# 0201 Chip Component Design, Assembly and Soldering Guide

SMART Group Charity Report published on 14th February 2002

There has been considerable interest in the possibilities provided by the use of smaller pitches, smaller packages and area array components. The continued need for miniaturisation at component and board level assembly has seen the move to 0201 chip components. This report is one of the SMART Group Charity Reports written by the industry for the industry. Due to the need for practical information we have produced this report to cover the existing material in the industry, reports of current projects and recent seminars on the subject. As always the money raised will go to a charity or fund.

There are no words to describe the feelings felt all over the World after the events on 11th September 2001 in the USA. The SMART Group, its committee and members would like those most affected by the tragedy to benefit from the proceeds. The report is being offered to the SMTA in the USA for sale, SMTA offer other reports published by the SMART Group to raise money for student projects in the USA.

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# The 0201 Chip Component Design, Assembly and Soldering Guide Covers:

# 0201 Chip Component Trends

Resistors & capacitors Component construction Component costs 0201 Chip applications



# **Printed Board Layout**

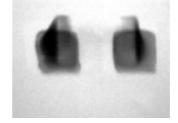
Solder finishes Solder resist Laminate considerations

### **Solder Paste Stencil**

Design of apertures and recommendations

# **Printing Solder Paste**

Solder paste issues 63/37 Lead-Free options



# **Component Placement**

### Reflow Soldering

Effects of nitrogen Temperature profiling boards

# **Visual Inspection**

X-Ray images



# **SMART Group 0201 Charity Repor**

### **Process Defects**

Lifted components Excess solder Misplacement Poor reflow

# Rework and Repair

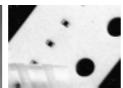
# **Existing process trial results**

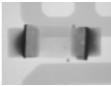
# 0201 Technical Bibliography

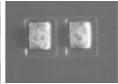
The full report is over 50 pages including pictures and diagrams and is provided on CD-ROM. The CD also includes a 0201 processing specific photo album of component, printing, reflowed joints, X-ray examples and defective joints. This makes an ideal resource for engineers to make up training and inspection standards for 0201. The photographs may be used royalty free. A further feature is a number of video clips showing reflow of 0201, component movement/lifting and tombstoning. There are also clips showing 0201 rework which can be incorporated into PowerPoint presentations and used in seminar presentations and training workshops.











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Please send me (Cost £50 + VAT)	copies of the 0201 Des	ign and Assembly report	
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Company:			-
Address:			
Telephone:		x:	-
Please debit Acces	s/Amex/Visa:Card	Expires	_
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