DGS&D, Q.A.Wing.

INSPECTION REPORT

File No:	Date of Inspection:
I. Call ref: No: and Date:	
R.C. No: and Date:	
S.O. No: and Date:	
Name of the Supplier:	
Description of Stores: Serge Battle Dress Poly Wo	ool 142 Cms. W.R.
Specification No: <i>Prov-S/5432/PW/TC-19(a)</i>	Sealed Sample No:
Sampling Plan: <i>Table at APPENDIX - A</i> ,	Sampling Method: IS: 4905 – 1968.
No. of Bolts in the Lot:	No: of samples Drawn:

No. of Bolts in the Lot: No: of samples Drawn:									
S.No:	Than	Length	Width	Ends /	Picks /	Weight	Flags	Flags	Total
$\downarrow\downarrow$	No:	M trs:	Cms:	DM:	DM:	Kgs:	Given	Added	Flags
Speci-	-	Above	142	280	280	-		-	-
$\mathbf{fied} \rightarrow$		40 Mtr:	#	<u>+</u> 5 %	<u>+</u> 5 %				
Range	-	Minimum	Min:	266 to	266 to	-		-	-
\rightarrow				294	294				
1									
2									
3									
4									
5									
6									
7									
8									
9									
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22									
23									
24									
25									
26									
27									
28									
29									
30									
90				1	1				Contd

S.No:	Than	Length	Width	Ends /	Picks /	Weight	Flags	Flags	Total
	No:	M trs:	Cms:	DM:	DM:	Kgs:	Given	Added	Flags
31									
32									
33									
34									
35									
36									
37									
38									
39									
40									
41									
42									
43									
44									
45									
46									
47									
48									
49									
50									
50	Contract	or shall off	er Bolts se	erially nur	nbered for	r Inspectio	n.		

2. Any sample fail to meet the requirement of Length, Width, Ends or Picks shall be
declared as non-conforming.
Width shall be measured exclusive of selvedge.
Quantity Inspected(Lot size shall be 25,000 Mtrs. Maximum.)
Selvedge Marking:
Other Markings given by the Firm: See Cl. 7.1.

Type of Finish on face of Cloth:	
(Slightly Milled and Clear Cut finish on all the Bo	lts.)
Type of finish on back of cloth:	
(Hair ending on all the Bolts.)	
Weave:	
(The Weave shall be 3/3 Twill in all Bolts.)	
Method of Dyeing:(Shall be Top Dyed)	
No. of Non conforming Bolts:	S. No. of non conforming Bolts:
Quantity Rejected due to non-conforming:	
General appearance, Shade, Feel and Finish viz'a'v	riz approved sample:
No. of sub-samples drawn for Physical Test:	Sub sample Nos:

Name, Designation and Seal of Supplier.

(Samples drawn for Lab. Test shall be on firm's account.)

Sample size:____

(Check both ends of the Bolt for Marking)

Name, Designation and Seal of Inspector.

Firm / Lab. Name

TEST REPORT OF PHYSICAL PARAMETERS

ILSI WEIGHT O	THISTOIR THE WILL BIOS	
I. Call ref: No: and Date:	Date of Testing:	
R.C. No: and Date:		
S.O. No: and Date:		
Description of Stores: Serge Battle Dress Po	oly Wool 142 Cms. W.R.	
Specification No: Prov-S/5432/PW/TC-19(a)	<i>u</i>).	

S. No:	Sub Sample	Fineness Grade of	Mass Gms. Per	Count	ount of Yarn Breaking Stree 15 X 20 Cm					
$\downarrow\downarrow$	No:	Wool tops	Sq: Mtr:	Warp	Weft	Warp	Weft			
Specified	-	64s	425 ±5 %	34 Tex X2	34 TexX2	2500 N	2500 N			
Range	-	-	403.75 to	**	**	-	-			
\rightarrow			446.25	Approx:	Approx:					
1										
2										
3										
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31										
32										

Note: 1. ** Count of Yarn is Approx: and for Guidance of Manufacturer only.
2. Sample fails to meet the requirements of Fineness grade of Wool, Mass or Breaking
Strength shall be declared as Non-conforming.
No: of non-conforming sub samples: Non conforming sub sample Nos:
Quantity Rejected: Grand total rejection:
No. of Sub Sub Samples Drawn for Chemical Tests:
Sub Sub Sample Nos:
Sample size:
Flags given by the firm: Flags added during Inspection:
Flag allowance claimed @ 10 Cms. Per Flag:
Net Quantity Provisionally Accepted: Value: Rs. (In Lakhs.)
Note:- 3. Acceptance is Subject to confirmation after Chemical Test.
4. Net quantity accepted = Qty. Inspected – (Qty. Rejected at 1^{st} stage + Qty. Rejected at 2^{nd}
Stage + Sub samples and Sub-Sub samples drawn + Flag allowance.)
Wool Mark Regn No. and Date:Valid up to:
Packing Details:
Stamping Details:
(Sample Bolts shall be double stamped.)
Acceptance Mark.
•

Firm / Lab. Name

TEST REPORT OF CHEMICAL PARAMETERS

	
I. Call ref: No: and Date:	Date of Testing:
R.C. No: and Date:	
S.O. No: and Date:	
Description of Stores: Serge Battle Dress Poly Wool 14	42 Cms. W.R.
Specification No: Prov-S/5432/PW/TC-19(a)	

S.No:→	-	1	2	3	4	5	6	7	8	9	10	11	12	13
Sample	_	•		-	-	9	U	•	0	<i>J</i>	10	11	12	10
No:→														
Parameters	Specified													
Tested ↓	\rightarrow													
Blend														
Composition														
a) Wool	80% <u>+</u> 2													ĺ
b) Polyester	20% <u>+</u> 2													
Shrinkage														
a) Warp way	3% Max:													
b) Weft way	3% Max:													
Bundesmann														
W. R. Test														
a) Water	100 %													
absorption	Max:													
b) Water	50 ml:													
Penetration	Max:													
Eather														
Soluble	1.5 %													
Matter	Max:													
pH Value	5.0 to 7.5													
Fastness	5 or													
to Light	Better													
Fastness to														
<u>Washing</u>														
a) Change in	4 or													
Shade	Better													
b) Staining	4 or													
on adj. fabric	Better													
<u>Fastness to</u>														
DryCleaning														
a)Change in	4 or													
shade	Better													
b) Staining	4 or													
on solvent	Better													

Samples fail to meet in any one or more parameter shall be declared as non-conforming. Remarks by the Sampling / Scrutinizing officer:-

Firm / Lab. Name

TEST REPORT OF CHEMICAL PARAMETERS

IESI NEI ONI OI	CHEMICHE INCHMENTER	
I. Call ref: No: and Date:	Date of Testing:	
R.C. No: and Date:		
S.O. No: and Date:		
Description of Stores: Serge Battle Dress	Poly Wool 142 Cms. W.R.	
Specification No: Prov-S/5432/PW/TC-19	I(a)	

TEST FOR MOTH PROOFING

S.	Test	Sample	1	2	3	4	5	6	7	8	9	10	11	12	13
No.		No													
1	Moth	Declared													
	Proofing	by Firm													
	Agent														
	Used														
2	Moth	Declared													
	Proofing	by Firm													
	Content														
	@														

@. Test method should be provided by the firm.

In case firm do not have facilities to test Moth proofing parameters, those test may be carried out at an independent Govt: / DGS&D approved Laboratory.

Samples fail to meet in any one or more parameter shall be declared as non – conforming.

Note:- For any other Test/ Requirement, please refer governing Specification:.

Declaration / Documents etc.. to be obtained from the Firm:-

- 1. Declaration to the effect that the store offered are pre-inspected / tested and are fit for Inspection.
- 2. Meter wise / Bolt wise Statement.
- 3. Internal Test Report.
- 4. Weaving and Processing documents to the effect that the stores are Manufactured / Processed at authentic places.
- 5. Wool Mark License as applicable

Certificate from the firm indicating the following:-

- 1. Type of Moth proofing agent used.
- 2. Concentration of Moth proofing agent used / available in the Supply.
- 3. Test method for determination of Quantity / Level of Moth proofing agent used.
- 4. Certificate issued by Govt: authorized test house about the efficiency of Moth proofing agent used.
- 5. Freedom from un-due Toxicity.