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This is your official invitation to attend the MIAMI Association of Realtors International Real Estate Congress in Miami, Florida, taking place November 4-6, 2012. You are also invited to participate in pre-Congress programming options from October 29<sup>th</sup> through November 4<sup>th</sup>. The National Association of Realtors Conference and Expo will take place immediately after the Miami Congress on November 9-12, 2012.

We are pleased to have you in attendance as an international delegate to the MIAMI Association of Realtors and the National Association of Realtors.

The event will feature U.S. and international speakers, presentations on global markets, and promotion of South Florida, U.S., and international properties.

Additionally we will be featuring leaders of MIAMI foreign partner associations.

We look forward to your participation and future collaboration.

Sincerely,

Teresa King Kinney Chief Executive Officer

MIAMI Association of Realtors