Welding Technician - Advanced Test Number: 597

CTE Skill Certificate Test Performance Documentation

This document must be submitted to the test coordinator at the end of testing each trimester/semester.

# Students in course:	Instructor's Name: School:		urse: Welding Technician - Advanced Test Number: 597	
# Students who passed the online test at or above 80%:# Students who passed the performance objectives at or above 80%:# Students who passed the performance objectives at or above 80%: This is to verify that the students marked YES on performance accomplished the following performance objectives at or above the 80% (moderately to highly skilled) level. 1. Follow safe practices and successfully complete safety tests. 2. Perform housekeeping duties. 3. Interpret a welding print, welding symbols, and welding procedure specifications. 4. Set up and operate Gas Tungsten Arc Welding (GTAW) equipment. a. Make 3F (vertical position-fillet weld) welds on carbon steel. b. Make 2G (horizontal position-groove weld) welds on carbon steel. c. Make 3G (vertical position-groove weld) welds on carbon steel. 5. Set up and operate Flux Cored Arc Welding (FCAW) equipment. a. Make 3F (vertical position-fillet weld) welds on carbon steel. b. Make 2G (horizontal position-groove weld) welds on carbon steel. c. Make 3G (vertical position-groove weld) welds on carbon steel. d. Perform FCAW welder performance qualification test on carbon steel. 6. Set up and operate Shielded Metal Arc Welding (SMAW) equipment. a. Make 3F (vertical position-fillet weld, uphill travel) welds on carbon steel. b. Make 2G (horizontal position-groove weld) welds on carbon steel. c. Make 3G (vertical position-groove weld) welds on carbon steel. d. Perform SMAW welder performance qualification test on carbon steel. c. Make 3G (vertical position-groove weld, uphill travel) welds on carbon steel. d. Perform bend-testing procedures to determine the quality of the weld. b. Take or suggest appropriate corrective action based on testing results. 8. Fabricate parts/projects from a blueprint using metal and welding processes. Each performance is documented and kept on file by the teacher for two years. (Check the documentation method used) □ Individual student performance tracking sheets □ Class period summary score sheet				
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Instructor's Signature: