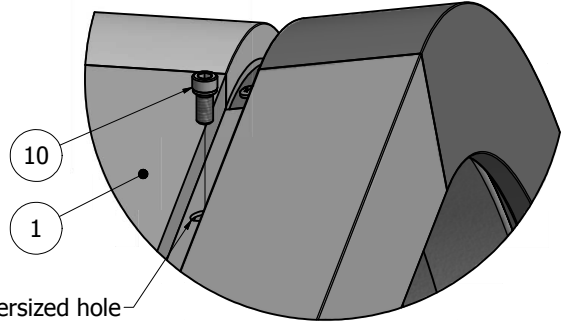


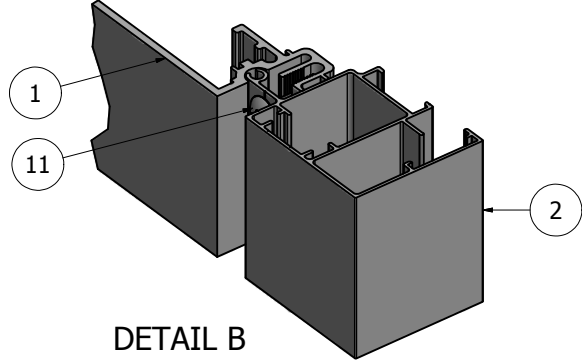
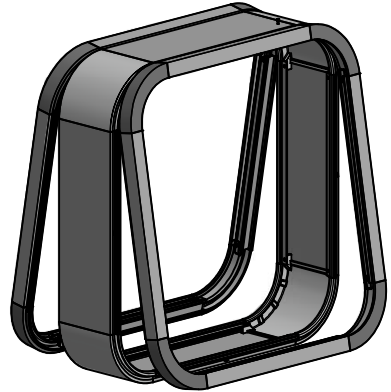
PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2005/4100	Wide Body w/ 9in Radius Corners	Assembly
2	K2045/65/75/4200	2 1/4" Retainer and Dual Frame w/ 9in Radius Corners & Covers	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole

Ship To:
Sales Order#

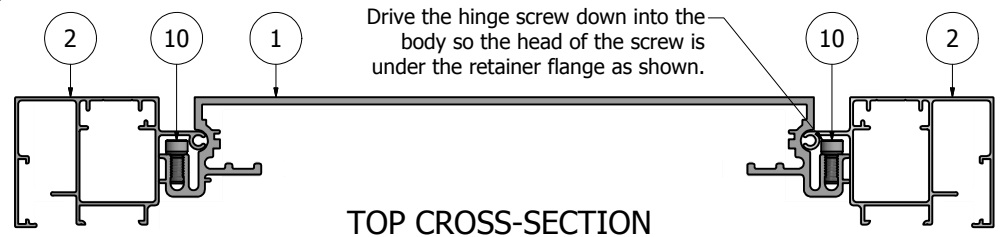
***NOTE:** Drill a 3/8" oversized hole for the head of the hinge screw to slip through.



DETAIL A

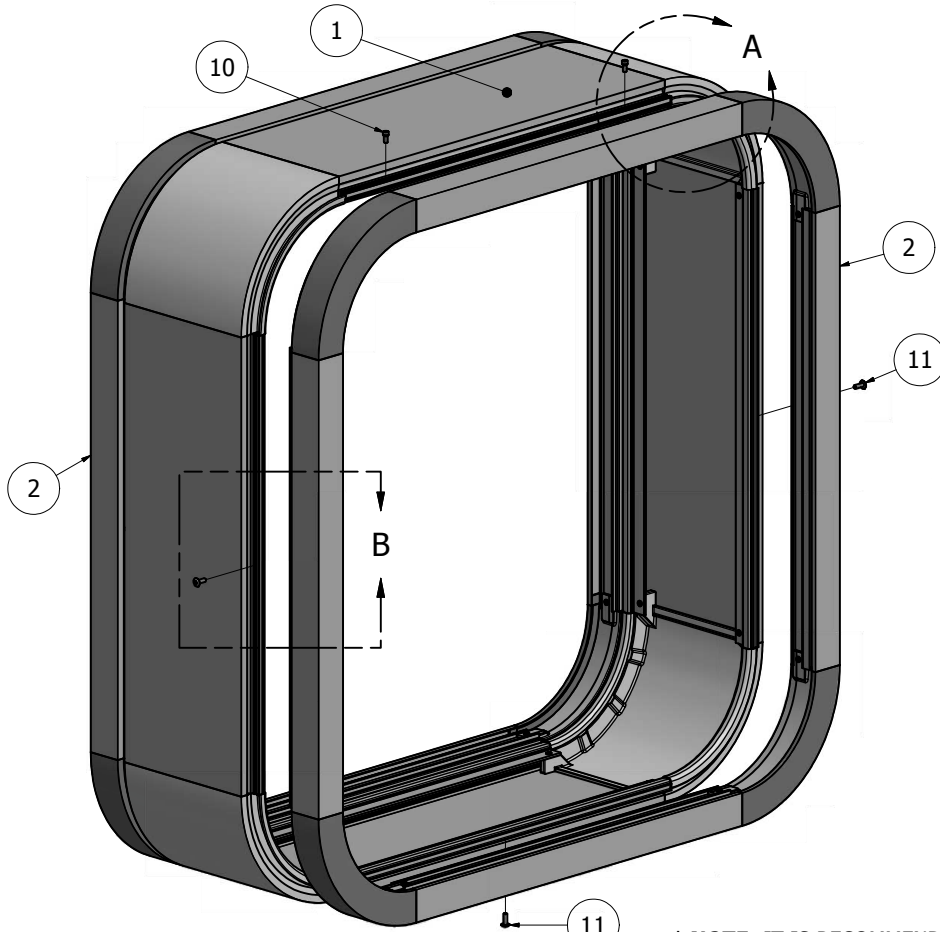


DETAIL B
FRAME CLOSED



TOP CROSS-SECTION

***NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)



***NOTE:** IT IS RECOMMENDED THAT THE FRAME BE ASSEMBLED ON THE BODY, THEN RATCHET STRAPPED TO CHECK FOR SQUARE, BEFORE THE FRAME IS WELDED OR MECHANICALLY FASTENED.

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DRAWING BY:	SBreihof	11/25/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

SignComp	
TITLE	
Wide Body w/ 2-1/4" Retainer and 9in Radius Corners - Assembly	
PART NO	REV
KWB/45/4510	
SHEET 1 OF 1	

Ship To:
Sales Order#

Caulk the joints where the Radius Diecast Corners and the Extrusion meet, yet making sure the water relief channel is not blocked, allowing for water to flow.

DETAIL B

***NOTE:** RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

DETAIL A

CROSS-SECTION VIEW

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

PARTS LIST

ITEM	PART#	DESCRIPTION	NOTES
1	2005	Wide Body	Top & Bottom
2	2005	Wide Body	Sides
3	4100	Wide Body 9in Radius Corner	
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

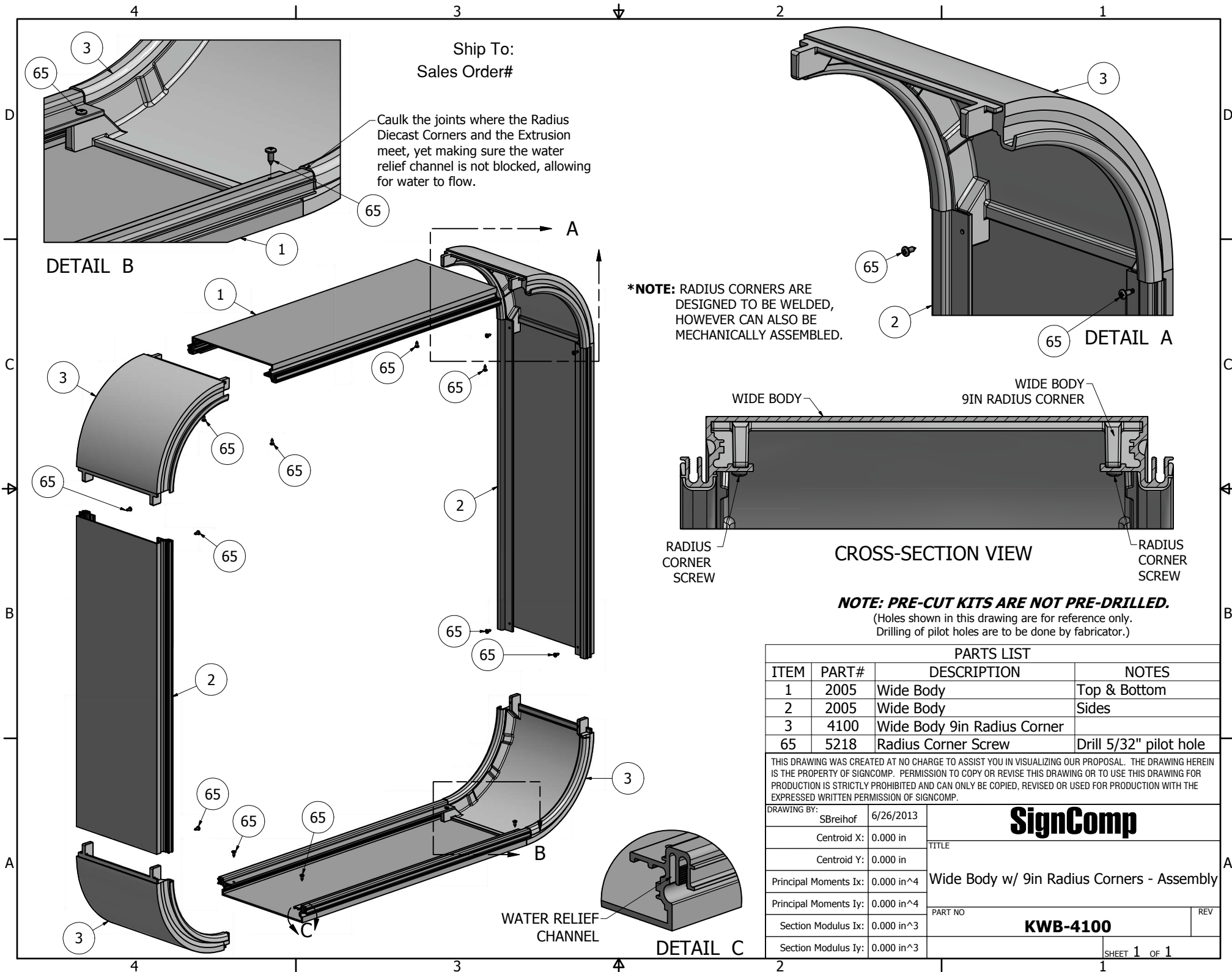
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DRAWING BY:	SBreihof	6/26/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

SignComp

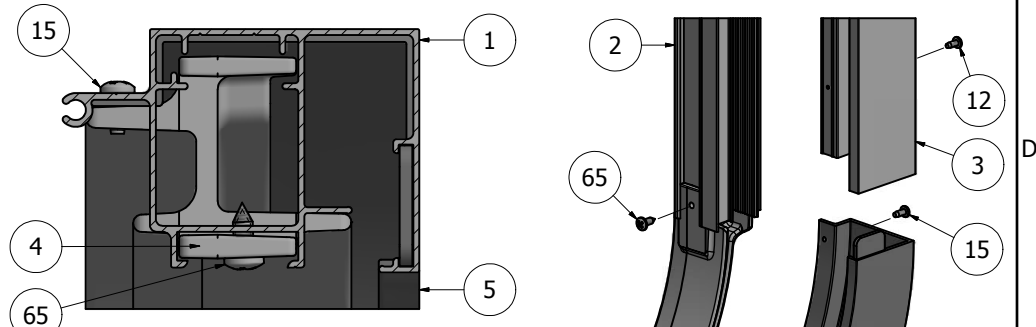
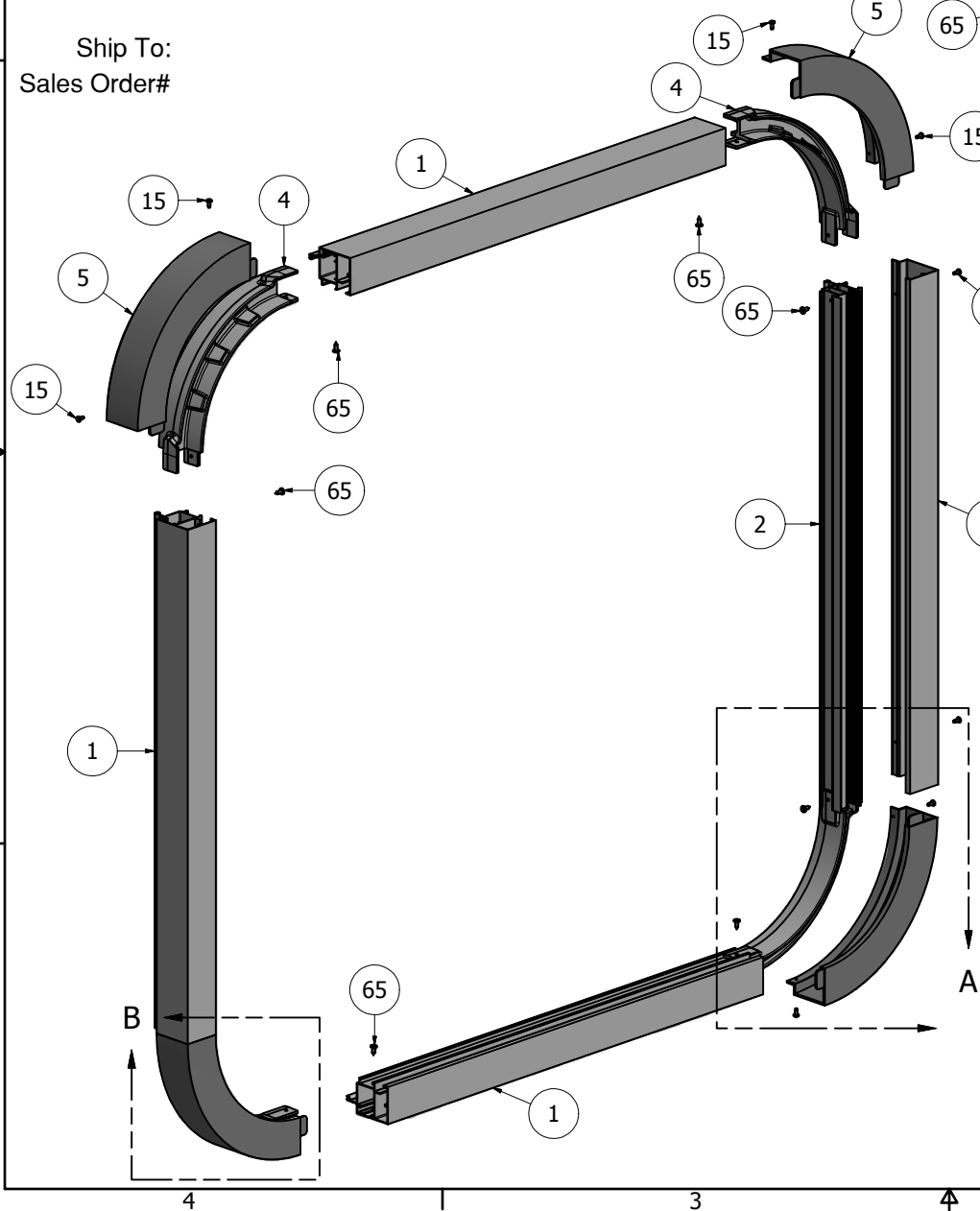
TITLE
Wide Body w/ 9in Radius Corners - Assembly

PART NO
KWB-4100

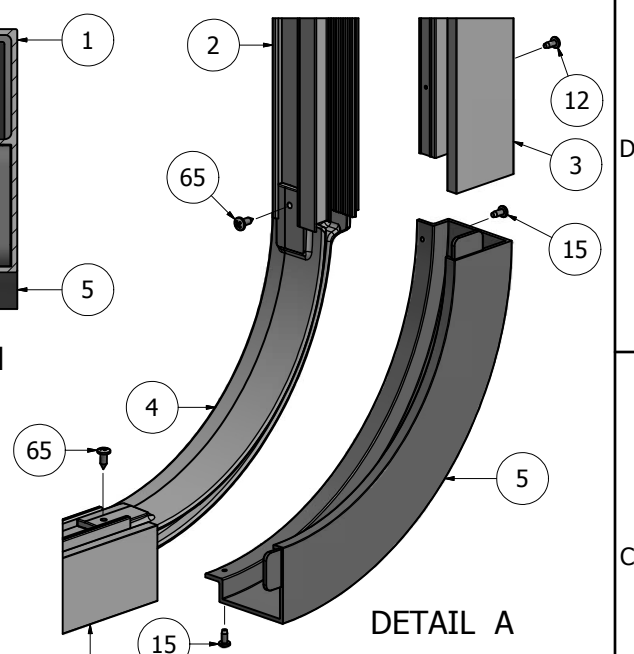


PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2045	2 1/4" Retainer	Top, Bottom & One Side
2	2065	Dual Frame	One Side
3	2075	2 1/4" Dual Frame Cover	One Side
4	4200	Dual Frame 9in Radius Corner	All 4 Corners
5	4220P	Dual Frame 9in Radius Cover	All 4 Corners
12	5195	Cover Screw	Pre-drill a 3/32" pilot hole
15	5195	Radius Corner Cover Screw	Pre-drill a 3/32" hole
65	5218	Radius Corner Screw	Drill a 5/32" pilot hole

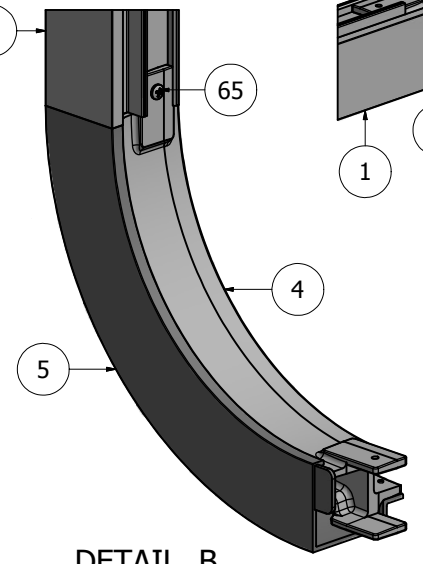
Ship To:
Sales Order#



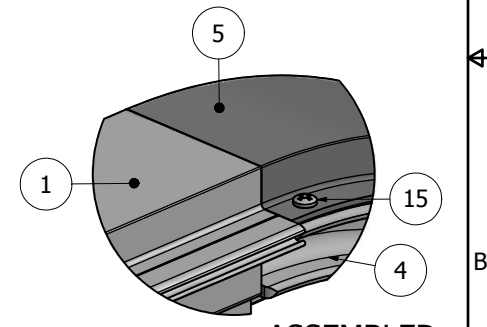
TOP CROSS-SECTION



DETAIL A



DETAIL B



ASSEMBLED BACK VIEW

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	12/19/2012	SignComp
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in	2 1/4" Retainer and Dual Frame & Cover w/ 9in Radius Corners - Assembly	
Principal Moments Ix:	0.000 in ⁴	DWG NO	REV
Principal Moments Iy:	0.000 in ⁴	K2045-65-75-4200-4220P	
Section Modulus Ix:	0.000 in ³	SHEET 1 OF 1	
Section Modulus Iy:	0.000 in ³		