Inventory Management / Physical Inventory

<u>Inventory – General:</u>

All inventory items under the responsibility of the DGS Distribution Center will be counted a minimum of one (1) time per year.

The inventory will be counted using the ABC methodology for inventory classification. This can be found in General Plant Data/Storage 1 tab, CC Phys Inv. Ind (Cycle-Count Physical Inventory Indicator). The code is generated by material number strictly from an inventory movement history standpoint. There will be 4 codes associated with this indicator: A = top 56% of inventory movement, B = next 28% of inventory movement, C = 14% of inventory movement and D = last 2% of inventory movement. This breakdown is automatically calculated in SAP and we transferred the results. We will compare usage rates every 6 months to ensure we have the correct cycle counting code in place.

Based on the new CC codes, we will cycle count in the following manner:
A Items = monthly, B Items = Every 2 months, C Items = quarterly and D Items = yearly.

Metrics will be compiled monthly to report results by agency and warehouse. A formal cycle-counting program will be established and inventory accuracy will be counted as a "hit" if count and location is accurate.

Inventory accuracy for all distribution centers will have a goal of 98%+, by warehouse. If this goal is maintained for 2 consecutive quarters, no annual physical inventory will be accomplished.

<u>Inventory – Spot Counts – DGS Distribution Center:</u>

DGS Distribution Center will perform inventory spot counts as required to maintain accurate inventory. These counts will be in addition to the formal cycle-counting program.

Inventory – Spot Counts – Agency:

Agencies may visit any designated DGS Distribution Center to perform material inventory as desired/required. It is required that agency contact person schedule appointment with the appropriate warehouse.

<u>Inventory – Posting:</u>

Agencies will coordinate with the DGS Distribution Center the "posting" of inventory in a timely manner.

Inventory – Discrepancies/Errors:

DGS Distribution Center will work with appropriate agency to resolve any discrepancies and/or errors. The DGS Distribution Center will not make any inventory adjustments without consent from the affected agency. This consent may include, but is not limited to:

- 1. Telephone contact
- 2. Written notification of discrepancy/error
- 3. Re-counting of items by DGS Distribution Center
- 4. Counting of items by Agency Personnel
- 5. Written statement of occurrence signed by appropriate DGS Distribution Center and Agency staff person

Inventory Adjustments

Agency is responsible for determining any actions regarding their inventory. This includes, but is not limited to, all additions, deletions and changes.

Agency is responsible to notify DGS Distribution Center of all inventory additions, deletions and changes. This notification must occur in a timely manner to allow DGS Distribution Center adequate time to manage agency's inventory.

Agency must use the Inventory Communication Form regarding all notifications. A signed copy of this form must be promptly provided to DGS Distribution Center. The agency can e-mail this form or fax this form to the appropriate warehouse. Upon completion of form, DGS Distribution Center will maintain these forms at a central location at the DGS Distribution Center.

For additional details regarding Inventory count processes, please follow a link below:

SAP Inventory Transactions – Section 16 Morris Physical Inventory – Section 14

INVENTORY COMMUNICATION FORM

Name:		FAX #				 	
Agency		Phone #					
Action Date		Action Requested					
			(note symbol legend)				egend)
SYMBOL LEGEND							
	D1 – Des OD – Obs S – Send	oy stock troy stoc solete an samples	on hand immediately k when new edition received d destroy stock to Forms MGT		OHC - Request for on-hand count		
CHARGE DEST STOCK TO PRO OFFICE:			COST CTR FUND		GEN	GENERAL LEDGER	
FORM DETAILS							
SAP Number							
Form			NOUN			UNIT	
Number SOURCE			NAME UNIT OF IS	SHE	Vs	COST alue of destroyed	d etock
CODE			ONIT OF 10	JOL	V 6	alue of destroyer	u Stock
REVIEW CODE/mont h	PAI		PARTS	S ON HAND			
NO. OF FORMS PER UNIT		·	FORM SPECIFICATION				
SIZE			HOW PRINTED				
PROGRAM OFFICE			FOR OBSOLETE FORMS ONLY				
REPLACING FORM NO.			FOR OBC	DATE OBSOLETED			
REASON			000				
P.O. ORDER INFORMATION ANTICIPATED DELIVERY							
NUMBER	ANTIOIPATED DELIVERT						
NEW PART #				QTY ORDEF	RED	EXPECT	ED # OF PALLETS
INFO							
PROCESSED AT WHSE						DATE DATE	