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**Pumps — Testing — Submersible mixers  
for wastewater and similar applications**

*Pompes — Essais — Mélangeurs immergés pour eaux usées et  
applications similaires*



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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 21630 was prepared by Technical Committee ISO/TC 115, *Pumps*, Subcommittee SC 2, *Methods of measurement and testing*.

## Introduction

This International Standard prescribes acceptance test methods for submersible mixers for wastewater and other applications. It is intended for performance measurements relevant to submersible mixers bearing in mind the similarities to, and crucial differences from, submersible pumps. Hence head (pressure) and flow rate measurements are not included. The basic output performance parameter is the thrust. As continuous operation is commonplace, electric power consumption is important for the Life Cycle Cost, and is put forward as an important parameter. It is acknowledged that the present International Standard draws heavily on ISO 9906:1999 in the generalities.

The major objectives of this International Standard are to

- increase uniformity/compatibility in equipment performance characterization, enabling a comparison of mixers,
- simplify communication between customer and supplier and protect customers,
- reduce the need for documentation,
- increase quality and efficiency in both machinery and process.





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