## SAMPLE COMPLETED BUSINESS PLAN

## **ABC Packaging Limited**

## **Business Proposal**

## "An Assessment of the Business Potential of high quality presentation/packaging boxes in the Irish Market"

## **Promotors/Directors' Details**

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## **Business Plan**

## 1.0 Executive Summary

ABC Packaging Limited is jointly owned by Thomas Murphy and John Swift. The location of the business will be the Industrial Park, on the Cork Road, Waterford, which is strategically located near the ring road, thus facilitating quick access to the main Cork, Dublin, Limerick and Wexford roads.

Total working capital requirements required is €435,100 which will be funded as follows:-

- € 86,000 will be invested in to the business by the promoters (Equal Partners)
- €45,200 will be secured via successful grant aid applications
- € 393,400 of lease finance will be sought during the first two years of business

The projected profit and loss statements indicate that the business will break-even in year one and achieve profits of €55,000 in year two and €122,000 in year three.

Sensitivity analysis indicates that if the sales level fell to 75% of that forecasted in year one, the net loss for the year would be €48,000 with the cash flow remaining at a positive €44,000 at year end.

## 2.0 Business Background of Promoters

Thomas Murphy (confirm) has recently returned to Ireland having lived in the United States for fifteen years. He was employed in various functions for ten years with a leading manufacturer of rigid boxes. His most recent position was that of Plant Manager. His company were suppliers to the software, CD-ROM etc. sectors. This has given him considerable experience in the manufacturing of these products. Mr. Murphy (confirm) re-located to Ireland due to family and personal reasons, and having considered a number of employment options, decided to start up the business. Research undertaken has demonstrated that there is no source of rigid box manufacturing in Ireland; currently, users import their rigid box requirements from suppliers in the UK and mainland Europe.

John Swift (confirm) was made redundant during the restructuring of a multi-national, and has over fifteen years experience in Sales Management, coupled with a very good understanding of finance. He qualifies under the Seed Capital Scheme, which, along with his redundancy payment, will provide his equity in the company.

The key business goal of the Promoters/directors is to become the preferred supplier of rigid boxes in Ireland. Once this goal is realised, the promoters plan to assess the potential of exporting initially to the U.K., and then into mainland Europe.

#### 2.1 Business Description and Purpose

The product range will comprise of high quality rigid boxes; over the last number of years, rigid boxes have been replacing folding or softer type boxes for packaging purposes. The product will be marketed primarily to the board games, software, CD-ROM, greeting card, table mats and prestige drinks markets. These markets rely heavily on strong packaging to create awareness, enhancing customer interest and ultimately sales. This points to a real opportunity for ABC Packaging Limited's products.

Improved technology and production methods have made the rigid box a viable alternative to a folded box; this will serve to enhance the marketing process of several potential customers. The scope for the provision of a 'pack-off facility' further improves the range of services which ABC Packaging Limited can offer its potential customers.

## 3.0 Legal Status & Licence

It is proposed to operate the business through the legal entity of a limited liability company called ABC Packaging Limited. The amount of shares to be issued will be determined by the requirements relating to state support, borrowing facility and investment.

There are no specific licences required to operate the business. A Health and Safety Statement will be prepared prior to commencement of operations; the promoters will seek the assistance of a consultant in this area.

Since quality assurance will be paramount to ensure customer confidence, the costs of achieving accreditation to ISO9002 are included in the estimates. It is intended to obtain accreditation as early as possible.

Preliminary discussions with the Planning Office have indicated that there is no need to apply for planning approval. This is due to the fact that the proposed premises are located in an Industrial Park.

## 4.0 Management & Organisational Structure

All aspects of the operations will be managed by the promoters for the initial three years. There will be a requirement for two production staff, increasing to five within the first two years. These employees will be primarily in production. The administration, marketing and finance functions will be managed by the key managers i.e. the promoters.

The accountancy function will be outsourced initially. Books will be kept manually during year one, but it is intended to invest in a computerised software accountancy package (e.g. Sage) during year two.

## 5.0 Market Analysis

The market analysis conducted indicates that there are no other high volume suppliers of rigid boxes in Ireland. At present, companies source their requirements in the U.K. and Germany.

The rigid box supply base in Ireland is geared towards the manufacturing of low volume, hand-crafted, expensive products to service a niche market; this market requires the supply of a quality, volume fulfilment and pack-off service.

#### 5.1 Market Demand

As indicated in the previous section, a niche market has been identified. Market research indicates the Irish market for rigid boxes is estimated to be €3.75 million annually.

ABC Packaging Limited has set its sales target at €374k in year one, increasing to €850k in year three. Year one target equates to a 10% share of the market (Refer to table 1 for full breakdown of projected sales).

There is the possibility of extending the business into the area of order fulfilment, which means on-line packing of products for customers. This will lead to efficiency, costs savings and shortened lead-time for potential customers. However, it is the director's intention not to enter this sector in the initial three years of operation.

#### 5.2 Rigid Box Supply

As there is no supplier of such boxes in Ireland, the primary business focus will be the supply of rigid boxes; this gives the Irish business a real competitive advantage over importers. As previously stated, potential customers are purchasing mainly from the U.K. and German, resulting in excessive lead times, high "minimum order quantities" and significant transportation costs.

#### **5.3 Target Market**

The Irish Purchasing Institute Database was used to identify the key potential customers in each market segment. The intention is to target the materials/purchasing departments in no more than four companies in each segment. The six main categories to be targeted are as follows:

- 1. Crystal Manufacturers
- 2. Multimedia Suppliers

- **3.** Greeting Card Companies
- 4. Table Mat Producers
- **5.** Costume Jewellery Manufacturers
- **6.** Linen Manufacturers

The initial approach with each market will focus on the provision of rigid boxes. Once the customer relationship develops, and credibility is assured, the offer will be extended to include pack-off.

## **5.4 Competitive Environment**

ABC Packaging Limited aim to offer a similar range of products as those offered by UK/European competitors. However, with its proximity to its customer base, ABC Technology Ltd. will be in a position to offer lower "minimum order quantities", quicker lead times and reduced transport costs. The company will invest in the most up to date equipment, which will minimise labour costs, drive production yields and minimise unit production cost.

## **6.0 Product Proposition**

The business will produce and supply a range of quality, low cost rigid boxes, in real time to customers in its market segments, using 'Just in Time' manufacturing and logistics principles. Furthermore, the company will emphasise its product quality by becoming accredited to ISO 9002 as quickly as possible (ISO 9002 is an internationally recognised quality assurance system and will engender customer confidence in the quality of our products).

## **6.1 Pricing Strategy**

The market research completed has indicated the purchase price of the various rigid boxes in the market segments. The pricing strategy to be adopted will be to undercut these prices by 10%. The pricing strategy, coupled with the proximity to supplier and reduced order size, will present an attractive proposition to potential customers.

The manufacturing equipment to be purchased is highly automated and at least equivalent, if not better, than that used by the competition. This, along with the lower overhead base, will lead to high productivity, and low production costs. These will contribute to a very attractive selling price to the market.

#### **6.2 Channels of Distribution**

The geographic market area will be the island of Ireland. Potential customers will be sourced across all market segments, totalling twelve for the first three years.

As the product is quite technical, going direct to customers is the most effective route to market strategy. To ensure customer specification / design is fully understood, face to face sales and service is required. By offering expert advice it will be possible to identify customer needs and find solutions to offer quality product at as low a price as possible.

A summary of the internal strengths and weaknesses, coupled with the external weaknesses and threats are summarised overleaf in table 2.

## **6.3 SWOT Analysis**

The SWOT Analysis succinctly captures the strengths and weaknesses of ABC Packaging Limited, and points to the opportunities and threats that the market presents.

Strengths      Experienced employees with specialist skills     Proximity to Customer Locations     Reduced Order Size     Reduced Lead Time     High Quality Service & Products     Low Fixed Costs	Weaknesses
Opportunities     Growing Market     Offer an in-line packaging service to customers     Advance Production of main use Items of customers to provide a quick turnaround	Threats      New Entrant into Market     Large Competitors     Established Customer     Relationships and Loyalty     Economic Turndown will Reduce     Sales of Crystal and Software     Products

Table 2: SWOT Analysis

## 7.0 Sales and Marketing Strategy

## 7.1 Sales Management

In the early stages, the directors will be solely responsibility for sales, due to the technical nature of the product. From an operational perspective, this is feasible, due to the low number of potential customers to target in the first three years (target maximum of 12 customers).

It is the intention to recruit a sales person when the finances of the business permit. This person will be trained in the product specifications, management philosophy and the manufacturing processes to ensure full product knowledge is acquired. This will ensure that the sales person will be in a position to fully understand customer needs and make intelligent recommendations.

#### 7.2 Sales Forecasts

The forecasted sales are indicated in Table 1. Demand and monthly projections for the coming 3 years are contained in Appendices 2(a) and 2 (b).

RIGID BOX SALES POTENTIAL V TOTAL POTENTIAL MARKET										
SECTOR	YR1 ('000)	YR2 ('000)	YR3 ('000)	TOTAL POTENTIAL MARKET ('000)						
Crystal	€206	€290	€385	€2110						
Multimedia	€70	€140	€160	€680						
Greeting Cards	€16	€30	€55	€160						
Table Mats	€12	€20	€40	€120						
Costume Jewellery	€55	€100	€160	€520						
Linen	€15	€30	€50	€150						
TOTAL	€ 374к	€ 610K	€ 850ĸ	€ 3740ĸ						
% OF POTENTIAL MKT	10%	16.3%	22.7%							

**Table 1:** Forecasted Sales (Rigid Box Sales Potential V Total Potential Market)

<sup>\*</sup>The demand for the product is continuous and linked to the fluctuations in sales of the customer base. However as previously stated due to proximity of the customer locations it is anticipated that orders will be repetitive and frequent.

### 7.3 Advertising

An overall marketing budget has been agreed to ensure the target market are made aware of the product and its unique selling points. In terms of advertising, there will be limited, but focused ads and editorial placed in a selection of relevant trade journals.

## 7.4 Personal Selling

The principle marketing tool that will be employed by ABC Packaging Limited will be direct and personal selling. Cold calling, comprising of telesales and customer visits, will be the main thrust of the sales effort. Sales calls will emphasise the advantages of using an Irish based supplier (including low cost production and unparalleled lead times).

## 8.0 Operational Plan

ABC Technology Limited will supply a range of rigid boxes to the sectors as indicated in Section 5.2.

## 8.1 Manufacturing Process

ABC Packaging Limited will supply a range of rigid boxes to meet the specifications and requirements of the targeted customer sectors. The manufacturing process will be guided by the philosophy of (JIT) Just in Time Manufacturing, thus ensuring the minimum amount of working capital is tied up in stock.

The machinery sourced has the capability of finishing the product to the standard requirements of each of the targeted sectors. The products will be designed to match customer requirements with the company offering attractive, functional and unique solutions. The manufacturing strategy ensures that ABC Packaging Limited act as a technical design function to its customer base, thus ensuring customer satisfaction and profitable growth.

The manufacturing equipment chosen is fully automated and requires limited labour involvement, thus ensuring a competitive unit production cost.

The bulk of the raw materials required can be sourced in Ireland from a number of different suppliers.

## 9.0 Financial Plan

Table 3 outlines the total funding required for the Business Venture.

Field	Projected Cost - €
Premises	0
Fixtures/Fitting	4,000
Office Equipment	10,000
Tooling	15,000
Transport	0
Consultancy	5,000
Printed Materials	2,000
Auditors/Accountants	8,000
Production Equipment	48,700
Total Funding Required	92,700

Table 3: Areas that will Require Financial Assistance

#### 9.1 Comments on Financial Plan

The source, type and specification of the fully automated production equipment have been identified. It is anticipated that the cost of equipment purchased in year one will be €48,700; this will provide sufficient capacity to meet the forecasted sales in year one. It will be necessary to invest in further machinery during year two. This additional investment will cost €290,000. The equipment to be purchased is as follows:

- Rigid Box Wrapper
- Baler for Waste Reduction
- Pallet Wrapper
- Heat Sealers
- Die Cutting Pattern
- ➤ Fork Lift Truck

Other purchases include the tools necessary to die cut and fold the rigid boxes. There is no intention to invest in transport, as delivery of finished product will be outsourced. A quality brochure will be produced to assist the sales efforts.

#### 9.2 Cash Flow Projections

The cash flow projections for year one (Refer to Appendix 1A), indicate a cash deficiency of €24,998, which is needed until such a time as lease finance is received. To counteract this, a bank overdraft facility of €30,000 will be sought, and improved credit terms will be negotiated with the main machinery supplier. During the second year of operation, a negative cash flow of €5,185 will be countered by seeking improved credit terms from the machinery suppliers (Refer to Appendix 1B).

## 10.0 Financing the Plan

Working Capital	Amount €	Financed by:	Amount €
Investments	€ 410,100	Lease Finance	393,400
Working Capital	€ 25,000	Equity	68,000
		Grants	45,200
		Term Loan	10,000
		Seed Capital Scheme	18,000
Total Capital Required:	€ 435,100	Total Finance Available:	€ 626,600

Table 4: Financing Plan

#### 10.1 Comments on the Financing Plan

The investment shown is the total required during the first two years of operation. The promoters have opened discussions with lease finance companies, as it is their intention to raise lease finance for equipment and machinery. A grant application in the amount of €45,200 will be submitted to the local County and City Enterprise Board. One of the promoters meets with criteria under the Seed Capital Scheme, and an estimated €18,000 may be available from this fund.

The promoters are making an equity investment of €68,000, and as a fall-back position, a five year term loan of €10,000 will be sought from the bank.

In the event that the full capital amount required for the expansion during the second year is not realised, the promoters will defer same until adequate finance becomes available from the internal cash flow of the business.

#### 10.2 Profit and Loss Statements

The Profit and Loss statements for 2007 and 2008/2009 are contained in Appendices 2A and 2B respectively. ABC Packaging Limited anticipates a loss of €5,206 in the first year of operation. This is, in effect, a break-even situation. The sales forecast for the first year is based on achieving a 10% share of the Irish Market. Considering that our competitors are based outside of Ireland, this is a conservative target.

The second and third year of operation show net profits of €55,092 and €122,602 respectively. Year three sales target equals 22.7% of the available Irish Market. The business has set a target of realising a 50% share of the Irish Market by the end of the fifth year of operation. This will result in a strong business and market leadership in Ireland.

As indicated in Table 2, ABC Packaging Limited intends to expand into order fulfilment by operating an "in-line" packaging service to its customers. This will be pursued during the third year of operation, with the intention of commencing this service during year four.

Potential customers showed a high level of interest in this service. Market Research estimates that an additional sales level of €500,000 can be added by the end of the first year by offering this service.

In the event of not realising forecasts during year 2, this service can be introduced earlier than what is currently planned.

# **Appendices**

## Appendix 1A

## **Cash Flow Projections 2007**

CASH FLOW FORECAS	ST	From:	01/01/2007	To:	31/12/2007									
		1	2	3	4	5	6	7	8	9	10	11	12	Actual
Mon	th Ending:													Total
		Actual	Actual	Actual	Actual	Actual	Actual	Actual	Actual	Actual	Actual	Actual	Actual	
Receipts	Schedule	€	€	€	€	€	€	€	€	€	€	€	€	€
Cash Sales		0	0	0	0	0	0	0	0	0	0	0	0	0
From Debtors	Α	0	3068	9205	18400	30680	36820	36820	36820	36820	36820	36820	36820	319093
Term Loans		10000	0	0	0	0	0	0	0	0	0	0	0	10000
Grants		0	0	0	0	16250	0	0	0	0	0	16250	0	32500
Share Capital		0	68000	0	0	0	0	0	0	0	0	0	0	68000
Other Sources: Seed Capital		0	0	0	0	0	0	0	18000	0	0	0	0	18000
VAT Refund		0	0	0	0	0	0	0	0	0	0	0	0	0
Lease Finance		0	76000	0	0	0	0	0	0	0	0	0	0	76000
A. TOTAL RECEIPTS		10000	147068	9205	18400	46930	36820	36820	54820	36820	36820	53070	36820	523593
Payments		€	€	€	€	€	€	€	€	€	€	€	€	€
Cash Purchases		762	762	762	762	762	762	762	762	762	762	762	762	9144
To Creditors	В													0
Maintenance,Tooling,Freight		1015	1015	1140	1266	1266	1266	1266	1266	1266	1266	1266	1266	14564
Wages and Salaries		6662	6662	6662	9693	9693	9693	9693	9693	9693	9693	9693	9693	107223
Rent, rates and insurance		2076	2076	2076	2076	2076	2076	2082	2082	2082	2082	2082	2082	24948
Light, heat and power		570	570	570	570	570	570	570	570	570	570	570	570	6840
Telephone, post, stationery		235	235	235	425	425	425	425	425	425	425	425	425	4530
Selling and distributing expenses		540	540	540	540	540	540	540	540	540	540	540	540	6480
Motor Travel		254	254	254	762	762	762	762	762	762	762	762	762	7620
Advertising		200	200	200	200	200	200	200	200	200	200	200	200	2400
Loan Repayments		350	350	350	350	350	350	350	350	350	350	350	350	4200
Financial charges/interest		126	126	126	126	126	126	126	126	126	126	126	126	1512
PAYE, PRSI, NIC, VAT		1998	1998	1998	2906	2906	2906	2906	2906	2906	2906	2906	2906	32148
Capital Expenditure		19700	73000	0	0	0	0	0	0	0	0	0	0	92700
Audit.Accountancy,Legal		510	510	510	510	510	510	510	510	510	510	510	510	6120
Lease Repayments		0	1650	1650	1650	1650	1650	1650	1650	1650	1650	1650	1650	18150
Raw Materials		0	2463	6158	11085	17243	14780	14780	14780	14780	14780	14780	14780	140409
B. TOTAL PAYMENTS		34998	92411	23231	32921	39079	36616	36622	36622	36622	36622	36622	36622	478988
C. NET CASH (A-B)		-24998	54657	-14026	-14521	7851	204	198	18198	198	198	16448	198	44605
D. OPENING BALANCE		0	-24998	29659	15633	1112	8963	9167	9365	27563	27761	27959	44407	
CLOSING BALANCE (C+D)		-24998	29659	15633	1112	8963	9167	9365	27563	27761	27959	44407	44605	

Appendix 1B

## Cash Flow Forecast - 2008 & 2009

CASH FLOW FORECA	ST			YEAR 2008				YEAR 2009			
		Q1	Q2	Q3	Q4	Total	Q1	Q2	Q3	Q4	Total
Receipts	Schedule	€	€	€	€	€	€	€	€	€	€
Cash Sales		0	0	0	0	0	0	0	0	0	0
From Debtors	Α	110470	128870	158290	182800	580430	180000	180000	190000	190000	740000
Term Loans		0	0	0	0	0	0	0	0	0	0
Grants		0	6350	0	6350	12700					0
Share Capital		0	0	0	0	0	0	0	0	0	0
Other Sources: Bridging Loans		0	0	0	0	0	0	0	0	0	0
VAT Refund		0	0	0	0	0	0	0	0	0	0
Lease Finance		0	0	317400	0	317400	0	0	0	0	0
A. TOTAL RECEIPTS		110470	135220	475690	189150	910530	180000	180000	190000	190000	740000
Payments		€	€	€	€	€	€	€	€	€	€
Cash Purchases		800	800	800	800	3200	1000	1000	1000	1000	4000
To Creditors	В					0					0
Maintenance,Tooling Freight		6000	6000	7000	7000	26000	7000	7000	8000	8500	30500
Wages and Salaries		29080	33625	33640	42760	139105	45000	45000	48000	48000	186000
Rent, rates and insurance		2090	2090	2090	2090	8360	2200	2200	2200	2200	8800
Light, heat and power		1720	1800	1850	1950	7320	2000	2200	2500	2600	9300
Telephone, post, stationery		425	490	490	490	1895	500	550	600	650	2300
Selling and distributing expenses		800	800	800	800	3200	1000	1100	1200	1300	4600
Motor Travel		765	765	765	765	3060	800	800	800	800	3200
Advertising		1000	1000	1000	1000	4000	1000	1000	1000	1000	4000
Loan Repayments		1050	1050	1050	1050	4200	1050	1050	1050	1050	4200
Financial charges/interest		450	450	450	450	1800	500	500	500	500	2000
PAYE, PRSI, NIC, VAT		8724	10088	10090	12830	41732	13500	13500	14500	14500	56000
Capital Expenditure		0	0	360000	0	360000	0	0	0	0	0
Audit,accountancy & Legal		2000	2000	2000	2000	8000	2500	2500	2500	2500	10000
Lease Repayments		4952	4952	18665	25520	54089	25520	25520	25520	25520	102080
Raw Materials		44339	56650	59120	54190	214299	66000	68000	70000	74000	278000
B. TOTAL PAYMENTS		104195	122560	499810	153695	880260	169570	171920	179370	184120	704980
C. NET CASH (A-B)		6275	12660	-24120	35455	30270	10430	8080	10630	5880	35020
D. OPENING BALANCE		0	6275	18935	-5185		30270	40700	48780	59410	
CLOSING BALANCE (C+D)		6275	18935	-5185	30270		40700	48780	59410	65290	

Appendix 2A

## **Profit and Loss Statement 2007**

Profit & Loss State	ement	From:	01/01/2007	To:	31/12/2007								
	1	2	3	4	5	6	7	8	9	10	11	12	Total
Month Ending:													
	€	€	€	€	€	€	€	€	€	€	€	€	
Goods Sold (excluding VAT)	10000	12000	20000	26000	32000	36822	38000	40000	40000	40000	40000	40000	374,822
Services Sold (excluding VAT)													0
Other Sources:													0
A. Total Income	10,000	12,000	20,000	26,000	32,000	36,822	38,000	40,000	40,000	40,000	40,000	40,000	374,822
Consumption of goods	4000	€ 4,800	€8,000	€ 10,400	€ 12,000	€ 14,729	€ 15,200	€ 16,000	16,000	16,000	€ 16,000	€ 16,000	149,129
Various payroll costs	2000	€2,000	€2,000	€2,200	€2,200	€ 2,500	€2,600	€ 2,800	2,800	2,800	€ 2,800	€2,800	29,500
B. Total Variable Costs	6,000	6,800	€ 10,000	€ 12,600	€ 14,200	€ 17,229	€ 17,800	€ 18,800	18,800	18,800	€ 18,800	€ 18,800	178,629
C. GROSS PROFIT (A-B)	4,000	5,200	10,000	13,400	17,800	19,593	20,200	21,200	21,200	21,200	€ 21,200	€ 21,200	196,193
Gross Profit %	40	43	50	52	56	53	53	53	53	53	53	53	52
		€	€	€	€	€	€	€	€	€	€	€	
Fixed payroll costs	7600	7600	7600	7800	7800	7800	8000	8000	8000	8000	8000	8000	94200
Rent & Rates	1600	1600	1600	1600	1600	1600	1600	1600	1600	1600	1600	1600	19200
Electricity	360	360	457	518	580	630	640	660	660	660	660	660	6845
Telephone and Internet	200	200	200	200	200	220	220	220	250	250	250	250	2660
Postage	100	100	100	100	100	100	100	100	100	100	100	100	1200
Consumables	200	200	200	220	230	240	260	300	300	300	300	300	3050
Office costs	2000	2000	2200	2500	2800	2900	3000	3000	3200	3500	3500	3600	34200
Travelling expenses	650	650	650	650	650	650	650	650	650	650	650	650	7800
Publicity, advertising	200	200	200	200	200	200	200	200	200	200	200	200	2400
Insurance	260	260	260	260	260	260	260	260	260	260	260	260	3120
Audit & Accountancy	510	510	510	510	510	510	510	510	510	510	510	510	6120
Lease Charges	350	350	350	350	350	350	350	350	350	350	350	350	4200
Interest	0	0	0	0	0	0	0	0	0	0	0	0	0
Depreciation	1267	1267	1267	1267	1267	1267	1267	1267	1267	1267	1267	1267	15204
Bank Charges	100	100	100	100	100	100	100	100	100	100	100	100	1200
Misc. Costs													0
D. Total Fixed Costs	15,397	15,397	15,694	16,275	16,647	16,827	17,157	17,217	17,447	17,747	17,747	17,847	201,399
Profit (C-D)	-11,397	-10,197	-5,694	-2,875	1,153	2,766	3,043	3,983	3,753	3,453	3,453	3,353	-5,206
Profit Margin (%)	-114%	-85%	-28%	-11%	4%	8%	8%	10%	9%	9%	9%	8%	-1%
Break Even Sales €	38493	35532	31388	31578	29927	31624	32276	32485	32919	33485	33485	33674	384768

Appendix 2B

## Profit and Loss Statement 2008/2009

Profit & Loss State	ement		Year 2008					Year 2009		
	Q1	Q2	Q3	Q4	Total	Q1	Q2	Q3	Q4	Total
Month Ending:										
_	€	€	€	€		€	€	€	€	
Goods Sold (excluding VAT)	140000	140000	160000	170000	610000	180000	200000	220000	250000	850,000
Services Sold (excluding VAT)					0					0.00
Other Sources:					0					0.00
A. Total Income	140,000	140,000	160,000	170,000	610,000	180,000	200,000	220,000	250,000	850,000
Consumption of goods	56,000	56,000	64,000	68,000	244,000	72,000	000,08	88,000	100,000	340,000
Various payroll costs	11,000	11,000	12,600	13,400	48,000	14,220	16,000	17,400	20,000	67,620
B. Total Variable Costs	67,000	67,000	76,600	81,400	292,000	86,220	96,000	105,400	120,000	407,620
C. GROSS PROFIT (A-B)	73,000	73,000	83,400	88,600	318,000	93,780	104,000	114,600	130,000	442,380
% Gross Profit	52	52	52	52	52	52	52	52	52	52
	€	€	€	€		€	€	€	€	
Fixed payroll costs	25200	25200	26000	26000	102400	26,000	26,500	28,000	28,500	109,000
Rent	5000	5000	5000	5000	20000	5,250	5,250	5,250	5,250	21,000
Electricity	2000	2000	2500	2500	9000	2,600	3,000	3,200	3,500	12,300
Telephone and Internet	900	900	1000	1000	3800	1,050	1,100	1,100	1,200	1,200
Postage	300	300	330	350	1280	360	360	380	380	1,480
Consumables	1000	1100	1200	1300	4600	1,400	1,500	1,600	1,800	6,300
Office costs	11000	11000	12000	12000	46000	12,500	13,000	14,000	15,000	54,500
Travelling expenses	800	1000	1200	1200	4200	1,300	1,400	1,500	1,600	5,800
Publicity, advertising	750	750	750	750	3000	1,000	1,000	1,000	1,000	4,000
Insurance	900	900	900	900	3600	950	950	950	950	3,800
Audit	1625	1625	1625	1625	6500	1,700	1,700	1,700	1,700	6,800
Lease Charges	3100	3100	3100	3100	12400	3,100	3,100	3,100	3,100	12,400
Interest	0	0	0	0	0	0	0	0	0	0
Depreciation	3477	3477	19347	19347	45648	19,347	19,347	19,347	19,347	77,388
Bank Charges	120	120	120	120	480	140	140	140	140	560
					0					0
D. Total Fixed Costs	56172	56472	75072	75192	262908	76,697	78,347	81,267	83,467	319,778
Profit (C-D)	16828	16528	8328	13408	55092	17,083	25,653	33,333	46,533	122,602
Profit Margin (%)	12%	12%	5%	8%	9%	9%	13%	15%	19%	14%
Break Even Sales €	107727	108302	144023	144274	504320	147211	150667	156010	160513	614429