a minimum temperature of $40^{\circ}F(4^{\circ}C)$.
- All reflectance measurements shall be made using a "LTL 2000" retroreflectometer.
 One year from initial installation acceptance all payement marking material shall m
- 3. One year from initial installation acceptance all pavement marking material shall meet the minimum retained coefficient of dry retroreflection value of 125 millicandelas per foot squared per foot-candle (in accordance with ASTM E1710), and meet the minimum retained coefficient of wet retroreflection value of 75 millicandelas per foot squared per foot-candle (in accordance with ASTM E1710) for the following Warranty Periods.

Warranty Periods			
Application	Dry Retroreflectivity Warranty Period	Wet Retroreflectivity Warranty Period	
Longitudinal Markings	4 years	2 years	
Symbols and Legends	2 years	1 year	

03/04/2011

749687 – INSTALLATION OR REMOVAL OF TRAFFIC SIGN ON SINGLE SIGN POST

Description:

This work consists of installing or removing traffic sign(s) on a single post at the locations indicated on the Plans or as directed by the Engineer. This specification also includes installation of posts in boring holes constructed under other items.

Signs totaling more than 9 square feet shall be installed on multiple sign posts under Item 749690 – Installation or Removal of Traffic Sign on Multiple Sign Posts.

Materials:

The Department will provide all sign materials to be used on this project. The Contractor shall contact the DelDOT Sign Shop Supervisor with project plans and quantity sheets at 302-760-2581. Sign fabrication orders require a minimum of four (4) weeks for completion. Orders placed with less than 4 weeks lead-time will result in a delay. Any delay caused by inadequate lead-time due to a late order will be the sole responsibility of the Contractor. The Contractor shall pick-up the sign materials from the DelDOT Sign Shop and deliver them to the job site without any damage to the sign materials.

Construction Methods:

The Contractor shall pick-up necessary signs, sign posts, hardware, and extensions from the Department and install the signs in the locations indicated on the Plans in accordance with the DelDOT MUTCD or as directed by the Engineer. The Contractor shall be responsible for obtaining all necessary utility clearances before the signs may be installed. For sign removals, the sign posts shall have all nuts, bolts, and other connectors removed. The disturbed ground shall be graded and backfilled accordingly. All signing materials removed from the project shall be returned to the DelDOT Sign Shop without any damage to the sign materials.

Method of Measurement:

The number of single sign installations or removals will be measured as the actual number of sign posts installed or removed and accepted.

Basis of Payment:

The quantity of single sign post installations or removals will be paid for at the Contract unit price per each. Price and payment will constitute full compensation for installing or removing signs and sign materials, pick-up and delivery of sign materials, grading disturbed areas, and for all labor, equipment, tools, and incidentals required to complete the work. Signs that are not installed in accordance with the DelDOT MUTCD or signs installed in the incorrect location shall be moved at no additional cost to the Department.

6/22/09

760507 - PROFILE MILLING, HOT-MIX 760508 - PROFILE MILLING, CONCRETE

Description:

This work consists of furnishing a pavement-milling machine or cold planer and planing the existing bituminous concrete pavement or P.C.C. Pavement at the locations and to the nominal depths shown on the Plans and/or as directed by the Engineer to obtain a smooth profile on the existing roadway surface. Unless otherwise noted on the Plans or specifications the Contractor shall reuse, salvage and/or dispose of the milled material.

Equipment:

The milling equipment shall be a commercially designed and manufactured milling machine capable of performing the work in a manner satisfactory to the Engineer.

The machine shall be power-operated and self-propelled, shall have sufficient power, traction and stability to remove a thickness of material to a specified depth. In addition, the machine must accurately and automatically establish profile grades by referencing the existing pavement surface. This shall be accomplished by means of 1.) a ski of 30' (9 m) minimum length with an accuracy of $\pm 0.125''$ in 30' (3 mm in 9 m) or 2.) a minimum of three (3) ultra sonic, non-ground contacting sensors with an accuracy of $\pm 0.100''$ in 25' (2.5 mm in 7.5 m). If noted on the Plans, a profile grade shall be established independent of the existing pavement surface. In such case the machine shall be capable of following the independent grade line (e.g. string line). The machine shall have an automatic system for controlling grade elevation and cross slope. The machine shall also be equipped with a means to effectively control dust generated by the cutting operation.

Construction Methods:

The surface resulting from the planing operation shall be in accordance with notes and details on the Plans and shall be characterized by uniform, discontinuous longitudinal striations and shall not be gouged or torn. Imperfections exceeding 5/16" (8 mm) at any point along the surface as a result of missing teeth or faulty operation shall be removed by approved methods.

Before opening the milled surface to traffic, all loose material shall be removed from the surface with a power vacuum sweeper.

Whenever the milling operation causes water to pond or lay within the wheelpaths of the roadway the Contractor shall alleviate this problem by cutting bleeders into the shoulder or median to provide positive drainage. Cost for such work will be incidental to this item.

If the road is to remain open to traffic, longitudinal vertical drop-offs in excess of 2" (50 mm) at lane lines or at the centerline shall not be left overnight.

Transverse faces at the beginning and end of the milling operation existing at the end of a work period shall be tapered 20:1 or flatter in a manner approved by the Engineer to avoid a hazard for traffic.

Surface material that cannot be removed by cold planing equipment because of physical or geometrical restraints shall be removed by other methods acceptable to the Engineer.

If independent grade reference is required, it shall be designated in the Plans and/or Contract documents and elevations shall be provided by the Plans or at the direction of the Engineer.

If a severe bump exist in the pavement surface extra effort shall be taken at these locations to improve the profile. Manual changes to the cutter head may be needed at these locations to achieve this. It is the intent to remove bumps and irregularities in the pavement and produce a smooth milled surface for hot-mix resurfacing.

If the existing bituminous surface is over concrete the intent is to remove all of the existing bituminous material to the top of the concrete surface unless otherwise directed by the Plans or the Engineer.

If milling to remove open graded hot mix, the milling operation must remove all of the open graded hot mix from the roadway surface.

Method of Measurement:

The quantity of pavement milling will be measured as the number of square yards per inch (square meters per 25 mm) of depth as shown on the Plans or established by the Engineer. The nominal depth shown on the Plans and initially set on the milling machine, even though it will vary automatically during profiling, will be the depth measured and paid.

Basis of Payment:

The quantity of pavement milling will be paid for at the Contract unit price per square yard per inch (square meter per 25 mm) of depth. Price and payment will constitute full compensation for furnishing an accepted pavement-milling machine and operator, for removal and disposal of the milled material or delivery to a designated site, for transporting equipment, for all labor, tools equipment and incidentals necessary to complete the item.

5/02/02

763500 - MAINTENANCE OF TRAFFIC

Description:

This item shall consist of all work performed by the Contractor to maintain vehicular, bicycle and pedestrian traffic through the project's work zones, including, but not limited to, the passage through the area of persons with disabilities in accordance with the Americans with Disabilities Act of 1990 (ADA) Title II, paragraph 35.130. All work associated with this item shall be completed as shown on the Plans or as directed by the Engineer.

All work shall be performed in a manner that will reasonably provide the least practicable obstruction to all road users, including vehicular traffic, bicycle traffic and pedestrian traffic. All temporary traffic control devices shall comply with the contract documents and with the latest edition of the manual titled "Delaware Department of Transportation Manual on Uniform Traffic Control Devices (MUTCD)," hereafter referred to as the "Delaware MUTCD", including all revisions as of the date of the advertisement of this Contract.

This item shall include installing, maintaining and/or relocating the temporary traffic control devices depicted in the approved Temporary Traffic Control (TTC) Plan, standard Delaware MUTCD TTC Cases and as required by project phasing.

The safety measures outlined within this Contract and the Delaware MUTCD are not necessarily sufficient in every instance to guarantee the protection of the traveling public or the persons working on the project. Therefore, the provisions of this Contract do not relieve the Contractor of the sole responsibility for the safety of all persons working within or traveling through the work zone throughout the duration of the project. The Contractor shall implement any additional safety measures that are not expressly required by the Contract and are necessary to ensure the safety of all persons. The Contractor shall submit to the Engineer justification for deviations from the TTC plan or additions to the TTC plan included in the contract documents. Final approval of the deviations or additions shall rest with the Engineer.

The Department reserves the right to stop the Contractor's operations, if in the opinion of the Engineer:

- 1. The Contractor's operations are not in compliance with the Delaware MUTCD, the specifications or the Plans.
- 2. The Contractor's operations are unsafe.

Construction Methods:

If the Contractor desires to deviate from the Temporary Traffic Control Plan (TTCP) provided in the Contract Documents or desires changes to the phasing or scope of the TTCP, the Contractor shall submit a new TTCP to the Engineer for approval prior to the start of work at each and every location. The TTCP shall be prepared, signed and sealed by a Professional Engineer registered in the State of Delaware and shall be prepared in accordance with all applicable DelDOT standards. The TTCP shall be submitted 14 calendar days in advance of starting work. Longitudinal dimensions for maintenance of traffic configurations may be adjusted slightly to fit field conditions as directed by the Engineer.

When specified by a note in the project plans, the Contractor shall be required to have an American Traffic Safety Services Association (ATSSA) certified Traffic Control Supervisor on the project. The ATSSA certified Traffic Control Supervisor's sole responsibility shall be the maintenance of traffic throughout the project. This responsibility shall include, but is not limited to, the installation, operations, maintenance and service of temporary traffic control devices. Also required is the daily maintenance of a log to record maintenance of traffic activities, i.e. number and location of temporary traffic control devices; and times of installation, changes, and repairs to temporary traffic control devices. He/she shall also serve as the liaison with the Department concerning the Contractor's maintenance of traffic. The name and contact information for the ATSSA certified Traffic Control Supervisor shall be provided to the Engineer at the Preconstruction Meeting. A copy of the certifications for the ATSSA certified Traffic Control Supervisor shall be submitted to the Department with the Contractor's bid package. The cost of the ATSSA certified Traffic Control Supervisor shall be incidental to this item.

The Department will not make payment to the Contractor for any and all temporary traffic control devices where the Contractor sets up temporary traffic control to perform work, but fails to perform any work. This does not include long-term temporary traffic control set-ups that are installed as part of the maintenance of traffic plans outlined in the contract documents.

Temporary traffic control devices shall be maintained in good condition in accordance with the brochure entitled "Quality Guidelines for Temporary Traffic Control Devices", published by the American Traffic Safety Services Association (ATSSA). Any temporary traffic control devices that do not meet the quality guidelines shall be removed and replaced with acceptable devices. Failure to comply will result in work stoppage with time charges continuing to be assessed.

Any existing signs that conflict with any temporary or permanent construction signs shall be covered as needed or as directed by the Engineer. The Contractor shall stake out locations of permanent warning signs in the field and receive approval from the Engineer for the location and method of mounting prior to ordering the signs. The Contractor, with the Engineer, shall inventory all existing signs within the Contract limits. Signs that must remain in place during the project shall be maintained by the Contractor. Any other existing signs shall be removed and properly stored by the Contractor to prevent loss or damage. Immediately prior to the final inspection, the Contractor and the Engineer shall again inventory the traffic signs and account for any lost or damaged signs. The Contractor shall replace or reimburse the Department for any lost or damaged signs.

Access to all businesses and residences within the Project limits shall be maintained throughout the duration of this Contract. Any temporary closure of a driveway or entrance for tie-in purposes shall be coordinated with the Engineer and the property owner in advance of the closure.

Access to all transit stops located within the project limits shall be maintained unless otherwise directed by the Plans or the Engineer. Maintaining access to the transit stop shall include maintaining an area for the transit vehicle to stop to pick-up and drop-off passengers and also an accessible path for pedestrians to safely access the transit stop.

The Contractor shall provide all property owners and residents who live adjacent to the work zone with written notice, 48 hours in advance of the start of construction work. This notification shall include the scope of work, working hours, anticipated start and completion dates, a summary of construction activities which may interfere with access to the property including a schedule and access coordination plan, Contractor's name and address, and a DelDOT contact phone number. Failure to give proper notice will result in a suspension of the work requiring notice, until proper notice is provided. The Contractor shall provide written verification to the Engineer that the property owners and residents were notified.

All roadway closures or lane closures beyond those specified and approved in the Contract Documents, shall be approved by the Chief Traffic Engineer or Designee a minimum of 48 hours in advance of the proposed restriction.

The Contractor shall notify the Engineer no less than fourteen (14) calendar days prior to the start of any detours and road closures and the Engineer will then notify the following entities:

- Local 911 Center
- Local schools
- Local post offices
- DelDOT's Transportation Management Center (TMC)
- Town Managers
- Local Police
- Local Fire Department and Emergency Medical Services
- DelDOT's Public Information Center
- Delaware Transit Corporation (DTC)

Immediately prior to the implementation of any lane or roadway closures, the Engineer shall notify the DelDOT TMC at (302) 659-4600. Notifications shall also be given to the TMC when the closure is lifted. The Engineer shall notify the TMC and the district Safety Officer if lane closures cannot be removed prior to the end of the allowable work hours.

The Contractor shall notify the local 911 center if access to a fire hydrant is temporarily restricted. The Contractor shall provide written confirmation to the Engineer that the local 911 center was notified.

The Contractor shall conduct construction operations in a manner that will minimize delays to traffic, and shall meet the following requirements:

- 1. If work is being conducted within 200 feet in advance or up to 200 feet beyond an intersection that is controlled by a traffic signal, the Flagger shall direct the flow of traffic in concert with the traffic signal to avoid queuing unless active work prohibits such action. The Flagger shall direct traffic to prevent traffic from queuing through an intersection (i.e., blocking an intersection).
- 2. If work is being conducted within a signalized intersection or series of signalized intersections, the Engineer shall notify the DelDOT TMC no less than 24 hours in advance of the operation. If work is being conducted within a signalized intersection, a Traffic Officer may direct traffic against the operation of the traffic signal only until the operation occurring within the intersection is completed. When the operation within the intersection is complete, the Engineer shall notify the DelDOT TMC that the intersection is no longer impeded by construction activities.
- 3. Work in the vicinity of traffic signals shall be scheduled to minimize the time during which the signal is operated without detectors. Prior approval of the Engineer shall be required for such work to be scheduled. The Contractor shall submit a schedule to the Engineer for approval seven (7) days in advance of the proposed start date of this work. The DelDOT Transportation Management Center (TMC) requires 48 hours advance notice of the cutting of a loop detector, and immediate notification once the loop detector has been reinstalled. The Contractor shall coordinate with the Engineer sufficiently in advance of loop detector work to ensure that these requirements are met.
- 4. When a lane adjacent to an open lane is closed to traffic, the temporary traffic control devices shall be set 2' (0.61 m) into the closed lane from the edge of the open lane, unless an uncured patch exists or actual work is being performed closer to the open lane with minimum restriction to traffic.
- 5. Except for "buffer lanes" on high volume and/or high speed roadways, lanes shall not be closed unless construction activity requiring lane closure is taking place or will take place within one hour. Lanes shall be reopened immediately upon completion of the work. For moving operations the lane closure shall be shortened as work progresses and as traffic conditions warrant to keep the length of the closure to a minimum. The Contractor shall conduct construction operations in a manner so as to minimize disruption to traffic during peak hours and periods of heavy flow. The Department reserves the right to stop the Contractor's operations if, in the opinion of the Engineer, such operations are impeding traffic unnecessarily.

It is required that all temporary traffic control work and related items shall either be performed entirely by the Contractor's own organization, or totally subcontracted. Maintenance of equipment shall not be subject to this requirement.

Any deficiencies related to temporary traffic control that are reported to the Contractor in writing shall be corrected within 24 hours or as directed by the Engineer. Corrective actions on severe deficiencies shall be taken immediately unless otherwise directed by the Engineer. Failure to comply will result in non-payment for those devices that are found to be deficient for the duration of the deficiency. Serious deficiencies that are not corrected immediately could result in possible suspension of work until items identified are brought back into compliance and/or the holding of the pay estimate until the serious deficiencies are corrected.

At the end of each workday, the Contractor shall correct all pavement edge drop-offs in accordance with Table 6G-1 in the Delaware MUTCD. This corrective work shall be accomplished with Temporary Road Material (TRM) unless an alternate method is specified in the Plans. All ruts and potholes shall be filled with TRM as soon as possible, but no later than by the end of each workday. Placement of TRM shall be completed in accordance with the applicable sections of the Delaware Standard Specifications and shall be

incidental to the appropriate item in the Contract. If temporary elimination of a drop-off hazard cannot be accomplished, then the area shall be properly marked and protected with additional temporary barriers, barricades, warning signs, flashing lights, etc. as required by Section 6G.21 of the Delaware MUTCD.

If an open trench accessible by vehicular traffic cannot be backfilled prior to the end of the working day, steel plates may be used to protect the trench area. Shop drawings for the steel plates shall be submitted to the Engineer for approval prior to starting construction. The Engineer shall forward the shop drawings to the Bridge Design Section for review and approval. The shop drawing shall show the intended method to brace, sheet, support or shore the excavation and to prevent a trench failure while the walls of the trench are under the load of traffic. The plan should include details of the plating design, the method of fastening plates, plate thickness, span, bearing and the method of preventing the movement of the plates. This design shall be prepared and signed by a Professional Engineer registered in the State of Delaware. Whenever steel plates are placed on a travel lane or shoulder, the associated temporary traffic control related to the use of steel plates shall follow the standards presented in Table 6G-1 of the Delaware MUTCD. The Contractor is required to provide a ramp (wedge) around the steel plate using bituminous temporary roadway material (TRM) placed at a slope of 20 to 1 or flatter. The cost for the wedge material shall be incidental to the item being constructed. If steel plates are used, the cost of furnishing and installing steel plates, bracing, sheeting, supporting or shoring the excavation and the preparation of shop drawings shall be incidental to the item being constructed. Steel plates are not permitted between November 1 and April 1, without the prior approval of the Engineer.

If pavement marking information is not provided in the Plans, the Contractor shall submit detailed drawings (including but not limited to, lane and shoulder widths, turn lane lengths, locations of stop bars, turn arrows, crosswalks and railroad crossings) that depict the existing pavement markings for each project location prior to beginning construction. These drawings will be reviewed by the Department's Traffic Section to determine if any changes to the final pavement markings are required.

At the end of each day's operation and before traffic is returned to unrestricted roadway use, temporary striping shall be applied to locations that require permanent striping. Temporary pavement striping shall match permanent pavement striping as shown on the Plans or as directed by the Engineer. Prior to the start of any activity which will affect the pavement surface and require the placement of temporary striping, the Contractor shall show the Engineer proof that he has scheduled placement of the necessary temporary striping to ensure that the temporary striping can be completed prior to fully opening the roadway to traffic. The Contractor is responsible for maintaining the temporary markings in good condition such that the pavement is properly delineated at all times. The Contractor shall refresh the temporary pavement markings as required or as directed by the Engineer.

The Contractor shall apply temporary pavement markings in accordance with the requirements of Section 748 of the Delaware Standard Specifications and Part 3 of the Delaware MUTCD. Payment for temporary pavement striping shall be made at the unit price bid for the applicable temporary striping or symbol items. Payment for final striping will be included in the applicable striping item. Temporary pavement markings shall match the Plan dimensions and layout or the approved drawings of the "permanent markings" and shall be installed in accordance with Part 3 of the Delaware MUTCD. All conflicting striping is to be removed as directed by the Engineer according to the specifications for Item 748530 – Removal of Pavement Striping. Painting over the conflicting striping will not be accepted unless specifically allowed by the Plans.

Travel lane and ramp closings on multilane highways and Interstates shall not be permitted during the following holiday periods:

- December 24 through December 27 (Christmas Day)
- December 31 through January 3 (New Years Day)
- Friday prior to Easter through Easter Sunday
- Thursday prior to Memorial Day through the Tuesday following Memorial Day

- Dover International Speedway Race Weekends (Thursday prior to the race event through the day after the race event)

- July 3 through July 5 (Independence Day)
- Thursday prior to Labor Day through the Tuesday following Labor Day
- Wednesday prior to Thanksgiving Day through the Monday following Thanksgiving Day

Additional time restrictions may apply as noted in the project plans or as directed by the Engineer. Any requests to waive any restrictions must be made in writing to the Engineer for review and approval. A copy of the request shall be provided to the District Safety Officer for review.

Certification:

Temporary traffic control devices used on all highways open to the public in this State shall conform to the Delaware MUTCD. All devices shall be crashworthy in accordance with the National Cooperative Highway Research Program (NCHRP) Report 350, the memorandum issued August 28, 1998 by The USDOT Federal Highway Administration, and/or in accordance with the latest edition of the Manual for Assessing Safety Hardware (MASH), published by the American Association of State Highway and Transportation Officials (AASHTO).

The Contractor shall submit certification for temporary traffic control devices used specifically on this project at or prior to the pre-construction meeting.

Certification of compliance with NCHRP report 350 and/or MASH is required for the following categories of temporary traffic control devices:

<u>Category I</u> contains small and lightweight channelizing and delineating devices, which includes cones, tubular markers, flexible delineator posts and drums, all without any accessories or attachments.

<u>Category II</u> includes temporary traffic control devices that are not expected to produce significant vehicular velocity changes to impacting vehicles. These devices, which shall weigh 45 kg (100 lbs.) or less, include Type III barricades, portable sign supports with signs, and intrusion alarms. Also included are drums, cones, and vertical panels with accessories or attachments.

<u>Category III</u> includes temporary traffic control devices that are expected to cause significant vehicular velocity changes to impacting vehicles. These devices, which weigh more than 45 kg (100 lbs.), include temporary barrier, temporary impact attenuators, and truck-mounted attenuators.

<u>Category IV</u> includes portable or trailer-mounted devices such as arrow panels, variable message signs, temporary traffic signals and temporary area lighting. Note that certification compliance to NCHRP Report 350 or MASH criteria is not required for Category IV devices.

For Category I devices, the manufacturer or Contractor may self-certify that the devices meet the NCHRP-350 and/or MASH criteria. The Contractor shall supply the Federal Highway Administration's NCHRP-350 and/or MASH acceptance letter for each type of device that falls under Category II and III devices.

Basis of Payment:

Payment will be made at the lump sum bid price for "Maintenance of Traffic", for which price and payment constitutes full compensation for all maintenance of traffic activities accepted by the Engineer and for maintaining and/or relocating all temporary traffic control materials required, including submission of temporary traffic control plans, submitting certifications, ATSSA supervision (if required per the project plans), traffic cones, correction of edge drop-offs and for all labor, equipment, tools, and incidentals necessary to complete the item. Payment to furnish and maintain temporary traffic control devices (including, but not limited to plastic drums, temporary and permanent warning signs, portable P.C.C. safety barrier, truck mounted attenuators, variable message signs, arrow panels, temporary pavement markings and portable light assemblies) will be made at the contract unit price for each item. The cost to move temporary traffic control devices in accordance with the temporary traffic control plan or as necessary to address safety issue is included in this item.

NOTE:

If the Contractor does not complete the contract work within the contract <u>completion time</u> (including approved time extensions), the Contractor shall be responsible for providing the necessary temporary traffic control devices that are required to complete any remaining work. The cost of such temporary traffic control shall be borne by the Contractor. No additional payment will be made to the Contractor to maintain traffic in accordance with the Delaware MUTCD, contract plans and specifications. Temporary traffic control items

shall include, but not be limited to, warning lights, warning signs, barricades, plastic drums, P.C.C. safety barrier, flaggers, traffic officers, arrow panels, message boards, portable light assemblies and portable impact attenuators.

10/12/2010

763501 - CONSTRUCTION ENGINEERING

Description:

This work consists of construction lay out including; stakes, lines and grades as specified below. Subsection <u>105.10 Construction Stakes, Lines and Grades</u> of the Standard Specifications is voided.

Based on contract plans and information provided by the Engineer, the Contractor shall stake out right-of-way and easements lines, limits of construction and wetlands, slopes, profile grades, drainage system, centerline or offset lines, benchmarks, structure working points and any additional points to complete the project.

The Engineer will only establish the following:

- (a) Original and final cross-sections for borrow pits.
- (b) Final cross-sections for all excavation items.
- (c) Line and grade for extra work added on to the project plans.

Equipment:

The Contractor shall use adequate equipment/instruments in a good working order. He/she shall provide written certification that the equipment/instrument has been calibrated and is within manufacturer's tolerance. The certification shall be dated a maximum of 9 months before the start of construction. The Contractor shall renew the certification a minimum of every 9 months. The equipment/instrument shall have a minimum measuring accuracy of [3mm+2ppmxD] and an angle accuracy of up to 2.0 arc seconds or 0.6 milligons. If the Contractor chooses to use GPS technology in construction stakeout, the Contractor shall provide the Engineer with a GPS rover for the duration of the contractor. The GPS rover shall be in good working condition and of similar make and model used by the Contractor. The Contractor shall provide up to 8 hours of formal training on the Contractor's GPS system to a maximum of four Engineer's appointees. At the end of the contract, the Engineer will return the GPS rover to the Contractor. If any of the equipment/instruments are found to be out of adjustment or inadequate to perform its function, such instrument or equipment shall be immediately replaced by the Contractor to the satisfaction of the Engineer.

Engineering/Survey Staff:

The Contractor shall provide and have available for the project an adequate engineering staff that is competent and experienced to set lines and grades needed to construct the project. The engineering personnel required to perform the work outlined herein shall have experience and ability compatible with the magnitude and scope of the project. Additionally, the Contractor shall employ an engineer or surveyor licensed in the State of Delaware to be responsible for the quality and accuracy of the work done by the engineering staff. When individuals or firms other than the Contractor perform any professional services under this item, that work shall not be subject to the subcontracting requirements of Subsection 108.01 of the Standard Specifications. The Contractor shall assume full responsibility for any errors and/or omissions in the work of the engineering staff described herein. If construction errors are caused due to erroneous work done under Construction Engineering the Contractor accepts full responsibility, no matter when the error is discovered. Consideration will not be given for any extension of contract time or additional compensation due to delays, corrective work, or additional work that may result from faulty and erroneous construction stakeout, surveying, and engineering required by this specification.

Construction Methods:

Performance Requirements:

(a) Construction Engineering shall include establishing the survey points and survey centerlines; finding, referencing, offsetting the project control points; running a horizontal and vertical circuit to check the accuracy of given control points. Establishing plan coordinates and elevations marks for culverts, slopes, subbase, subsurface drains, paving, subgrade, retaining walls, and any other stakes required for control lines and grades; and setting vertical control elevations, such as footings, caps, bridge seats and deck screed. The Contractor shall be responsible for the

preservation of the Department's project control points and benchmarks. The Contractor shall establish and preserve any temporary control points (traverse points or benchmarks) needed for construction. Any project control points (traverse points) or benchmarks conflicting with construction of the project shall be relocated by the Contractor. The Contractor as directed by the Engineer must replace any or all stakes that are destroyed at any time during the life of the contract. The Contractor shall re-establish centerline points and stationing prior to final cross-sections by the Engineer. The Vertical Control error of closure shall not exceed 0.05 ft times [Square root of number of miles in the level run] (0.01 m times [square root of number of kilometers]). The Horizontal Control accuracy ratio shall not exceed an error of closure of 1 foot per 20,000 feet (1 meter per 20,000 meters or 1:20,000) of distance traversed prior to adjustment.

- (b) The Contractor shall perform construction centerline layout of all roadways, ramps and connections, etc. from project control points set by the Engineer. The Contractor using the profiles and typical sections provided in the plans shall calculate proposed grades at the edge of pavement or verify information shown on Grades and Geometric sheets.
- (c) The Contractor shall advise the Engineer of any horizontal or vertical alignment revisions needed to establish smooth transitions to existing facilities. The Contractor shall immediately bring to the attention of the Engineer any potential drainage problem within the project limits. The Engineer must approve any proposed variation in profile, width or cross slope.
- (d) The Contractor shall establish the working points, centerlines of bearings on bridge abutments and on piers, mark the location of anchor bolts to be installed, check the elevation of bearing surfaces after they are ground and set anchor bolts at their exact elevation and alignment as per Contract Plans. Before completion of the fabrication of beams for bridge superstructures, the Contractor shall verify by accurate field measurements the locations both vertically and horizontally of all bearings and shall assume full responsibility for fabricated beams fitting and bearing as constructed. After beam erection and concurrently with the Department project surveyors, the Contractor shall survey top of beam elevations at a maximum of 10-ft (3.0-meter) stations and compute screed grades. These shall be submitted to the Engineer for review and approval before the stay in place forms are set. Construction stakes and other reference control marks shall be set at sufficiently frequent intervals to assure that all components of the structure are constructed in accordance with the lines and grades shown on the plans. The Contractor will be responsible for all structure alignment control, grade control and all necessary calculations to establish and set these controls.
- (e) The Contractor, using contract plans, shall investigate proposed construction for possible conflicts with existing and proposed utilities. The Contractor shall then report such conflicts to the Engineer for resolution. All stakes for advanced utility relocation, which will be performed by others, shall be paid for under item 763597 Utility Construction Engineering.
- (f) The Contractor shall be responsible for the staking of all sidewalk and curb ramp grades in accordance with the plans and the Departments Standard Construction Details. The Contractor shall review the stakeout with the Engineer prior to construction. The Engineer must approve any deviation from plans, Department Standard Construction Details and Specifications in writing. The Contractor shall be responsible for any corrective actions resulting from problems created by adjustments if they fail to obtain such approval.
- (g) If wetland areas are involved and specifically defined on the Plans the following shall apply:
 - i. It is the intent of these provisions to alert the Contractor, that he/she shall not damage or destroy wetland areas, which exist beyond the construction

limits. These provisions will be strictly enforced and the Contractor shall advise his/her personnel and those of any Subcontractor of the importance of these provisions.

- All clearing operations and delineation of wetlands areas shall be performed in accordance with these Special Provisions. Before any clearing operation commences the Contractor shall demarcate wetlands at the Limits of Construction throughout the entire project as shown on the Plans labeled as Limits of Construction or Wetland Delineation to the satisfaction of the Engineer.
- iii. The material to be used for flagging the limits of construction shall be orange vinyl material with the wording "Wetland Boundary" printed thereon. In wooded areas, the flagging shall be tied on the trees, at approximate 20-foot (6.1 meter) intervals through wetland areas. In open field and yard areas that have been identified as wetlands, 3 foot (one meter) wooden grade stakes shall be driven into the ground at approximate 20 foot (6.1 meter) intervals and tied with the flagging.
- iv. If the flagging has been destroyed and the Engineer determines that its use is still required, the Contractor shall reflag the area at no cost to the Department. If the Contractor, after notification by the Engineer that replacement flagging is needed, does not replace the destroyed flagging within 48 hours, the Engineer may proceed to have the area reflagged. The cost of the reflagging by the Engineer will be charged to the Contractor and deducted from any monies due under the Contract.
- v. At the completion of construction, the Contractor shall remove all stakes and flagging.
- vi. The Contractor shall be responsible for any damages to wetlands located beyond the construction limits, which occurs from his/her operations during the life of the Contract. The Contractor shall restore all temporarily disturbed wetland areas to their preconstruction conditions. This includes restoring bank elevations, streambed and wetland surface contours and wetlands vegetation disturbed or destroyed. The expense for this restoration shall be borne solely by the Contractor.

Submittals:

All computations necessary to establish the exact position of all work from the control points shall be made and preserved by the Contractor. All computations, survey notes and other records necessary to accomplish the work shall be made available to the Department in a neat and organized manner at anytime as directed by the Engineer. The Engineer may check all or any portion of the stakeout survey work or notes made by the Contractor and any necessary correction to the work shall be made as soon as possible. The Contractor shall furnish the Engineer with such assistance as may be required for checking all lines, grades, and measurements established by the Contractor and necessary for the execution of the work. Such checking by the Engineer shall not relieve the Contractor of his/her responsibility for the accuracy or completeness of the work.

The Contractor shall submit any of the following at the Engineer's request:

- (a) Proposed method of recording information in field books to ensure clarity and adequacy.
- (b) A printout of horizontal control verification, as well as coordinates, differences and error of closure for all reestablished or temporary Control Points.
- (c) A printout of vertical control verification, with benchmark location elevation and differences from plan elevation.

- (d) Sketch of location of newly referenced horizontal control, with text printout of coordinates, method of reference and field notes associated with referencing control.
- (e) Description of newly established benchmarks with location, elevation and closed loop survey field notes.
- (f) All updated electronic and manuscript survey records.
- (g) Stakeout plan for each structure and culvert.
- (h) Computations for buildups over beams, screed grades and overhang form elevations.
- (i) A report showing differences between supplied baseline coordinates and field obtained coordinates, including a list of preliminary input data.
- (j) Any proposed plan alteration to rectify a construction stakeout error, including design calculations, narrative and sealed drawings.
- (k) Baseline for each borrow pit location.
- (1) Detailed sketch of proposed overhead ground mounted signs or signals showing obstructions that may interfere with their installation.
- (m) Copies of cut sheets.

Method of Measurement:

The quantity of Construction Engineering will not be measured.

Basis of Payment:

Payment will be made at the Lump Sum price bid for the item "Construction Engineering". The price bid shall include the cost of furnishing all labor, equipment, instruments, stakes and other material necessary to satisfactorily complete the work as herein described under this item for all roads and structures that are a part of the contract. Adjustment in payment will be made for the deletion or addition of work not shown in the contract documents.

Monthly payment will be made under this item in proportion to the amount of work done as determined by the Engineer.

8/29/07

763597 - UTILITY CONSTRUCTION ENGINEERING

Description:

Utility Construction Engineering consists of providing construction and right-of-way/easement information to utility companies performing work (as defined in the Utility Statement) within the project limits. This may include but not necessarily be limited to staking right-of-way/easement lines, tops of cuts, bottoms of slopes, clear zones, drainage facilities, fill and cut grades, and other features that will enable utility companies to coordinate their work and correctly locate/relocate their facilities. Engineering/surveying required for utility work bid as part of the Contract is included in item 763501.

It is the intent of this item to cover engineering/surveying work that is done solely for utility companies and that is beyond the work performed under item 763501 - Construction Engineering. Work covered under Utility Construction Engineering will generally fall into two categories:

- 1. Engineering/surveying work that is not necessary for construction of the project, i.e. staking the clear zone line, providing cut/fill grades at proposed utility pole locations, staking back of drainage structures, and staking right-of-way lines where construction of the project (exclusive of utilities) is obviously well within the right-of-way.
- 2. Engineering/surveying work that is necessary for construction, but has to be provided for utility companies well in advance of the Contractor's need and will likely need to be redone later. This can essentially be any of the Construction Engineering work that when done early cannot be reasonably expected to remain undisturbed until needed for construction of the project (non-utility).

The Engineer must approve all requests for Utility Construction Engineering before the work begins. To this end, the Contractor should instruct utility companies to submit their requests to the Engineer. The Engineer will decide if the requested work meets the criteria for Utility Construction Engineering or is normal Construction Engineering and pass the requests along with his/her decisions to the Contractor. When the Engineer determines that the requested work qualifies as Utility Construction Engineering, the Department will reimburse the Contractor on a per hourly basis for each and every hour the Contractor's survey crew is in the field actively engaged in performing the Utility Construction Engineering work. The survey crew size shall be adequate to efficiently perform the work required and shall meet the approval of the Engineer. Office work associated with Utility Construction Engineering will be considered as incidental to the item.

The personnel engaged in and the equipment used for Utility Construction Engineering shall meet the requirements as described in item 763501 - Construction Engineering.

Method of Measurement:

The quantity of Utility Construction Engineering will be measured as the actual number of hours the Contractor's survey crew is in the field actively engaged in utility construction engineering work.

Basis of Payment:

The quantity of Utility Construction Engineering will be paid for at the Contract unit price per hour. Price and payment will constitute full compensation for furnishing all labor, equipment, instruments, stakes and other materials necessary to complete the work.

02/28/09



STATE OF DELAWARE

DEPARTMENT OF TRANSPORTATION

800 BAY ROAD P.O. BOX 778 DOVER, DELAWARE 19903

CAROLANN WICKS, P.E. SECRETARY

UTILITY STATEMENT Revised 3/3/11

State Contract No. T200904401 GLENVILLE PHASE 2 New Castle County

The following utilities maintain facilities within the project limits:

Verizon Delmarva Power (Electric) Delmarva Power (Gas) Artesian New Castle County (Sanitary Sewer) Comcast Cable Communications

The following is a breakdown of the utilities involved, adjustments and/or relocations as required (Station counts, offsets and calendar days are approximate):

Verizon

Verizon maintains aerial facilities crossing Harbeson Place and Netherfield Rd. The cable is not attached to any poles identified to be relocated. No conflicts are foreseen.

Delmarva Power (Electric)

Delmarva Power maintains facilities within the project limits with no apparent conflicts. Delmarva will provide service for proposed lighting at a suitable location and will remove luminaires and poles where they have been replaced by proposed lighting.

DelDOT will be responsible for purchasing Holophane Granville luminaires and Wadsworth decorative poles for Glenville Subdivision. (Disconnect required)

DelDOT contractor to provide meter location adjacent to guy pole 52/85 (Pedestal or structure) as well as provide enough cable to run up our pole (approx. 35-40 feet) Supply and install all lighting poles/fixtures/bases/conduit/wiring/service connection.

Delmarva will provide point of service at pole 46052/42285.



Delmarva will remove (3) cobra head lights on Harbeson Place and (1) cobra head light on Tolliver Road: 46050/42273 pole & guy relocated (Sta. 13+25) 46052/42285 pole relocated (Sta. 11+75)

Delmarva will remove (5) cobra head lights, poles and secondary wire on Netherfield Road.

Should any additional conflicts be encountered during construction requiring adjustment and/or relocation of existing utility facilities, the necessary adjustments and/or relocations shall be accomplished by the respective companies as construction warrants and/or as directed by the Project Engineer.

Note: 16 <u>Del. C.</u> § 7405B requires notification to and mutually agreeable measures from the public utility from any person intending to carry on any function, activity, work or operation within dangerous proximity of any high voltage overhead line.

Comcast

The aforementioned utility company maintains overhead and underground coaxial facilities within the project limits with no apparent conflicts. Should any conflicts be encountered during construction requiring adjustment and/or relocation of existing utility facilities, the necessary adjustments and/or relocations shall be accomplished by the respective companies as construction warrants and/or as directed by the Project Engineer.

Delmarva Power (Gas)

Delmarva Power maintains 2" and 3" plastic and steel high pressure mains with services facilities within the project limits. The Company proposes to relocate the main from Sta. 22+00 offset right to Sta. 34+50 offset left. This work will take 49 calendar days and require 30 CY of Type C borrow.

New Castle County (Sanitary Sewer)

The New Castle County Department of Public Works shall supply and the State's contractor shall install new self sealing manhole frames and covers on all County sewer manholes within the project limits in accordance with the County's standard specifications. The Contractor is to contact Mr. Rob Roff 395-5868 and arrange to go to the County's Churchmans Road facility to exchange one-hole covers for no-hole covers. Installation of the frames and covers shall be paid under Item 710506, Adjusting and Repairing Existing Sanitary Sewer Manholes (MH).

Artesian Water

Artesian Water Company, Inc. maintains asbestos concrete distribution main within the project limits. The main was installed prior to 1969 and is in poor condition. At this time, Artesian anticipates replacing the existing water facilities with approximately 1200' of 6-in and 600' of 4-in ductile iron water main. Artesian will also re-establish all existing

Page 2 of 4 State Contract No. T200904401 GLENVILLE PHASE 2 New Castle County 2/14/11 service connections and fire hydrants within the project area. A statement of work to be performed within State Contract 29-044-01 is detailed as follows:

ITEM 1: Tolliver Street

The company proposes to replace its existing 8-in water main with new 6-in ductile iron from its transmission line on Newport Stanton Road to Sta. 30+00, offset Left, approximately 35'. This includes a 4-in ductile iron pipe crossing Tolliver Drive at Sta.33+70 to feed the existing Christiana Court Apartments and the open cutting of Newport-Stanton Road. Valves, Hydrants and Services will be placed as detailed on the attached plan. This work shall take place within the appropriate phase of the state contract, take 15 working days and require 70 cubic yards of Type C material. Artesian will obtain required approvals and permits to perform work on Newport-Stanton Rd that is located outside of the limits of construction for state contract 29-044-01.

ITEM 2: E. Netherfield Road

The company proposes to replace its existing 6-in water main with new 6-in and 4-in ductile iron from Sta. 30+00, offset L, approximately 20' to Sta. 22+00, offset L, approximately 30'. Valves, Hydrants and Services will be placed as detailed on the attached plan. This work shall take place within the appropriate phase of the state contract, take 15 working days and require 60 cubic yards of Type C material.

ITEM 3: Harbeson Place

The company proposes to replace its existing 6-in water main with new 6-in and 4-in ductile iron from its transmission line on Newport Stanton Road to Sta. 14+50, offset Left, approximately 20'. This includes the open cutting of Newport-Stanton Road. Valves, Hydrants and Services will be placed as indicated on the plans. This work shall take place within the appropriate phase of the state contract, take 10 working days and require 35 cubic yards of Type C material. Artesian will obtain required approvals and permits to perform work on Newport-Stanton Rd that is located outside of the limits of construction for state contract 29-044-01.

SERVICES: The Company proposes to re-establish 26 existing services to the new water main as illustrated on the attached plans. This work will take 26 working days and shall be performed during the appropriate phase of the state contract.

ABANDONMENT: Existing mains will be taken out of service after the new mains are installed and activated with services tied over. Abandonment will take place after the relocation work is completed. Work can start within 60 days of notification and after survey layout has been completed.

DelDOT will contract separately with a Hazardous Material Contractor to remove any existing asbestos cement water main pipe sections found to be in conflict with proposed improvements during construction of this project. Artesian Water will be responsible for reimbursing DelDOT for all costs associated with the removal. The initial estimate provided to DelDOT from Tetra Tech NUS, Inc. is \$20,582.48. All pavement and PCC sawcuts and removal will be performed by the general contractor, while excavation of soils around the asbestos segments will be conducted by the Hazardous Material Contractor.

Page 3 of 4 State Contract No. T200904401 GLENVILLE PHASE 2 New Castle County 2/14/11 Artesian Water will close all appropriate valves to isolate the existing water mains that are to be abandoned and drain the lines.

Artesian Water will cut, cap, and provide any desired thrust blocking while working simultaneously with the Hazardous Materials Contractor during removal of the conflicted sections.

PERMITTING: At this time, we assume that a General Sediment and Storm Water Management Permit for utility construction is not required.

Artesian will file and obtain utility permits to cross Newport-Stanton Road through DELDOT's North District Public Works Division prior to the commencement of construction activities.

General Notes

- 1. The Contractor's attention is directed to Section 105.09 Utilities, Delaware Standard Specifications, August 2001. The Contractor shall contact Miss Utility (1-800-282-8555) two working days prior to any excavation. The Contractor is responsible for the support and protection of all utilities when excavating. The Contractor is responsible for ensuring proper clearances, including safety clearances, from overhead utilities for construction equipment. The contractor is advised to check the site for access purposes for his equipment and, if necessary make arrangements directly with utility companies for field adjustments for adequate clearances.
- 2. It is understood and agreed that the Contractor has considered in his bid all permanent and temporary utility appurtenances in their present or relocated positions as shown on the plans or described in the Utility Statement or are readily discernible and that no additional compensation will be allowed for any delays, inconvenience, or damage due to any interference from the utility facilities and appurtenances or the operation of moving them, except that the Contractor may be granted an equitable extension of time.
- 3. Coordination and cooperation among the Utility Companies and the State's Contractor are of prime importance. Therefore, the Contractor is directed to contact the following Utility Company representatives with any questions regarding this work prior to submitting bids and work schedules. Proposed work schedules should reflect the Utility Companies' proposed relocations. The Utility Companies do not work on weekends or legal holidays.

Angel Collazo Delmarva Power (Electric)		(302) 454-4370
George Zang	Verizon Communications	(302) 422-1238
Ted Waugh	Delmarva Power (Gas)	(302) 429-3706
Carmen Hunter	Artesian Water	(302) 453-7153
Clint Rupp	Comcast Communications	(302) 661-4462
David Clark	New Castle County	(302) 395-5705

DIVISION OF TRANSPORTATION SOLUTIONS

3-4-11 Date

Page 4 of 4 State Contract No. T200904401 **GLENVILLE PHASE 2** New Castle County 2/14/11

STATE OF DELAWARE DEPARTMENT OF TRANSPORTATION PO BOX 778 DOVER, DELAWARE 19903

CERTIFICATE OF RIGHT-OF-WAY STATUS

STATE PROJECT NO. T200904401

F.A.P. No. N/A for R/W

GLENVILLE SUBDIVISION IMPROVEMENTS

NEW CASTLE COUNTY

Certificate of Right-of-Way Status - 100%

As required by 23CFR Part 635, all necessary right of way has been acquired in accordance with current State/Federal rules and regulations covering the acquisition of real property.

This is to certify that all necessary rights-of-way have been acquired including legal and physical possession

It is further certified that there were no individuals or families displaced by this project. Therefore the provisions of 49 CFR Part 24 is not applicable to the project.

There are no improvements to be removed or demolished as part of this project.

REAL ESTATE SECTION

Carol V. O'Donoghue Assistant Chief, Real Estate

March 30, 2011



STATE OF DELAWARE

DEPARTMENT OF TRANSPORTATION

800 BAY ROAD P.O. BOX 778 DOVER, DELAWARE 19903

CAROLANN WICKS, P.E. SECRETARY

December 21, 2010

ENVIRONMENTAL REQUIREMENTS

FOR

State Contract No. T200904401/29-044-01 Federal Aid No.: None

Contract Title: Glenville Subdivision Improvements

In accordance with the procedural provisions for implementing the National Environmental Policy Act of 1969, as amended, the referenced project has been processed through the Department's Environmental Review Procedures and has been classified as a Level D/ Class II Action.

Due to the nature of the proposed construction activities, permits are not required for this project. However, the following construction requirements and special provisions have been developed to minimize and mitigate impact to the surrounding environs. These requirements by DelDOT not specified within the contract, but listed below, are the responsibility of the contractor and is subject to risk of shut down at the contractor's expense if not followed.

GENERAL REQUIREMENTS:

- 1. All construction debris, excavated material, brush, rocks, and refuse incidental to such work shall be placed either on shore above the influence of flood waters or on some suitable dumping ground.
- 2. That effort shall be made to keep construction debris from entering adjacent waterways or wetlands. Any debris that enters those areas shall be removed <u>immediately</u>.
- 3. The disposal of trees, brush, and other debris in any stream corridor, wetland, surface water, or drainage area is <u>prohibited</u>.



CANNOT BE

BID PROPOSAL FORMS CONTRACT T200904401.01

BIDDING

CONTRACT ID: T200904401.01 PROJECT(S): T200904401

All figures must be typewritten.



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DELAWARE DEPARTMENT OF TRANSPORTATION PAGE: SCHEDULE OF ITEMS DATE:

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DELAWARE DEPARTMENT OF TRANSPORTATION PAGE: SCHEDULE OF ITEMS DATE:

CONTRACT ID: T200904401.01 PROJECT(S): T200904401

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BIDDING

7

SUBMISSIONS REQUIRED AT THE TIME OF BID

- 1. Copy(ies) of the American Traffic Safety Services Association (ATSSA) Certification(s) when listed in the applicable plan notes
- 2. Standard Specification Section 110.08 Site Reviewer requires that the name and DNREC certification number of each Site Reviewer if required shall be submitted to the Department at the time of bid. The level of certification and number required are listed in the applicable plan notes.
- 3. Proposed Trainee Plans as required. Number of required programs is listed in the Training Special Provisions within Contract General Notices. The program(s) must be submitted with 10 Calendar Days of notification of apparent low bidder status. Contract Award will not take place until acceptable On-the-Job (OJT) program plans are received by the Civil Rights Group of the Department.
- Note: Items 1. and 2. above require copies of the current certifications for those individuals proposed for use on this Contract

Failure of the apparent low bidder to present copies of the required certifications and/or an acceptable OJT Trainee Programs within ten (10) calendar days after the bid opening shall create a rebuttable presumption that the bid is not responsive.

USED FOR BIDDING

CERTIFICATION

Contract No. __T200904401.01 __

The undersigned bidder,			whose address is
		and telephone num	iber is
1 1	4 6 11 '	^	

hereby certifies the following:

1.

2.

I/We have carefully examined the location of the proposed work, the proposed plans and specifications, and will be bound, upon award of this contract by the Department of Transportation, to execute in accordance with such award, a contract with necessary surety bond, of which contract this proposal and said plans and specifications shall be a part, to provide all necessary machinery, tools, labor and other means of construction, and to do all the work and to furnish all the materials necessary to perform and complete the said contract within the time and as required in accordance with the requirements of the Department of Transportation, and at the unit prices for the various items as listed on the preceding pages.

The foregoing quantities are considered to be approximate only and are given as the basis for comparison of bids. The Department of Transportation may increase or decrease the amount of any item or portion of the work as may be deemed necessary or expedient. Any such increase or decrease in the quantity for any item will not be regarded as a sufficient ground for an increase or decrease in the unit prices, nor in the time allowed for the completion of the work, except as provided in the contract.

Accompanying this proposal is a surety bond or a security of the bidder assigned to the Department of Transportation, for at least ten (10) percentum of total amount of the proposal, which deposit is to be forfeited as liquidated damages in case this proposal is accepted, and the undersigned shall fail to execute a contract with necessary bond, when required, for the performance of said contract with the Department of Transportation, under the conditions of this proposal, within twenty (20) days after date of official notice of the award of the contract as provided in the requirement and specifications hereto attached; otherwise said deposit is to be returned to the undersigned.

I/We are licensed, or have initiated the license application as required by Section 2502, Chapter 25, Title 30, of the Delaware Code.

By submission of this proposal, each bidder and each person signing on behalf of any bidder, certifies as to its own organization, under penalty of perjury, that to the best of each signer's knowledge and belief:

The prices in this proposal have been arrived at independently without collusion, consultation, communication, or Agreement with any other bidder or with any competitor for the purpose of restricting competition.

- Unless required by law, the prices which have been quoted in this proposal have not been knowingly disclosed and will not knowingly be disclosed by the bidder, directly or indirectly, to any other bidder or competitor prior to the opening of proposals.
- 3. No attempt has been made or will be made by the bidder to induce any other person, partnership, or corporation to submit or not to submit a proposal for the purpose of restricting competition.

I/We acknowledge receipt and incorporation of addenda to this proposal as follows:

No.	Date								
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(FAILURE TO ACKNOWLEDGE RECEIPT OF <u>ALL</u> ADDENDA WILL RESULT IN THE BID BEING DECLARED NON-RESPONSIVE.)

Sealed and dated this	_day of	in the year of our Lord two thousand and
(20).		
		Name of Bidder (Organization)
Corporate	By:	
Seal	Ş	Authorized Signature
Attest		
		Title
SWORN TO AND SUBSCRIBED E	BEFORE ME this	day of, 20
Notary		
Seal		
		Notary

BID BOND

TO ACCOMPANY PROPOSAL (Not necessary if security is used)



Title