HQ-TC-113-ST Work Order for Twin Cam 113 Sport Touring (10.5:1 compression)

There are some options and choices on this work order. Simply draw lines through the options or choices not required.

## **HEAD WORK**

1) HVP-TC
HVP-TC-MCR
HVP-TC-ECR
(as above with mechanical compression releases installed)
(machined for HD electronic compression releases. not supplied)

1) HQ-HEAD-BOARD Fin Protector (heads bolted to this for shipping)

### CYLINDER WORK

1) HQ-7100-C Bore stock (4.060") TC cylinders to 4.065"

1) HQ-8-62873 Pistons, forged dished top

1) HQ-CYL-BOARD Fin Protector (cylinders bolted to this for shipping)

#### **RECOMMENDED PARTS**

HQ-4055 Pushrods, adjustable EZ install type
 HQ-4225 Hydraulic lifters, Black Ops type

1) 17033-99 James rocker cover gasket and seal set

## Cam Choices as per drive type and year.

1) HQ-TC-575 Cam, chain drive 1999-06 models (except 2006 Dyna)

OR

1) HQ-TC-575-G Cam, gear drive 1999-06 models (except 2006 Dyna)

1) AP-288901 Kit, gear drive install

1) AP-288908 Kit, gear drive, 1999-06 (except '06 Dyna)

OR

1) HQ-TC-575-HC Cam, chain drive, 2007-up models (and 06' Dyna)

# Additional options for carburetor equipped models

HQ-7025-A
 Port, intake manifold (send us your manifold)
 HQ-6100
 Ignition, preprogrammed for 1999-03 models

OR

1) HQ-6104 Ignition, preprogrammed for 2004 & later

# **Optional Parts (not required)**

1) HQ-32679 Show off your build with a Head Quarters timing cover

1) HQ-4600 Roller Rockers

If you are a regular customer just provide us with your shop name and day time phone number so we can find your account for address purposes.

If you are a new shop or customer please fill in all the blanks.

Name		
Address		
City	State/Prov	
Country	Postal/Zip Code	