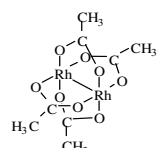


# RHODIUM

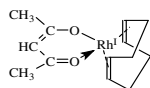
# Rh

<b>Atomic number</b> 45	<b>Crystal form</b> Face-centered cubic	<b>Oxidation states</b> 0, 1, 2, 3, 4, 5, 6
<b>Atomic weight</b> 102.90550	<b>Electrical resistivity (20°C)</b> 4.33 $\mu\Omega\cdot\text{cm}$	<b>Electronegativity, Pauling</b> 2.2
<b>CAS number</b> 7440-16-6	<b>Enthalpy of melting</b> 21.6 kJ/mol	<b>Specific heat (25°C)</b> 0.058 cal/g K
<b>Boiling point</b> 3,727°C	<b>Enthalpy of vaporization</b> 494 kJ/mol	<b>Thermal conductivity (25°)</b> 150 W/(m K)
<b>Melting point</b> 1,966°C	<b>Ionization potential (spectral)</b> 7.88 eV (I) 18.08 eV (II)	
<b>Specific gravity (25°C)</b> 12.41	<b>(aqueous)</b> -0.76 V (+3)	

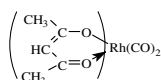
## COMPOUNDS



CXRH010 RHODIUM(II) ACETATE, dimer $C_8H_{12}O_8Rh_2$	441.99	
Soluble: water		Green-black crystals
Homogeneous catalyst for the cyclopropanation of olefins. <sup>1</sup>		
1. Rokach, J. et al. <i>Tetrahedron Lett.</i> <b>1983</b> , 24, 5185.		
F&F: Vol. 5, p 571; Vol. 8, p 434; Vol. 13, p 266; Vol. 15, p 278.		
HYDROLYTIC SENSITIVITY: 0: forms stable aqueous solutions		
[15956-28-2]	EC 240-084-8	HMS: 2-1-0-X 0.5g ¥33,500 2.5g ¥121,000



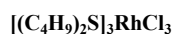
AKR662 RHODIUM(II) (1,5-CYCLOOCTADIENE)-2,4-PENTANEDIONATE $C_{13}H_{19}O_2Rh$	310.19	(138-9)
Color: orange		
HYDROLYTIC SENSITIVITY: 8: reacts rapidly with moisture, water, protic solvents		
[12245-39-5]	HMS: 2-2-1-X	store <5°C 1.0g ¥77,000



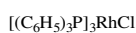
AKR663 RHODIUM(I) DICARBONYL 2,4-PENTANEDIONATE $C_7H_7O_4Rh$	258.04	(144-7)
Soluble: hexane		Color: green
Employed in preparation of rhodium films by PECVD. <sup>1</sup>		
1. Etspuler, A. et al. <i>Appl. Phys. A</i> <b>1989</b> , 48, 373.		
[14874-82-9]	EC 238-947-9	HMS: 3-1-1-X 0.5g ¥32,000 2.5g ¥115,000



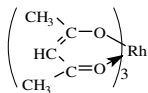
INRH065 RHODIUM(I) HYDRIDOCARBONYLTRIS-(TRIPHENYLPHOSPHINE) $C_{55}H_{48}OP_3Rh$	918.79	(138 dec)
Hydroformylation catalyst		Color: light yellow
HYDROLYTIC SENSITIVITY: 7: reacts slowly with moisture/water		
[17185-29-4]	EC 241-230-3	HMS: 3-2-1-X 1.0g ¥36,000 5g ¥125,000



INRH078 TRIS(DIBUTYLSULFIDE)RHODIUM TRICHLORIDE, 20-22% in toluene $C_{24}H_{54}Cl_3RhS_3$	648.16	0.91
Inhibition resistant hydrosilylation catalyst for silicone coatings. <sup>1</sup>		
Catalyst for preparation of silyl ketene acetals. <sup>2</sup>		
1. Armstrong, S. Eur. Patent 510,847, 1992.		
2. Bajzer, W. et al. Eur. Patent 219,949, 1986.		
[55425-73-5]	TSCA EC 259-633-8	HMS: 3-4-0-X 5g ¥28,500 25g ¥101,000



INRH082 TRIS(TRIPHENYLPHOSPHINE)RHODIUM(I) CHLORIDE WILKINSON'S CATALYST $C_{54}H_{48}ClP_3Rh$	925.23	>170 dec
Soluble: chloroform, warm acetone, ethanol		
Hydroboration, hydrosilylation catalyst		
Catalyst for dehydrogenative coupling of silanes with olefins		
Forms alkyl chlorides by decarbonylation of acid halides		
Forms alkanes by decarbonylation of aldehydes		
HYDROLYTIC SENSITIVITY: 4: no reaction with water under neutral conditions		
[14694-95-2]	TSCA EC 238-744-5	HMS: 3-1-0-X 1.0g ¥21,800 5g ¥73,500



Name	MW	bp °C/mm (mp)	D <sub>4</sub> <sup>20</sup>	n <sub>D</sub> <sup>20</sup>
AKR665 RHODIUM(III) 2,4-PENTANEDIONATE	400.24	(263-4)		
C <sub>15</sub> H <sub>21</sub> O <sub>6</sub> Rh		(240 / 1 sub)		
Soluble: chloroform, acetone, ether, pentane      Color: yellow				
Decomposes >280° to rhodium metal				
Catalyst with hydroxypyridine for formation of ethylene glycol from CO/H <sub>2</sub> . <sup>1</sup>				
Oxidizes alkanes to trifluoroacetyl esters with H <sub>2</sub> O <sub>2</sub> /CF <sub>3</sub> CO <sub>2</sub> H. <sup>2</sup>				
1. Duranleau, L. U.S. Patent 4,421,863, 1983.				
2. Nomura, K. et al. <i>J. Chem. Soc., Chem. Commun.</i> <b>1994</b> , 129.				
[14284-92-5]	TSCA	EC 238-192-5	HMIS: 2-1-0-X	0.5g ¥27,000    2.5g ¥94,500
AKR667 RHODIUM 1,1,1-TRIFLUORO-2,4-PENTANEDIONATE	562.14	(185-6 dec)		
C <sub>15</sub> H <sub>12</sub> F <sub>9</sub> O <sub>6</sub> Rh				
Soluble: methanol, chloroform      Color: yellow crystals				
[67145-51-1]			HMIS: 3-1-0-X	0.5g ¥36,500

