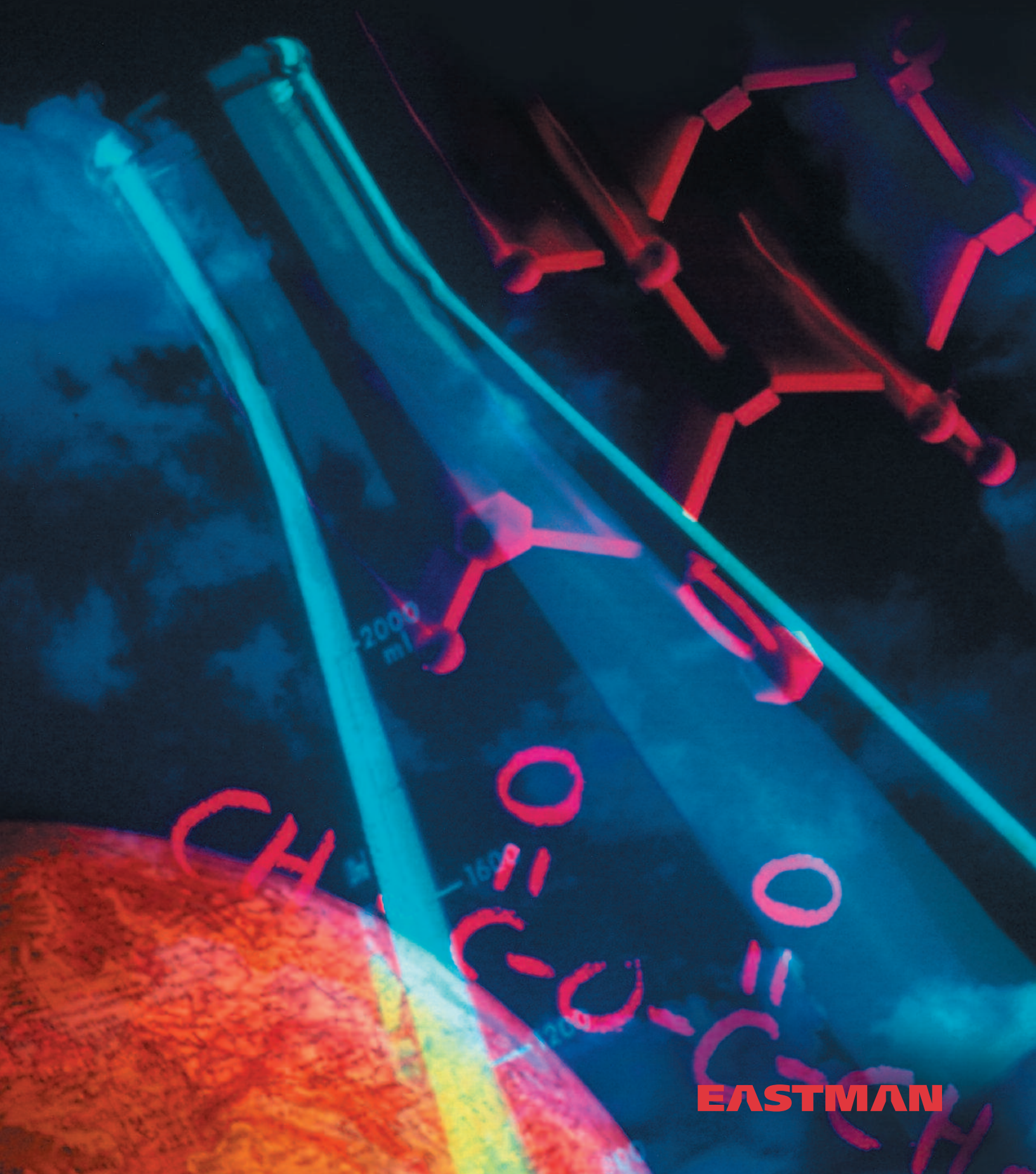


Solvent Selector Chart



EASTMAN

Denatured Alcohol Nomenclature

Eastman	Equistar Chemicals LP	Grain Processing
<i>Tecsol A, 95%</i> <i>Tecsol A, Anhydrous</i>	<i>Filmex A-1</i> <i>Filmex A-1, Anhydrous</i>	GPC 190 Gov't Form A (3A) Anhydrous GPC Gov't Form A (3A)
<i>Tecsol A-2, 95%</i> <i>Tecsol A-2, Anhydrous</i>	<i>Filmex A-2</i> <i>Filmex A-2, Anhydrous</i>	GPC 190 Gov't Form A2 (3A) Anhydrous GPC Gov't Form A2 (3A)
<i>Tecsol B, 95%</i> <i>Tecsol B, Anhydrous</i>	<i>Filmex B</i> <i>Filmex B, Anhydrous</i>	GPC 190 Gov't Form B (3A) Anhydrous GPC Gov't Form B (3A)
<i>Tecsol C, 95%</i> <i>Tecsol C, Anhydrous</i>	<i>Filmex C</i> <i>Filmex C, Anhydrous</i>	GPC 190 Gov't Form C (3A) Anhydrous GPC Gov't Form C (3A)
<i>Tecsol D, 95%</i> <i>Tecsol D, Anhydrous</i>	<i>Filmex D-1</i> <i>Filmex D-1, Anhydrous</i>	GPC 190 Gov't Form D (3A) Anhydrous GPC Gov't Form D (3A)
<i>Tecsol D-2, 95%</i> <i>Tecsol D-2, Anhydrous</i>	<i>Filmex D-2</i> <i>Filmex D-2, Anhydrous</i>	GPC 190 Gov't Form D2 (3A) Anhydrous GPC Gov't Form D2 (3A)

Viscosity Conversions

(For Newtonian Fluids, @ 25°C, D = 1)

Centipoise	Ford Cup #4	Zahn #2	Zahn #3	Zahn #4	Gardner Holdt	Krebs Stormer
1.0					A-5	
10.0		16			A-4	
15.0		17			A-3	
22.0	14	19			A-2	
32.0	15	20			A-1	
50.0	19	22			A	
65.0	22	27			B	
85.0	27	34			C	
100.0	30	41	12		D	
125.0	36	49	14	11	E	
140.0	40	58	16	13	F	
165.0	46	66	18	14	G	
200.0	50	82	23	17	H	52
225.0	55		25	18	I	54
250.0	68		27	20	J	56
275.0	74		32	22	K	59
300.0	81		34	24	L	61
320.0	86		36	25	M	62
340.0	91		39	26	N	63
370.0	99		41	28	O	64
400.0	107		46	30	P	65
435.0	116		50	33	Q	66
470.0	125		52	34	R	67
500.0	133		57	37	S	68
550.0	146		63	40	T	69
630.0	167		68	44	U	71
885.0	199			64	V	78
1,070.0	270				W	85
1,290.0					X	95
1,760.0					Y	100
2,270.0					Z	105
2,700.0					Z-1	114
3,620.0					Z-2	129
4,630.0					Z-3	136
6,340.0					Z-4	
9,850.0					Z-5	
14,800.0					Z-6	

Other *Eastman* Products for the Coatings Industry

EASTMAN CELLULOSE ESTERS

Carboxymethylcellulose Acetate Butyrate

CMCAB 641-0.2

Cellulose Acetate Butyrate

CAB-171-15	CAB-381-20 BP
CAB-321-0.1	CAB-500-5
CAB-381-0.1	CAB-531-1
CAB-381-0.5	CAB-551-0.01
CAB-381-2	CAB-551-0.2
CAB-381-2 BP	CAB-553-0.4
CAB-381-20	

Cellulose Acetate Propionate

CAP-482-0.5
CAP-482-20
CAP-504-0.2

Cellulose Acetate

CA-394-60S
CA-398-3
CA-398-6
CA-398-10
CA-398-30

EASTMAN PLASTICIZERS

168	DMP	PA-6
425	DOA	Triacetin
DBP	DOP	TOTM
DEP	DUP	

EASTMAN PERFORMANCE ADDITIVES

SOLUS 2100

EASTMAN RESIN INTERMEDIATES

AAEM	HHPH Glycol	5-SSIPA
1,4-CHDA	LiSIPA	t-BAA
CHDM Glycol	NPG Glycol	TMPD Glycol
DMCD Diester	PIA	PTA

EASTMAN SPECIALTY PRODUCTS

Adhesion Promoters

CP 153-2	CP 349W
CP 164-1	CP 515-2
CP 310W	CP 730-1
CP 343-1	AP 550-1
CP 343-3	AP 440-1
CP 347W	ADVANTIS 510W

Sucrose Acetate Isobutyrate

SAIB-100
SAIB-90
SAIB-90EA

Your *Eastman* eSolvent Connection

SOLVENT WIZARDS

e-Solvents Chart

The e-Solvents Chart® program provides pertinent technical and regulatory information for Eastman and non-Eastman solvents and their compatibility with specific resins. The program contains engineering properties and regulatory status for more than 80 solvents and resin solubility for over 20 resins. By specifying selection criteria, customers can access physical properties for solvents, compare solvent and resin attributes, and obtain resin solubility results for various resins. The results can easily be printed if so desired.

Solvent Reformulation Request

This wizard provides an online solvent reformulation request form that, when completed and submitted via e-mail, is directed to the appropriate Eastman technical service organization for processing. Potential formulation blends to meet user requirements, along with calculated solvent blend properties, will be e-mailed to the address indicated on the request form.

www.eastman.com/products/chemicalwizards

INFORMATION CENTER

Technical Tips
Online Publications
Technical Presentations

www.eastman.com/Markets/Coatings/InformationCenter

EASTMAN SOLVENTS REGULATORY STATUS

VOC	Photochemically Reactive Solvent
HAP	Sara 313
Ozone Depleting Substances	Mir Values
Vapor Pressure	

www.eastman.com/Markets/Coatings/Environmental

SUPPLEMENTAL DOCUMENTS

Applications	Technical Data Sheets
Material Safety Data Sheets	Sales Specifications

www.eastman.com/Product/productSelector, and select desired product

EASTMAN ETHYLENE GLYCOL DIACETATE	111-55-7	0.02	605.1	(CH ₃ COOCH ₂) ₂	220	160	1.4	—	96	1.107	9.22	1.11
EASTMAN DM Solvent	111-77-3	0.02	605.1	CH ₃ (OC ₂ H ₄) ₂ OH	174	160	2.3	Imm ^P	76	1.023	8.51	1.02
EASTMAN DE Solvent	111-90-0	0.02	605.1	C ₂ H ₅ (OC ₂ H ₄) ₂ OH	180	140	1.9	Imm ^P	76	0.990	8.25	0.99
EASTMAN DP Solvent	6881-94-3	0.01	1,210.2	C ₃ H ₇ (OC ₂ H ₄) ₂ OH	190	Ins	4.6	1.6	—	0.967	8.05	0.96
ETHYLENE GLYCOL HEXYL ETHER	112-25-4	0.01	1,210.2	C ₆ H ₁₃ OC ₂ H ₄ OH	120	Ins	2.4	1.5	96	0.889	7.40	0.89
EASTMAN DE ACETATE	112-15-2	0.008	1,512.7	CH ₃ COO(C ₂ H ₄ O) ₂ C ₂ H ₅	162	110	2.2	0.6	92	1.012	8.42	1.01
DIBASIC ESTERS	—	0.007	1,728.9	CH ₃ COO(CH ₂) _n COOCH ₃ [n = 2,3,&4]	200	143	—	—	—	1.092	9.09	1.09
DIPROPYLENE GLYCOL n-BUTYL ETHER	29911-28-2	0.006	>1,200	C ₄ H ₉ O[CH ₂ CH(CH ₃)O] ₂ H	—	Ins	—	—	—	0.910 ^l	7.60	0.91
EASTMAN DB Solvent	112-34-5	0.003	4,034.0	C ₄ H ₉ (OC ₂ H ₄) ₂ OH	205	Ins	3.9	1.9	85	0.955	7.94	0.96
EASTMAN EEH Solvent	—	0.003	4,034.0	C ₄ H ₉ CH(C ₂ H ₅)CH ₂ OC ₂ H ₄ OH	Ins	Ins	—	—	—	0.892	7.42	0.89
EASTMAN DB ACETATE	124-17-4	0.002	6,051.0	CH ₃ COO(C ₂ H ₄ O) ₂ C ₄ H ₉	186	140	1.8	0.9	96	0.980	8.16	0.98
PROPYLENE GLYCOL PHENYL ETHER (PPH)	770-35-4	0.002	6,051.0	C ₆ H ₅ OC ₃ H ₆ OH	Ins	1,100	—	—	—	1.063 ^l	8.80 ^m	1.05 ^m
TEXANOL ESTER-ALCOHOL	25265-77-4	0.002	6,051.0	(CH ₃) ₂ CHCOOCH ₂ C(CH ₃) ₂ CHOHCH(CH ₃) ₂	1,115	Ins	—	—	—	0.950	7.90	0.95
OPTIFILM ENHANCER 300	—	0.0004	—	Proprietary	Ins	Ins	—	—	—	0.945	7.86	0.94
OPTIFILM ENHANCER 400	—	0.0001	—	Proprietary	765	Ins	—	—	—	0.967	8.07	0.96

Latent Solvent

METHANOL	67-56-1	3.5	3.5	CH ₃ OH	20	—	2.2	0.5	—	0.792	6.60	0.79
TECSOL INDUS. AND PROPRIETARY SOLVENTS^f	—	1.7–1.9	—	C ₂ H ₅ OH	—	—	—	—	—	0.789–0.820	6.57–6.83	0.79–0.82
EASTMAN ISOPROPANOL	67-63-0	1.7	7.1	(CH ₃) ₂ CHOH	—	—	—	—	—	0.786	6.54	0.78
EASTMAN n-PROPANOL	71-23-8	1.0	12.1	C ₃ H ₇ OH	—	—	—	—	—	0.804	6.71	0.80
sec-BUTANOL	78-92-2	0.9	13.4	CH ₃ CH ₂ CHOHCH ₃	—	—	—	—	—	0.810	6.73	0.81
EASTMAN ISOBUTANOL	78-83-1	0.6	20.2	CH ₃ CH(CH ₃)CH ₂ OH	—	—	—	—	—	0.803	6.68	0.80
EASTMAN n-BUTANOL	71-36-3	0.5	24.2	C ₄ H ₉ OH	—	—	—	—	—	0.811	6.75	0.81
METHYL ISOBUTYL CARBINOL	108-11-2	0.3	40.3	CH ₃ CHOHCH ₂ CH(CH ₃) ₂	—	—	—	—	—	0.805 ^l	6.69 ^m	0.80 ^m
p-AMYL ALCOHOL	—	0.3	40.3	C ₅ H ₁₁ OH	—	—	—	—	—	0.814 ^l	6.77 ^m	0.81 ^m
CYCLOHEXANOL	108-93-0	0.05	242.0	CH ₂ (CH ₂) ₄ CHOH	—	—	—	—	—	0.947 ^l	7.87 ^m	0.94 ^m
EASTMAN 2-ETHYLHEXANOL	104-76-7	0.01	1,210.2	C ₄ H ₉ CH(C ₂ H ₅)CH ₂ OH	—	—	—	—	—	0.833	6.94	0.83

Diluent	CAS No.	Evaporation Rate		Formula	Aromatic, Vol %	Kauri Butanol Value	Specific Gravity @ 60°/60°F	Weight/Volume @ 60°F	
		nBuOAc = 1	Ether = 1					Lb/Gal	Kg/L
METHYLENE CHLORIDE	75-09-2	14.5	0.8	CH ₂ Cl ₂	—	—	1.336	10.98 ^m	1.31 ^m
PERCHLOROETHYLENE	127-18-4	2.1	5.7	CCl ₂ =CCl ₂	—	—	1.618 ^l	13.47 ^m	1.61 ^m
TOLUENE	108-88-3	1.9	6.4	C ₆ H ₅ CH ₃	100.0	—	0.871	7.25	0.87
VM&P NAPHTHA	64742-89-8	1.6	7.6	Mixture	11.6	—	0.753	6.27	0.75
PARACHLOROBENZOTRIFLUORIDE	98-56-6	0.9	13.4	C ₇ H ₄ F ₃ Cl	—	—	—	11.2 ^m	1.34 ^m
XYLENE	—	0.7	17.3	C ₆ H ₄ (CH ₃) ₂	100.0	—	0.865	7.20	0.87
AROMATIC 100	64742-95-6	0.29	41.7	Mixture	99.7	—	0.873	7.27	0.87
MINERAL SPIRITS 66/3	64742-47-8	0.13	—	Mixture	<0.1	—	0.778	6.48	0.78
AROMATIC 150	64742-94-5	0.06	201.7	Mixture	99.6	—	0.895	7.51	0.90
AROMATIC 200	—	<0.001	<12,100	Mixture	99.8	—	1.000	8.21	0.98

NOTE: Products shown in red are marketed by Eastman.

^aThese are typical properties and Eastman makes no representation that the material in any particular shipment will conform exactly to the properties listed.

^bDilution ratio determined with nitrocellulose

^cValues obtained from American Design Institute of Chemical Engineers' Design Institute for Physical Property Data (DIPPR) 801 Database and extrapolated from measured vapor pressure values

^dWeight % water in the vapor phase

^eElectrical resistance was measured by Ransburg paint resistance meter, part no. 7924, model no. 234. Values shown are typical for commercial production. Certain solvents vary in resistivity with age.

^fValues estimated by Dr. Charles Hansen shown as [cal/cm³]^{1/2}.

^gAmerican Conference of Governmental Industrial Hygienists (ACGIH) 2004 Threshold Limit Values—TWA—time weighted average.

^hMaximum Incremental Reactivity (MIR) values obtained from the California Air Resources Board (CARB), Title 17, Code of Regulations, Subchapter 8.6, Article 1, Sections 94700-94701.

ⁱSetaflash

^jBoiling point

^kInsoluble

^lAt 25°/25°C

^mAt 25°C

ⁿTag Open Cup

^oCeiling

^pImmiscible

^qCleveland Open Cup ASTM D92

^rEastman markets a number of Tecsol special industrial solvent formulations meeting approved government formulas. See reverse side of this chart for details.

^sTecsol C, anhydrous ethyl alcohol

^tDenaturants may reduce water solubility of select Tecsol alcohols.

Nomenclature of Glycol Ethers and

Glycol Ethers				
Company	Ethylene Glycol Propyl Ether	Ethylene Glycol Butyl Ether	Ethylene Glycol 2-Ethylhexyl Ether	Diethylene Glycol Methyl Ether
Eastman	Eastman EP	Eastman EB	Eastman EEH	Eastman DM
Dow	Propyl Cellosolve	Butyl Cellosolve	—	Methyl Carbitol
Shell	—	Butyl Oxitol	—	—
Equistar	—	Glycol Ether EB	—	—
Lyondell	—	—	—	—

Glycol Ether Esters		
Company	Ethylene Glycol Butyl Ether Acetate	Diethylene Glycol Ethyl Ether Acetate
Eastman	Eastman EB acetate	Eastman DE acetate
Dow	Butyl Cellosolve acetate	—
Lyondell	—	—
Shell	—	—
Equistar	Glycol Ether EBA	—

191	-43	0.2	20	0.18	33.7	20	187-193	16.4	7.6	99.7	84.6	482	1.4159	20	5.0	9.5	7.9	2.3	4.8	146.15	—	0.72
191	-121	0.2	20	1.4	34.8	25	191-198	Complete	Complete	—	—	193	1.4268	20	<0.2	10.7	7.9	3.8	6.2	120.15	—	2.90
195	-130	0.12	20	0.49	32.2	20	198-204	Complete	Complete	None	—	205	1.4260	20	<0.2	10.7	7.9	3.8	6.2	134.17	—	3.19
200	-130	0.05	20	0.11	32.3	20	210-220	Complete	Complete	—	—	204	1.4290	20	0.1	10.2	7.8	3.5	5.5	148.20	—	3.00
179	-58	<1.0	20	0.18	30.2	20	208.1 ^j	1.0	18.8	99.7	91.0	280	1.4290	20	0.3	9.4	7.9	2.7	4.4	146.23	—	2.45
225 ^q	-13	0.05	20	0.16	31.7	25	214-221	Complete	Complete	99.2	76.0	360	1.4220	20	3.0	9.4	7.9	2.5	4.5	176.21	—	1.50
212	-4	0.2	20	—	35.6	20	196-225	5.3	3.1	—	—	370	1.4220	23	0.5	9.2	7.9	2.3	4.1	159.00	—	—
213 ⁱ	<-103	0.04	20	—	28.4	25	230 ^j	4.5 ^m	12.0 ^m	—	—	194	1.42	25	—	9.1	7.5	2.7	4.4	190.3	—	—
232 ^q	-105	0.02	20	0.04	30.0	20	227-235	Complete	Complete	None	—	205	1.4316	20	<0.3	10.0	7.8	3.4	5.2	162.23	—	2.70
223 ⁱ	<-148	0.02	20	0.06	27.6	20	226-275	<0.2	5.1	—	—	227	1.4370	20	1.5	8.4	7.8	2.0	2.5	—	—	1.71
221 ^q	-26	0.04	20	0.02	30.0	20	235-250	6.5	3.7	99.8	92.0	349	1.4239	20	>20	9.0	7.8	2.0	4.0	204.27	—	1.38
240	55	<0.01	25	—	38.1	25	242.7 ^j	6.0 ^m	1.0 ^m	—	—	495	1.5220	25	—	10.5	8.5	2.6	5.6	152.20	—	1.73
248 ^q	-58	0.01	20	0.02	28.9	20	255-260.5	<0.1	0.9	—	—	393	1.4423	20	>20	9.3	7.4	3.0	4.8	216.30	—	0.89
290 ^q	-94	0.0007	20	—	27.6	25	280 ^j	0.4	—	—	—	424	1.4300	25	—	8.3	7.5	1.1	3.3	286.4	—	—
380 ^q	-58	—	—	—	31.1	20	344 ^j	—	—	—	—	385	1.4436	20	—	—	—	—	—	403	—	—

50	—	100.0	21.2	69.0	22.6	20	64-65	Complete	Complete	None	—	463	1.3286	20	<0.1	14.5	7.4	6.0	10.9	32.04	200	0.71
50	-173	—	—	37.6 ^s	22.4	20	74-82	Complete ^t	Complete ^t	78.1	4.0	419	1.3614	20	<0.1	13.0	7.7	4.3	9.5	46.07	—	—
55	-127	32.8	20	30.8	21.3	20	80.8-83.8	Complete	Complete	80.3	12.6	360	1.3776	20	<0.2	11.5	7.7	3.0	8.0	60.10	200	0.71
74	-197	14.5	20	15.7	23.8	20	96-98	Complete	Complete	87.0	28.3	413	1.3856	20	<0.2	12.0	7.8	3.3	8.5	60.10	200	2.74
72	—	12.0	20	14.2	24.0	20	98-101	20.6	30.7	87.0	26.8	406	1.3972	20	<0.2	10.8	7.7	2.8	7.1	74.12	100	1.60
85	-162	9.0	20	9.5	22.8	20	106-109	9.5	14.3	89.8	33.0	416	1.3955	20	<0.2	11.1	7.4	2.8	7.8	74.12	50	2.24
97	-129	5.5	20	6.1	24.6	20	116-119	7.9	20.8	92.7	42.5	355	1.3993	20	<0.2	11.3	7.8	2.8	7.7	74.12	20	3.34
103	-130	2.2	20	4.2	22.8	20	130-133	1.6	6.3	94.3	43.3	—	1.4110	20	0.2	9.7	7.5	1.6	6.0	102.18	25	2.89
—	-130	2.9	20	—	23.8	20	127-137	1.7	9.2	95.8	54.4	—	1.4014	20	0.2	—	—	—	—	88.15	—	3.35
154	—	0.9	20	0.86	35.1	20	160-162	0.1	11.8	97.8	80.0	300	1.4656	20	0.4	11.0	8.5	2.0	6.6	100.16	50	2.25
164	-94	0.05	20	0.26	28.7	20	182-186	0.1	2.6	99.1	80.0	288	1.4316	20	>20	9.9	7.8	1.6	5.8	130.20	—	2.20

Flash Point TCC, °F	Freezing Point, °F	Vapor Pressure			Surface Tension		Boiling Range @ 760 Torr, °F	Aniline Point, °F	Azeotrope		Autoignition Temperature, °C	Refractive Index		Electrical Resistance, ^e Megohms	Hansen Solubility Parameters ^f				Gram Molecular Weight	TLV ^g PPM 2004	MIR ^h Values	
		Torr	°C	KPa @ 55°C ^c	Dyne/Cm	°C			BP, °C	Wt % Water ^d		Value	°C		Total	Nonpolar	Polar	Hydrogen Bonding				
None	-142	340.0	20	—	26.5	20	102-106	—	38.3	1.5	662	1.4242	20	1.5	9.7	8.9	3.1	3.0	84.93	50	0.07	
None	-8	14.1	20	10.3	32.3	20	249-252	21, Mixed	87.8	15.8	None	1.5044	20	—	—	—	—	—	165.8	25	0.04	
45	—	21.9	20	15.1	28.5	20	228-233	46, Mixed	84.6	18.0	538	1.4969	20	>20	8.9	8.8	0.7	1.0	92.13	50	3.97	
44	—	—	—	—	—	—	244-282	126	—	—	249	1.4233	20	>20	7.4	7.4	0.0	0.1	—	—	—	
109	-32	5.6	20	4.9	25.0	25	282 ^j	—	—	—	—	1.4440	20	—	7.3	—	—	—	—	—	—	0.11
83	—	6.6	20	—	28.7	20	275-290	52, Mixed	94.5	40	499	1.4983	20	>20	8.7	8.6	0.5	1.5	106.16	100	7.49	
108	—	1.0	20	—	29.0	25	313-343	55, Mixed	—	—	471	1.4993	20	>20	8.7	8.7	0.3	0.7	120.00	—	7.51	
108	—	2.5	20	—	—	—	320-383	152	—	—	230	1.4262	20	>20	7.7	—	—	—	—	—	—	1.21
150	—	1.0	20	—	30.0	25	362-410	59, Mixed	—	—	443	1.5083	20	>20	8.7	8.7	0.3	0.7	138.00	—	8.07	
219	—	—	—	—	35.9	25	439-535	55, Mixed	—	—	484	1.5920	20	>20	8.7	8.7	0.3	0.7	166.00	—	5.00	

Glycol Ether Esters

Diethylene Glycol Ethyl Ether	Diethylene Glycol Propyl Ether	Diethylene Glycol Butyl Ether	Propylene Glycol Methyl Ether
<i>Eastman DE</i>	<i>Eastman DP</i>	<i>Eastman DB</i>	<i>Eastman PM</i>
<i>Carbitol</i>	<i>Propyl Carbitol</i>	<i>Butyl Carbitol</i>	<i>Dowanol PM</i>
—	—	<i>Butyl Dioxitol</i>	<i>Methyl Proxitol</i>
Glycol Ether DE	—	Glycol Ether DB	—
—	—	—	<i>Arcosolv PM</i>
Diethylene Glycol Butyl Ether Acetate		Propylene Glycol Methyl Ether Acetate	
<i>Eastman DB acetate</i>		<i>Eastman PM acetate</i>	
<i>Butyl Carbitol acetate</i>		<i>Dowanol PMA</i>	
—		<i>Arcosolv PMA</i>	
—		<i>Methyl Proxitol Acetate</i>	
Glycol Ether DBA		—	

Denatured Alcohols Marketed by Eastman

Composition	<i>Tecsol</i> Special Industrial Solvents ^a						Duplicating Fluids ^a		
	A	A-2	B	C	D	D-2	5 ^b	10	11
SDA-3A ^c	100	100	100	100	100	100	—	90	—
SDA-3C ^c	—	—	—	—	—	—	95	—	89
Ethyl alcohol	—	—	—	—	—	—	—	—	—
MIBK	1	1	1	1	1	1	—	—	—
Isopropyl alcohol	10	—	5	—	15	—	—	—	10
Methyl alcohol	—	10	5	—	—	15	—	9	—
Methyl acetate	—	—	—	5	—	—	—	—	—
n-Propyl acetate	—	—	—	—	—	—	5	1	1

^aAvailable as 95% (190 proof) or anhydrous (200 proof) grade in gallons. Formulas shown are anhydrous grade.
^bAvailable only in anhydrous grade (200 proof) in gallons.
^cSDA-3A (100 gallons of ethyl alcohol and 5 gallons synthetic methanol) and SDA-3C (100 gallons of ethyl alcohol and 5 gallons isopropanol) are specially denatured alcohol formulations also marketed by Eastman. Authorized uses of these SDAs are specified in Title 27 Code of Federal Regulations (Part 21). Permits, bonds, and records of all transactions involving the purchase, use, and sale of SDAs are required.

Eastman Solvents Available in Urethane Grade^a

n-Butyl Acetate	EEP Solvent	Isobutyl Acetate	Methyl Acetate-HP	Methyl n-Propyl Ketone
n-Butyl Propionate	Ethyl Acetate, 99%	IBIB	Methyl n-Amyl Ketone	PM Acetate
DE Acetate	2-Ethylhexyl Acetate	Isopropyl Acetate	Methyl Isoamyl Ketone	n-Propyl Acetate
EB Acetate	—	—	—	n-Propyl Propionate

^aWater content is 0.05% maximum.

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Material Safety Data Sheets providing safety precautions, that should be observed when handling and storing Eastman products, are available online or by request. You should obtain and review the available material safety information before handling any of these products. If any materials mentioned are not Eastman products, appropriate industrial hygiene and other safety precautions recommended by their manufacturers should be observed.

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