

MILLING

Bridgeport GX 250 5F (4+1) Machining Center

Quotation to: ABMNameAlpha
Quotation Number: SOHDocumentOrderInvoice
Contact: Contact Name
Address: ShipToAddressLine1
ShipToAddressLine2
ShipToAddressLine3
ShipToAddressLine4
ShipToCity1, ShipToState,

Date: Month/Day/Year
Prices Valid for 30 Days

Your Hardinge Representative
Sales Person Name
Phone
Email
Address 1
Address 2
City, State, Zip

Machine Summary and Quotation

Bridgeport's new generation GX 250 5F (4+1 Axis) Vertical Machining Center is a fully digital, high quality machine tool, designed to achieve maximum capacity and performance in the Aerospace, Mold & Die, Medical and Automotive Industries and many other manufacturing sectors. This machine has been developed to provide a powerful and precise solution to meet the demands of the metal cutting user.

Manufactured from quality sourced grey cast iron to the highest standards, the GX250 5F (4+1) is packed with features to meet the demands of all sectors of industry. A fully digital machine with fast rapid traverse of 1181 inch / min, and a highly sophisticated yet user-friendly Fanuc Oi-MD control with a 10.4" LCD.



Included Features

- Work Light
- Air Hose with gun
- CT 40 Big Plus spindle
- 15,000 RPM Direct Drive Air/Oil Spindle w/ oil chiller
- Fully interlocked machine guarding
- Leveling pads and screws
- Tri-color light tower
- Coolant Flush System w/ Manual Wash Gun
- Tool Magazine Auto Door
- Scraper Style Chip Conveyor
- Part Probe Pre-Wiring for OMI 2T
- Prep for Thru Spindle Coolant w/ Rotary Union
- CNC Control – Fanuc Oi-MD

“No tool holders are provided as standard equipment with this machine – these must be purchased separately. We offer an extensive line of high-quality tool holders. Please consult with your sales representative for a complete list.”

Please refer to the attached lists for available options and full machine specifications.

Machine Options

Tool Changer Factory installed pricing only
30 Position 40 Taper Tool Magazine

GX 250 5F (4+1)
Standard

LIST PRICE
INCLUDED

Control Factory installed pricing only

Fanuc 0i-MD with 10.4" LCD

	Standard	INCLUDED
• User-friendly layout and configuration	Standard	INCLUDED
• Manual Guide i conversational programming	Standard	INCLUDED
• Polar coordinate command	Standard	INCLUDED
• Cylindrical interpolation	Standard	INCLUDED
• Helical interpolation	Standard	INCLUDED
• Simultaneously controlled 4-axes	Standard	INCLUDED
• Custom Macro B	Standard	INCLUDED
• AICC Contour Control II	Standard	INCLUDED
• NANO Smoothing	Standard	INCLUDED
• Automatic acceleration/deceleration	Standard	INCLUDED
• Tool life management	Standard	INCLUDED
• Self-diagnostic function	Standard	INCLUDED
• Stored pitch error compensation	Standard	INCLUDED
• Dynamic graphic display	Standard	INCLUDED
• Workpiece coordinate system, G52-G59	Standard	INCLUDED
• Self diagnostic function	Standard	INCLUDED
• Tilted Working Plane Command	Standard	INCLUDED

Spindle

15,000 RPM, 20 HP
CT-40 Big Plus, Includes High Retention Drawbar

Standard
Standard

INCLUDED
INCLUDED

Miscellaneous Options

- A Axis Rotary Encoder (factory fit only)
- A/C Axis Rotary Encoder (factory fit only)
- Hinge Belt Chip Conveyor (in lieu of std. scraper style)
- Coolant Through Spindle (280 psi)
- Oil Mist Collector
- Coolant Wash Down Gun – Automatic
- X/Y/Z Axis Linear Scale (factory fit only)
- Through Spindle Coolant (280 PSI)

Machine Specifications

Axis Travel

Table (X axis)	11.8 in
Saddle (Y axis)	15.7 in.
Head (Z axis)	16.9 in.
A Axis (tilt)	+30°~-120°
C Axis (rotary)	360° (cont)
Max Swing diameter	9.8 in
Y-Axis throat distance	18.5 in
Minimum Resolution	.0001
Rapid Traverse Rate (IPM) X, Y & Z Axis	1,181

Accuracy ISO 230-2 with Optional Scales

X, Y, Z-Axis Positioning ,Full Travel	.0002" (0.005mm)
X, Y, Z-Axis Repeatability	.0001" (0.003mm)
A Axis Positioning (Arc sec)	20
C Axis Positioning (Arc sec)	10
A Axis Repeatability (Arc sec)	4
C Axis Repeatability (Arc sec)	4

Accuracy ISO 230-2 without Scales

X, Y, Z-Axis Positioning ,Full Travel	.00028" (0.007mm)
X, Y, Z-Axis Repeatability	.00016" (0.004mm)
A Axis Positioning (Arc sec)	50
C Axis Positioning (Arc sec)	20
A Axis Repeatability (Arc sec)	8
C Axis Repeatability (Arc sec)	4

Spindle

Spindle Speed Range Direct Coupled	15,000 RPM
Spindle Motor HP Rating (10min)	20 HP (15kw)
Spindle Torque 15,000 RPM (10min)	70.4 ft/lb (95.5Nm)
Spindle Taper	No. 40
Tool Holder	CT40
Spindle taper	Big Plus Face & Taper 40

5 Axis Rotary Table (4+1)

Rotary Table Diameter	8.26" Dia (210mm)
Table load	Vertical 110lbs. (50kg) Horizontal 165lbs (75kg)
Number of T-Slots	4 Radial Slots
T-Slot Size	.472" (12 mm)
Tilting degree (A degree)	+30°~-120°
Table rotation degree (C degree)	360°
Clamp Torque in Rotary (C axis)	254Nm
Clamp Torque in Tilt (A axis)	294Nm

Machine Specifications cont.

Control

Fanuc 0i-MD Standard

Automatic Tool Changer (ATC)

Taper	NO.40
Type	Swing Arm
Tool Type	CT-40, Big Plus
Tool Selection	Bi-directional
Tool Capacity	30 Tools
Max Tool Diameter (adjacent pockets)	3" (76.2 mm)
Max. Tool Diameter (without adjacent pockets)	5.12" (130 mm)
Max. Tool Length	9.5" (240 mm)
Max. Tool Weight	15 lbs (7 kg)
Tool Change Time (C-C) ISO 10791-9	4.3 sec

Coolant

Swarf removal	Chip Conveyor
Coolant tank capacity	45 US gallons (170L)
Coolant Flush System	Standard
Wash gun	Standard
Stainless chip pan	Standard

Note: The chip conveyor is a general purpose scraper type. For fine chip applications, such as – Aluminum, Cast Iron or Brass we suggest adding the optional coolant filtration systems.

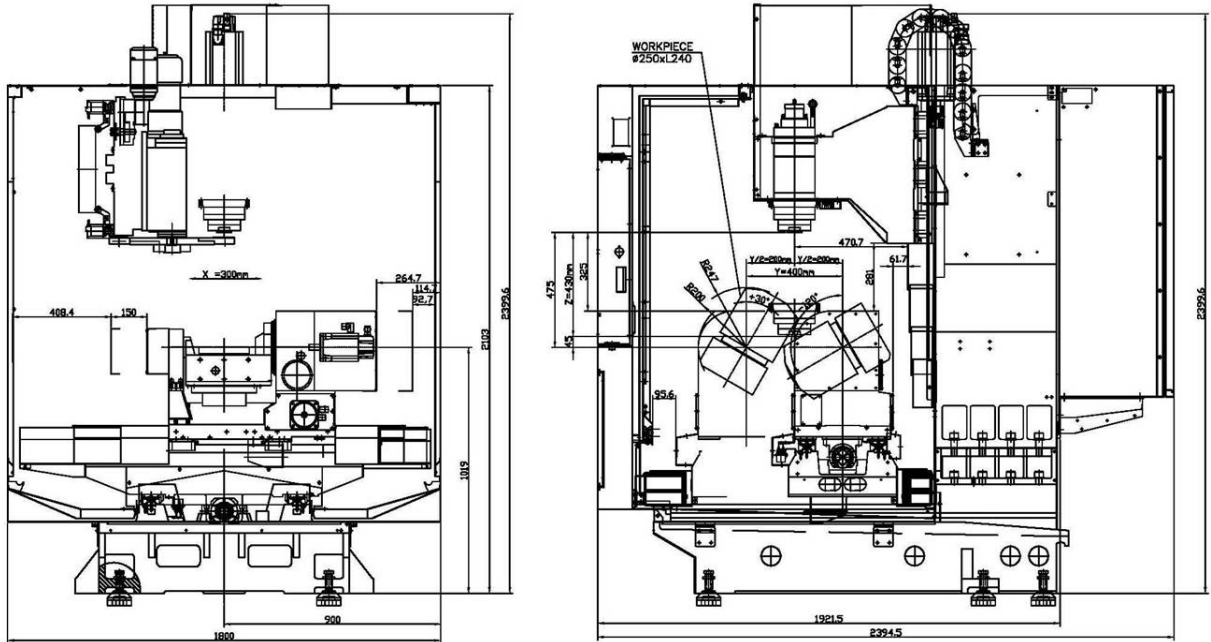
Machine Size

Machine height	101 in. (2,568mm)
Machine length	71 in (1,800mm)
Machine depth	105 in (2,663mm)
Machine weight	12,698 lbs (5,750 kg)

Service Requirements

Electrical Supply (Input)	
Structure	Balanced 3-phase
Cycles	60 Hz
Power	25 KVA
Voltage	220 volt
Note: Other voltages require an external transformer	
Compressed Air (Pressure Flow)	6kg/cm2
Coolant Tank Capacity	45 gallons
Nozzle Coolant (Pump @ 60hz)	34.3 gal (130L) min @ 18.5psi
Through Spindle Coolant	280 psi
Wash Down (Pump @ 60 hz)	5.2 gal (20L) min @ 72.5psi

GX 250 5F (4+1) Floor Plan



Foundation Requirements:

To maintain the accuracy of this machine, we recommend that the machine is placed on a flat area free from cracks and expansion joints. The composition of the floor and sub-structure should be of suitable construction to bear the weight of this machine. Any friable areas should be using accepted building construction techniques (to code).

Once a suitable foundation is in place, we recommend that the machine is rigidly bolted to the floor using the bed fixing/ jacking positions to prevent movement or vibration.

All features, benefits and specifications are subject to change. Hardinge Inc. is not responsible for any typographical errors, omissions or misprints

Investment Summary for ABMNameAlpha

Quote Number:
All Prices in: SOHCurrencyCodeFrom

Qty	UOM	Description	Unit Price	Extended
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Total Investment: \$XXXX