ASSEMBLY INSTRUCTIONS – 9 SIMPLE STEPS

Tools Required: Sockets/Wrenches: 17mm, 14mm, 13mm, and 10mm

Allen Wrenches: 8mm, 6mm, 5mm, 4mm, and 3mm

QUESTIONS: Call AIT at **717-939-2900**

STEP 1

Remove the battery cover and body shroud by lifting them straight up and off the power chair.



STEP 2

Plug power cable into VR2 power module.



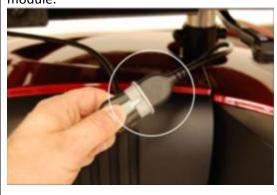
STEP 3

Replace shrouds, making sure not to pinch joystick control cable.



STEP 4

Connect the joystick control to the VR2 power module.



STEP 5 - Seat Installation

- 1. Fold seat back down.
- 2. Grasp seat firmly on each side, lift seat, align seat pin with hole in seat post receiver.
- 3. Insert seat into seat post.
- 4. Push down on seat to lock into place. Move the seat from side to side to make sure it is locked into place.



STEP 6 - Headrest Installation

- 1. Align headrest with holes in the seat back
- 2. Push in on headrest clamp and push down on headrest to insert into seat back.



STEP 7 - Arm and Seat Belt Installation

- 1. Remove arm width adjustment screw from arm receiver tube at bottom rear of seat frame.
- 2. Insert arm into arm receiver tube, so arm pad faces toward front of unit.
- 3. Adjust the width of the arm.



- 4. Insert the arm width adjustment screw through the seat belt anchor, and secure by tightening the adjustment screw.
- 5. Repeat steps 1 4 for the opposite side



STEP 8 - Joystick Installation

1. Loosen joystick bracket adjustment screw located under armrest.



- 2. Insert the joystick mounting tube into the joystick bracket under the armrest.
- 3. Adjust the position of the joystick to a comfortable spot.
- 4. Tighten the joystick adjustment screw to secure the joystick.

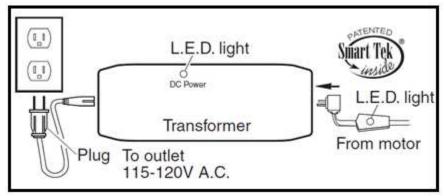
STEP 9 - Accessory Receiver Installation

- 1. Locate the two holes in the center of arm receiver tube at the bottom rear of seat frame.
- 2. Insert two bolts, place two lock nuts onto bolts on the backside of the arm receiver and tighten to secure.

Quick Installation Guide of Golden Power Lift Chair

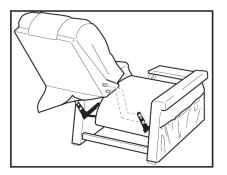
-please consult Owner's Manual for safety warnings and complete instructions.

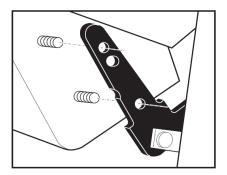
- 1. Remove the transformer from the transformer box (located behind the lower outside back). Place transformer on the floor behind the chair.
- 2. Plug the transformer into a 115-120V 60Hz A.C. outlet and connect the power cable from the chair into the transformer as shown. Power cable is located under the chair attached to the motor with white zip tie. Remove zip tie, extend the cable under and out behind the chair.



- 3. Check lights on hand-held, if they are lit, test motion.
- **Place chair in the desired position in the room, keeping it 17" away from the wall**
- 4. If the back of the chair is already installed, installation is complete. If back of chair is not installed please continue to Step 5.
- 5. Back installation: Press the down arrow on the hand control until the footrest is about parallel to the fl oor. This will expose the back brackets at the rear of the chair.
- 6. Slide the back down between the brackets until the threaded studs on the back slip thru the holes in the brackets as shown.

7. Thread the flange lock nuts onto the studs and tighten securely using the supplied wrench or a 7/16" box wrench. Return the chair to the seated upright position by pressing the up arrow on the hand control.





- 8. Attach the bottom of the outside back to the Velcro on the arm cross rail.
- 9. Place the chair in the desired position in the room, leaving the chair a safe distance from the wall. See distance chart on page 4 for the proper distance from the wall and corners.
- 10. Adjust the leg levelers on the bottom of the chair if necessary. Some high pile carpets can obstruct the footrest operation by rubbing against it. Adjust the levelers to a height above the pile.
- 11. Installation complete. Please be sure to have customer sign a copy of the Delivery Receipt.