

Free PLC Training Program with Scholarship for SC Candidates:

Automation in India has long been seen more as a shop floor tool than a "Business Performance Enabler" and has been restricted mainly to the technical domain and has not been sufficiently seen in terms of its "Business Value". Even where industrial automation has been adopted, the technology threshold is fairly low when compared to world standards "Lack of knowledge and awareness" has been a limiting factor despite the fact that all the major automation technology providers in the world have an extensive presence in India. Watch for big growth in the Indian automation industry during the next few years. "The Indian automation industry is growing at an annual rate of 20 percent to 25 per cent.

To sustain and maintain the growth trajectory, we as **NFI - Industrial Automation Training Academy** are committed to bridge the gap between Indian industries and educational institutions

Our Aim is to make engineers employable in order to enhance the competitive edge of Indian Industries at international level. We have wide linkages with industries because of our manufacturing base of last 23 years. Hence we understand what industry needs - better than anyone else.

Owing to this need NFI- Industrial Automation Training Academy is offering Free PLC Training Program with Scholarship to SC Candidates having a family income of Rs. 81000/- per anum if residising in rural area and Rs. 103000/- per anum for urban residential people. Interested candidates will be shortlisted by Interview process & selected candidates will get 3 Months PLC Training at NFI- Industrial Automation Training Academy with Rs 1500 per months as Scholarship in association with National Small Industries Corporation Ltd. (A Govt. of India Enterprise) under NSFDC Scheme.

Feel free to contact undersigned for any further information

Best Wishes,

Rajvir Singh Associate Director,

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NFI- Head Office

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बेरोजगारी के विरुद्ध जंग, NSIC है आपके संग



विशुक्क एवं छात्रवृति वाने कीसी की दाखिना

सभी अनुसुचित वर्ग के बेरोजगार युवक – युवितयों के लिए नि:शुल्क एवं छात्रवृति वाले रोजगार/स्वरोजगारमुखी कोर्सो में दाखिला शुरु

राष्ट्रीय लघु उद्योग निगम NSIC (भारत सरकार का उपक्रम) एवं NSFDC (सामाजिक न्याय एवं अधिकारिता मंत्रालय, भारत सरकार) के सहयोग से अनुसुचित जाति के जरुरतमंद लड़के∕लड़कियों के लिए मुफ्त एवं छात्रवृत्ति योजनाओं वाले

दाखिला योग्यता के आधार पर कांसज़ में बारवल के लिए आवंदन पत्र आमात्रत किए जात है। सी							
कोर्स	अवधि	छात्रवृति	पात्रता	आयु			
बेसिक कम्प्यूटर हार्डवेयर एंड सॉफ्टवेयर	3 माह	1500 रु मासिक	10 th	18 – 35 वर्ष			
बेसिक अकाउंटिग एंड ऑफिस प्रोसिज़र	3 माह	1500 रु मासिक	10 th	18 – 35 वर्ष			
फैशन डिज़ाइनिंग	3 माह	1500 रु मासिक	8 th	18 – 35 वर्ष			
प्रोग्रामेबल लॉजिक कंट्रोलर (PLC)	3 माह	1500 रु मासिक	10+2	18 – 35 वर्ष			

संपर्क अधिकारी - श्रीमती शुभांगी, सहायक प्रबंधक राष्ट्रीय लघ उद्योग निगम लिमिटेड

राष्ट्राय लघु उद्याग ानगम ालामटड NATIONAL SMALL INDUSTRIES CORP. LTD. संपर्क तथा आवेदन पत्र जमा करने का पता

Northstar Fastners Institute LLP SCO 83, Sector 5-D, City Center, PANCHKULA - 134 109

Contact Numbers: +91 8284886904, +91 8284886905

S.C.O:9,

SECTOR 10.

PANCHKULA - 134 109



PLC Training Curriculum

Duration of Training: 3 Months

Month 1 Course Curriculum (Estimated Duration: 60 Hours)

- Industrial Drawings – Industrial Symbols, Schematic Diagrams, Circuit Diagrams - Industrial Controls Motor Control Timings Circuits, Automatic Fwd/Rev of AC

Motor

- Industrial Sensors - Study & Use of Proximity, Limit Switch, Photoelectric,

Level Sensors

- Industrial Actuators - Study & use of LED's, Indicators, AC/ DC Motors,

Conveyors, Alarms & Solenoids

- Relay Logic Control Circuits - Relay Latching Circuits & Relay Interlocks

- Delay Relay/ Timer Relay - Designing Automatic Circuit using Timer Relay

Project Work:

- AC/DC motor Control using Switches & Limit Switch
- AC/DC Motor Control using Proximity Sensors
- Including Delay in control circuit using Timer Relay
- Emergency Control of Conveyor
- Automatic Water Level Control

Month 2 Course Curriculum (Estimated Duration: 60 Hours)

- Understanding PLC Basic Fundamentals -Logic Gates, Binary Concept, Potential Difference Fundamentals, Relay Logic Concept
- Communication of PLC with PC & HMI
- PLC Wiring Fundamentals Sensor & Actuator Interfacing
- PLC Digital & Analog Outputs Fundamentals & Wiring
- PLC Programming Ladder Logic
- Basic Commands Understanding LD, LDI, OUT, SET, RST, ALT, ZRST

- PLC Timers & Counters TMR, CNT, DCNT
- Arithmetic Commands ADD, SUB, MUL, DIV, DADD, DSUB, DMUL, DDIV
- Comparison Commands LD=, LD<, LD<=, LD>=, LD>>, CMP, ZCP

PLC Based Application Projects:

- PLC Water Level Control
- PLC AC/DC Motor Control
- PLC Box Sorting on Interactive Training System PLC Professional Edition

Month 3 Course Curriculum (Estimated Duration: 60 Hours)

- Understanding PLC Data Registers- General Memory & Latched Memory
- Data Processing Commands MOVE, INC, DEC, Block Move, Fill Move, RST
- PLC Troubleshooting
- HMI Programming Screen Designing, Controlling & Monitoring, Alarm Generation
- Interfacing of PLC with HMI Communication through Rs-485
- Monitoring PLC processing data on HMI
- Creating Auxiliary Buttons, Meters, Tanks, Pipes & Indicators in HMI
- PLC-HMI Industrial Control Applications

PLC Based Application Projects:

- PLC Robotic Arm Control
- PLC Paint Production on Interactive Training System PLC Professional Edition

The above training curriculum is specifically designed by PLC Experts to prepare the candidates employable in any process & manufacturing industries.

For any further information please contact undersigned.

Best Wishes,

Rajvir Singh

Associate Director,

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4) Attested Copies of Qualification certificates:



National Small Industries Corporation Ltd.

(A Govt. Of India Enterprise) Technical Services Centre, Rajpura-140401 **Application Form**

Training Programmes for Scheduled Caste candidates (Sponsored by NSFDC)

I,			intend to j	oin i.e. the	Skill Development Training Program in the		
					(Haryana).		
		<u>Pa</u>	articular o	f the Trai	<u>nees</u>		
1. Name (Capital	Letter)		:				
2. Date of Birth			:/		3. Nationality:		
4. Father's Name/ Husband's Name (Capital Letter)5. Annual Income		's Name			(Annual Income limit Rural Area Rs 81000/-		
6. Postal Address			& Urban Area Rs. 103000/-).				
					Tel/Mobile		
4. Permanent Add	dress		:				
					Tel/Mobile		
5. Name of spons	soring Org	anisation			dule Caste Finance Development NSFDC), New Delhi.		
6. Education Qua	lification		:				
Examination Passed	Year	Marks Obtained	Total Marks	% of Marks	Name of School/Board/University		
 Declaration							
I hereby undertake th					best of my knowledge. In case, I am admitted, I ng the period of my training at the centre.		
Date:					Signature:		
Check List (Please 1) SC Certificate.	tick):-		2) Income Certificate:		: 3) Attested Copy of DOB proof:		

5) Passport Photographs (4 Nos):