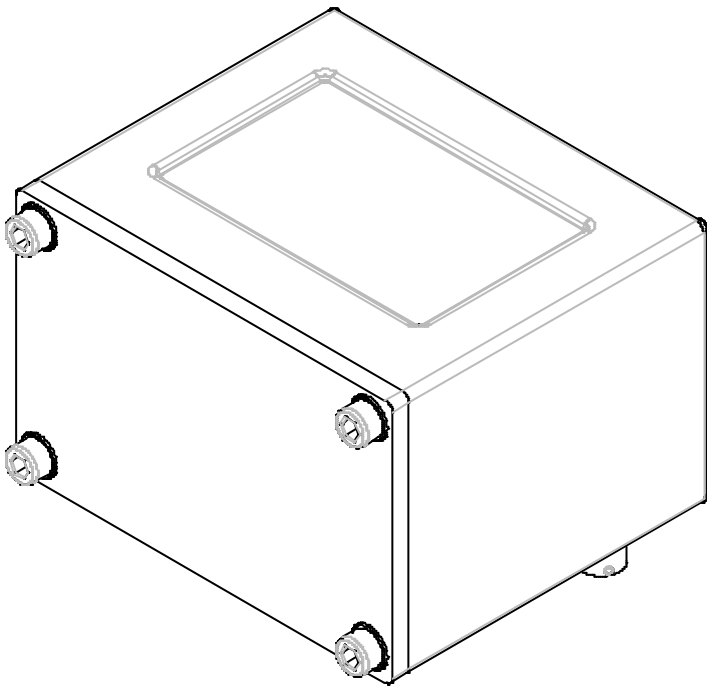


**OPERATING AND INSTALLATION MANUAL**

**CONVERTER**

**ML 252**



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## INTRODUCTION

This manual is integral part of the product. Read carefully the instructions contained it since it contains important indications for a safe of use and maintenance.

Technical information and relative products in this manual could undergo modifications without any previous notice.

The flow meter must be used for what it has been built for. The improper use, possible tampering of the instrument or parts of it and substitutions of any not original components, makes the warranty to decay automatically.

The manufacturer is considered responsible only if the instrument in used in his original configuration.

**The reproduction of the present manual and of possible software supplied with the instrument it's strictly forbidden**

### Symbols Used on the manual



ATTENTI ON



DANGER ELECTRI C SHOCK

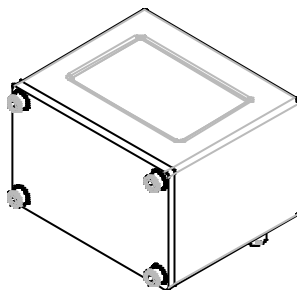
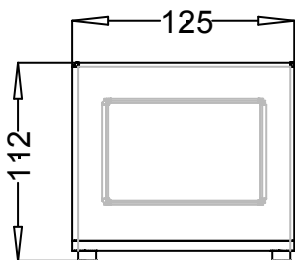
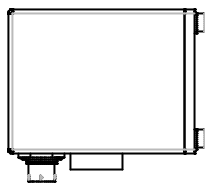
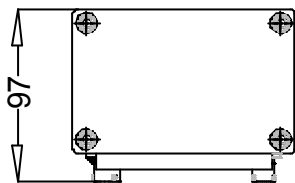


WARNING



PRECAUTI ONS

## OVERALL DIMENSIONS



## TECHNICAL CHARACTERISTICS



## ELECTRICAL CHARACTERISTICS

Classification of the instrument: class I, IP 67, category of installation II

Power supply version	Power supply voltage	Power supply frequency	Max power	Max Current
LITHIUM BATTERY	3,6 V – 16,5 A/h	-	-	-



## INPUT/ OUTPUT ISOLATION

- Input/output are insulated up to 500V
- Port RS 232 NON is not insulated



## ENVIRONMENTAL CONDITIONS OF USE

- The instrument can be installed inside or outside buildings
- Altitude: from –200 a 6000 m (from -656 to 19685 feet)
- Humidity range: 0÷ 100% (IP 67)
- Line voltage range: (see table on technical characteristics)



## OPERATING TEMPERATURE

CONVERTER			
Ambient Temp.			
Min.		Max	
°C	°F	°C	°F
-10*	-14*	50	122



\* For discontinuous use, the installation of heating resistance is necessary

## MEASURE/ CONSUMPTIONS

The converter can be used in two different modes:

- with continuous sampling
- with sampling to preset unit of time.

### CONTINUOUS SAMPLING (pic.1) (ENERGY SAVING OFF)

In this mode the converter make the measure in accordance with the classical diagram of the flow meter; the consumption of the system, with any diameter of the sensor is 0,05 W ; **the life of battery is about 1 month (6 with 6 battery)**

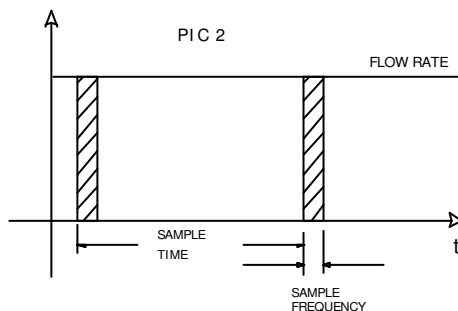
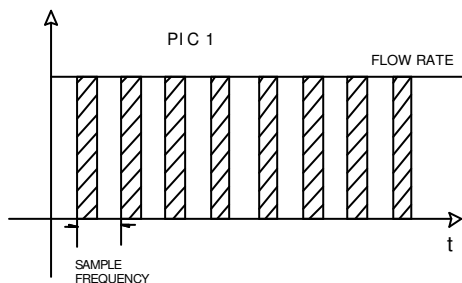
The accuracy of the system is definite in those conditions.

### SAMPLING TO PRESET UNIT TIME ( pic. 2 ) ( ENERGY SAVING ON )

This mode works sampling the range to intervals of preset time (see MEASURE menu, func. 3.5); it allows a great saving of energy

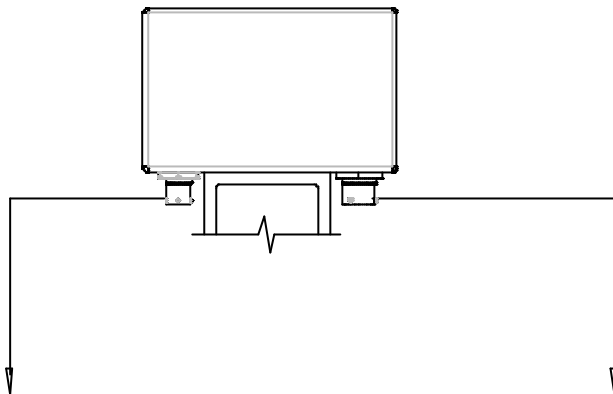
In this conditions the consumptions are:

Sampling time (s)	Battery life - n° 1 battery (years)	Battery life – “ N “ batteries (years)	
1	0,7	0,7 * N	Whatever the results , the maximum time is limited to 10 years
2	1.3	1.3 * N	
5	2.1	2.1 * N	
10	2.7	2.7 * N	
15	3.0	3.0 * N	
>= 30	5	5.0 * N	



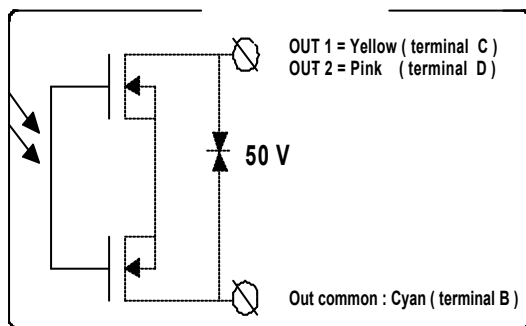
**ATTENTION:** the consumptions on the table are without optional IF2 cable connected to the converter. This device accelerate the consumption of the batteries even if the instrument is in standby mode. **Recommends to disconnect the IF2 cable from the converter after every his uses or switch off the converter by the dip-switches (see page 9 )**

## ELECTRICAL CONNECTIONS



4 poles : OUT ON/ OFF

6 poles

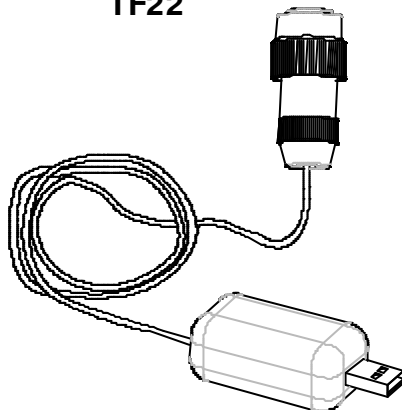


- A ( ORANGE ) : external power supply 8-35 VDC
- B ( GREEN ) : GROUND
- C ( BROWN ) : RS232 – TX
- D ( VIOLET ) : RS232 – RX
- E ( BLU ) : to IF22 USB interface
- F : not connected

## Technical characteristics

- Opto-insulated output ( Opto- MOS )
- Maximum switching voltage: 40 Vdc
- Maximum switching current: 100mA
- Maximum Ron = 70 Ohm
- Maximum switching frequency ( load $R_L$ = 240 $\Omega$ , VOUT= 24Vdc): 32 Hz
- Insulation from other secondary circuits: 500 Vdc

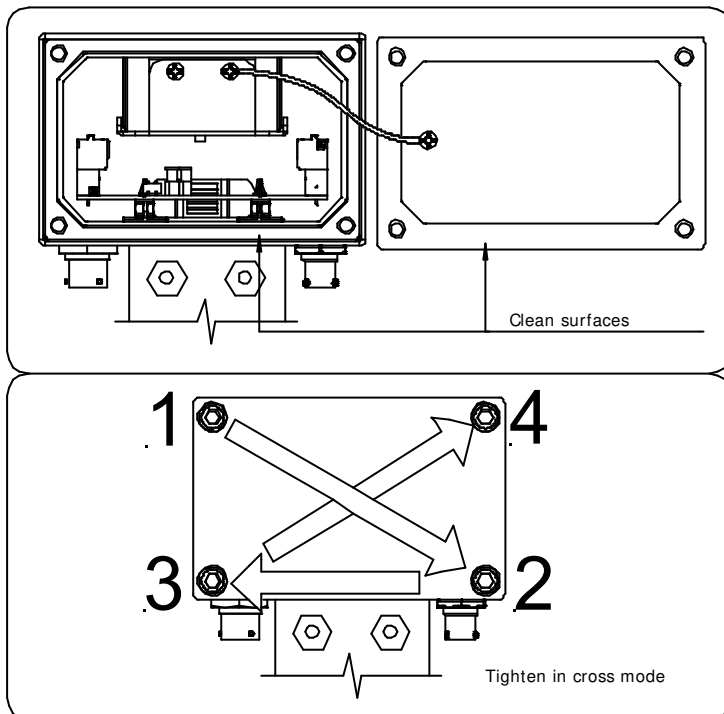
## IF22



## INSTRUMENT START UP AND MAINTENANCE

### Before to close the converter verify the following:

- Sealing surfaces must be clean
- Tighten the screw in cross mode up to about 12/13 Nm
- Repeat the tightening operations after 2/3 minutes



### Before to switch on the instrument verify the following:

- Power supply voltage must correspond to that specified in the name plate
- Electric connections must be done as described at page 8-10
- Ground connections must be done

### Verify periodically:

- The integrity of the power supply cables, wiring and other electrical parts connected
- The integrity of the instrument's housing (this must not have bruises or other damages that may compromise the hermetic sealing)
- The tightening of the sealing elements (cable glands, covers, etc.)
- The integrity of the front panel (display and keyboard), damages may compromise the sealing
- The mechanical fixing of the instrument on the pipe or on the wall stand

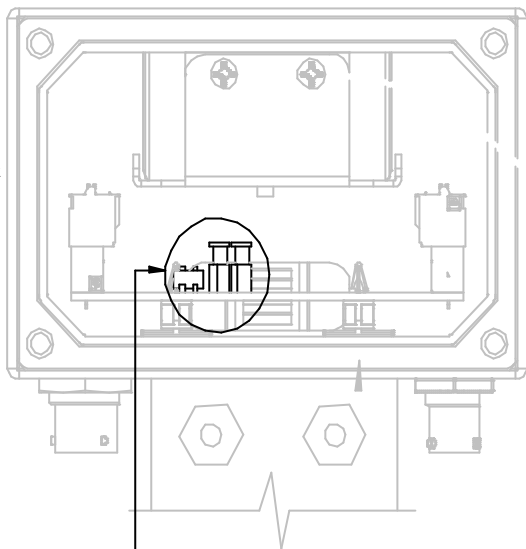


# INSTRUMENT START UP

## Batteries Power Supply



batteries pack

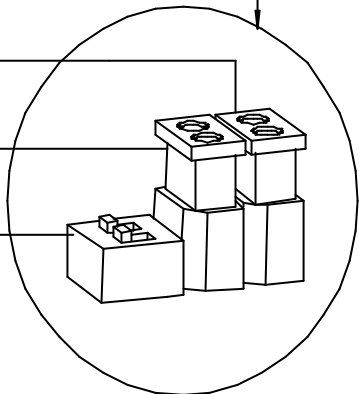


SWITCH-ON DEVICE

Switch battery 2

Switch battery 1

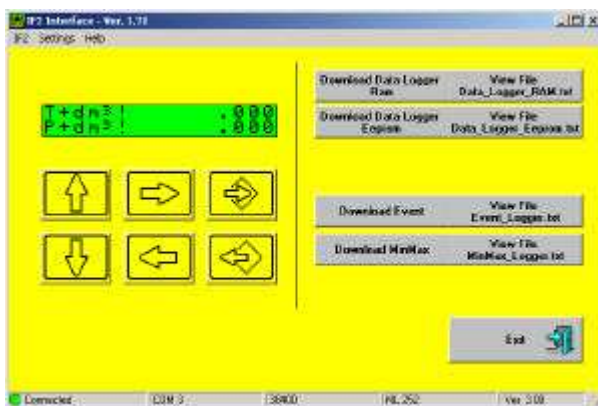
ON/OFF SWITCH 1-2



□ Batteries quantity : N° 1 standard ( + N° 1 optional )

## USER INTERFACE

**ML252** is available only in blind version, therefore the only way to view and set the functions of instrument it's the serial interface IF22



### ACCESS CODE

Some functions in the converter are enabled by the access codes. The information of this manual is related to all the functions available with L2 level. All the functions available through higher level are protected and reserved to the service.

#### Description of the L2 access code

(menu "11 Internal data" pos. 11.1)

- with code L2 = 00000** (with this code only) you disable the request of code L2

NOTE: the availability of the functions is related to the selected block


- \* with L2 customised** (freely chosen by the user) you can proceed programming all the functions up to L2 security level, entering its code whenever you enter the Main menu

\* **ATTENTION:** take note very carefully of the customised code you have chosen, since there is no way for the user to retrieve it if it is forgotten

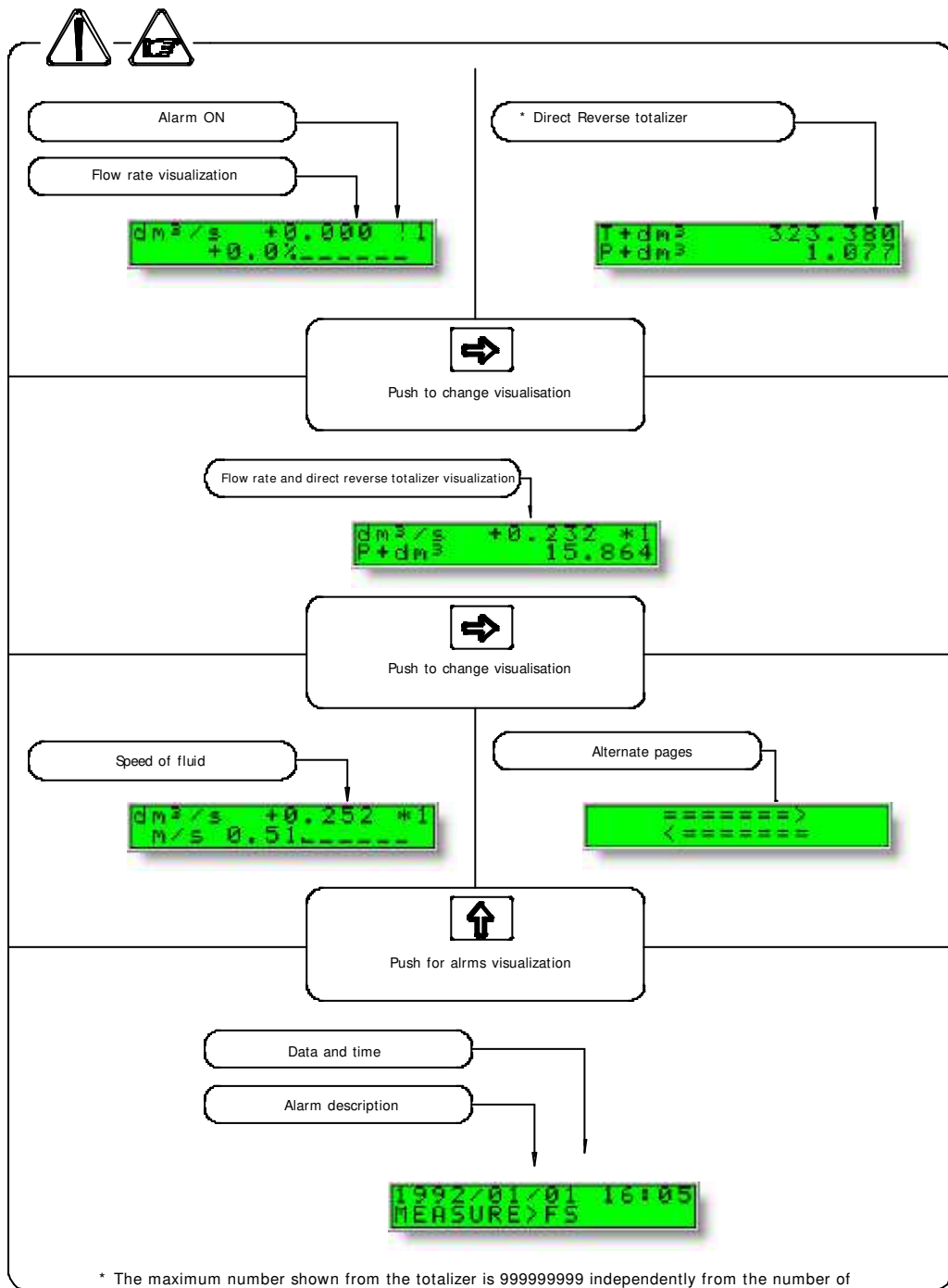
### FACTORY PRESETTINGS

The converter is delivered with access code L2:

11111

and with the "Quick start menu" enable. Press the key  to access to the "Quick start menu" from one of the visualization pages

The "Quick start menu" may be set without entering any access code (see example 1 on page 17).



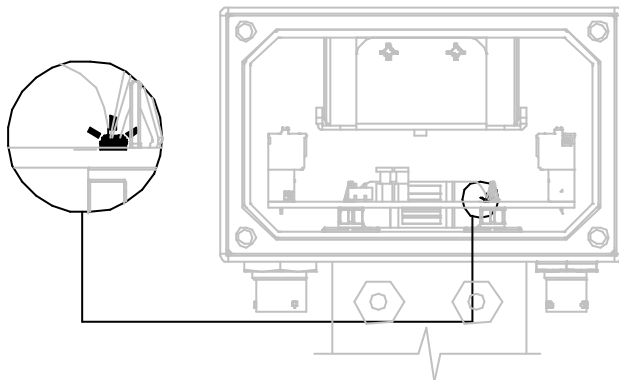
\* The maximum number shown from the totalizer is 999999999 independently from the number of selected decimals. Beyond this value the totalise are reset.

## FLAG AND LED INTERPRETATION

FLAGS

dm<sup>3</sup>/s +0.3795<sup>M</sup>  
P+dm<sup>3</sup> 125526.829<sup>m</sup>

FLAGS INTERPRETATION	
FLAG	DESCRIPTION
<b>M</b>	Alarm max activated
<b>m</b>	Alarm min activated
<b>!</b>	- Interruption coils circuit - Segnal error - Empty pipe
<b>C</b>	Calibration running
<b>B</b>	Poor power batteries



### CONVERTER LED INTERPRETATION

**Always switch off:** not power supply or trouble circuit

**Always switch on:** firmware not valid

**Continuos quickly flash:** normal operation in continuoe sampling mode

**Slowly flash (2 time each second) :** empty pipe condition

**Alternate quickly flashes:** normal operation in energy saving mode

**Flash one time each second and switch off:** switch to stand-by mode

**ATTENTI ON:** the LED are visible without cover of converter

## ACCESS TO THE INSTRUMENT



### **SHORT PRESSING (< 1 SECOND):**

It increases the numeric figure or the parameter selected by the cursor  
It goes to the previous subject on the menu  
batch start/stop (when enabled)



### **LONG PRESSING (> 1 SECOND):**

It decreases the numeric figure or the parameter selected by the cursor  
It goes to the next subject on the menu  
Visualizes the remaining charge of the batteries



### **SHORT PRESSING (< 1 SECOND):**

It moves the cursor rightward on the input field  
It goes to the following subject of the menu  
It change the display of the process data



### **LONG PRESSING (> 1 SECOND):**

It moves the cursor leftward on the input field  
It goes to the previous subject on the menu



### **SHORT PRESSING (< 1 SECOND):**

It enter /leaves the selected function  
It enables the main menu for the instrument configuration  
It cancels the selected function under progress



### **LONG PRESSING (> 1 SECOND):**

It leaves the current menu  
It enables the totalizer reset request (when enabled)  
It confirms the selected function

## ML252 Functions

(for detail functions with symbol “\*” see the manual from page 19)

Attention: The function in grey colour are visualized on display only with other active functions or with optional modules

### MAIN MENU 1-Sensor

```

1-SENSOR
ND=mn      00025
KA=        +00.9900
S.model=   00
Ins.#position= 0
KL=+[0] +00.0000
KL=-[0] +00.0000
E.P.detect= OFF
E.P.calibr.
Autozero cal.
Autozero res.
  
```

- 1.1 Insert ND of sensor ( 0-3000 )
- 1.2 Calibration data of sensor visualized on sensor's label
- 1.3 Sensors model: Enter the first two characters of the serial number of the sensor
- 1.4 Position for insertion sensors: 0= 1/8DN, 1= 1/2DN, 2= 7/8DN
- 1.5 Factory parameter
- 1.6 Enables the empty pipe detection feature
- 1.7\* Enables the automatic calibration procedure of the empty pipe detection
- 1.8\* Enables the automatic zero calibration system
- 1.9 Reset the preceding function

### MAIN MENU 2-Scales

```

2-SCALES
Fs1=dm³/s  05.000
Fs2=dm³/s  05.000
Tot.MU=dm³  1.000
Pls1=dm³   01.0000
Pls2=dm³   01.0000
Tpus1=s    0.01
Tpus2=s    0.01
  
```

- 2.1\* Full scale value set for range N.1
- 2.2\* Full scale value set for range N.2
- 2.3\* Unit of measure and number of decimal totalizes
- 2.4\* Pulse value on channel 1
- 2.5\* Pulse value on channel 2
- 2.6\* Duration of the pulse generated on channel 1
- 2.7\* Duration of the pulse generated on channel 2

### MAIN MENU 3-Measure

```

3-MEASURE
Tconst=s   0001.0
Cut-off=%  01.0
Autocal.=  OFF
Autorange= OFF
E.saving=  OFF
S.time=s   003
Max.saving= OFF
  
```

- 3.1\* Time constant
- 3.2 Low flow zero threshold: 0-25% of full scale value
- 3.3 Enable every hour an internal cycle of calibration. The measure it's stopped for 8-15 sec.
- 3.4\* Automatic change of scale
- 3.5\* Energy saving
- 3.6 Interval of time among a measure and the other (see page 6)
- 3.7 Amplifiers switch-off to save more energy

### MAIN MENU 4-Alarms

```

4-ALARMS
Max thr+=%  000
Max thr-=%  000
Min thr+=%  000
Min thr-=%  000
Hyst.=%     03
E.P.thr.=   075
  
```

- 4.1 Maximum value alarm set for direct flow rate
- 4.2 Maximum value alarm set for reverse flow rate
- 4.3 Minimum value alarm set for direct flow rate
- 4.4 Minimum value alarm set for reverse flow rate
- 4.5 Hysteresis threshold set for the minimum and maximum flow rate alarms
- 4.6 Empty pipe detection threshold. It's automatically set by the function 1.9

**MAIN MENU**  
**6-Outputs**
**6-OUTPUTS**

```
Out1=      IMP1  6.1* Output 1 functions
Out2=      OFF   6.2* Output 2 functions
```

**MAIN MENU**  
**7-Communication**
**7-COMMUNICATION**

```
IF2 prot.=  DPP  7.1 Choice of the communication protocol for the IF2 device
Address=    000  7.2 Address value of converter (range 0 – 255)
RS232 bps= 19200 7.3 Speed of the RS232 output (possible choices: 2400, 9600, 19200, 38400 bps)
RS232 prot.= DPP  7.4 Choice of the communication protocol for the RS232 port
```

**MAIN MENU**  
**8-Display**
**8-DISPLAY**

```
Language=  EN  8.1 Choice of the language: E= English, I=italian, F= French, S= Spanish
T+ reset   8.2* Total direct (positive) flow totalise reset from keyboard
P+ reset   8.3* Partial direct (positive) flow totalise reset from keyboard
T- reset   8.4* Total reverse (negative) flow totalise reset enable from keyboard
P- reset   8.5* Partial reverse (negative) flow totalise reset enable from keyboard
D.time=    060  8.6 Time for switch off display (shown with function 3.7 enabled)
Quick start= OFF 8.7 Visualization of "Quick start menu"
Net total.= OFF 8.8 Enable the page of net totalizer (difference between direct and reverse)
Currency=  OFF 8.9 Visualizes the values of the partial totalise in the unit of selected currency
Curr.decim.= 2  8.10 Choice of the numbers of decimals for the visualization currency value: From 0 to 3
EUR/dm³+  01.0000 8.11* Value of conversion/currency for direct totalizer
EUR/dm³-  01.0000 8.12* Value of conversion/currency for reverse totalizer
```

**MAIN MENU**  
**9-Data logger**
**9-DATA LOGGER**

```
Acquisition= ON 9.1* Automatic data logger enable
Interval=m    1 9.2* Interval time for the data logging function: 1, 2, 3, 5, 15, 30, 60 minutes
1992/01/06 23:14 9.3* Date and time set
Disp.dyn.data 9.4* Display dynamic data
Display data  9.5 Displaying of the data stored in the data logger
Display events 9.6 Displaying of the last 64 alarms stored in the data logger
Disp.min/max  9.7 Visualization function of minimum and maximum peak of flow rate
Clear dyn.data 9.8 Logged dynamic data cancel function
Clear data    9.9 Logged data cancel function
Clear events  9.10 Reset all alarm events
Reset min/max 9.11 Reset all minimum and maximum peak of flow rate stored
```

MAIN MENU  
10-Diagnostic

```
10-DIAGNOSTIC
Calibration
Self test
Simulation= OFF
Stand-by
```

- 10.1\* Enable the calibration of the converter
- 10.2\* Converter auto-test
- 10.3\* Flow rate simulation enabling
- 10.4\* Stand-by function

MAIN MENU  
11-Internal data

```
11-INTERNAL DATA
L2 keycode=00000
Load fact.pres.
Load user pres.
Save user pres.
Hours= 000015
KS= +1.0000
```

- 11.1 Level 2 access code enter
- 11.3 Load factory data pre-set
- 11.4 Load user data saved
- 11.5 Save user data
- 11.6 Visualisation of the total operation hours of the converter (function not editable)
- 11.7 Ks Coefficient



## ACCESS TO THE CONFIGURATION MENUES

The access to the configuration menu can take place in two different modes:

- ❑ Through the “**Quick start menu**” where is possible to access directly to some of the principal functions
- ❑ Through the “**Main menu**” where is possible to access to all function with access code  $\leq 2$

Below are brought some examples relating to the change of the value in the function “2.1 Fs1”

### EXAMPLE: modifying the full scale value from $4\text{dm}^3/\text{s}$ to $5\text{dm}^3/\text{s}$ from “Quick start menu”

1  $\text{dm}^3/\text{s} +0.416 *1$   
P+ $\text{dm}^3/\text{s}$  124129.089



Enter in the “Quick start menu”

2 0-QUICK START  
Fs1= $\text{dm}^3/\text{s}$  04.000



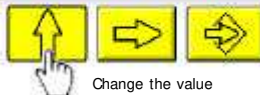
Access to the function “Fs1”

3 0-QUICK START  
Fs1= $\text{dm}^3/\text{s}$  04.000



Push repeatedly

4 0-QUICK START  
Fs1= $\text{dm}^3/\text{s}$  05.000



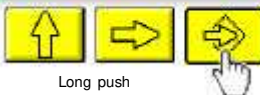
Change the value

5 0-QUICK START  
Fs1= $\text{dm}^3/\text{s}$  05.000



Confirm the new value

6 0-QUICK START  
Fs1= $\text{dm}^3/\text{s}$  05.000



Long push

7  $\text{dm}^3/\text{s} +0.416 *1$   
P+ $\text{dm}^3/\text{s}$  124129.089

Main page

**EXAMPLE: modifying the full scale value from 4dm<sup>3</sup>/s to 5dm<sup>3</sup>/s.  
from "Main Menu" (quick start menu enable)**

1 0m<sup>3</sup>/s +0.416 +1  
0-dm<sup>3</sup> 124129.089



Enter in the "Quick start menu"

2 0-QUICK START  
Fs1=dm<sup>3</sup>/s 04.000



X 3 TIMES

3 0-QUICK START  
Main Menu



Access to the "Main Menu"

4 0-QUICK START  
keycode L2:00000



X 5 TIMES

5 0-QUICK START  
keycode L2:11111



6 MAIN MENU  
1-Sensor



7 MAIN MENU  
2-Scales



Access to the "Scale" menu

8 2-SCALES  
Fs1=dm<sup>3</sup>/s 04.000



Access to the function "Fs1"

9 2-SCALES  
Fs1:0m<sup>3</sup>/s 04.000



Push repeatedly

10 2-SCALES  
Fs1:dm<sup>3</sup>/s 00.000



Change the value

11 2-SCALES  
Fs1=dm<sup>3</sup>/s 00.000



Confirm the new value

12 2-SCALES  
Fs1=dm<sup>3</sup>/s 05.000



Long push

13 MAIN MENU  
2-Scales



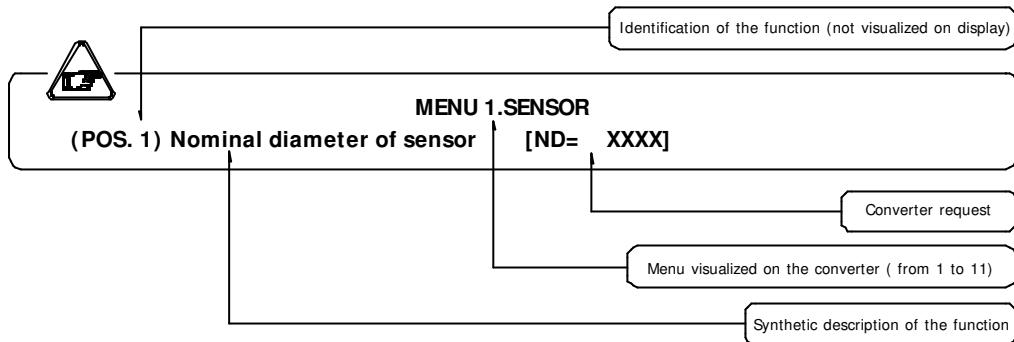
Long push

1 0m<sup>3</sup>/s +0.416 +1  
0-dm<sup>3</sup> 124129.089

Main page

## FUNCTIONS DESCRIPTION

(description of the functions with access code &lt; 3)

**MENU 1.SENSOR****(POS. 1.7) “empty pipe” calibration****[E.P. CALI BR.]**

This function enables/disables the automatic calibration procedure of the empty pipe detection function. Before enabling this function, the Empty Pipe test should be enabled first as above described. Before performing this function, the sensor has to be completely filled with the liquid so that both the lining and the electrodes are wetted. The sensor has then to be emptied again and then you should press the key ; the operation will have to be confirmed by pressing the key or cancelled by pressing the key . By this function the system sets the value of a parameter that could also be manually changed (see function “E.P.thr” menu 4-ALARMS).

**(POS. 1.8) “Autozero” calibration****[AUTOZERO CAL.]**

Enables/disables the automatic zero calibration system. It is necessary to perform this function at the first sensor installation or after a long period the sensor has been empty. To perform the sensor it is absolutely necessary the sensor is full of liquid and that the liquid is perfectly staying still. Even very small movement of the liquid may affect the result of this function, and, consequently, the accuracy of the system. Once you are sure the a.m. conditions are fulfilled press for more than one second the key ; will start one counter for 60 s, after that check if the zero is correct, otherwise repeat the operation again. Press to go out the function.

**MENU 2.SCALES****(POS. 2.1-2.2) Full scale n° 1-2****[FS1-2= dm<sup>3</sup>/ S X.XXXX]**

Full scale value set for range N.1-2. There are four fields to fill in order to set this parameter, from left to right: 1) volume unit of measure, 2) type of unit, 3) time unit of measure and 4) numeric value. The selection is made by positioning the cursor on the field to modify. To change the type of unit of measure (metric, British or American, mass or volume) the cursor has to be positioned on the symbol “/” (field N. 2). When the nominal diameter is set to zero it is possible to modify only the numeric field, since the unit of measure stays at m/sec. The following tables show the units of measure available and the conversion factor by comparison with 1 dm<sup>3</sup> and 1 kg. The converter accepts any kind of combination of units of measure satisfying both the following conditions:

- Numeric field value ≤ 99999
- $\frac{1}{25} f_{s_{max}} \leq \text{numeric field value} \leq f_{s_{max}}$

where  $f_{s_{max}}$  is the maximum full scale value corresponding to the sensor, equal to a 10 m/sec liquid speed. The units of measure are shown as appear on the display. The British and American units are diversified by using capital and small characters.

Available units of mass and volume

<b>cm<sup>3</sup></b>	Cubic centimetre
<b>ml</b>	Millilitre
<b>l</b>	Litre
<b>dm<sup>3</sup></b>	Cubic decimetre
<b>dal</b>	Decalitre
<b>hl</b>	Hectolitre
<b>m<sup>3</sup></b>	Cubic metre

<b>in<sup>3</sup></b>	Cubic inch
<b>Gal</b>	American gallon
<b>GAL</b>	British gallon
<b>ft<sup>3</sup></b>	Cubic foot
<b>Bbl</b>	Standard barrel
<b>BBL</b>	Oil barrel
<b>yd<sup>3</sup></b>	Cubic yard
<b>kgl</b>	KAmerican gallon
<b>KGL</b>	KBritish gallon

<b>Oz</b>	Ounce
<b>Lb</b>	Pound
<b>Ton</b>	short tons

<b>G</b>	Gram
<b>Kg</b>	Kilogram
<b>T</b>	Ton

When a mass unit of measure is set, the specific gravity function is automatically enabled by the system. Please, note that the temperature heavily affects the mass measure and therefore with certain liquids this may cause significant measure errors. The units of measure of time may be chosen among the following values: **s** = second, **m** = minute, **h** = hour, **d** = day.

**(POS. 2.3) Unit of measure and number of decimal totaliz.** [tot. UM.:dm<sup>3</sup> X.XXX]

Setting the unit of measure and number of decimals for visualized the totalizer

For set the unit of measure, position the cursor on field of the actual unit of measure; For set the type of unit, position the cursor on the blank space between the unit of measure and the numeric value; For set the number of decimal totaliz, position the cursor on numeric field and choose one of the possible combinations: 1000-01.00-001.0-00001.

**(POS. 2.4-2.5) Pulse value channel 1 and unit of totaliz.** [IMP1-2= dm<sup>3</sup> X.XXXXX]

Setting of the pulse volume corresponding to channel 1-2 and of the totalizers measure units.

There are three fields to fill in to set this parameter, from left to right: 1) measure unit, 2) unit type and 3) numeric value. The selection is performed by positioning the cursor on the field to be modified. To change the unit type (metric, British or American, mass or volume) just position the cursor on the blank space between the measure unit and the numeric value. When the nominal diameter is set to zero it is possible to modify only the numeric field since the measure unit stays at meter (m) or feet (ft). The possible measure units are those above described

**(POS. 2.6-2.7) Pulse duration channel 1** [TPUL1-2= msXXXX.XX]

Setting of the duration of the pulse generated on channel 1. Its value is expressed in milliseconds and has to be between 0.4 and 9999.99.

**(POS.2.8-2.9) Minimum/ maximum value for input 4÷20mA** [I. IS= bar ± XXX.XX]

Setting the minimum/maximum value for external device with 4÷20mA output. There are four fields to fill in to set this parameter, from left to right: 1) unit of measure, 2) type of unit of measure and 3) sign, 4) numeric value. The selection is performed positioning the cursor on the field to modify. To change the type of unit of measure (pressure, temperature or percentage of f.s) just position the cursor on the blank space between the unit of measure and the numeric value. This functions is active only with additional module.

**MENU 3. - MEASURE**

**(POS. 3.1) Time constant** [T. COST= sXXXX.X]

Time constant set. This parameter affects the integrating filter making the instrument response quicker or slower, depend to the set value. A higher value corresponds to a more stable but slower measure, a smaller value the opposite. The most common values are from 1 to 5 seconds. The value of this parameter has to be within the range from 0 (integral filter disabled) to 6000.0 seconds. The following diagram shows the response of the instrument for a flow rate variation from 0 to 100% within the T time constant period.

**(POS. 3.4) Automatic scale change enable** [AUTORANGE= ON/ OFF]

Enables the automatic change of scale. The meter may have two different working ranges in order to suit to the variable process conditions. In order to get the best results out of this function it is important that range N.2 is bigger than N.1. When the flow rate increases and reaches the 100% of the full scale 1, then the meter automatically switches to scale 2. When the flow rate decreases again reaching a value on scale 2 equal to the 90% of full scale N.1, then the active scale is 1

again. Allowed values for this parameter: ON / OFF. **N.B.:** the autorange doesn't allow using the manual change of range (see pos. 5.8)

### (POS. 3.5) Energy saving enable

[E.SAVING= ON/ OFF]

Enable automatic energy saving function. This function IF ON, ENABLES THE OPERATION OF THE METER IN ACCORDANCE WITH INTERVALS OF FIXED TIME WITH THE FOLLOWING FUNCTION; if OFF the measure is continuous at 10 Hz of frequency. Allowed values for this parameter: ON/OFF

## MENU 6. OUTPUT

### (POS. 6.1-6.2) Function corresponding to on/ off output 1-2

[OUT 1-2= XXXXXX]

Choice of the function corresponding to digital Output 1-2. The functions are listed in the table below

#### FUNCTION FOR OUTPUT 1, 2,3






- OFF: DISABLED
- PLS: PULSE FOR POSITIVE AND NEGATIVE FLOW RATE
- PLS- : PULSE FOR NEGATIVE FLOW RATE
- PLS+ : PULSE FOR POSITIVE FLOW RATE
- EXT. COMM.: ONLY AVAILABLE WITH DATA LOGGER MODULE
- HARDW AL: CUMULATIVE ALARM OUT interrupt coils, empty pipe, meas. error (ENERG. = NO ALARMS)
- OVERFLOW.: OUT OF RANGE ALARM OUTPUT (ENERGISED = FLOW RATE OK)
- EMPTY PIPE: EMPTY PIPE ALARM OUTPUT (ENERGISED = FULL PIPE)
- MAX+ MIN±: MAX AND MIN FLOW RATE ALARM OUTPUT (ENERGISED = AL. OFF)
- MIN AL± : MIN DIRECT/REVERSE FLOW RATE OUTPUT(ENERGISED = AL. OFF)
- MIN AL- : MIN REVERSE FLOW RATE OUTPUT(ENERGISED = AL. OFF)
- MIN AL+ : MIN DIRECT FLOW RATE OUTPUT(ENERGISED = AL. OFF)
- MAX AL: MAX DIRECT/REVERSE FLOW RATE OUTPUT(ENERGISED = AL. OFF)
- MAX AL- : MAX REVERSE FLOW RATE OUTPUT (ENERGISED = AL. OFF)
- MAX AL+ : MAX DIRECT FLOW RATE OUTPUT (ENERGISED = AL. OFF)
- RANGE: RANGE INDICATION OUTPUT (ENERGISED = SCALE 2)
- SIGN: FLOW DIRECTION OUTPUT (ENERGISED = -)

## MENU 8.DISPLAY

### (POS. 8.2-8.3-8.4-8.5) Reset totalizer

[T/ P+ / - RESET= ON/ OFF]

Reset of totalizer by key board;

**N.B.:** The reset of the totaliz. may be done from the function listed upon pushing the key  and the key . The reset of partial totalizer /currency may be done also from the visualization pages at page 12 like this. Push the key . Set the L2 CODE if request and then push the key . At the question "RESET TOTALIZ.?" . Push the key  to proceed with the zeroing. Push any other key to cancel this operation.

### (POS. 8.9) Enable conversion currency

[CURRENCY = ON/ OFF]

This function visualizes the values of the partial totalizers converts in the unite of selected currency.

### (POS. 8.10) Decimal currency

[CURR DECIM = X]

This function allows the choice of the numbers of decimals to use for the visualization of the numerical value converted in the currency. The allows values are from 0 to 3. The function is active only if the currency function is enable

### (POS. 8.11-8.12) Conversion factor for flow rate totalizers

[EUR/ dm<sup>3</sup>+ = X]

Set the value of conversion/currency for totalizers. There are three fields for this parameter, from left to right:1) monetary token, 2 ) default/personalized monetary token, 3 ) conversion coefficient. For the selection setting the cursor over the field to modify. The mode set of monetary token could be two:

- choice of one of the 7 predetermined monetary tokens (standard ISO 4217-REV81):  
EUR = Eur, USD = USA dollar, CAD = Canadian dollar, AUD = Australian dollar, GBP = English pound, CHF = Swissfranc, JPY = Japanese yen.

## MENU 9. DATA LOGGER

**(POS. 9.1) Automatic data logging enable****[ACQUISITION = ON/ OFF]**

Enable data logging; 8192 values in packets with flow rate, partial volumes + and -, input 4/20mA or pressure, date and time of record.

**(POS. 9.2) Data logging time interval set****[INTERV.(h)= X]**

Sampling time interval for the data logging function and their printing. The allowed values are: 1, 1, 2, 3, 5, 15, 30, 60 minutes **(only for Eeprom data logger)**

**(POS. 9.3) Date and time set****[☉ = DD/ MM/ YY hh:mm]**

Date and time set. If the real time clock optional module is present, then the time setting is kept also when the power supply is off, otherwise it is frozen till the power supply is back. For example, if the power supply has been off for one hour, when switched on the instrument will be one hour late. The calendar is valid till year 2091.

**N.B.:** Date and time are visualized only if data logger is ON.


**(POS. 9.4) Logged data display in RAM****[DISP. DYN DATA]**

Displaying of the data stored in the RAM memory of data logger. This values are the last 512 sample (shift register): min time. 1 s, or to intervals according to the sampling time (example: 1 sampling every 15 s); is possible scroll down the data stored.

## MENU 10. DIAGNOSTIC



**(POS. 10.1) Meter "calibration"****[CALIBRATION]**

Enable the calibration of the meter. With this function the measure doesn't interrupted but start a cycle calibration of the input circuit of the converter.

The activation of this function happens pressing the key  during the visualization of the function.

Will be visualized the following question: "EXECUTE?" press the key  to proceed . Press any other key to delete the operation

**(POS. 10.2) "Autotest" function enable****[SELF TEST]**


Meter auto test function. This function stops the normal functions of the meter and performs a complete test cycle on the measure input circuits and on the excitation generator. To activate this function, after select it, push key , at the question: "EXECUTE?" push the key  for start autotest, or any other key for delete operation. The result of the test is shown on the display. At the end of operation will have visualized one of visualization page. This function is automatically performed when switching the device on.



**(POS. 10.3) Flow rate simulation****[SIMULATION]**

Flow rate simulation enabling. With this function it is possible to generate an internal signal that simulates the flow rate, allowing the outputs and all the connected instruments test.

After enabling it, the flow rate simulation can be:



set: by pushing for more 1 second the key , from one of four visualization pages

started: by pushing the key  after set it

finished: by pushing for more 1 second the key , from visualization pages and then pushing for more 1 second the key .

**N.B.:** the enable of flow rate simulation disable the contrast regulation.

**(POS. 10.4) Stand-by of meter****[STAND-BY]**

Enable the stand-by of the meter. To activate this function, after select it, press the key  and at the request "Execute?" press the key  to activate the stand-by of the instrument, any other key to delete the operation. To reactivate the instrument is enough press any key of the keyboard. The consumption of the instrument in stand by is about 50  $\mu$ A

**NOTE : we recommend to enable this function when the meter will be off for long term.**

## MENU 11.I INTERNAL DATA

### (POS. 11.1) Level 2 access code set

[L2 KEYCODE= XXXXX]

Level 2 access code enter. This code is programmable by the user within the range 00001 - 65535. Setting such a value at 22222 the access code for levels lower than level 3 is disabled.

(see pag. 18)

### (POS. 11.2) Block level

[BLOCK LEVEL = X]

Block level function can be set from 0 to 3. Every level enables and disables specific functions (see pag. 23).

N.B.: the block levels are enabled only if the dip-switches on the back of converter are on

### (POS. 11.3) Factory pre-set data loading

[LOAD FACT PRES.]

Re-set the default factory data. Any previous programming is cancelled getting back to the manufacturer's standard values

### (POS. 11.4) User pre-settings loading

[LOAD USER PRES.]

This function recalls the values saved from the user.

### (POS. 11.5) User pre-settings saving

[LOAD USER PRES.]

This function saves the current programming as user pre-settings.

### (POS. 11.6) Operation time

[HOURS= XXXXXX]

This function allows the visualisation of the total operation hours of the converter

### (POS. 11.7) Set KS

[KS= ± X.XXXX]

Set KS. These parameters give the possibility to change the calibration of the instrument without change the values of plate (KA)

### (POS. 11.8) Ignore calibration error

[Ign.cal.err= ON/ OFF.]

This function if ON , ignore the calibration error during the switch on test. Default setting OFF, the converter give alarm if present during the initial test.

## Alarm message, causes and action to be taken

Message	Cause	Action
<b>NO ALARMS</b>	All works regularly	-----
<b>MAX ALARM</b>	The flow rate is higher than the maximum threshold set	Check the maximum flow rate threshold set and the process conditions
<b>MIN ALARM</b>	The flow rate is lower than the minimum threshold set	Check the minimum flow rate threshold set and the process conditions
<b>FLOW RATE &gt; FS</b>	The flow rate is higher than the full scale value set on the instrument	Check the full scale value set on the instrument and the process conditions
<b>PULSE/ FREQ&gt; FS</b>	The pulse generation output of the device is saturated and cannot generate the sufficient number of impulses	Set a bigger unit of volume or, if the connected counting device allows it, reduce the pulse duration value
<b>EMPTY PIPE</b>	The measuring pipe is empty or the detection system has not been properly calibrated	Check whether the pipe is empty or perform again the empty pipe function calibration procedure
<b>INPUT NOISY</b>	The measure is strongly effected by external noise or the cable connected the converter to the sensor is broken	Check the status of the cables connecting the sensor to the converter, the grounding connections of the devices or the possible presence of strong and anomalous noise sources
<b>EXCITATION FAIL</b>	The coils or the cable connecting the sensor to the converter are interrupted	Check the status of the cables connecting the sensor to the converter
<b>CURR. LOOP OPEN</b>	The 0/4...20mA output on board or the optional one are not correctly closed on a valid load	Verify the load is applied to the output (max 1000 ohm). To disable the alarm, set the "mA VAL.FAULT" value ( menu alarm ) to 0.
<b>P.SUPPLY FAIL</b>	Power supply different from that indicated on the label.	Verify that the power supply is that indicated on the label
<b>BATTERY LOW</b>	Low voltage on battery (battery exhausted)	Replace The Battery

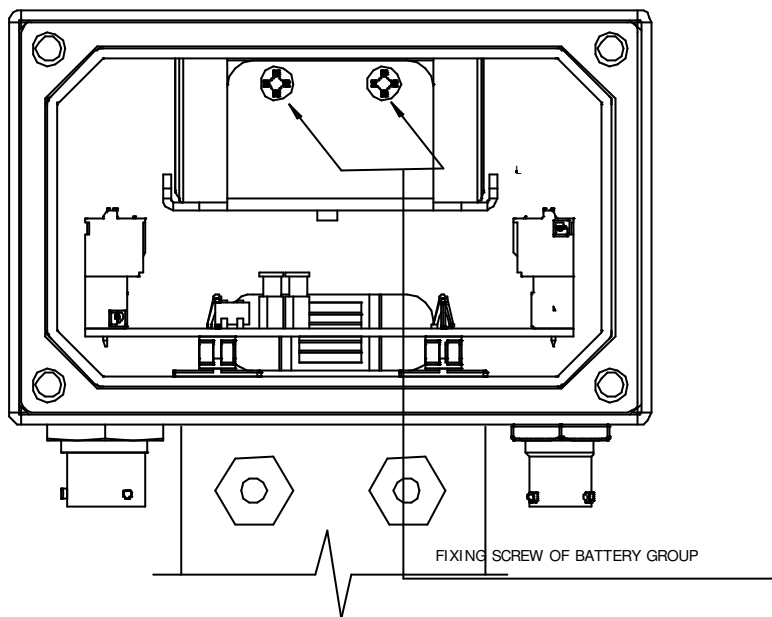
## Anomalies codes

CODICE	ANOMALIES DESCRIPTION	ACTION
0001	problem with watch-dog circuit	<p style="text-align: center;">ADDRESS TO SERVICE</p> Check the status of the cables connecting the sensor to the converter, the grounding connections of the devices or the possible presence of strong and anomalous noise sources
0002	wrong configuration work data in eeprom	
0004	wrong configuration safety data in eeprom	
0008	defective eeprom	
0010	defective keyboard (one or more key are pushed during the test)	
0020	Power supply voltage (+3.3) is out of range	
0040	Power supply voltage (+13) is too low (<10V)	
0080	Power supply voltage (+13) it's too high (>14V)	
0200	timeout calibration input (input circuit is broken)	
0400	Input stage gaining is out of range	
0800	Interruption on the coils circuit	Check the status of the cables connecting the sensor to the converter
0C00	Cumulative alarm 0800 + 0400	see single code
0001	problem with watch-dog circuit	ADDRESSING TO SERVICE
1000	Low voltage on battery (battery exhausted)	Replace the battery



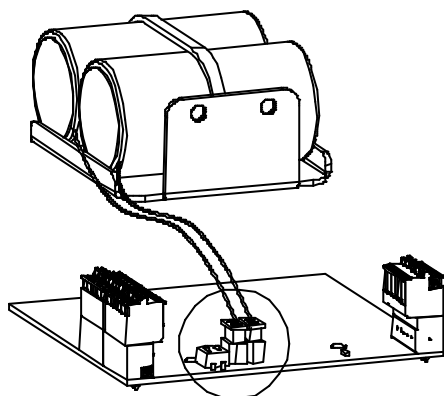
## BATTERY SUBSTITUTION

Pic. 1



Pic. 2

## BATTERY CONNECTORS



- verify the absence of power supply
- set in stand-by the instrument ( menu 10 )
- extracts the battery group unscrewing the fixing screw suitable in Pic. 1
- unthread the battery connector
- insert the battery connector as suitable in Pic. 2
- fix the battery group in the converter

**EXHAUSTED BATTERIES MUST BE DISPOSED-OF IN ACCORDANCE WITH LOCAL REGULATIONS**



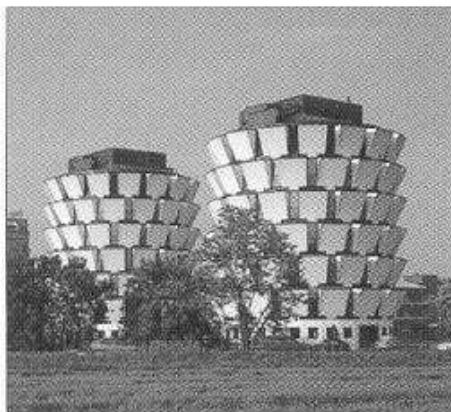




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The last three character of file name , identify the sw version , which the manual is refer . the sw version is visualized during switch on of converter

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