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tcsworldtravel.com or call 844.682.5946



2016
**SELECT
ESCAPES**
By Private Jet



TCS World Travel

SELECT ESCAPES

Introducing two new trips featuring more downtime in each destination and five-star retreats.

TCS World Travel introduces **Select Escapes**, our private jet journeys for only 52 guests. These newly refined trips feature our customized best-in-class jet with leather flat-bed seats so you can travel in comfort and style. Recharge in only the finest five-star hotels and resorts. Enjoy more time in each world-class destination with fascinating itineraries customized by you to be as active or relaxing as you choose. Be pampered by our attentive service every step of the way. Our trips are all-inclusive, from air travel on our private jet, hotels and experiences, to tips and ground transportation. These journeys are global travel made easy.

AROUND THE WORLD

January 2-24, 2016

TIMELESS TREASURES

March 19-April 11, 2016



Our Expertise

WELCOME TO TCS WORLD TRAVEL

See the world's most iconic sights by private jet.

Explore the globe with TCS World Travel and see the world's most iconic sights in the comfort and convenience of our private jets.

When you travel with us, you travel with the most experienced and knowledgeable private jet team in the world. TCS World Travel has been providing all-inclusive, highly personalized and engaging travel experiences for our guests for more than 20 years.

We have operated over 240 trips to more than 200 destinations, making us the world leader in private jet travel. We delight with insider access to world-class destinations and surprise with authentic cultural activities tailor-made just for you. We care about our guests and deliver a truly immersive, hassle-free experience from the moment you call, throughout your journey and long after you return home.



Italian leather flat-bed seats



Enjoy attentive service

TCS World Travel

PRIVATE JET EXPERIENCE

Luxury at 30,000 feet.

Select Escapes feature a new seat configuration on a fully customized Boeing 757-200ER. This unique aircraft has brand-new, Italian-leather, 180-degree flat-bed seats for just 52 guests—versus 233 seats on a commercial 757—to provide the utmost space and comfort. Enjoy highly personalized service and a series of world-class destinations that represent best-in-class luxury and leisure.

- 6.5 feet of personal space in full seat recline
- Global Wi-Fi connectivity (where available)
- On-demand in-flight entertainment
- Complimentary iPads and Bose® noise-cancelling headsets
- Custom mood lighting and large overhead bins
- In-seat power outlets and USB ports
- Mid-height rear privacy screens and personal ottomans with storage
- An experienced, dedicated flight crew and staff at your service throughout the trip
- In-flight menus designed by our Executive Chef using only the finest ingredients
- VIP luggage service—our staff takes care of your bags throughout the entire journey



SELECT ESCAPES

AROUND THE WORLD

January 2-24, 2016

An intriguing new perspective on classic destinations.

Relax at your own pace. This **Select Escapes** journey is a take on our classic *Around the World* trip and features the best accommodations as well as more time in each destination to allow you to tailor your itinerary to be as dynamic or relaxing as you choose. Lounge in your overwater bungalow overlooking the tranquil turquoise lagoons of Bora Bora. Indulge in the diverse cuisine of Peru. Snorkel among vibrant coral in the Great Barrier Reef. These iconic destinations combine into one seamless, elegant trip that is truly an opportunity of a lifetime.

23 Days // 52 Guests

\$117,000 per person, double occupancy

\$11,000 single supplement

Depart	Arrive	Hours/Minutes
Orlando, Florida	Cusco, Peru	6h 10m
Cusco, Peru	Easter Island, Chile	5h 20m
Easter Island, Chile	Papeete, Tahiti*	5h 50m
Papeete, Tahiti	Cairns, Australia**	10h 15m
Cairns, Australia	Siem Reap, Cambodia	7h 25m
Siem Reap, Cambodia	Agra, India	4h 40m
Agra, India	Jaipur, India	1h
Jaipur, India	Amman, Jordan	6h
Amman, Jordan	London, England	5h 10m

*Flight from Tahiti to Bora Bora on local charter: 50m

**Includes technical stop



AROUND THE WORLD

January 3-5

CUSCO AND MACHU PICCHU, PERU

These magnificent ruins will cast a spell over you.

On the slopes of the Andes lie the ruins of one of the Inca Empire's greatest constructions: the magnificent citadel of **Machu Picchu**, a secret ceremonial city that towers over the jungle below. As you explore the incredible ruins, you are flanked by amazing views of the surrounding jungle.

Step back in time and take the luxurious *Hiram Bingham* train through the **Sacred Valley of the Incas**. Wander through the ruins as you learn about the Inca civilization. Then in historic **Cusco**—once the capital of the Inca Empire—trace the legacy of Inca and Spanish rule in **Plaza de Armas**, the center of the historic city, and the glorious **Cusco Cathedral**. Stroll

through the stylish **San Blas** district, a hub for local artists, designers and musicians. **Shop** for handcrafted textiles, gorgeous jewelry and pottery, or try your hand at making such Peruvian delights as *ceviche* and *Huancayo*-style potatoes during a **cooking class** with a local chef. Opt to see **Chincho** or explore more Inca sights in **Ollantaytambo**.

Accommodations

A former 16th-century Carmelite convent, the **Belmond Palacio Nazarenas** has been restored to become the city's premier luxury hotel. Past the ancient Inca walls lies the tranquil courtyard, an elegant oasis located just steps away from the Plaza de Armas.

AROUND THE WORLD

January 6-7

EASTER ISLAND, CHILE

Become mesmerized by the mastery of the imposing *moai* statues.

Easter Island is truly a world unto itself. Gaze skyward at the mysterious *moai* scattered along the island's rolling green hills. Nearly 1,000 years ago, the civilization on **Rapa Nui** began constructing these huge stone statues—some weighing nearly 80 tons and standing more than 30 feet tall—to honor the ancestors of the native people.

Go from the striking heights of **Orongo**—home of the mysterious cult of the Birdman—to the outstanding beachside altar of **Ahu Tahai** and the fascinating quarry of **Rano Raraku**, where hundreds of *moai* were left in various stages of completion. Enjoy a **picnic lunch** on one of the prettiest beaches in the South Pacific. Then trace the history of Easter Island and

choose to explore its rugged coastline on **guided hikes** or **bike rides**, or go fishing, all in intimate groups of no more than eight guests. On our final evening, indulge in a **South Seas feast**, complete with a scintillating performance of traditional Polynesian music and dance.

Accommodations

The **Explora Rapa Nui** is the perfect base for explorers of Easter Island. The stylish rooms and main lodge immerse you in the unique beauty and peace of the island landscape. After a long day exploring, relax in the pool, Jacuzzi or sauna. Or enjoy a massage in the spa. As night falls, retire to the cozy Explorer's Lounge for a cocktail or a coffee, and some conversation.





AROUND THE WORLD

January 8-10

BORA BORA, FRENCH POLYNESIA

Relax by the tranquil blue waters of this tropical paradise.

Bora Bora has been described as an artist's palette of blues and greens. After arriving in **Tahiti**, take a local flight to this idyllic island sanctuary. As you approach from above, see how the vibrant colors burst from the shallow turquoise lagoons and verdant mountaintops. These striking aerial views are the perfect precursor to your stay in a **private overwater bungalow** with dazzling white beaches, multihued waves and traditional Polynesian architecture as the backdrop.

Aquatic adventures are endless here. Watch the graceful underwater dance of trumpetfish and stingrays unfold as you **snorkel** or go on a shark safari to spot blacktip reef and lemon sharks. Explore

wide-open waters by **Jet Ski**, test your agility with **stand-up paddleboarding** or simply give in to the languid island pace and **relax** with a flawless postcard view. In the evenings, enjoy a **Polynesian dinner party** on the beach or an **intimate meal** in your bungalow oasis.

Accommodations

Pamper yourself at the blissful 44-acre Polynesian paradise of the **St. Regis Bora Bora Resort**. Facing the azure waters of the pristine lagoon, your overwater bungalow features a private terrace and gazebo. Leave time for some serious pampering at the Miri Miri Spa, which offers views of Mount Otemanu from its own private island.

AROUND THE WORLD

January 11-13

GREAT BARRIER REEF OR DAINTREE RAINFOREST, AUSTRALIA

Surround yourself with the majesty of nature.

Immerse yourself in the world's most impressive natural wonders. Cross the international date line on January 11, losing a day en route, and arrive in **Australia** on January 12. Opt to set sail on a luxury catamaran and cruise to the northern reaches of the strikingly beautiful **Great Barrier Reef**, the largest known coral reef on the planet and a UNESCO World Heritage site. Choose to snorkel among a vibrant collection of tropical fish, including 130 species of sharks and rays, and 400 types of coral.

Or embark on a journey into the 140-million-year-old **Daintree Rainforest**, a UNESCO World Heritage site that's also near the home of your luxurious eco-lodge on the banks of the Mossman River. Tour the canopy on a **four-by-four expedition** through the forest.

Explore the lush rainforest in **Mossman Gorge** and experience a **cleansing smoke ceremony**. Then enjoy exclusive access to the land of the native Kuku Yalanji people as part of the **Ngadiku Dreamtime Walk**. Opt to discover the colorful world of Aboriginal art. Partake in such activities as a **horseback ride along the beach** or in the forest, or paddle through the wilderness in a canoe or kayak.

Accommodations

The luxurious **Silky Oaks Lodge** places you in the middle of the ancient rainforest. From your elegant treehouse or river lodge room, enjoy beautiful views and the sounds of the jungle. Dine in the open-sided Treehouse Restaurant, perched high above the river, and relax at the Healing Waters Spa.





AROUND THE WORLD

January 14-16

ANGKOR WAT, CAMBODIA

Feel the spirituality as the light plays off the temple's grand domes.

Begin your exploration during a magical morning visit to the UNESCO World Heritage site of **Angkor Wat**, a masterpiece of the **Khmer Empire**. Tall palms stretch up toward the sky, while drifting clouds are reflected in the temple's moat. Traverse the royal causeway on your way to the inner areas of one of the world's largest religious structures. If you like, arrive early to share the sacred site with local Buddhist monks.

Opt to learn about Khmer crafts at **Artisans d'Angkor** and then shop for such traditional items as silk fabrics, woodcarvings and lacquerware. Discover more of this spiritual destination as you wander through the **Terrace of the**

Elephants and gaze into the enigmatic faces of the **Bayon Temple**. Delve deep into the jungle to see the remains of **Ta Prohm**, which has been left partially unexcavated with giant trees growing up through its ancient stone walls. Or choose to visit the exquisite temples of **Banteay Srei** and **Banteay Samre**.

Accommodations

Just five miles from Angkor Wat, the **Raffles Grand Hotel d'Angkor** has been restored to its original colonial architecture and features elegant guest rooms with four-poster beds, a pool inspired by the ancient royal bathing pools of Angkor and nearly 15 acres of tropical gardens.

AROUND THE WORLD

January 17-19

TAJ MAHAL AND JAIPUR, INDIA

See this embodiment of human emotion.

It made “the sun and the moon shed tears from their eyes,” said its creator, Shah Jahan. We touch down in Agra to see the world’s most famous testament to love: the **Taj Mahal**. One of the great Mughal emperors, Shah Jahan dedicated 22 years of his life to the construction of the Taj, a memorial to his beloved third wife, Mumtaz Mahal. Watch as the light plays on the radiant white marble.

Then head to the beautiful “Pink City” of **Jaipur**, so dubbed because of the rose color of its prominent buildings that were painted for a citywide makeover to honor a visit by the Prince of Wales in 1876. See the honeycomb **Palace of the Winds**, built so the women of the court could discreetly

observe the goings-on in the city. Stroll through the monumental gateway of the ornate **City Palace**, guarded by stone elephants, and visit its museum to take in royal artworks and artifacts, including exquisite robes, toys from the royal playroom and antique weaponry.

Accommodations

Built in 1835, **Rambagh Palace** was home to Jaipur’s royal family until 1957 when it was converted into a hotel. The property includes over 47 acres of expansive, exquisite gardens. Relax and recharge at the holistic Indian spa or indulge in a fine dinner or cocktail at one of several unique bars and restaurants.





The Treasury // Petra, Jordan

AROUND THE WORLD

January 20-22

PETRA AND THE DEAD SEA, JORDAN

Discover the rose-red splendor of a once-forgotten city.

Walk among the golden-red sandstone cliffs that arch up into the sky as you make your way to the **Lost City of Petra**. Half-built, half-carved into rose-red cliffs by the Nabataeans more than 2,000 years ago, the Lost City of Petra was once a rich, sprawling metropolis of lush gardens, fountains and villas. Trek through the **Siq**, a narrow chasm in the bedrock, and emerge before the elaborate **Treasury**.

Choose between an excursion to the ancient site of **Jerash** or the natural wonder of the **Dead Sea**. Known as the “Pompeii of the East” because it was preserved under blankets of desert sand, Jerash’s magnificent theaters, glorious temples and stone roads once traveled by chariots are some of the best preserved in

the Middle East. Alternatively, head southwest to the lowest spot on the face of the earth, the Dead Sea. Enjoy a leisurely day at the Dead Sea and float in its buoyant, mineral-rich waters or pamper yourself with a **spa treatment**. Or opt to embark on an excursion in a four-by-four jeep and explore the lunar-like landscape of **Wadi Rum**—made famous in the film *Lawrence of Arabia*.

Accommodations

Kempinski Hotel Ishtar Dead Sea offers three luxurious enclaves set amidst gardens dotted with lagoons, waterfalls and private pools. Recharge in the Anantara Spa that features outdoor treatment facilities, steam rooms and a Dead Sea pool.

To reserve your seat, please call 844.682.5946 or visit [TCSjet.com/H5](https://www.tcsjet.com/H5)



SELECT ESCAPES

TIMELESS TREASURES

March 19-April 11, 2016

An eclectic journey around the world.

23 Days // 52 Guests

\$122,000 per person, double occupancy
\$11,000 single supplement

Depart	Arrive	Hours/Minutes
Los Angeles, California	Honolulu, Hawaii*	5h 50m
Honolulu, Hawaii	Papeete, Tahiti**	6h 20m
Papeete, Tahiti	Noumea, New Caledonia*	6h 40m
Noumea, New Caledonia	Sydney, Australia	2h 50m
Sydney, Australia	Darwin, Australia*	4h 40m
Darwin, Australia	Luang Prabang, Laos	6h 45m
Luang Prabang, Laos	Udaipur, India	4h 15m
Udaipur, India	Kilimanjaro, Tanzania	7h 10m
Kilimanjaro, Tanzania	Cape Town, South Africa	5h 30m
Cape Town, South Africa	Walvis Bay, Namibia***	1h 50m
Walvis Bay, Namibia	St. Helena, UK*	5h
St. Helena, UK	Rio de Janeiro, Brazil	5h
Rio de Janeiro, Brazil	Manaus, Brazil*	4h 10m
Manaus, Brazil	Orlando, Florida	6h

*Technical stop **Flight from Tahiti to Bora Bora on local charter: 50m ***A short charter to Sossusvlei required

This journey is an eclectic collection of our favorite travel experiences that have withstood the test of time. From vibrant celebrations with Rio de Janeiro's Carnival performers to sacred almsgiving ceremonies in Laos, this remarkable itinerary connects you to the people and places that intrigue us. *Timeless Treasures* features the world's finest hotels, high-touch service and perfectly orchestrated experiences tailored by you.

TIMELESS TREASURES

March 20-22

BORA BORA, FRENCH POLYNESIA

Relax by the tranquil blue waters of this tropical paradise.

Bora Bora has been described as an artist's palette of blues and greens. After arriving in **Tahiti**, take a local flight to this idyllic island sanctuary. As you approach from above, see how the vibrant colors burst from the shallow turquoise lagoons and verdant mountaintops. These striking aerial views are the perfect precursor to your stay in a **private overwater bungalow** with dazzling white beaches, multihued waves and traditional Polynesian architecture as the backdrop.

Aquatic adventures are endless here. Watch the graceful underwater dance of trumpetfish and stingrays unfold as you **snorkel** or go on a shark safari to spot blacktip reef and lemon sharks. Explore

wide-open waters by **Jet Ski**, test your agility with **stand-up paddleboarding** or simply give in to the languid island pace and relax with a flawless postcard view. In the evenings, enjoy a **Polynesian dinner party** on the beach or an intimate meal in your bungalow oasis.

Accommodations

Pamper yourself at the blissful 44-acre Polynesian paradise of the **St. Regis Bora Bora Resort**. Facing the azure waters of the pristine lagoon, your overwater bungalow features a private terrace and gazebo. Leave time for some serious pampering at the Miri Miri Spa, which offers views of Mount Otemanu from its own private island.



Sydney Opera House // Australia

TIMELESS TREASURES

March 23-26

SYDNEY, AUSTRALIA

Experience urban adventure and natural splendor.

Sun-kissed and set on one of the world's most stunning harbors, **Sydney** is a rare gem: a city engulfed by natural beauty. Cross the international date line on March 23, losing a day en route, and arrive in Sydney on March 24. There is a little something for everyone in this city, from fabulous cuisine to prized urban beaches.

Set sail along Sydney Harbor for an unparalleled view of the gleaming skyline. For the ultimate thrill, try the **Sydney Harbor Bridge Climb**, a summit 440 feet high with magnificent panoramic views. Opt for a **seaplane or helicopter ride** to capture the full scale of the harbor.

There's always a new restaurant to discover in Sydney. Choose to indulge in the city's

abundance of delicious fare and **world-class Australian wines**. Cultural aficionados will enjoy an intimate, behind-the-scenes exploration of the famed **Sydney Opera House**, which was designed to resemble ship sails. Shoppers will delight in Sydney's tremendous choices, including upscale brands and designer boutiques. Celebrate your stay during a festive gala on a **cruise** of the harbor.

Accommodations

Set on the iconic harbor, **Park Hyatt Sydney** offers unobstructed views of the Sydney Opera House and Harbor Bridge. Contemporary amenities include 24-hour personal butler service, rooftop pool and sundeck.

To reserve your seat, please call 844.682.5946 or visit [TCSjet.com/H6](https://www.tcsjet.com/H6)

TIMELESS TREASURES

March 27-28

LUANG PRABANG, LAOS

Gold-trimmed *wats* make a simple walk feel exceptionally vibrant.

Surrounded by jungle-covered mountains where the **Mekong** and **Nam Khan Rivers** meet, enjoy the unhurried pace of **Luang Prabang**. Stroll among the sacred temples that sit next to elegant French colonial architecture in the old town.

To understand the heart of Laotian culture, opt for a sunrise excursion to see the **morning almsgiving**, a holy ceremony in which locals offer sticky rice to monks. Dive deeper into regal history at the **Royal Palace** where the lavish Throne Room plays second fiddle to the sacred **Phra Bang**, a golden Buddha less than 3 feet tall. This gift to the city is recognized as the official introduction of Buddhism to Laos from which the city derives its name.

Float down the Mekong River on motorized long boats and view daily life along the river. Visit the sacred **Pak Ou Caves**, home to more than 4,000 Buddhas. End your evenings with a walk along the riverbank or venture into the bustling **night market**.

Accommodations

With impressive mountain views and tropical gardens, **La Résidence Phou Vao** is a serene retreat reflecting authentic Laotian culture. Polished rosewood accents and rich linens decorate rooms, which emphasize local styles and materials.





TIMELESS TREASURES

March 29-31

UDAIPUR, INDIA

Stand among marble palaces and imposing forts.

The “land of kings,” Rajasthan is a region of opulence. Perhaps no place better exemplifies this than **Udaipur**, a city rich in royal history. Wander among revered temples, marble palaces and battle-worn forts in Udaipur, a city set on the banks of **Lake Pichola**.

Venture deep into the Rajasthani countryside during a drive to the **Ranakpur Temple**, considered one of the holiest Jain sites in the world. Or choose a **horseback ride** through the **Aravalli Range**, exploring small villages and ending with a lakeside alfresco lunch.

See the pride of Udaipur, the **City Palace**, a complex composed of 11 smaller structures. Step through the regal marble arches and find an intoxicating maze of courtyards,

hanging gardens and pavilions. Or examine the extravagant mosaics in **Mor Chok**, or **Peacock Square**, an elaborate chamber that features three peacocks made with 5,000 glass pieces of green, gold and blue.

Discover why locals consider Udaipur to be the most romantic city in India during a **twilight cruise** on Lake Pichola. Afterward, enjoy an elaborate meal and festive entertainment on the hotel’s meticulously manicured Crescent Lawn.

Accommodations

Built to emulate a traditional Indian palace, the **Oberoï Udaivilas** is grandeur at its finest. Enjoy Rajasthan’s rich heritage and style while you relax among the hotel’s many courtyards, fountains and gardens.

TIMELESS TREASURES

April 1-2

SERENGETI PLAIN OR NGORONGORO CRATER, TANZANIA

The beauty of the plain and its wild inhabitants surrounds you on safari.

With grasslands that seem to stretch into eternity, the **Serengeti Plain** is home to Tanzania's largest national park and Africa's densest "**big cat**" population. It's also the site of one of the most complex and least disturbed ecosystems on the planet.

On **safari** in the savannah, the beauty of the land and its wild inhabitants surrounds you. **Lions, cheetahs** and **leopards** thrive here. The safari begins the moment you arrive with a game drive to the lodge. Opt for a sunrise **hot air balloon flight** to see the stunning landscape. Or take a break from your adventures and relax in the lodge's **infinity pool** that overlooks an elephant watering hole.

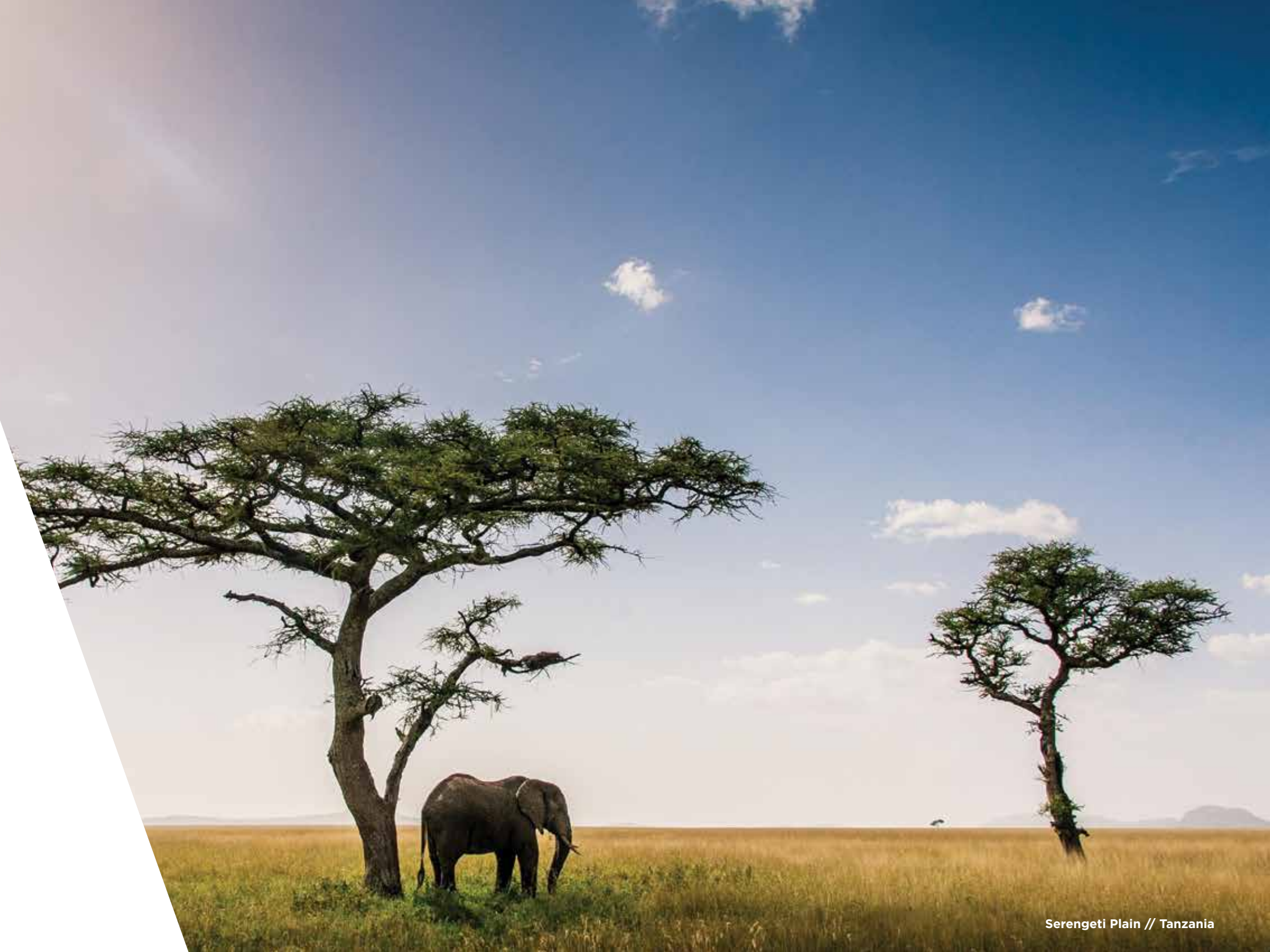
Alternate: If you have already experienced the Serengeti, travel to the **Ngorongoro**

Crater, the world's largest intact **volcanic caldera**. It's home to the densest population of large animals anywhere and is a microcosm of the Serengeti.

Accommodations

Deep within Africa's finest game reserve, **Four Seasons Safari Lodge Serengeti** gives you an unfettered look at the surrounding wildlife. Feel safe and pampered as you enjoy outdoor dining, a rejuvenating spa and stylish, ultra-comfortable guest rooms.

Alternate: Located on the Crater's edge, the **Ngorongoro Crater Lodge** offers uncompromising views and is the perfect base for game-drive explorations. Guest rooms feature antiques, leather-backed chairs and decks with magnificent views.





Boulders Beach, Cape Town // South Africa

TIMELESS TREASURES

April 3-5

CAPE TOWN, SOUTH AFRICA

Explore rich culture and stunning scenery.

Surrounded by stunning Atlantic surf and world-renowned vineyards, **Cape Town** is a stylish outpost at the edge of the earth. A vibrant mix of African, French and Dutch cultures, explore the city's rich diversity and even richer culinary options. Green spaces are scattered between street art and colorful facades along neighborhood streets.

Cape Town's most beloved landmark is the majestic **Table Mountain**, a flat-topped mountain that soars two-thirds of a mile above sea level. **Ride a cable car** to the top and hike along its wooden walkways to get stunning views of the city. See the **African penguin colony** among the coves of nearby **Boulders Beach**. Or set out on an adventure around the **Cape Point by**

helicopter and take in the soaring cliffs and dramatic coastal views.

Indulge in a wine tasting of some of the area's best varietals as you spend the day with a winemaker in the **Stellenbosch region**. In the evening, explore Cape Town's dynamic restaurants. Or enjoy an evening guided through the city's energetic **jazz scene**.

Accommodations

Located on the Victoria & Alfred Waterfront, **One&Only Cape Town** offers uninhibited views of iconic Table Mountain from every room and suite. Resort features include a wine loft with a collection of more than 5,000 bottles, a spa on a private island and heated infinity pool.

To reserve your seat, please call 844.682.5946 or visit [TCSjet.com/H6](https://www.TCSjet.com/H6)

TIMELESS TREASURES

April 6-7

SOSSUSVLEI, NAMIBIA

Watch as the colors unfold on the desert's sweeping sand dunes.

The **Namib Desert's** stunning landscapes are in constant flux with sand dunes and plains of all sizes and shapes. Along the **Skeleton Coast**, the desert meets treacherous Atlantic Ocean waters.

The **scenic flight** along the Skeleton Coast to your lodge is a quick introduction to this remote land. Trek some of the highest sand dunes in the world in the **Sossusvlei**. Watch the colors progress from pinkish orange to deep reds as the light and winds shift.

Take a guided **dune drive** to visit the unique wildlife and plants that have adapted to harsh desert conditions. For exhilarating experience, opt to go on a morning **hot air balloon ride** for unforgettable views and unbeatable photo opportunities. In the evening, shift your eyes to the sky as the Namibian night offers an unparalleled stargazing spectacle.

Accommodations

We split among the following properties:

Sossusvlei Lodge is a luxurious retreat adjacent to the Namib Desert. Amenities include a pool, beer garden and an enormous alfresco lounge overlooking the desert plains.

The **Dunes Lodge** is perched on top of a dune plateau overlooking panoramic vistas. The lodge boasts sundowner decks, a wine cellar and a swimming pool suspended above the sands.

Tucked away in the private **Kulala Wilderness Reserve**, Little Kulala treats you to a little bit of luxury in the desert. Make use of such amenities as a pool, library, lounge and wine cellar.



TIMELESS TREASURES

April 8-10

RIO DE JANEIRO, BRAZIL

Rio de Janeiro is a mix of intoxicating glamour and historic neighborhoods.

With more than 4,000 miles of coastline, it's easy to find paradise in Brazil. In **Rio de Janeiro**, beaches, thick rainforest and towering granite mountains collide in one of the most outstanding urban landscapes on the planet. Rio de Janeiro has a multi-ethnic culture and everyday *joie de vivre*. Experience the city's hospitality, which is as jubilant as it is sincere.

Take in outstanding city views on the nearly mile-long cable car ride to **Sugar Loaf Mountain**, approximately 1,300 feet above the harbor. Then travel by rail to see the almost 100-foot-tall **Christ the Redeemer** atop **Corcovado Mountain**—the statue is one of the new Seven Wonders of the World. **Sail** the calm

waters of **Guanabara Bay** to experience the dramatic landscape as early European explorers once did.

Choose a **private cooking class** to learn how to add international flair to your cuisine. Sip a *caipirinha* while enjoying some of the best people watching on the planet at the legendary **Copacabana Beach**. On the final evening, toast to the end of your journey during a lively **Carnival dinner** and performance.

Accommodations

Located opposite Copacabana Beach, the famous **Copacabana Palace** is known for hosting royalty and celebrities for almost a century. Amenities include a pool, beachside service and a spa.

TCS World Travel

PRIVATE TRAVEL

Your journey doesn't have to end.

Leave whenever your schedule allows. Stay as long as you like. Travel with whomever you want. Our Private Travel consultants can plan a one-of-a-kind itinerary just for you, or help you create a custom journey to the iconic sights you personally want to see.

Recent trips have included a multi-generational excursion to Southeast Asia and a journey in a privately chartered plane across Alaska as two parents tracked their son's daily progress in the Iditarod Trail Sled Dog Race. Custom private itineraries include all accommodations, transportation, guides, drivers and the ability to adjust every detail. You work with one dedicated travel consultant every step of the way. Our travel experience backs every journey—we have planned hundreds of trips and explored more than 150 destinations.

Call us today or email PrivateTravel@TCSWorldTravel.com to see what we can do for you.

Our Guests Say It Best

"We would never have been able to make the trip without your guidance and organization. Everything worked beyond my expectations."

"People keep asking us what we liked best about our trip. My wife really loved the safaris. The safaris were outstanding, but so was everything else."



Select Escapes Around the World by Private Jet Operator-Participant Contract and Terms & Conditions

Please read the following information carefully. After reading the Operator-Participant Contract and Terms and Conditions herein (the "Agreement"), in order for your reservation to be completed, you must indicate your acceptance of the terms of the Agreement by signing and submitting the Reservation Form, along with the deposit to TCS.

TCS & Starquest Expeditions, Inc. ("TCS"), 3131 Elliott Avenue, Suite 300, Seattle, WA 98121, a qualified tour operator will organize and administer the **Select Escapes Around the World by Private Jet** journey (the **"Tour"**). **TCS, as the principal, is responsible to you for arranging and providing all of the services and accommodations offered in connection with the Tour, provided, however, that in the absence of gross negligence on TCS' part, TCS is not responsible for personal injury or property damage caused by the air carrier, hotel, or other suppliers of any services being offered in connection with the Tour.** The acceptance of your Reservation Form and deposit by TCS creates a contractual relationship between you, the passenger/participant (Participant), in the Tour provided by TCS.

Journey Prices:

Around The World: January 2, 2016 departure: \$117,000 per person (double occupancy) with a \$11,000 single supplement

Timeless Treasures: March 19, 2016 departure: \$122,000 per person (double occupancy) with a \$11,000 single supplement

Reservations and Payments: To reserve your place on the Tour, complete and sign the Reservation Form and return it with your deposit of \$10,000 per person. The deposit can be made by check; wire transfer; or by a major credit card such as Visa, MasterCard and American Express. If you pay your initial deposit by credit card, it is fully refundable until you sign the Reservation Form. Please fax or mail the completed form to TCS World Travel, 3131 Elliott Avenue, Suite 300, Seattle, WA 98121; fax to 206.447.7717. Or call 800.454.4149 or 206.254.0228.

January 2, 2016 departure: Make checks payable to "ATWY-16." The second payment of \$25,000 is due May 1, 2015. Final payment is due Sept. 2, 2015

March 19, 2016 departure: Make checks payable to "ATWX-16." The second payment of \$25,000 is due July 20, 2015. Final payment is due Nov. 20, 2015

The second and final payments are payable by check or wire transfer only, made out to the secure escrow account as set forth above. If the Tour is fully booked when your Reservation Form is received, your payment will be returned within 7 days, or with your authorization, TCS may retain the deposit and place your name on a waiting list in the event other Participants cancel their reservations. Even if you authorize TCS to put your name on a waiting list and retain your deposit, TCS will notify you within 7 days that the Tour is fully booked.

Security Agreement: **Your payments are held in an escrow account** at The Commerce Bank of Washington ("TCBW"), 601 Union Street, Suite 3600, Seattle, WA 98101-1342. Participants are protected by a Letter of Credit #592 issued by TCBW (the "Security Agreement"). Any claims against this Security Agreement must be filed with TCS or TCBW within 60 days of the termination of the Tour. After that time, TCS and TCBW will be released from liability under the Security Agreement.

Journey Price: The Tour price includes a privately chartered first-class Boeing 757 that departs from Orlando, Florida or Los Angeles, California and returns to London, England or Orlando, Florida. Included in the price are luxury accommodations and all applicable taxes in the destinations, and options as indicated in the itinerary, from arrival at the first hotel through departure from the last hotel. All meals beginning with dinner on the first night of the Tour and ending with breakfast on the last day of the Tour, as indicated in the itinerary are included. All taxes; group transportation; airport transfers at the beginning and the end of the itinerary; excursions; complete program of special events and activities, including extensive options at most destinations; services of professional staff to assist you throughout the trip; bottled water throughout the program (during sightseeing, at scheduled meals, and in your room); all beverages, including liquor, aboard the private jet; liquor during special events and cocktail parties on land; house wine and/or beer at lunch and dinner, and non-alcoholic beverages at all scheduled meals on land; baggage handling during the Tour; internet access in hotels and onboard the jet, where available; tips or gratuities to local guides, drivers, porters, and wait staff; amenities package; \$100,000 medical evacuation insurance (which includes minimal accident/sickness/baggage insurance) for covered reasons. The exact Tour itinerary, name and location of hotels, length of stay at each hotel, and other ground accommodations and services, are set forth in the itinerary, which is a part of this Agreement. **Not included in the price** is commercial airfare between your home city and Orlando, Florida or Los Angeles, California and from London, England or Orlando, Florida to your home city; optional and additional accident/baggage/cancellation insurance; passport and visa fees; personal expenses such as laundry, telephone, and fax fees; all beverages not mentioned above as included; hotel minibar charges; meals not scheduled by TCS; and inoculation and medication costs of any kind. Any tips or gratuities not specifically mentioned as included in the total Tour price will be at your discretion. Except for "major changes" as described below, no refund will be made for any accommodations or services included in the journey price that you voluntarily do not use.

Insurance: TCS strongly recommends this important protection, which can save you money if you are forced to cancel or alter your trip. Insurance premium payments are nonrefundable.

Baggage: On the private jet, each Participant is limited to 150 pounds of checked baggage in 3 bags of your choice (each no more than 50 pounds), plus a few smaller carry-on items such as a backpack, purse, camera, and/or laptop. In certain countries you will fly on private light aircraft. Due to weight restrictions on these flights you may be limited to one of your personal checked bags or supplied with a suitable bag. For international flights, the air carrier's liability is limited to the actual value of the baggage but not more than 1,000 Special Drawing Rights, approximately \$1,250 per passenger, unless a higher value is declared at the time of check-in and an appropriate excess valuation charge is paid. Baggage, when not handled by TCS, and personal effects are at all times the sole responsibility of the Participant.

Aircraft: The private jet flights will be performed using a Boeing 757 jet with 52 flat-bed seats. The air carrier for the Tour will be TAG Aviation (UK) Ltd, Farnborough Airport, Hampshire, GU14 6XA, United

Kingdom. Operator and the air carrier reserve the right to substitute equivalent aircraft if necessary. Your itinerary may include flights on smaller aircraft operated by local approved airline carriers. Seating on these aircraft will be economy or economy with limited business seats, based upon the configuration of the aircraft.

International Flights: The operation of these flights is subject to the foreign governments involved granting landing rights for the flight. If the air carrier cannot obtain these rights or any particular flight leg of the Tour, that flight leg will be canceled and alternative arrangements may be made, at the discretion of TCS.

Cancellations and Refunds: If you cancel your reservation or change your plans, your right to receive a refund is limited, as set forth in the following schedule. All cancellations will become effective as of the date of the postmark or email receipt. All requests for refunds must be sent to TCS in writing via mail, fax or email.

For the January 2, 2016 departure:

If your notice is received... **You will receive a refund of all deposits less a...**

On or before Jan. 2, 2015 \$5,000 per-person cancellation fee.

Jan. 3 to May 1, 2015 \$10,000 per-person cancellation fee.

From May 2 to July 6, 2015 \$15,000 per-person cancellation fee.

From July 7 to Sept. 2, 2015 \$25,000 per-person cancellation fee.

After Sept. 2, 2015 No refund.

For the March 19, 2016 departure:

If your notice is received... **You will receive a refund of all deposits less a...**

On or before March 19, 2015 \$5,000 per-person cancellation fee.

March 20 to July 20, 2015 \$10,000 per-person cancellation fee.

From July 21 to Sept. 21, 2015 \$15,000 per-person cancellation fee.

From Sept. 22 to Nov. 20, 2015 \$25,000 per-person cancellation fee.

After Nov. 20, 2015 No refund.

Refunds will be made within 14 days of receipt of your notice of cancellation.

Leaving the Tour in progress, for any reason whatsoever, will not result in a refund, and no refunds will be made for any unused portions of the Tour. If you cancel and are able to provide a substitute Participant for the Tour, you will receive a full refund of money paid toward the price less, an administrative charge of \$25 for effecting the substitution once the substitute Participant has paid in full. **If TCS makes major changes prior to departure, you have the right to cancel and receive a full refund. Please note that the costs for visas, commercial air tickets, insurance, suite upgrades, and pre- or post-expedition independent arrangements may not be refundable.** The following are major changes: (1) a change in the departure or return date, unless the change results from a flight delay experienced by the air carrier (if, however, the delay is longer than 48 hours, it will be considered a major change.); (2) a change in the origin or destination city for any flight leg, unless the change affects only the order in which cities named in a tour package are visited; (3) a substitute of any hotel of lower standard; (4) a price increase of more than 10 percent occurring 10 or more days before departure. In no event can TCS increase your price less than 10 days before departure. If a major change must be made in the Tour, TCS will notify you within 7 days after first learning of the change, but in any event at least 10 days prior to the scheduled departure. If, less than 10 days before scheduled departure, TCS becomes aware that a major change must be made, TCS will notify you as soon as possible. **Within 7 days after receiving notification of a major change, but in no event later than departure, you may cancel your reservation and you will receive a full refund within 14 days after canceling. If a major change occurs after the departure of the flight, which you are unwilling to accept, TCS will refund, within 14 days after your scheduled return date, that portion of your payment which applies to the services not accepted.** If TCS must cancel the Tour in its entirety, TCS will notify you in writing within 7 days of the cancellation, but in no event later than 10 days before the scheduled departure date. **TCS has no right to cancel the Tour less than 10 days before departure, except for circumstances that make it physically impossible to perform the Tour.** If that occurs, TCS will notify you as soon as possible, but not later than the scheduled departure date. If the Tour is canceled, TCS will make a full refund to you within 14 days after cancellation. The rights and remedies made available under this contract are in addition to any other rights or remedies available under applicable law. However, TCS offers refunds under this Agreement with the express understanding that the receipt of that refund by a Participant waives the additional remedies.

Itinerary Changes: The itinerary and staff are subject to modification and change by TCS. Every reasonable effort will be made to operate the Tour as planned; however, should unforeseen world events and conditions require our itinerary to be altered, TCS reserves the right to do so for the safety and best interest of the group.

Single Accommodations and Suite Upgrades: Single rooms are available at extra cost. Suite rooms are available in some destinations; more information about them, including their additional costs, will be sent to you in the months before departure.

Airfare: We are happy to assist you in reserving commercial flights between your home city and Orlando, Florida or Los Angeles, California, and from London, England or Orlando, Florida and your home city, in the class of service that you prefer. Please ask for details.

Visa Documents/Entry Permits: To participate in the Tour, visas and/or entry permits are required for some countries. Acquiring visas and/or entry permits is the responsibility of the Participant. Failure to obtain visas and/or entry permits does not negate the terms and conditions. Any extra costs for rerouting Participants without visas and/or entry permits will be the responsibility of the Participant. We will provide information on the necessary visas and/or entry permits in the Tour documents.

Health Requirements: This is an active program, which requires you to make a realistic assessment of your health. All Participants are expected to be in active good health, to enjoy traveling as part of a

group, and to be ready to experience cultural differences with grace. Walking and climbing stairs are required in many hotels and airports, to board the aircraft, and as part of many excursions. Prior to traveling, we highly recommend visiting your personal physician for a check-up, so that you may discuss your ability to participate in this type of journey. To go to certain destinations or participate in certain activities, such as visiting high-altitude areas (8,000 feet above sea level and higher) you may need to obtain your physician's approval, in this case a form will be sent to you for your physician to sign. We are prepared to arrange for an alternative destination or activity, in case a physician recommends it. Malaria and other diseases may be present in some of the countries featured in this itinerary. **Proof of yellow fever inoculation is required.** For the latest recommendations on specific health precautions for the areas you will visit, consult your physician and the Centers for Disease Control. Any physical condition requiring special attention, diet, or treatment should be reported in writing when the reservation is made. We will make reasonable efforts to accommodate Participants with special needs; however, we cannot accommodate wheelchairs. If you require a slower pace, extra assistance, or the use of a cane or walking stick, arrangements will be made for private touring at each destination, if necessary, at the discretion of our Tour staff. Any extra cost for such arrangements will be the responsibility of the Participant. If you would like to forego some of the scheduled sightseeing to rejuvenate and relax, please feel free to do so at any time.

Photography and Video: We reserve the right to take photographs or videos (the "Photography") during the Tour and to use the Photography for promotional purposes. Participants who prefer their images not be used must notify us in writing before the commencement of the Tour.

Basis of Rates: All prices are based on two persons sharing a room. All prices and fares are quoted in U.S. dollars. The rates are based on current tariffs and are subject to change due to unforeseen circumstances. While TCS will make reasonable efforts to maintain the listed prices, if it is necessary to levy a surcharge, TCS reserves the right to do so and will notify you at the time of final invoicing. TCS reserves the right to cancel the Tour because of inadequate enrollment that makes the Tour economically infeasible to operate. In such a case, a full refund of the Tour cost will be made.

Release of Liability: The passenger tickets in use by the carriers shall constitute the sole contract between the carriers and the passenger; the carriers are not responsible for any act, omission, or event during the time expedition Participants are not aboard their conveyance. Neither TCS, nor any of its respective owners, directors, employees, contractors, officers or agents (collectively, the "Released Parties") shall be held liable for (A) any damage to, or loss of, property or injury to, or death of, persons occasioned directly or indirectly by an act or omission of any other provider, including but not limited to any defect in any aircraft, watercraft, or vehicle operated or provided by such other provider, (B) any loss or damage due to delay, cancellation, or disruption in any manner caused by the laws, regulations, acts or failures to act, demands, orders, or interpositions of any government or any subdivision or agent thereof, or by acts of God, strikes, fire, flood, war, rebellion, terrorism, insurrection, sickness, quarantine, epidemics, theft, or any other cause(s) beyond their control, and (C) any and all claims, actions, or losses for bodily injury, property damage, wrongful death, loss of services, lost profits, consequential, exemplary, indirect or punitive damages or otherwise that may arise out of or occur during your travel in connection with the Tour. The Participant waives any claim against any of the Released Parties for any such loss, damage, injury, or death, including any right to seek consequential, punitive or exemplary damages against any of the Released Parties for any reason whatsoever. None of the Released Parties shall be liable for any air carrier's cancellation penalty incurred by the purchase of a nonrefundable ticket.

Acknowledgment of Risk: You understand and acknowledge that your travel in connection with and participation in the Tour or any activities which may take place during the Tour, may involve risk and potential exposure to injury or fatal injury and that risk and dangers may arise or be caused by the negligence or participation of other Participants, contractors, and/or subcontractors for the Tour or from other foreseeable and unforeseeable causes including weather and other acts of nature.

Express Assumption of Risk and Responsibility: In recognition of the inherent risk of the travels and related activities in which you are intending to engage, you confirm that you are physically and mentally capable of participating in the Tour and that you willingly and voluntarily assume full responsibility for any injury, loss or damage suffered by you or caused by you. By registering for the Tour, you certify that you do not have any mental, physical or other condition or disability that would create a hazard for yourself or other Participants. TCS reserves the right in its sole discretion to accept, decline to accept or remove any Participant on the Tour and reserves the right, subject to the terms and conditions contained herein, to withdraw any part or all of the Tour and to make such changes as may be necessary.

Arbitration: Any controversy or claim arising out of or relating to this Agreement or the performance there under, including without limitation any claim related to bodily injury, property damage or death, shall be settled by binding arbitration in Seattle, Washington, U.S.A., in accordance with the rules of the American Arbitration Association then existing, and judgment on the arbitration award may be entered in any court having jurisdiction over the subject matter of the controversy. Such proceedings will be governed by substantive Washington law. This agreement to arbitrate does not waive or modify the liability release contained in this document.

Exclusive Governing Law and Jurisdiction: This Agreement shall be governed by the laws of the State of Washington, without regard to conflicts of laws principles. If the right to seek arbitration is for any reason waived by both parties, or if judicial review of any arbitration is sought, any action or legal proceeding arising out of this Agreement shall be brought exclusively in the courts of the State of Washington, or, if it has or can acquire jurisdiction, in the United States District Court for the Western District of Washington or the appropriate appellate courts, and the parties hereby waive any objection to venue or jurisdiction in connection therewith. In connection with any action or legal proceeding arising out of this Agreement, the parties hereby specifically and knowingly waive any rights that either party might have to demand a jury trial.

By registering for the Tour, the Participant agrees to the Operator-Participant Contract and Terms and Conditions set forth in this Agreement.

TCS & Starquest Expeditions, Inc., is a Registered Seller of Travel in Washington (#602-320-265), a California Seller of Travel (#2071584-30), an accredited member of the Better Business Bureau, and is endorsed by IATAN, the International Airlines Travel Agent Network (#50-755585). TCS & Starquest Expeditions' Dunn & Bradstreet D-U-N-S number is 17-084-7961.

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GUEST INFORMATION

PLEASE RESERVE _____ PLACE(S) ON THE SELECTED TRIP:

Journey	Dates	Price Per Person, Double Occupancy	Single Supplement	Escrow Account
<input type="checkbox"/> Around The World	January 2-24, 2016	\$117,000	\$11,000	ATWY-16 Escrow
<input type="checkbox"/> Timeless Treasures	March 19-April 11, 2016	\$122,000	\$11,000	ATWX-16 Escrow

Guest 1 Name: _____ Date of Birth: _____ Email: _____

Guest 2 Name: _____ Date of Birth: _____ Email: _____

Street Address: _____ City: _____ State/Province: _____ Zip/Postal Code: _____

Phone Number: _____ Alternate Phone Number: _____

I plan to share accommodations with Guest 2 (above).

I prefer single accommodations where available for an additional \$11,000.

I plan to share accommodations with someone other than Guest 2: _____

TERMS AND CONDITIONS

I/We have read the itinerary and accept the Operator-Participant Contract and Terms & Conditions for the trip (each guest must sign).

Guest 1 Signature: _____ Date: _____

Guest 2 Signature: _____ Date: _____

Information about all suite upgrades and optional programs will be sent to you in the months before departure.

PAYMENT

Enclosed is my deposit check for \$ _____ (\$10,000 per guest). Please make checks payable to the escrow account associated with your departure (see above).

Please charge my deposit of \$ _____ (\$10,000 per guest) to my credit card number: _____ Expiration Date: _____
(Charges can be made to most major credit cards, including Visa, MasterCard and American Express.)

My credit card billing address, if different from above: _____

Please fax or mail the completed Reservation Form to:

TCS WORLD TRAVEL

3131 ELLIOTT AVENUE, SUITE 300, SEATTLE, WA 98121

800.454.4149 TOLL FREE // 206.254.0228 USA // 206.447.7717 FAX

INFO@TCSWORLDTRAVEL.COM // TCSWORLDTRAVEL.COM

TCS World Travel

Looking for adventure?
Join us on our new
action-packed journeys.

SIGNATURE EXPEDITIONS

Our classic trips for 78 guests are filled with iconic sights and exciting experiences.

HISTORY'S LOST CITIES

NOV. 1-23, 2015
23 DAYS // 78 GUESTS

Madrid | Baku, Azerbaijan | Samarkand, Uzbekistan
Kathmandu, Nepal | Lhasa, Tibet | Luang Prabang,
Laos | Bagan, Inle Lake and Yangon, Myanmar
Taj Mahal and Udaipur, India | Petra or Dead Sea,
Jordan | Madrid

\$68,950 per person, double occupancy
\$7,950 single supplement

WONDERS OF THE EARTH

APRIL 17-MAY 11, 2016
25 DAYS // 78 GUESTS

Orlando | Galápagos Cruise, Ecuador
Easter Island, Chile | Apia, Samoa | Queenstown,
New Zealand | Papua New Guinea | Luang Prabang,
Laos | Maldives | Serengeti Plain or Ngorongoro
Crater, Tanzania | Zurich

\$82,950 per person, double occupancy
\$8,950 single supplement

ISLANDS AROUND THE WORLD

JUNE 7-30, 2016
24 DAYS // 78 GUESTS

Kona, Hawaii | Port Vila and Pentecost Island,
Vanuatu | Palau | Java, Indonesia | Galle or
Dambulla, Sri Lanka | Maldives | Zanzibar, Tanzania
Agrigento, Italy | Madeira Island, Portugal
Bermuda | Boston

\$79,950 per person, double occupancy
\$8,950 single supplement

AROUND THE WORLD CLASSIC

SEPT. 29-OCT. 22, 2016
24 DAYS // 78 GUESTS

Orlando | Machu Picchu and Cusco, Peru | Easter
Island, Chile | Apia, Samoa | Great Barrier Reef
or Daintree Rainforest, Australia | Angkor Wat,
Cambodia | Taj Mahal, India | Serengeti Plain or
Ngorongoro Crater, Tanzania | Petra and Wadi
Rum, Jordan | Marrakech, Morocco | Orlando

\$76,950 per person, double occupancy
\$8,950 single supplement

To reserve your seat, please call 844.682.5946 or visit TCSjet.com/H8

The Dead Sea // Jordan

Jet Boat // Queenstown, New Zealand

Serengeti Plain // Tanzania

Snorkeling // Maldives