

Special taps are normally produced in 1-2 days. Special dies are normally produced in 7-10 days,
24 HOUR DELIVERY on many special taps

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Due to the current volatile metals pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

24 HOUR DELIVERY

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|----------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| #2-56 H1 2FL STI SPPT TAP | | 31187 | | | | | | | | |
| #2-56 H1 3FL STI TAP | | 31011 | 31012 | | | | | | | |
| #2-56 H1 3FL TAP | 85000 | 85001 | 85002 | | | | | | | |
| #2-56 H2 2FL STI SPPT TAP | | 31188 | | | | | | | | |
| #2-56 H2 3FL STI TAP | | 31013 | 31014 | | | | | | | |
| #2-56 H2 3FL TAP | 85004 | 85005 | 85006 | | | | | | | |
| #2-64 H2 3FL TAP | 85008 | 85009 | 85010 | | | | | | | |
| #3-48 H1 2FL STI SPPT TAP | | 31189 | | | | | | | | |
| #3-48 H1 3FL STI TAP | | 31015 | 31016 | | | | | | | |
| #3-48 H1 3FL TAP | 85012 | 85013 | 85014 | | | | | | | |
| #3-48 H2 2FL STI SPPT TAP | | 31190 | | | | | | | | |
| #3-48 H2 3FL STI TAP | | 31017 | 31018 | | | | | | | |
| #3-48 H2 3FL TAP | 85016 | 85017 | 85018 | | | | | | | |
| #3-56 H1 2FL STI SPPT TAP | | 31191 | | | | | | | | |
| #3-56 H1 3FL STI TAP | | 31019 | 31020 | | | | | | | |
| #3-56 H2 2FL STI SPPT TAP | | 31192 | | | | | | | | |
| #3-56 H2 3FL STI TAP | | 31021 | 31022 | | | | | | | |
| #3-56 H2 3FL TAP | 85020 | 85021 | 85022 | | | | | | | |
| #4-36 H2 3FL TAP | 85024 | 85025 | 85026 | | | | | | | |
| #4-40 H1 2FL STI SPPT TAP | | 31193 | | | | | | | | |
| #4-40 H1 3FL STI TAP | | 31023 | 31024 | | | | | | | |
| #4-40 H1 3FL TAP | 85028 | 85029 | 85030 | | | | | | | |
| #4-40 H2 2FL STI SPPT TAP | | 31194 | | | | | | | | |
| #4-40 H2 3FL STI TAP | | 31025 | 31026 | | | | | | | |
| #4-40 H2 3FL TAP | 85032 | 85033 | 85034 | | | | | | | |
| #4-48 H1 2FL STI SPPT TAP | | 31195 | | | | | | | | |
| #4-48 H1 3FL STI TAP | | 31027 | 31028 | | | | | | | |
| #4-48 H1 3FL TAP | 85036 | 85037 | 85038 | | | | | | | |
| #4-48 H2 2FL STI SPPT TAP | | 31196 | | | | | | | | |
| #4-48 H2 3FL STI TAP | | 31029 | 31030 | | | | | | | |
| #4-48 H2 3FL TAP | 85040 | 85041 | 85042 | | | | | | | |
| #5-40 H1 2FL STI SPPT TAP | | 31197 | | | | | | | | |
| #5-40 H1 3FL STI TAP | | 31031 | 31032 | | | | | | | |
| #5-40 H1 3FL TAP | 85044 | 85045 | 85046 | | | | | | | |
| #5-40 H2 2FL STI SPPT TAP | | 31198 | | | | | | | | |
| #5-40 H2 3FL STI TAP | | 31033 | 31034 | | | | | | | |
| #5-40 H2 3FL TAP | 85048 | 85049 | 85050 | | | | | | | |
| #5-40 HSS RASD 1 OD LH | | 39093 | | | | | | | | |
| #5-40 HSS RASD 13/16 OD | | 39226 | | | | | | | | |
| #5-40 HSS RASD 13/16 OD LH | | 39091 | | | | | | | | |
| #5-44 H2 3FL TAP | 85052 | 85053 | 85054 | | | | | | | |
| #5-44 HSS RASD 1 OD LH | | 39094 | | | | | | | | |
| #5-44 HSS RASD 13/16 OD | | 39227 | | | | | | | | |
| #5-44 HSS RASD 13/16 OD LH | | 39092 | | | | | | | | |
| #6-32 H1 3FL TAP | 85056 | 85057 | 85058 | | | | | | | |
| #6-32 H2 2FL STI SPPT TAP | | 31199 | | | | | | | | |
| #6-32 H2 3FL STI TAP | | 31035 | 31036 | | | | | | | |
| #6-32 H2 3FL TAP | 85060 | 85061 | 85062 | | | | | | | |
| #6-32 H3 2FL STI SPPT TAP | | 31200 | | | | | | | | |
| #6-32 H3 3FL STI TAP | | 31037 | 31038 | | | | | | | |
| #6-32 H3 3FL TAP | 85064 | 85065 | 85066 | | | | | | | |
| #6-32 H3 3FL LH TAP | 31316 | 31317 | 31318 | | | | | | | |
| #6-32 HSS RASD 1 OD | | 39230 | | | | | | | | |
| #6-32 HSS RASD 1 OD LH | | 39097 | | | | | | | | |
| #6-32 HSS RASD 13/16 OD | | 39228 | | | | | | | | |
| #6-32 HSS RASD 13/16 OD LH | | 39095 | | | | | | | | |
| #6-40 H1 2FL STI SPPT TAP | | 31201 | | | | | | | | |
| #6-40 H1 3FL STI TAP | | 31039 | 31040 | | | | | | | |
| #6-40 H1 3FL TAP | 85068 | 85069 | 85070 | | | | | | | |
| #6-40 H2 2FL STI SPPT TAP | | 31202 | | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|-----------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| #6-40 H2 3FL STI TAP | | 31041 | 31042 | | | | | | | |
| #6-40 H2 3FL TAP | 85072 | 85073 | 85074 | | | | | | | |
| #6-40 H3 3FL LH TAP | 31319 | 31320 | 31321 | | | | | | | |
| #6-40 HSS RASD 1 OD | | 39231 | | | | | | | | |
| #6-40 HSS RASD 1 OD LH | | 39098 | | | | | | | | |
| #6-40 HSS RASD 13/16 OD | | 39229 | | | | | | | | |
| #6-40 HSS RASD 13/16 OD LH | | 39096 | | | | | | | | |
| #8-32 H1 3FL STI TAP | | 31043 | 31044 | | | | | | | |
| #8-32 H1 4FL TAP | 85076 | 85077 | 85078 | | | | | | | |
| #8-32 H2 2FL STI SPPT TAP | | 31203 | | | | | | | | |
| #8-32 H2 3FL STI TAP | | 31045 | 31046 | | | | | | | |
| #8-32 H2 4FL TAP | 85080 | 85081 | 85082 | | | | | | | |
| #8-32 H3 2FL STI SPPT TAP | | 31204 | | | | | | | | |
| #8-32 H3 3FL STI TAP | | 31047 | 31048 | | | | | | | |
| #8-32 H3 4FL LH TAP | 31322 | 31323 | 31324 | | | | | | | |
| #8-32 H3 4FL TAP | 85084 | 85085 | 85086 | | | | | | | |
| #8-32 HSS RASD 1 OD | | 39234 | | | | | | | | |
| #8-32 HSS RASD 1 OD LH | | 39101 | | | | | | | | |
| #8-32 HSS RASD 13/16 OD | | 39232 | | | | | | | | |
| #8-32 HSS RASD 13/16 OD LH | | 39099 | | | | | | | | |
| #8-36 H1 2FL STI SPPT TAP | | 31205 | | | | | | | | |
| #8-36 H1 3FL STI TAP | | 31049 | 31050 | | | | | | | |
| #8-36 H1 4FL TAP | 85088 | 85089 | 85090 | | | | | | | |
| #8-36 H2 2FL STI SPPT TAP | | 31206 | | | | | | | | |
| #8-36 H2 3FL STI TAP | | 31051 | 31052 | | | | | | | |
| #8-36 H2 4FL TAP | 85092 | 85093 | 85094 | | | | | | | |
| #8-36 H3 2FL STI SPPT TAP | | 31207 | | | | | | | | |
| #8-36 H3 3FL STI TAP | | 31053 | 31054 | | | | | | | |
| #8-36 H3 4FL LH TAP | 31325 | 31326 | 31327 | | | | | | | |
| #8-36 HSS RASD 1 OD | | 39235 | | | | | | | | |
| #8-36 HSS RASD 1 OD LH | | 39102 | | | | | | | | |
| #8-36 HSS RASD 13/16 OD | | 39233 | | | | | | | | |
| #8-36 HSS RASD 13/16 OD LH | | 39100 | | | | | | | | |
| #10-24 H1 4FL TAP | 85096 | 85097 | 85098 | | | | | | | |
| #10-24 H2 2FL STI SPPT TAP | | 31208 | | | | | | | | |
| #10-24 H2 3FL STI TAP | | 31055 | 31056 | | | | | | | |
| #10-24 H2 4FL TAP | 85100 | 85101 | 85102 | | | | | | | |
| #10-24 H3 2FL STI SPPT TAP | 31209 | | | | | | | | | |
| #10-24 H3 3FL STI TAP | | 31057 | 31058 | | | | | | | |
| #10-24 H3 4FL LH TAP | 31328 | 31329 | 31330 | | | | | | | |
| #10-24 H3 4FL TAP | 85104 | 85105 | 85106 | | | | | | | |
| #10-24 HSS RASD 1 OD | | 39238 | | | | | | | | |
| #10-24 HSS RASD 1 OD LH | | 39105 | | | | | | | | |
| #10-24 HSS RASD 13/16 OD | | 39236 | | | | | | | | |
| #10-24 HSS RASD 13/16 OD LH | | 39103 | | | | | | | | |
| #10-32 H1 4FL TAP | 85108 | 85109 | 85110 | | | | | | | |
| #10-32 H2 2FL STI SPPT TAP | | 31210 | | | | | | | | |
| #10-32 H2 3FL STI TAP | | 31059 | 31060 | | | | | | | |
| #10-32 H2 4FL TAP | 85112 | 85113 | 85114 | | | | | | | |
| #10-32 H3 2FL STI SPPT TAP | | 31211 | | | | | | | | |
| #10-32 H3 3FL STI TAP | | 31061 | 31062 | | | | | | | |
| #10-32 H3 4FL LH TAP | 31331 | 31332 | 31333 | | | | | | | |
| #10-32 H3 4FL TAP | 85116 | 85117 | 85118 | | | | | | | |
| #10-32 HSS RASD 1 OD | | 39239 | | | | | | | | |
| #10-32 HSS RASD 1 OD LH | | 39106 | | | | | | | | |
| #10-32 HSS RASD 13/16 OD | | 39237 | | | | | | | | |
| #10-32 HSS RASD 13/16 OD LH | | 39104 | | | | | | | | |
| #12-24 H2 2FL STI SPPT TAP | | 31212 | | | | | | | | |
| #12-24 H2 3FL STI TAP | | 31063 | 31064 | | | | | | | |
| #12-24 H3 2FL STI SPPT TAP | | 31213 | | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|--------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| #12-24 H3 3FL STI TAP | | 31065 | 31066 | | | | | | | |
| #12-24 H3 4FL LH TAP | 31334 | 31335 | 31336 | | | | | | | |
| #12-24 H3 4FL TAP | 85120 | 85121 | 85122 | | | | | | | |
| #12-24 HSS RASD 1 OD | | 39242 | | | | | | | | |
| #12-24 HSS RASD 1 OD LH | | 39109 | | | | | | | | |
| #12-24 HSS RASD 13/16 OD | | 39240 | | | | | | | | |
| #12-24 HSS RASD 13/16 OD LH | | 39107 | | | | | | | | |
| #12-28 H1 4FL TAP | 85124 | 85125 | 85126 | | | | | | | |
| #12-28 H3 4FL LH TAP | 31337 | 31338 | 31339 | | | | | | | |
| #12-28 H3 4FL TAP | 85128 | 85129 | 85130 | | | | | | | |
| #12-28 HSS RASD 1 OD | | 39243 | | | | | | | | |
| #12-28 HSS RASD 1 OD LH | | 39110 | | | | | | | | |
| #12-28 HSS RASD 13/16 OD | | 39241 | | | | | | | | |
| #12-28 HSS RASD 13/16 OD LH | | 39108 | | | | | | | | |
| 1/16-27 NPT 4FL TAP | | 62121 | | | | | | | | |
| 1/16-27 NPT LH TAP | | 31306 | | | | | | | | |
| 1/8-27 NPT 4FL SMALL SHANK TAP | | 62147 | | | | | | | | |
| 1/8-27 NPT 4FL TAP | | 62122 | | | | | | | | |
| 1/8-27 NPT LH TAP | | 31307 | | | | | | | | |
| 1/8-28 55 DEGREE MOD BSPP RH | | 31537 | | | | | | | | |
| 1/8-28 55 DEGREE MOD BSPT RH | | 31528 | | | | | | | | |
| .210-36 H3 4FL TAP | 36350 | 36351 | 36352 | | | | | | | |
| 1/4-16 LH 2G ACME TANDEM 4FL | | 37086 | | | | | | | | |
| 1/4-16 RH 2G ACME TANDEM 4FL | | 37087 | | | | | | | | |
| 1/4-18 NPSF 4FL 6"OAL TAP | | 36358 | | | | | | | | |
| 1/4-18 NPSI 4FL TAP | | 36359 | | | | | | | | |
| 1/4-18 NPT 4FL TAP | | 62123 | | | | | | | | |
| 1/4-18 NPT HSS RASD 1 1/2"OD | | 39750 | | | | | | | | |
| 1/4-18 NPT LH TAP | | 31308 | | | | | | | | |
| 1/4-18 NPTF 15° SPIRAL 4FL TAP | | 36353 | | | | | | | | |
| 1/4-18 NPTF 4FL 6"OAL TAP | | 36355 | | | | | | | | |
| 1/4-18 NPTF 4FL CARBIDE TAP | | 36018 | | | | | | | | |
| 1/4-18 NPTF 4FL SAE SHORT TAP | | 36354 | | | | | | | | |
| 1/4-18 NPTF 5FL 6"OAL INTR TAP | | 36356 | | | | | | | | |
| 1/4-18 NPTF 8"OAL 4FL TAP | | 36357 | | | | | | | | |
| 1/4-19 55 DEGREE MOD BSPP RH | | 31538 | | | | | | | | |
| 1/4-19 55 DEGREE MOD BSPT RH | | 31529 | | | | | | | | |
| 1/4-19 HSS RASD 1.5 OD BSPT | | 39564 | | | | | | | | |
| 1/4-19 HSS RASD 2 OD BSPP | | 39476 | | | | | | | | |
| 1/4-19 HSS RASD 2 OD BSPT | | 39570 | | | | | | | | |
| 1/4-20 +.003 2FL SPPT | | 36364 | | | | | | | | |
| 1/4-20 +.003 4FL TAP | 36361 | 36362 | 36363 | | | | | | | |
| 1/4-20 +.005 2FL SPPT | | 36368 | | | | | | | | |
| 1/4-20 +.005 4FL TAP | 36365 | 36366 | 36367 | | | | | | | |
| 1/4-20 +.010 4FL TAP | 36369 | 36370 | 36371 | | | | | | | |
| 1/4-20 CARBON HEX DIE | | 39245 | | | | | | | | |
| 1/4-20 CBN HEX DIE RH | | 39375 | | | | | | | | |
| 1/4-20 H2 3FL STI TAP | | 31067 | 31068 | | | | | | | |
| 1/4-20 H2 3FL STI SPPT TAP | | 31214 | | | | | | | | |
| 1/4-20 H3 2FL 6"OAL SMSH SPPT | | 36375 | | | | | | | | |
| 1/4-20 H3 2FL CARBIDE SPPT | | 38233 | | | | | | | | |
| 1/4-20 H3 3FL STI TAP | | 31069 | 31070 | | | | | | | |
| 1/4-20 H3 3FL STI SPPT TAP | | 31215 | | | | | | | | |
| 1/4-20 H3 4FL 6"OAL SM SHK TAP | 36788 | 36789 | 36374 | | | | | | | |
| 1/4-20 H3 4FL 6"OAL TAP | 36786 | 36787 | 36373 | | | | | | | |
| 1/4-20 H3 4FL 8"OAL TAP | 36376 | 36377 | 36378 | | | | | | | |
| 1/4-20 H3 4FL CARBIDE TAP | 38242 | 38243 | 38244 | | | | | | | |
| 1/4-20 H3 4FL DBLD TAP | 36784 | 36372 | 36785 | | | | | | | |
| 1/4-20 H3 4FL LH TAP | 31340 | 31341 | 31342 | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|-------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| 1/4-20 HSS RASD 1 1/2 OD LH | | 39115 | | | | | | | | |
| 1/4-20 HSS RASD 1 OD | | 39248 | | | | | | | | |
| 1/4-20 HSS RASD 1 OD LH | | 39113 | | | | | | | | |
| 1/4-20 HSS RASD 13/16 OD | | 39244 | | | | | | | | |
| 1/4-20 HSS RASD 13/16 OD LH | | 39111 | | | | | | | | |
| 1/4-20 HSS RASD 2 OD | | 39406 | | | | | | | | |
| 1/4-20 HSS RASD 2 OD LH | | 39117 | | | | | | | | |
| 1/4-24 H3 2FL SPPT | | 36384 | | | | | | | | |
| 1/4-24 H3 4FL TAP | 36000 | 36001 | 36002 | | | | | | | |
| 1/4-24 HSS RASD RH 1"OD | | 86500 | | | | | | | | |
| 1/4-27 H3 4FL TAP | 36004 | 36005 | 36006 | | | | | | | |
| 1/4-27 HSS RASD RH 1"OD | | 86501 | | | | | | | | |
| 1/4-28 +.003 2FL SPPT | | 36388 | | | | | | | | |
| 1/4-28 +.003 4FL TAP | 36385 | 36386 | 36387 | | | | | | | |
| 1/4-28 +.005 2FL SPPT | | 36392 | | | | | | | | |
| 1/4-28 +.005 4FL TAP | 36389 | 36390 | 36391 | | | | | | | |
| 1/4-28 CARBON HEX DIE | | 39247 | | | | | | | | |
| 1/4-28 CBN HEX DIE LH | | 39376 | | | | | | | | |
| 1/4-28 H2 3FL STI TAP | | 31071 | 31072 | | | | | | | |
| 1/4-28 H2 3FL STI SPPT TAP | | 31216 | | | | | | | | |
| 1/4-28 H3 2FL 6"OAL SMSH SPPT | | 36399 | | | | | | | | |
| 1/4-28 H3 2FL CARBIDE SPPT | | 38234 | | | | | | | | |
| 1/4-28 H3 3FL STI TAP | | 31073 | 31074 | | | | | | | |
| 1/4-28 H3 3FL STI SPPT TAP | | 31217 | | | | | | | | |
| 1/4-28 H3 4FL 6"OAL TAP | 36396 | 36397 | 36398 | | | | | | | |
| 1/4-28 H3 4FL CARBIDE TAP | 38245 | 38246 | 38247 | | | | | | | |
| 1/4-28 H3 4FL LH TAP | 31343 | 31344 | 31345 | | | | | | | |
| 1/4-28 H3 DBLD 4FL TAP | 36393 | 36394 | 36395 | | | | | | | |
| 1/4-28 HSS RASD 1 1/2 OD | | 39251 | | | | | | | | |
| 1/4-28 HSS RASD 1 1/2 OD LH | | 39116 | | | | | | | | |
| 1/4-28 HSS RASD 1 OD | | 39246 | | | | | | | | |
| 1/4-28 HSS RASD 1 OD LH | | 39114 | | | | | | | | |
| 1/4-28 HSS RASD 13/16 OD | | 39246 | | | | | | | | |
| 1/4-28 HSS RASD 13/16 OD LH | | 39112 | | | | | | | | |
| 1/4-28 HSS RASD 2 OD | | 39407 | | | | | | | | |
| 1/4-28 HSS RASD 2 OD LH | | 39118 | | | | | | | | |
| 1/4-32 H3 2FL SPPT TAP | | 36407 | | | | | | | | |
| 1/4-32 H3 4FL TAP | 31237 | 31238 | 31239 | | | | | | | |
| 1/4-32 HSS RASD 1" OD | | 39751 | | | | | | | | |
| 1/4-32 LH H3 4FL TAP | 36404 | 36405 | 36406 | | | | | | | |
| 1/4-32 H2 4FL TAP | 36008 | 36009 | 36010 | | | | | | | |
| 1/4-32 HSS RASD RH 1"OD | | 86502 | | | | | | | | |
| 1/4-36 H2 2FL SPPT TAP | | 36408 | | | | | | | | |
| 1/4-40 H2 2FL SPPT | | 36409 | | | | | | | | |
| 1/4-40 H2 4FL TAP | 36012 | 36013 | 36014 | | | | | | | |
| 1/4-40 HSS RASD RH 1"OD | | 86503 | | | | | | | | |
| 1/4-48 H2 4FL TAP | 36016 | 36017 | 36018 | | | | | | | |
| 1/4-48 HSS RASD RH 1"OD | | 86504 | | | | | | | | |
| 1/4-56 H2 4FL TAP | 36410 | 36411 | 36412 | | | | | | | |
| 1/4-56 HSS RASD 1" OD | | 39752 | | | | | | | | |
| 1/4-80 H2 4FL TAP | 36413 | 36414 | 36415 | | | | | | | |
| 1/4-80 HSS RASD 1" OD | | 39753 | | | | | | | | |
| 5/16-12 LH 2G ACME TANDEM 4FL | | 37139 | | | | | | | | |
| 5/16-12 RH 2G ACME TANDEM 4FL | | 37140 | | | | | | | | |
| 5/16-18 +.003 2FL SPPT TAP | | 36419 | | | | | | | | |
| 5/16-18 +.003 4FL TAP | 36416 | 36417 | 36418 | | | | | | | |
| 5/16-18 +.005 2FL SPPT TAP | | 36421 | | | | | | | | |
| 5/16-18 +.005 4FL TAP | 36420 | 36782 | 36783 | | | | | | | |
| 5/16-18 +.010 4FL TAP | 36422 | 36423 | 36424 | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|--------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| 5/16-18 CARBON HEX DIE | | 39253 | | | | | | | | |
| 5/16-18 CBN HEX DIE LH | | 39377 | | | | | | | | |
| 5/16-18 H3 2FL 6"OAL SMSH SPPT | | 36431 | | | | | | | | |
| 5/16-18 H3 3FL STI SPPT TAP | | 31218 | | | | | | | | |
| 5/16-18 H3 4FL 6"OAL TAP | 36428 | 36429 | 36430 | | | | | | | |
| 5/16-18 H3 4FL 8"OAL TAP | 36432 | 36433 | 36434 | | | | | | | |
| 5/16-18 H3 4FL CARBIDE TAP | 38248 | 38249 | 38250 | | | | | | | |
| 5/16-18 H3 4FL DBLD TAP | 36425 | 36426 | 36427 | | | | | | | |
| 5/16-18 H3 4FL LH TAP | 31346 | 31347 | 31348 | | | | | | | |
| 5/16-18 H3 4FL STI TAP | | 31075 | 31076 | | | | | | | |
| 5/16-18 H4 3FL STI SPPT TAP | | 31219 | | | | | | | | |
| 5/16-18 H4 4FL STI TAP | | 31077 | 31078 | | | | | | | |
| 5/16-18 HSS RASD 1 1/2 OD | | 39258 | | | | | | | | |
| 5/16-18 HSS RASD 1 1/2 OD LH | | 39123 | | | | | | | | |
| 5/16-18 HSS RASD 1 OD | | 39256 | | | | | | | | |
| 5/16-18 HSS RASD 1 OD LH | | 39121 | | | | | | | | |
| 5/16-18 HSS RASD 13/16 OD | | 39252 | | | | | | | | |
| 5/16-18 HSS RASD 13/16 OD LH | | 39119 | | | | | | | | |
| 5/16-18 HSS RASD 2 OD | | 39408 | | | | | | | | |
| 5/16-18 HSS RASD 2 OD LH | | 39125 | | | | | | | | |
| 5/16-20 H3 4FL TAP | 36020 | 36021 | 36022 | | | | | | | |
| 5/16-20 HSS RASD RH 1"OD | | 86505 | | | | | | | | |
| 5/16-24 +.005 2FL SPPT | | 36442 | | | | | | | | |
| 5/16-24 +.005 4FL TAP | 36439 | 36440 | 36441 | | | | | | | |
| 5/16-24 CARBON HEX DIE | | 39255 | | | | | | | | |
| 5/16-24 CBN HEX DIE LH | | 39378 | | | | | | | | |
| 5/16-24 H2 3FL STI SPPT TAP | | 31220 | | | | | | | | |
| 5/16-24 H2 4FL STI TAP | | 31079 | 31080 | | | | | | | |
| 5/16-24 H3 2FL 6"OAL SMSH SPPT | | 36446 | | | | | | | | |
| 5/16-24 H3 2FL CARBIDE SPPT | | 38236 | | | | | | | | |
| 5/16-24 H3 3FL STI SPPT TAP | | 31221 | | | | | | | | |
| 5/16-24 H3 4FL 6"OAL TAP | 36443 | 36444 | 36445 | | | | | | | |
| 5/16-24 H3 4FL CARBIDE TAP | 38251 | 38252 | 38253 | | | | | | | |
| 5/16-24 H3 4FL LH TAP | 31349 | 31350 | 31351 | | | | | | | |
| 5/16-24 H3 4FL STI TAP | | 31081 | 31082 | | | | | | | |
| 5/16-24 HSS RASD 1 1/2 OD | | 39259 | | | | | | | | |
| 5/16-24 HSS RASD 1 1/2 OD LH | | 39124 | | | | | | | | |
| 5/16-24 HSS RASD 1 OD | | 39257 | | | | | | | | |
| 5/16-24 HSS RASD 1 OD LH | | 39122 | | | | | | | | |
| 5/16-24 HSS RASD 13/16 OD | | 39254 | | | | | | | | |
| 5/16-24 HSS RASD 13/16 OD LH | | 39120 | | | | | | | | |
| 5/16-24 HSS RASD 2 OD | | 39409 | | | | | | | | |
| 5/16-24 HSS RASD 2 OD LH | | 39126 | | | | | | | | |
| 5/16-27 H3 4FL TAP | 36024 | 36025 | 36026 | | | | | | | |
| 5/16-27 HSS RASD RH 1"OD | | 86506 | | | | | | | | |
| 5/16-18 H3 2FL CARBIDE SPPT | | 38235 | | | | | | | | |
| 5/16-28 H3 4FL TAP | 36451 | 36452 | 36453 | | | | | | | |
| 5/16-32 H3 2FL SPPT TAP | | 36454 | | | | | | | | |
| 5/16-32 H3 4FL TAP | 31240 | 31241 | 31242 | | | | | | | |
| 5/16-32 HSS RASD 1" OD | | 39754 | | | | | | | | |
| 5/16-40 H2 4FL TAP | 36028 | 36029 | 36030 | | | | | | | |
| 5/16-40 HSS RASD RH 1"OD | | 86507 | | | | | | | | |
| 3/8-12 LH 2G ACME TANDEM 4FL | | 37088 | | | | | | | | |
| 3/8-12 RH 2G ACME TANDEM 4FL | | 37089 | | | | | | | | |
| 3/8-16 +.003 3FL SPPT | | 36458 | | | | | | | | |
| 3/8-16 +.003 4FL TAP | 36455 | 36456 | 36457 | | | | | | | |
| 3/8-16 +.005 3FL SPPT | | 36462 | | | | | | | | |
| 3/8-16 +.005 4FL TAP | 36459 | 36460 | 36461 | | | | | | | |
| 3/8-16 +.010 4FL TAP | 36463 | 36464 | 36465 | | | | | | | |
| 3/8-16 CARBON HEX DIE | | 39261 | | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|-------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| 3/8-16 CBN HEX DIE LH | | 39379 | | | | | | | | |
| 3/8-16 H3 3FL 6"OAL SMSH SPPT | | 36472 | | | | | | | | |
| 3/8-16 H3 3FL STI SPPT TAP | | 31222 | | | | | | | | |
| 3/8-16 H3 4FL 10"OAL TAP | 36476 | 36477 | 36478 | | | | | | | |
| 3/8-16 H3 4FL 6"OAL TAP | 36469 | 36470 | 36471 | | | | | | | |
| 3/8-16 H3 4FL 8"OAL TAP | 36473 | 36474 | 36475 | | | | | | | |
| 3/8-16 H3 4FL CARBIDE TAP | 38254 | 38255 | 38256 | | | | | | | |
| 3/8-16 H3 4FL DBLD TAP | 36466 | 36467 | 36468 | | | | | | | |
| 3/8-16 H3 4FL LH TAP | 31352 | 31353 | 31354 | | | | | | | |
| 3/8-16 H3 4FL STI TAP | | 31083 | 31084 | | | | | | | |
| 3/8-16 H4 3FL STI SPPT TAP | | 31223 | | | | | | | | |
| 3/8-16 H4 4FL STI TAP | | 31085 | 31086 | | | | | | | |
| 3/8-16 HSS RASD 1 1/2 OD | | 39264 | | | | | | | | |
| 3/8-16 HSS RASD 1 1/2 OD LH | | 39131 | | | | | | | | |
| 3/8-16 HSS RASD 1 OD | | 39260 | | | | | | | | |
| 3/8-16 HSS RASD 1 OD LH | | 39129 | | | | | | | | |
| 3/8-16 HSS RASD 13/16 OD | | 39412 | | | | | | | | |
| 3/8-16 HSS RASD 13/16 OD LH | | 39127 | | | | | | | | |
| 3/8-16 HSS RASD 2 OD | | 39410 | | | | | | | | |
| 3/8-16 HSS RASD 2 OD LH | | 39133 | | | | | | | | |
| 3/8-18 H3 4FL TAP | 36032 | 36033 | 36034 | | | | | | | |
| 3/8-18 HSS RASD RH 1"OD | | 86508 | | | | | | | | |
| 3/8-18 NPT 4FL TAP | | 62124 | | | | | | | | |
| 3/8-18 NPT LH TAP | | 31309 | | | | | | | | |
| 3/8-19 55 DEGREE MOD BSPP RH | | 31539 | | | | | | | | |
| 3/8-19 55 DEGREE MOD BSPT RH | | 31530 | | | | | | | | |
| 3/8-20 H3 4FL TAP | 36036 | 36037 | 36038 | | | | | | | |
| 3/8-20 HSS RASD RH 1"OD | | 86509 | | | | | | | | |
| 3/8-24 +.003 3FL SPPT TAP | | 36486 | | | | | | | | |
| 3/8-24 +.003 4FL TAP | 36483 | 36484 | 36485 | | | | | | | |
| 3/8-24 +.005 3FL SPPT TAP | | 36490 | | | | | | | | |
| 3/8-24 +.005 4FL TAP | 36487 | 36488 | 36489 | | | | | | | |
| 3/8-24 CARBON HEX DIE | | 39263 | | | | | | | | |
| 3/8-24 CBN HEX DIE LH | | 39380 | | | | | | | | |
| 3/8-24 H2 3FL STI SPPT TAP | | 31224 | | | | | | | | |
| 3/8-24 H2 4FL STI TAP | | 31087 | 31088 | | | | | | | |
| 3/8-24 H3 3FL 6"OAL SMSH SPPT | | 36494 | | | | | | | | |
| 3/8-24 H3 3FL CARBIDE SPPT | | 38238 | | | | | | | | |
| 3/8-24 H3 3FL STI SPPT TAP | | 31225 | | | | | | | | |
| 3/8-24 H3 4FL 6"OAL TAP | 36491 | 36492 | 36493 | | | | | | | |
| 3/8-24 H3 4FL CARBIDE TAP | 38257 | 38258 | 38259 | | | | | | | |
| 3/8-24 H3 4FL LH TAP | 31355 | 31356 | 31357 | | | | | | | |
| 3/8-24 H3 4FL STI TAP | | 31089 | 31090 | | | | | | | |
| 3/8-24 HSS RASD 1 1/2 OD | | 39265 | | | | | | | | |
| 3/8-24 HSS RASD 1 1/2 OD LH | | 39132 | | | | | | | | |
| 3/8-24 HSS RASD 1 OD | | 39262 | | | | | | | | |
| 3/8-24 HSS RASD 1 OD LH | | 39130 | | | | | | | | |
| 3/8-24 HSS RASD 13/16 OD | | 39413 | | | | | | | | |
| 3/8-24 HSS RASD 13/16 OD LH | | 39128 | | | | | | | | |
| 3/8-24 HSS RASD 2 OD | | 39411 | | | | | | | | |
| 3/8-24 HSS RASD 2 OD LH | | 39134 | | | | | | | | |
| 3/8-16 H3 3FL CARBIDE SPPT | | 38237 | | | | | | | | |
| 3/8-27 H3 4FL TAP | 36040 | 36041 | 36042 | | | | | | | |
| 3/8-27 HSS RASD RH 1"OD | | 86510 | | | | | | | | |
| 3/8-32 H3 3FL SPPT TAP | | 36499 | | | | | | | | |
| 3/8-32 H3 4FL TAP | 31243 | 31244 | 31245 | | | | | | | |
| 3/8-40 H2 4FL TAP | 36044 | 36045 | 36046 | | | | | | | |
| 3/8-40 HSS RASD RH 1"OD | | 86511 | | | | | | | | |
| 3/8-48 H2 4FL TAP | 36500 | 36501 | 36502 | | | | | | | |
| .391-32 CBN HEX #00 LCKNT DIE | | 40000 | | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|--------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| .391-32 HSS HEX #00 LCKNT DIE | | 40001 | | | | | | | | |
| 7/16-12 LH 2G ACME TANDEM 4FL | | 37090 | | | | | | | | |
| 7/16-12 RH 2G ACME TANDEM 4FL | | 37091 | | | | | | | | |
| 7/16-14 +.005 3FL SPPT | | 36506 | | | | | | | | |
| 7/16-14 +.005 4FL TAP | 36503 | 36504 | 36505 | | | | | | | |
| 7/16-14 +.010 4FL TAP | 36507 | 36508 | 36509 | | | | | | | |
| 7/16-14 CARBON HEX DIE | | 39267 | | | | | | | | |
| 7/16-14 CBN HEX DIE LH | | 39381 | | | | | | | | |
| 7/16-14 H3 3FL 6"OAL SMSH SPPT | | 36513 | | | | | | | | |
| 7/16-14 H3 3FL CARBIDE SPPT | | 38239 | | | | | | | | |
| 7/16-14 H3 3FL STI SPPT TAP | | 31226 | | | | | | | | |
| 7/16-14 H3 4FL CARBIDE TAP | 38260 | 38261 | 38262 | | | | | | | |
| 7/16-14 H3 4FL LH TAP | 31358 | 31359 | 31360 | | | | | | | |
| 7/16-14 H3 4FL STI TAP | | 31091 | 31092 | | | | | | | |
| 7/16-14 H3 6"OAL 4FL TAP | 36510 | 36511 | 36512 | | | | | | | |
| 7/16-14 H4 3FL STI SPPT TAP | | 31227 | | | | | | | | |
| 7/16-14 H4 4FL STI TAP | | 31093 | 31094 | | | | | | | |
| 7/16-14 HSS RASD 1 1/2 OD | | 39270 | | | | | | | | |
| 7/16-14 HSS RASD 1 1/2 OD LH | | 39137 | | | | | | | | |
| 7/16-14 HSS RASD 1 OD | | 39266 | | | | | | | | |
| 7/16-14 HSS RASD 1 OD LH | | 39135 | | | | | | | | |
| 7/16-14 HSS RASD 2 OD | | 39414 | | | | | | | | |
| 7/16-14 HSS RASD 2 OD LH | | 39139 | | | | | | | | |
| 7/16-16 H3 4FL TAP | 36048 | 36049 | 36050 | | | | | | | |
| 7/16-16 HSS RASD RH 1 1/2"OD | | 86512 | | | | | | | | |
| 7/16-18 H3 4FL TAP | 36518 | 36519 | 36520 | | | | | | | |
| 7/16-18 HSS RASD 1 1/2" OD | | 39755 | | | | | | | | |
| 7/16-20 +.005 3FL SPPT | | 36524 | | | | | | | | |
| 7/16-20 +.005 4FL TAP | 36521 | 36522 | 36523 | | | | | | | |
| 7/16-20 CARBON HEX DIE | | 39268 | | | | | | | | |
| 7/16-20 CBN HEX DIE LH | | 39382 | | | | | | | | |
| 7/16-20 H3 3FL 6"OAL SMSH SPPT | | 36528 | | | | | | | | |
| 7/16-20 H3 3FL CARBIDE SPPT | | 38240 | | | | | | | | |
| 7/16-20 H3 3FL STI SPPT TAP | | 31228 | | | | | | | | |
| 7/16-20 H3 4FL 6"OAL TAP | 36525 | 36526 | 36527 | | | | | | | |
| 7/16-20 H3 4FL CARBIDE TAP | 38263 | 38264 | 38265 | | | | | | | |
| 7/16-20 H3 4FL LH TAP | 31361 | 31362 | 31363 | | | | | | | |
| 7/16-20 H3 4FL STI TAP | | 31095 | 31096 | | | | | | | |
| 7/16-20 H4 3FL STI SPPT TAP | | 31229 | | | | | | | | |
| 7/16-20 H4 4FL STI TAP | | 31097 | 31098 | | | | | | | |
| 7/16-20 HSS RASD 1 1/2 OD | | 39271 | | | | | | | | |
| 7/16-20 HSS RASD 1 1/2 OD LH | | 39138 | | | | | | | | |
| 7/16-20 HSS RASD 1 OD | | 39268 | | | | | | | | |
| 7/16-20 HSS RASD 1 OD LH | | 39136 | | | | | | | | |
| 7/16-20 HSS RASD 2 OD | | 39415 | | | | | | | | |
| 7/16-20 HSS RASD 2 OD LH | | 39140 | | | | | | | | |
| 7/16-24 H3 4FL TAP | 36052 | 36053 | 36054 | | | | | | | |
| 7/16-24 HSS RASD RH 1 1/2"OD | | 86513 | | | | | | | | |
| 7/16-27 H3 4FL TAP | 36056 | 36057 | 36058 | | | | | | | |
| 7/16-27 HSS RASD RH 1 1/2"OD | | 86514 | | | | | | | | |
| 7/16-28 H3 4FL TAP | 31246 | 31247 | 31248 | | | | | | | |
| 7/16-28 HSS RASD 1 1/2" OD | | 39756 | | | | | | | | |
| 7/16-32 H3 4FL TAP | 36060 | 36061 | 36062 | | | | | | | |
| 7/16-32 HSS RASD RH 1 1/2"OD | | 86515 | | | | | | | | |
| 7/16-40 H2 4FL TAP | 36064 | 36065 | 36066 | | | | | | | |
| 7/16-40 HSS RASD RH 1 1/2"OD | | 86516 | | | | | | | | |
| .469-32 CBN HEX #1 LCKNT DIE | | 40002 | | | | | | | | |
| .469-32 HSS HEX #1 LCKNT DIE | | 40003 | | | | | | | | |
| 1/2-10 LH 2G ACME FINISHER 4FL | | 37112 | | | | | | | | |
| 1/2-10 LH 2G ACME ROUGHER 4FL | | 37111 | | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|-------------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| 1/2-10 LH 2G ACME TANDEM 4FL | | 37068 | | | | | | | | |
| 1/2-10 LH ACME RH SPIRAL TANDEM 4FL | | 37310 | | | | | | | | |
| 1/2-10 RH 2G ACME FINISHER 4FL | | 37000 | | | | | | | | |
| 1/2-10 RH 2G ACME ROUGHER 4FL | | 37094 | | | | | | | | |
| 1/2-10 RH 2G ACME TANDEM 4FL | | 37069 | | | | | | | | |
| 1/2-10 RH ACME LH SPIRAL TANDEM 4FL | | 37300 | | | | | | | | |
| 1/2-12 H3 4FL TAP | 36068 | 36069 | 36070 | | | | | | | |
| 1/2-12 HSS RASD RH 1 1/2"OD | | 86517 | | | | | | | | |
| 1/2-13 +.003 4FL TAP | 36533 | 36534 | 36535 | | | | | | | |
| 1/2-13 +.005 3FL SPPT TAP | | 36539 | | | | | | | | |
| 1/2-13 +.005 4FL TAP | 36536 | 36537 | 36538 | | | | | | | |
| 1/2-13 +.010 4FL TAP | 36540 | 36541 | 36542 | | | | | | | |
| 1/2-13 CARBON HEX DIE | | 39273 | | | | | | | | |
| 1/2-13 CBN HEX DIE LH | | 39383 | | | | | | | | |
| 1/2-13 H3 3FL 6"OAL SPPT | | 36549 | | | | | | | | |
| 1/2-13 H3 3FL STI SPPT TAP | | 31230 | | | | | | | | |
| 1/2-13 H3 4FL 6"OAL TAP | 36546 | 36547 | 36548 | | | | | | | |
| 1/2-13 H3 4FL CARBIDE TAP | 38266 | 38267 | 38268 | | | | | | | |
| 1/2-13 H3 4FL DBLD TAP | 36543 | 36544 | 36545 | | | | | | | |
| 1/2-13 H3 4FL LH TAP | 31364 | 31365 | 31366 | | | | | | | |
| 1/2-13 H3 4FL STI TAP | | 31099 | 31100 | | | | | | | |
| 1/2-13 H4 3FL STI SPPT TAP | | 31231 | | | | | | | | |
| 1/2-13 H4 4FL STI TAP | | 31101 | 31102 | | | | | | | |
| 1/2-13 HSS RASD 1 1/2 OD | | 39272 | | | | | | | | |
| 1/2-13 HSS RASD 1 1/2 OD LH | | 39143 | | | | | | | | |
| 1/2-13 HSS RASD 1 OD | | 39416 | | | | | | | | |
| 1/2-13 HSS RASD 1 OD LH | | 39141 | | | | | | | | |
| 1/2-13 HSS RASD 2 1/2 OD | | 39426 | | | | | | | | |
| 1/2-13 HSS RASD 2 1/2 OD LH | | 39147 | | | | | | | | |
| 1/2-13 HSS RASD 2 OD | | 39418 | | | | | | | | |
| 1/2-13 HSS RASD 2 OD LH | | 39145 | | | | | | | | |
| 1/2-14 55 DEGREE MOD BSPP RH | | 31540 | | | | | | | | |
| 1/2-14 55 DEGREE MOD BSPT RH | | 31531 | | | | | | | | |
| 1/2-14 HSS NPT RASD 2"OD | | 39757 | | | | | | | | |
| 1/2-14 NPS 6"OAL 4FL TAP | | 36557 | | | | | | | | |
| 1/2-14 NPSI 4FL TAP | | 36559 | | | | | | | | |
| 1/2-14 NPT 15° SPIRAL 4FL TAP | | 36553 | | | | | | | | |
| 1/2-14 NPT 4FL TAP | | 62125 | | | | | | | | |
| 1/2-14 NPT 6"OAL 4FL TAP | | 36554 | | | | | | | | |
| 1/2-14 NPT 6"OAL 5FL INT THD | | 36555 | | | | | | | | |
| 1/2-14 NPT 8"OAL 4FL TAP | | 36556 | | | | | | | | |
| 1/2-14 NPT LH TAP | | 31310 | | | | | | | | |
| 1/2-16 H3 4FL TAP | 36072 | 36073 | 36074 | | | | | | | |
| 1/2-16 HSS RASD RH 1 1/2"OD | | 86518 | | | | | | | | |
| 1/2-18 H3 4FL TAP | 36575 | 36576 | 36577 | | | | | | | |
| 1/2-18 HSS RASD 1 1/2"OD | | 39758 | | | | | | | | |
| 1/2-20 +.003 4FL TAP | 36578 | 36579 | 36580 | | | | | | | |
| 1/2-20 +.005 3FL SPPT TAP | | 36584 | | | | | | | | |
| 1/2-20 +.005 4FL TAP | 36581 | 36582 | 36583 | | | | | | | |
| 1/2-20 CARBON HEX DIE | | 39275 | | | | | | | | |
| 1/2-20 CBN HEX DIE LH | | 39384 | | | | | | | | |
| 1/2-20 H3 3FL 6"OAL SPPT | | 36588 | | | | | | | | |
| 1/2-20 H3 3FL STI SPPT TAP | | 31232 | | | | | | | | |
| 1/2-20 H3 4FL 6"OAL TAP | 36585 | 36586 | 36587 | | | | | | | |
| 1/2-20 H3 4FL CARBIDE TAP | 38269 | 38270 | 38271 | | | | | | | |
| 1/2-20 H3 4FL LH TAP | 31367 | 31368 | 31369 | | | | | | | |
| 1/2-20 H3 4FL STI TAP | | 31103 | 31104 | | | | | | | |
| 1/2-20 H4 3FL STI SPPT TAP | | 31233 | | | | | | | | |
| 1/2-20 H4 4FL STI TAP | | 31105 | 31106 | | | | | | | |
| 1/2-20 HSS RASD 1 1/2 OD | | 39274 | | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|-------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| 1/2-20 HSS RASD 1 1/2 OD LH | | 39144 | | | | | | | | |
| 1/2-20 HSS RASD 1 OD | | 39417 | | | | | | | | |
| 1/2-20 HSS RASD 1 OD LH | | 39142 | | | | | | | | |
| 1/2-20 HSS RASD 2 1/2 OD | | 39421 | | | | | | | | |
| 1/2-20 HSS RASD 2 1/2 OD LH | | 39148 | | | | | | | | |
| 1/2-20 HSS RASD 2 OD | | 39419 | | | | | | | | |
| 1/2-20 HSS RASD 2 OD LH | | 39146 | | | | | | | | |
| 1/2-24 H3 4FL TAP | 36076 | 36077 | 36078 | | | | | | | |
| 1/2-24 HSS RASD RH 1 1/2"OD | | 86519 | | | | | | | | |
| 1/2-27 H3 4FL TAP | 36592 | 36593 | 36594 | | | | | | | |
| 1/2-27 HSS RASD 1 1/2" OD | | 39759 | | | | | | | | |
| 1/2-28 H3 3FL SPPT TAP | | 36595 | | | | | | | | |
| 1/2-28 H3 4FL TAP | 31249 | 31250 | 31251 | | | | | | | |
| 1/2-28 HSS RASD 1 1/2" OD | | 39760 | | | | | | | | |
| 1/2-32 H3 6FL TAP | 36080 | 36081 | 36082 | | | | | | | |
| 1/2-32 HSS RASD RH 1 1/2"OD | | 86520 | | | | | | | | |
| 1/2-40 H2 6FL TAP | 36084 | 36085 | 36086 | | | | | | | |
| 1/2-40 HSS RASD RH 1 1/2"OD | | 86521 | | | | | | | | |
| 9/16-12 CARBON HEX DIE | | 39277 | | | | | | | | |
| 9/16-12 CBN HEX DIE LH | | 39385 | | | | | | | | |
| 9/16-12 H3 4FL 6"OAL TAP | 36596 | 36597 | 36598 | | | | | | | |
| 9/16-12 H3 4FL CARBIDE TAP | 38272 | 38273 | 38274 | | | | | | | |
| 9/16-12 H3 4FL LH TAP | 31370 | 31371 | 31372 | | | | | | | |
| 9/16-12 H3 4FL STI TAP | | 31107 | 31108 | | | | | | | |
| 9/16-12 H4 4FL STI TAP | | 31109 | 31110 | | | | | | | |
| 9/16-12 HSS RASD 1 1/2 OD | | 39276 | | | | | | | | |
| 9/16-12 HSS RASD 1 1/2 OD LH | | 39149 | | | | | | | | |
| 9/16-12 HSS RASD 2 1/2 OD | | 39424 | | | | | | | | |
| 9/16-12 HSS RASD 2 1/2 OD LH | | 39153 | | | | | | | | |
| 9/16-12 HSS RASD 2 OD | | 39422 | | | | | | | | |
| 9/16-12 HSS RASD 2 OD LH | | 39151 | | | | | | | | |
| 9/16-16 H3 4FL TAP | 36088 | 36089 | 36090 | | | | | | | |
| 9/16-16 HSS RASD RH 1 1/2"OD | | 86523 | | | | | | | | |
| 9/16-18 +.005 3FL SPPT | | 36605 | | | | | | | | |
| 9/16-18 +.005 4FL TAP | 36602 | 36603 | 36604 | | | | | | | |
| 9/16-18 CARBON HEX DIE | | 39279 | | | | | | | | |
| 9/16-18 CBN HEX DIE LH | | 39386 | | | | | | | | |
| 9/16-18 H3 4FL 6"OAL TAP | 36606 | 36607 | 36608 | | | | | | | |
| 9/16-18 H3 4FL CARBIDE TAP | 38275 | 38276 | 38277 | | | | | | | |
| 9/16-18 H3 4FL LH TAP | 31373 | 31374 | 31375 | | | | | | | |
| 9/16-18 H3 4FL STI TAP | | 31111 | 31112 | | | | | | | |
| 9/16-18 H4 4FL STI TAP | | 31113 | 31114 | | | | | | | |
| 9/16-18 HSS RASD 1 1/2 OD | | 39278 | | | | | | | | |
| 9/16-18 HSS RASD 1 1/2 OD LH | | 39150 | | | | | | | | |
| 9/16-18 HSS RASD 2 1/2 OD | | 39425 | | | | | | | | |
| 9/16-18 HSS RASD 2 1/2 OD LH | | 39154 | | | | | | | | |
| 9/16-18 HSS RASD 2 OD | | 39423 | | | | | | | | |
| 9/16-18 HSS RASD 2 OD LH | | 39152 | | | | | | | | |
| 9/16-20 H3 3FL SPPT TAP | | 36612 | | | | | | | | |
| 9/16-20 H3 4FL TAP | 36092 | 36093 | 36094 | | | | | | | |
| 9/16-20 HSS RASD RH 1 1/2"OD | | 86523 | | | | | | | | |
| 9/16-24 H3 4FL TAP | 31252 | 31253 | 31254 | | | | | | | |
| 9/16-24 HSS RASD 1 1/2" OD | | 39761 | | | | | | | | |
| 9/16-27 H3 6FL TAP | 36096 | 36097 | 36098 | | | | | | | |
| 9/16-27 HSS RASD RH 1 1/2"OD | | 86524 | | | | | | | | |
| 9/16-32 H3 6FL TAP | 36100 | 36101 | 36102 | | | | | | | |
| 9/16-32 HSS RASD RH 1 1/2"OD | | 86525 | | | | | | | | |
| .586-32 CBN HEX #2 LCKNT DIE | | 40004 | | | | | | | | |
| .586-32 HSS HEX #2 LCKNT DIE | | 40005 | | | | | | | | |
| 5/8-8 LH 2G ACME FINISHER 4FL | | 37114 | | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|------------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| 5/8-8 LH 2G ACME ROUGHER 4FL | | 37113 | | | | | | | | |
| 5/8-8 LH 2G ACME TANDEM 4FL | | 37070 | | | | | | | | |
| 5/8-8 LH ACME RH SPIRAL TANDEM 4FL | | 37311 | | | | | | | | |
| 5/8-8 RH 2G ACME FINISHER 4FL | | 37001 | | | | | | | | |
| 5/8-8 RH 2G ACME ROUGHER 4FL | | 37095 | | | | | | | | |
| 5/8-8 RH 2G ACME TANDEM 4FL | | 37071 | | | | | | | | |
| 5/8-8 RH ACME LH SPIRAL TANDEM 4FL | | 37301 | | | | | | | | |
| 5/8-11 +.005 3FL SPPT TAP | | 36616 | | | | | | | | |
| 5/8-11 +.005 4FL TAP | 36613 | 36614 | 36615 | | | | | | | |
| 5/8-11 +.010 4FL TAP | 36617 | 36618 | 36619 | | | | | | | |
| 5/8-11 H3 3FL 6"OAL SPPT | | 36623 | | | | | | | | |
| 5/8-11 H3 4FL 6"OAL TAP | 36620 | 36621 | 36622 | | | | | | | |
| 5/8-11 H3 4FL 8"OAL TAP | 36624 | 36625 | 36626 | | | | | | | |
| 5/8-11 H3 4FL CARBIDE TAP | 38278 | 38279 | 38280 | | | | | | | |
| 5/8-11 CARBON HEX DIE | | 39281 | | | | | | | | |
| 5/8-11 CBN HEX DIE LH | | 39387 | | | | | | | | |
| 5/8-11 H3 4FL LH TAP | 31376 | 31377 | 31378 | | | | | | | |
| 5/8-11 H3 4FL STI TAP | | 31115 | 31116 | | | | | | | |
| 5/8-11 H4 4FL STI TAP | | 31117 | 31118 | | | | | | | |
| 5/8-11 HSS RASD 1 1/2 OD | | 39280 | | | | | | | | |
| 5/8-11 HSS RASD 1 1/2 OD LH | | 39155 | | | | | | | | |
| 5/8-11 HSS RASD 2 1/2 OD | | 39426 | | | | | | | | |
| 5/8-11 HSS RASD 2 1/2 OD LH | | 39159 | | | | | | | | |
| 5/8-11 HSS RASD 2 OD | | 39284 | | | | | | | | |
| 5/8-11 HSS RASD 2 OD LH | | 39157 | | | | | | | | |
| 5/8-12 H3 4FL TAP | 36104 | 36105 | 36106 | | | | | | | |
| 5/8-16 H3 4FL TAP | 36108 | 36109 | 36110 | | | | | | | |
| 5/8-18 +.003 4FL TAP | 36633 | 36634 | 36635 | | | | | | | |
| 5/8-18 +.005 4FL TAP | 36639 | 36640 | 36641 | | | | | | | |
| 5/8-18 CARBON HEX DIE | | 39383 | | | | | | | | |
| 5/8-18 CARBON HEX DIE LH | | 39388 | | | | | | | | |
| 5/8-18 H3 4FL 6"OAL TAP | 36642 | 36643 | 36644 | | | | | | | |
| 5/8-18 H3 4FL CARBIDE TAP | 38281 | 38282 | 38283 | | | | | | | |
| 5/8-18 H3 4FL LH TAP | 31379 | 31380 | 31381 | | | | | | | |
| 5/8-18 H3 4FL STI TAP | | 31119 | 31120 | | | | | | | |
| 5/8-18 H4 4FL STI TAP | | 31121 | 31122 | | | | | | | |
| 5/8-18 H8 4FL TAP | 36636 | 36637 | 36638 | | | | | | | |
| 5/8-18 HSS RASD 1 1/2 OD | | 39282 | | | | | | | | |
| 5/8-18 HSS RASD 1 1/2 OD LH | | 39156 | | | | | | | | |
| 5/8-18 HSS RASD 2 1/2 OD | | 39427 | | | | | | | | |
| 5/8-18 HSS RASD 2 1/2 OD LH | | 39160 | | | | | | | | |
| 5/8-18 HSS RASD 2 OD | | 39285 | | | | | | | | |
| 5/8-18 HSS RASD 2 OD LH | | 39158 | | | | | | | | |
| 5/8-20 H3 4FL TAP | 36112 | 36113 | 36114 | | | | | | | |
| 5/8-20 HSS RASD RH 1 1/2"OD | | 86526 | | | | | | | | |
| 5/8-24 H3 6FL TAP | 31255 | 31256 | 31257 | | | | | | | |
| 5/8-24 HSS RASD 1 1/2"OD | | 39762 | | | | | | | | |
| 5/8-27 H3 6FL TAP | 36116 | 36117 | 36118 | | | | | | | |
| 5/8-27 HSS RASD RH 1 1/2"OD | | 86527 | | | | | | | | |
| 5/8-28 H3 6FL TAP | 36648 | 36649 | 36650 | | | | | | | |
| 5/8-28 HSS RASD 1 1/2"OD | | 39763 | | | | | | | | |
| 5/8-32 H3 6FL TAP | 36120 | 36121 | 36122 | | | | | | | |
| 5/8-32 HSS RASD RH 1 1/2"OD | | 86528 | | | | | | | | |
| .664-32 CBN HEX #3 LCKNT DIE | | 40006 | | | | | | | | |
| .664-32 HSS HEX #3 LCKNT DIE | | 40007 | | | | | | | | |
| 11/16-11 CARBON HEX DIE | | 39287 | | | | | | | | |
| 11/16-11 CBN HEX DIE LH | | 39389 | | | | | | | | |
| 11/16-11 H3 4FL LH TAP | 31382 | 31383 | 31384 | | | | | | | |
| 11/16-11 HSS RASD 1 1/2 OD | | 39428 | | | | | | | | |
| 11/16-11 HSS RASD 1 1/2 OD LH | | 39161 | | | | | | | | |
| 11/16-11 HSS RASD 2 1/2 OD | | 39430 | | | | | | | | |
| 11/16-11 HSS RASD 2 1/2 OD LH | | 39165 | | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|------------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| 11/16-11 HSS RASD 2 OD | | 39286 | | | | | | | | |
| 11/16-11 HSS RASD 2 OD LH | | 39163 | | | | | | | | |
| 11/16-16 CARBON HEX DIE | | 39289 | | | | | | | | |
| 11/16-16 CBN HEX DIE LH | | 39390 | | | | | | | | |
| 11/16-16 H3 4FL LH TAP | 31385 | 31386 | 31387 | | | | | | | |
| 11/16-16 HSS RASD 1 1/2 OD | | 39429 | | | | | | | | |
| 11/16-16 HSS RASD 1 1/2 OD LH | | 39162 | | | | | | | | |
| 11/16-16 HSS RASD 2 1/2 OD | | 39431 | | | | | | | | |
| 11/16-16 HSS RASD 2 1/2 OD LH | | 39166 | | | | | | | | |
| 11/16-16 HSS RASD 2 OD | | 39288 | | | | | | | | |
| 11/16-16 HSS RASD 2 OD LH | | 39164 | | | | | | | | |
| 11/16-18 H3 6FL TAP | 36124 | 36125 | 36126 | | | | | | | |
| 11/16-18 HSS RASD RH 2"OD | | 86529 | | | | | | | | |
| 11/16-18 LH H3 6FL TAP | 36651 | 36652 | 36653 | | | | | | | |
| 11/16-20 H3 6FL TAP | 36128 | 36129 | 36130 | | | | | | | |
| 11/16-20 HSS RASD RH 2"OD | | 86530 | | | | | | | | |
| 11/16-24 H3 6FL TAP | 31258 | 31259 | 31260 | | | | | | | |
| 11/16-28 H3 6FL TAP | 36654 | 36655 | 36656 | | | | | | | |
| 11/16-32 H3 6FL TAP | 36132 | 36133 | 36134 | | | | | | | |
| 11/16-32 HSS RASD RH 2"OD | | 86531 | | | | | | | | |
| 3/4-5 LH 2G ACME FINISHER 4FL | | 37116 | | | | | | | | |
| 3/4-5 LH 2G ACME ROUGHER 4FL | | 37115 | | | | | | | | |
| 3/4-5 RH 2G ACME FINISHER 4FL | | 37097 | | | | | | | | |
| 3/4-5 RH 2G ACME ROUGHER 4FL | | 37096 | | | | | | | | |
| 3/4-6 LH 2G ACME FINISHER 4FL | | 37118 | | | | | | | | |
| 3/4-6 LH 2G ACME ROUGHER 4FL | | 37117 | | | | | | | | |
| 3/4-6 LH 2G ACME TANDEM 4FL | | 37072 | | | | | | | | |
| 3/4-6 LH ACME RH SPIRAL TANDEM 4FL | | 37312 | | | | | | | | |
| 3/4-6 RH 2G ACME FINISHER 4FL | | 37002 | | | | | | | | |
| 3/4-6 RH 2G ACME ROUGHER 4FL | | 37098 | | | | | | | | |
| 3/4-6 RH 2G ACME TANDEM 4FL | | 37078 | | | | | | | | |
| 3/4-6 RH ACME LH SPIRAL TANDEM 4FL | | 37302 | | | | | | | | |
| 3/4-8 LH 2G ACME FINISHER 4FL | | 37120 | | | | | | | | |
| 3/4-8 LH 2G ACME ROUGHER 4FL | | 37119 | | | | | | | | |
| 3/4-8 LH 2G ACME TANDEM 4FL | | 37092 | | | | | | | | |
| 3/4-8 RH 2G ACME FINISHER 4FL | | 37100 | | | | | | | | |
| 3/4-8 RH 2G ACME ROUGHER 4FL | | 37099 | | | | | | | | |
| 3/4-8 RH 2G ACME TANDEM 4FL | | 37093 | | | | | | | | |
| 3/4-10 +.005 3FL SPPT | | 36660 | | | | | | | | |
| 3/4-10 +.005 4FL TAP | 36657 | 36658 | 36659 | | | | | | | |
| 3/4-10 +.010 4FL TAP | 36661 | 36662 | 36663 | | | | | | | |
| 3/4-10 CARBON HEX DIE | | 39291 | | | | | | | | |
| 3/4-10 CBN HEX DIE LH | | 39391 | | | | | | | | |
| 3/4-10 H3 3FL 6"OAL SPPT | | 36667 | | | | | | | | |
| 3/4-10 H3 4FL 10"OAL TAP | 36671 | 36672 | 36673 | | | | | | | |
| 3/4-10 H3 4FL 6"OAL TAP | 36664 | 36665 | 36666 | | | | | | | |
| 3/4-10 H3 4FL 8"OAL TAP | 36668 | 36669 | 36670 | | | | | | | |
| 3/4-10 H3 4FL LH TAP | 31388 | 31389 | 31390 | | | | | | | |
| 3/4-10 H3 4FL STI TAP | | 31123 | 31124 | | | | | | | |
| 3/4-10 H4 4FL STI TAP | | 31125 | 31126 | | | | | | | |
| 3/4-10 HSS RASD 1 1/2 OD | | 39432 | | | | | | | | |
| 3/4-10 HSS RASD 1 1/2 OD LH | | 39167 | | | | | | | | |
| 3/4-10 HSS RASD 2 1/2 OD | | 39434 | | | | | | | | |
| 3/4-10 HSS RASD 2 1/2 OD LH | | 39171 | | | | | | | | |
| 3/4-10 HSS RASD 2 OD | | 39290 | | | | | | | | |
| 3/4-10 HSS RASD 2 OD LH | | 39169 | | | | | | | | |
| 3/4-10 LH 2G ACME FINISHER 4FL | | 37122 | | | | | | | | |
| 3/4-10 LH 2G ACME ROUGHER 4FL | | 37121 | | | | | | | | |
| 3/4-10 RH 2G ACME FINISHER 4FL | | 37102 | | | | | | | | |
| 3/4-10 RH 2G ACME ROUGHER 4FL | | 37101 | | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|------------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| 3/4-11 1/2 GARDEN HOSE 6FL | | | 36674 | | | | | | | |
| 3/4-12 H4 4FL TAP | 36136 | 36137 | 36138 | | | | | | | |
| 3/4-12 HSS RASD RH 2"OD | | 86532 | | | | | | | | |
| 3/4-14 55 DEGREE MOD BSPP RH | | 31541 | | | | | | | | |
| 3/4-14 55 DEGREE MOD BSPT RH | | 31532 | | | | | | | | |
| 3/4-14 NPSI 5FL | | 36683 | | | | | | | | |
| 3/4-14 NPT 15° SPIRAL FLUTE | | 36679 | | | | | | | | |
| 3/4-14 NPT 5FL 6"OAL | | 36680 | | | | | | | | |
| 3/4-14 NPT 5FL TAP | | 62126 | | | | | | | | |
| 3/4-14 NPT 6"OAL 5FL INTR | | 36681 | | | | | | | | |
| 3/4-14 NPT 8"OAL 5FL | | 36682 | | | | | | | | |
| 3/4-14 NPT LH TAP | | 31311 | | | | | | | | |
| 3/4-16 +.003 4FL TAP | 36684 | 36685 | 36686 | | | | | | | |
| 3/4-16 +.005 4FL TAP | 36690 | 36691 | 36692 | | | | | | | |
| 3/4-16 CARBON HEX DIE | | 39293 | | | | | | | | |
| 3/4-16 CBN HEX DIE LH | | 39392 | | | | | | | | |
| 3/4-16 H3 4FL LH TAP | 31391 | 31392 | 31393 | | | | | | | |
| 3/4-16 H3 4FL STI TAP | | 31127 | 31128 | | | | | | | |
| 3/4-16 H4 4FL STI TAP | | 31129 | 31130 | | | | | | | |
| 3/4-16 H8 4FL TAP | 36687 | 36688 | 36689 | | | | | | | |
| 3/4-16 HSS RASD 1 1/2 OD | | 39433 | | | | | | | | |
| 3/4-16 HSS RASD 1 1/2 OD LH | | 39168 | | | | | | | | |
| 3/4-16 HSS RASD 2 1/2 OD | | 39435 | | | | | | | | |
| 3/4-16 HSS RASD 2 1/2 OD LH | | 39172 | | | | | | | | |
| 3/4-16 HSS RASD 2 OD | | 39292 | | | | | | | | |
| 3/4-16 HSS RASD 2 OD LH | | 39170 | | | | | | | | |
| 3/4-18 H3 4FL TAP | 36140 | 36141 | 36142 | | | | | | | |
| 3/4-18 HSS RASD RH 2"OD | | 86531 | | | | | | | | |
| 3/4-20 H3 6FL TAP | 31261 | 31262 | 31263 | | | | | | | |
| 3/4-20 LH H3 6FL TAP | 36693 | 36694 | 36695 | | | | | | | |
| 3/4-24 H3 6FL TAP | 36144 | 36145 | 36146 | | | | | | | |
| 3/4-24 HSS RASD RH 2"OD | | 86534 | | | | | | | | |
| 3/4-27 H3 6FL TAP | 36148 | 36149 | 36150 | | | | | | | |
| 3/4-27 HSS RASD RH 2"OD | | 86535 | | | | | | | | |
| 3/4-32 H3 6FL TAP | 36152 | 36153 | 36154 | | | | | | | |
| 3/4-32 HSS RASD RH 2"OD | | 86536 | | | | | | | | |
| 3/4-40 H3 6FL TAP | 36696 | 36697 | 36698 | | | | | | | |
| .781-32 HSS HEX #4 LCKNT DIE | | 40009 | | | | | | | | |
| .781-32 CBN HEX #4 LCKNT DIE | | 40008 | | | | | | | | |
| .800-36 AMO H2 6FL | | 36699 | | | | | | | | |
| 13/16-10 H4 4FL TAP | 36700 | 36701 | 36702 | | | | | | | |
| 13/16-12 H4 4FL TAP | 36703 | 36704 | 36705 | | | | | | | |
| 13/16-16 H3 4FL TAP | 36156 | 36157 | 36158 | | | | | | | |
| 13/16-16 HSS RASD RH 2"OD | | 86537 | | | | | | | | |
| 13/16-18 H3 4FL TAP | 36160 | 36161 | 36162 | | | | | | | |
| 13/16-18 HSS RASD RH 2"OD | | 86538 | | | | | | | | |
| 13/16-20 H3 6FL TAP | 31264 | 31265 | 31266 | | | | | | | |
| 13/16-20 HSS RASD 2"OD | | 39764 | | | | | | | | |
| 13/16-24 H3 6FL TAP | 36164 | 36165 | 36166 | | | | | | | |
| 13/16-24 HSS RASD RH 2"OD | | 86539 | | | | | | | | |
| 7/8-6 LH 2G ACME FINISHER 4FL | | 37124 | | | | | | | | |
| 7/8-6 LH 2G ACME ROUGHER 4FL | | 37123 | | | | | | | | |
| 7/8-6 LH 2G ACME TANDEM 4FL | | 37074 | | | | | | | | |
| 7/8-6 LH ACME RH SPIRAL TANDEM 4FL | | 37313 | | | | | | | | |
| 7/8-6 RH 2G ACME FINISHER 4FL | | 37003 | | | | | | | | |
| 7/8-6 RH 2G ACME ROUGHER 4FL | | 37103 | | | | | | | | |
| 7/8-6 RH 2G ACME TANDEM 4FL | | 37075 | | | | | | | | |
| 7/8-6 RH ACME LH SPIRAL TANDEM 4FL | | 37303 | | | | | | | | |
| 7/8-9 +.005 4FL TAP | 36706 | 36707 | 36708 | | | | | | | |
| 7/8-9 CARBON HEX DIE | | 39295 | | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|----------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| 7/8-9 CBN HEX DIE LH | | 39393 | | | | | | | | |
| 7/8-9 H3 4FL STI TAP | | 31131 | 31132 | | | | | | | |
| 7/8-9 H4 4FL 8"OAL TAP | 36709 | 36710 | 36711 | | | | | | | |
| 7/8-9 H4 4FL LH TAP | 31394 | 31395 | 31396 | | | | | | | |
| 7/8-9 H5 4FL STI TAP | | 31133 | 31134 | | | | | | | |
| 7/8-9 HSS RASD 2 1/2 OD | | 39436 | | | | | | | | |
| 7/8-9 HSS RASD 2 1/2 OD LH | | 39175 | | | | | | | | |
| 7/8-9 HSS RASD 2 OD | | 39294 | | | | | | | | |
| 7/8-9 HSS RASD 2 OD LH | | 39173 | | | | | | | | |
| 7/8-10 H4 4FL TAP | 36712 | 36713 | 36714 | | | | | | | |
| 7/8-12 H4 4FL TAP | 36168 | 36169 | 36170 | | | | | | | |
| 7/8-12 HSS RASD RH 2"OD | | 86540 | | | | | | | | |
| 7/8-14 +.005 4FL TAP | 36715 | 36716 | 36717 | | | | | | | |
| 7/8-14 CARBON HEX DIE | | 39297 | | | | | | | | |
| 7/8-14 CBN HEX DIE LH | | 39394 | | | | | | | | |
| 7/8-14 H3 4FL STI TAP | | 31135 | 31136 | | | | | | | |
| 7/8-14 H4 4FL LH TAP | 31397 | 31398 | 31399 | | | | | | | |
| 7/8-14 H4 4FL STI TAP | | 31137 | 31138 | | | | | | | |
| 7/8-14 HSS RASD 2 1/2 OD | | 39437 | | | | | | | | |
| 7/8-14 HSS RASD 2 1/2 OD LH | | 39176 | | | | | | | | |
| 7/8-14 HSS RASD 2 OD | | 39296 | | | | | | | | |
| 7/8-14 HSS RASD 2 OD LH | | 39174 | | | | | | | | |
| 7/8-16 H3 4FL TAP | 36172 | 36173 | 36174 | | | | | | | |
| 7/8-16 HSS RASD RH 2"OD | | 86541 | | | | | | | | |
| 7/8-18 H3 6FL TAP | 36176 | 36177 | 36178 | | | | | | | |
| 7/8-18 HSS RASD RH 2"OD | | 86542 | | | | | | | | |
| 7/8-20 H3 6FL TAP | 31267 | 31268 | 31269 | | | | | | | |
| 7/8-20 HSS RASD 2"OD | | 39765 | | | | | | | | |
| 7/8-24 H3 6FL TAP | 36718 | 36719 | 36720 | | | | | | | |
| 7/8-24 HSS RASD 2"OD | | 39766 | | | | | | | | |
| 7/8-27 H3 6FL TAP | 36721 | 36722 | 36723 | | | | | | | |
| 7/8-32 H3 6FL TAP | 36724 | 36725 | 36726 | | | | | | | |
| 7/8-32 HSS RASD 2"OD | | 39767 | | | | | | | | |
| 15/16-12 H4 4FL TAP | 36180 | 36181 | 36182 | | | | | | | |
| 15/16-12 HSS RASD RH 2"OD | | 86543 | | | | | | | | |
| 15/16-14 H4 4FL TAP | 36727 | 36728 | 36729 | | | | | | | |
| 15/16-14 HSS RASD 2"OD | | 39768 | | | | | | | | |
| 15/16-16 H3 4FL TAP | 36184 | 36185 | 36186 | | | | | | | |
| 15/16-16 HSS RASD RH 2"OD | | 86544 | | | | | | | | |
| 15/16-18 H3 6FL TAP | 36188 | 36189 | 36190 | | | | | | | |
| 15/16-18 HSS RASD RH 2"OD | | 86545 | | | | | | | | |
| 15/16-20 H3 6FL TAP | 31270 | 31271 | 31272 | | | | | | | |
| 15/16-20 HSS RASD 2"OD | | 39769 | | | | | | | | |
| 15/16-32 HSS RASD 2"OD | | 39770 | | | | | | | | |
| 15/16-32 H3 6FL TAP | 36730 | 36731 | 36732 | | | | | | | |
| .969-32 CBN HEX #5 LCKNT DIE | | 40010 | | | | | | | | |
| .969-32 HSS HEX #5 LCKNT DIE | | 40011 | | | | | | | | |
| 1-5 LH 2G ACME FINISHER 4FL | | 37126 | | | | | | | | |
| 1-5 LH 2G ACME ROUGH 4FL TAP | | 37125 | | | | | | | | |
| 1-5 LH 2G ACME TNDM 4FL TAP | | 37076 | | | | | | | | |
| 1-5 LH ACME RH SPIRAL TANDEM 4FL | | 37314 | | | | | | | | |
| 1-5 RH 2G ACME FINISHER 4FL | | 37004 | | | | | | | | |
| 1-5 RH 2G ACME ROUGH 4FL | | 37104 | | | | | | | | |
| 1-5 RH 2G ACME TNDM 4FL TAP | | 37077 | | | | | | | | |
| 1-5 RH ACME LH SPIRAL TANDEM 4FL | | 37304 | | | | | | | | |
| 1-8 +.005 3FL SPPT TAP | | 36742 | | | | | | | | |
| 1-8 +.005 4FL TAP | 36739 | 36740 | 36741 | | | | | | | |
| 1-8 +.010 4FL TAP | 36743 | 36744 | 36745 | | | | | | | |
| 1-8 CARBON HEX DIE | | 39298 | | | | | | | | |
| 1-8 CBN HEX DIE LH | | 39395 | | | | | | | | |
| 1-8 H3 4FL STI TAP | | 31139 | 31140 | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|-----------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| 1-8 H4 3FL SPPT | | 36738 | | | | | | | | |
| 1-8 H4 4FL 10"OAL TAP | 36749 | 36750 | 36751 | | | | | | | |
| 1-8 H4 4FL 8"OAL TAP | 36746 | 36747 | 36748 | | | | | | | |
| 1-8 H4 4FL FAST SPIRAL | | | 36734 | | | | | | | |
| 1-8 H4 4FL LH TAP | 31400 | 31401 | 31402 | | | | | | | |
| 1-8 H4 4FL SLOW SPIRAL | | | 36733 | | | | | | | |
| 1-8 H4 4FL STI TAP | | 31141 | 31142 | | | | | | | |
| 1-8 H6 4FL STI TAP | | 31143 | 31144 | | | | | | | |
| 1-8 H6 4FL TAP | 36735 | 36736 | 36737 | | | | | | | |
| 1-8 HSS RASD 2 1/2 OD | | 39441 | | | | | | | | |
| 1-8 HSS RASD 2 1/2 OD LH | | 39179 | | | | | | | | |
| 1-8 HSS RASD 2 OD | | 39438 | | | | | | | | |
| 1-8 HSS RASD 2 OD LH | | 39177 | | | | | | | | |
| 1-8 HSS RASD 3 OD | | 39444 | | | | | | | | |
| 1-8 HSS RASD 3 OD LH | | 39181 | | | | | | | | |
| 1-8 LH 2G ACME FINISHER 4FL | | 37128 | | | | | | | | |
| 1-8 LH 2G ACME ROUGHER 4FL | | 37127 | | | | | | | | |
| 1-8 RH 2G ACME FINISHER 4FL | | 37106 | | | | | | | | |
| 1-8 RH 2G ACME ROUGHER 4FL | | 37105 | | | | | | | | |
| 1-10 H4 4FL TAP | 36752 | 36753 | 36754 | | | | | | | |
| 1-11 55 DEGREE MOD BSPP RH | | 31542 | | | | | | | | |
| 1-11 55 DEGREE MOD BSPT RH | | 31533 | | | | | | | | |
| 1-11 1/2 NPT 5FL 10"OAL TAP | | 36756 | | | | | | | | |
| 1-11 1/2 NPT 5FL 6"OAL TAP | | 36755 | | | | | | | | |
| 1-11 1/2 NPT 5FL TAP | | 62127 | | | | | | | | |
| 1-11 1/2 NPT LH TAP | | 31312 | | | | | | | | |
| 1-12 +.005 4FL TAP | 36757 | 36758 | 36759 | | | | | | | |
| 1-12 CARBON HEX DIE | | 39299 | | | | | | | | |
| 1-12 CBN HEX DIE LH | | 39396 | | | | | | | | |
| 1-12 H4 4FL LH TAP | 31403 | 31144 | 31145 | | | | | | | |
| 1-12 H4 4FL STI TAP | | 31145 | 31146 | | | | | | | |
| 1-12 H6 4FL STI TAP | | 31147 | 31148 | | | | | | | |
| 1-12 HSS RASD 2 1/2 OD | | 39442 | | | | | | | | |
| 1-12 HSS RASD 2 1/2 OD LH | | 39180 | | | | | | | | |
| 1-12 HSS RASD 2 OD | | 39439 | | | | | | | | |
| 1-12 HSS RASD 2 OD LH | | 39178 | | | | | | | | |
| 1-12 HSS RASD 3 OD | | 39445 | | | | | | | | |
| 1-12 HSS RASD 3 OD LH | | 39182 | | | | | | | | |
| 1-14 +.005 4FL TAP | 36764 | 36765 | 36766 | | | | | | | |
| 1-14 CARBON HEX DIE | | 39300 | | | | | | | | |
| 1-14 CBN HEX DIE LH | | 39397 | | | | | | | | |
| 1-14 H3 4FL STI | | 31149 | 31150 | | | | | | | |
| 1-14 H4 3FL SPPT TAP | | 36760 | | | | | | | | |
| 1-14 H4 4FL LH TAP | 31406 | 31407 | 31408 | | | | | | | |
| 1-14 H4 4FL STI | | 31151 | 31152 | | | | | | | |
| 1-14 H6 4FL STI | | 31153 | 31154 | | | | | | | |
| 1-14 H6 4FL TAP | 36761 | 36762 | 36763 | | | | | | | |
| 1-14 HSS RASD 2 1/2 OD | | 39443 | | | | | | | | |
| 1-14 HSS RASD 2 1/2 OD LH | | 39184 | | | | | | | | |
| 1-14 HSS RASD 2 OD | | 39440 | | | | | | | | |
| 1-14 HSS RASD 2 OD LH | | 39183 | | | | | | | | |
| 1-14 HSS RASD 3 OD | | 39446 | | | | | | | | |
| 1-14 HSS RASD 3 OD LH | | 39185 | | | | | | | | |
| 1-16 H3 6FL TAP | 36192 | 36193 | 36194 | | | | | | | |
| 1-16 HSS RASD RH 2"OD | | 86546 | | | | | | | | |
| 1-16 LH H3 6FL TAP | 36767 | 36768 | 36769 | | | | | | | |
| 1-18 H3 6FL TAP | 36196 | 36197 | 36198 | | | | | | | |
| 1-18 HSS RASD RH 2"OD | | 86547 | | | | | | | | |
| 1-20 H3 6FL TAP | 31273 | 31274 | 31275 | | | | | | | |
| 1-20 HSS RASD 2"OD | | 39771 | | | | | | | | |
| 1-20 LH H3 6FL TAP | 36770 | 36771 | 36772 | | | | | | | |
| 1-24 H3 6FL TAP | 36200 | 36201 | 36202 | | | | | | | |
| 1-24 HSS RASD RH 2"OD | | 86548 | | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|--------------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| 1-27 H3 6FL TAP | 36204 | 36205 | 36206 | | | | | | | |
| 1-27 HSS RASD RH 2"OD | | 86549 | | | | | | | | |
| 1-32 H3 6FL TAP | 36208 | 36209 | 36210 | | | | | | | |
| 1-32 HSS RASD RH 2"OD | | 86550 | | | | | | | | |
| 1 1/16-12 CARBON HEX DIE | | 35000 | | | | | | | | |
| 1 1/16-12 H4 4FL S/S TAP | 33000 | 33001 | 33002 | | | | | | | |
| 1 1/16-12 HSS HEX DIE | | 35001 | | | | | | | | |
| 1 1/16-12 HSS RASD 2"OD | | 39772 | | | | | | | | |
| 1 1/16-14 H4 6FL S/S TAP | 36212 | 36213 | 36214 | | | | | | | |
| 1 1/16-16 H4 6FL S/S TAP | 36216 | 36217 | 36218 | | | | | | | |
| 1 1/16-16 HSS RASD RH 2 1/2"OD | | 86551 | | | | | | | | |
| 1 1/16-18 H4 6FL TAP | 31276 | 31277 | 31278 | | | | | | | |
| 1 1/16-18 HSS RASD 2"OD | | 39773 | | | | | | | | |
| 1 1/16-20 H4 6FL TAP | 36800 | 36801 | 36802 | | | | | | | |
| 1 1/16-20 HSS RASD 2"OD | | 39774 | | | | | | | | |
| 1 1/16-24 H4 6FL TAP | 36803 | 36804 | 36805 | | | | | | | |
| 1 1/8-5 LH 2G ACME FINISHER 4FL | | 37130 | | | | | | | | |
| 1 1/8-5 LH 2G ACME ROUGHER 4FL | | 37129 | | | | | | | | |
| 1 1/8-5 LH 2G ACME TANDEM 4FL | | 37078 | | | | | | | | |
| 1 1/8-5 LH ACME RH SPIRAL TANDEM 4FL | | 37315 | | | | | | | | |
| 1 1/8-5 RH 2G ACME FINISHER 4FL | | 37005 | | | | | | | | |
| 1 1/8-5 RH 2G ACME ROUGHER 4FL | | 37107 | | | | | | | | |
| 1 1/8-5 RH 2G ACME TANDEM 4FL | | 37079 | | | | | | | | |
| 1 1/8-5 RH ACME LH SPIRAL TANDEM 4FL | | 37305 | | | | | | | | |
| 1 1/8-7 CARBON HEX DIE | | 39301 | | | | | | | | |
| 1 1/8-7 CBN HEX DIE LH | | 39398 | | | | | | | | |
| 1 1/8-7 H4 4FL LH TAP | 31409 | 31410 | 31411 | | | | | | | |
| 1 1/8-7 H4 4FL STI TAP | | 31155 | 31156 | | | | | | | |
| 1 1/8-7 H6 4FL STI TAP | | 31157 | 31158 | | | | | | | |
| 1 1/8-7 HSS RASD 2 1/2 OD | | 39447 | | | | | | | | |
| 1 1/8-7 HSS RASD 2 1/2 OD LH | | 39186 | | | | | | | | |
| 1 1/8-7 HSS RASD 3 OD | | 39449 | | | | | | | | |
| 1 1/8-7 HSS RASD 3 OD LH | | 39188 | | | | | | | | |
| 1 1/8-8 CARBON HEX DIE | | 34000 | | | | | | | | |
| 1 1/8-8 H5 4FL L/S TAP | 32009 | 32001 | 32002 | | | | | | | |
| 1 1/8-8 HSS HEX DIE | | 34001 | | | | | | | | |
| 1 1/8-8 HSS RASD 2 1/2"OD | | 39775 | | | | | | | | |
| 1 1/8-12 +.005 4FL TAP | 36806 | 36807 | 36808 | | | | | | | |
| 1 1/8-12 CARBON HEX DIE | | 39302 | | | | | | | | |
| 1 1/8-12 CBN HEX DIE LH | | 39399 | | | | | | | | |
| 1 1/8-12 H4 4FL LH TAP | 31412 | 31413 | 31414 | | | | | | | |
| 1 1/8-12 H6 6FL STI TAP | | 31161 | 31162 | | | | | | | |
| 1 1/8-12 H4 6FL STI TAP | | 31159 | 31160 | | | | | | | |
| 1 1/8-12 HSS RASD 2 1/2 OD | | 39448 | | | | | | | | |
| 1 1/8-12 HSS RASD 2 1/2 OD LH | | 39187 | | | | | | | | |
| 1 1/8-12 HSS RASD 3 OD | | 39450 | | | | | | | | |
| 1 1/8-12 HSS RASD 3 OD LH | | 39189 | | | | | | | | |
| 1 1/8-14 H5 6FL TAP | 36809 | 36810 | 36811 | | | | | | | |
| 1 1/8-16 H4 6FL S/S TAP | 36220 | 36221 | 36222 | | | | | | | |
| 1 1/8-16 HSS RASD RH 2 1/2"OD | | 86552 | | | | | | | | |
| 1 1/8-18 H4 6FL TAP | 31279 | 31280 | 31281 | | | | | | | |
| 1 1/8-18 HSS RASD 2 1/2"OD | | 39776 | | | | | | | | |
| 1 1/8-20 H4 6FL S/S TAP | 36224 | 36225 | 36226 | | | | | | | |
| 1 1/8-20 HSS RASD RH 2 1/2"OD | | 86553 | | | | | | | | |
| 1 1/8-24 H4 6FL TAP | 36812 | 36813 | 36814 | | | | | | | |
| 1 1/8-32 H4 6FL TAP | 36815 | 36816 | 36817 | | | | | | | |
| 1.173-18 CBN HEX #6 LCKNT DIE | | 40012 | | | | | | | | |
| 1.173-18 HSS HEX #6 LCKNT DIE | | 40013 | | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|--------------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| 1 3/16-12 CARBON HEX DIE | | 35002 | | | | | | | | |
| 1 3/16-12 H4 6FL S/S TAP | 33004 | 33005 | 33006 | | | | | | | |
| 1 3/16-12 HSS HEX DIE | | 35003 | | | | | | | | |
| 1 3/16-12 HSS RASD 2 1/2"OD | | 39777 | | | | | | | | |
| 1 3/16-14 H5 6FL S/S TAP | 36228 | 36229 | 36230 | | | | | | | |
| 1 3/16-16 H4 6FL TAP | 36818 | 36819 | 36820 | | | | | | | |
| 1 3/16-18 H4 6FL TAP | 31282 | 31283 | 31284 | | | | | | | |
| 1 3/16-18 HSS RASD 2 1/2"OD | | 39778 | | | | | | | | |
| 1 3/16-20 H4 6FL TAP | 36821 | 36822 | 36823 | | | | | | | |
| 1 1/4-5 LH 2G ACME FINISHER 4FL | | 37132 | | | | | | | | |
| 1 1/4-5 LH 2G ACME ROUGHER 4FL | | 37131 | | | | | | | | |
| 1 1/4-5 LH 2G ACME TANDEM 4FL | | 37080 | | | | | | | | |
| 1 1/4-5 LH ACME RH SPIRAL TANDEM 4FL | | 37316 | | | | | | | | |
| 1 1/4-5 RH 2G ACME FINISHER 4FL | | 37006 | | | | | | | | |
| 1 1/4-5 RH 2G ACME ROUGHER 4FL | | 37108 | | | | | | | | |
| 1 1/4-5 RH 2G ACME TANDEM 4FL | | 37081 | | | | | | | | |
| 1 1/4-5 RH ACME LH SPIRAL TANDEM 4FL | | 37306 | | | | | | | | |
| 1 1/4-7 +.005 4FL TAP | 36825 | 36826 | 36827 | | | | | | | |
| 1 1/4-7 CARBON HEX DIE | | 39303 | | | | | | | | |
| 1 1/4-7 CBN HEX DIE LH | | 39400 | | | | | | | | |
| 1 1/4-7 H4 4FL 10"OAL TAP | 36828 | 36829 | 36830 | | | | | | | |
| 1 1/4-7 H4 4FL 12"OAL TAP | 36831 | 36832 | 36833 | | | | | | | |
| 1 1/4-7 H4 4FL LH TAP | 31415 | 31416 | 31417 | | | | | | | |
| 1 1/4-7 H4 4FL STI TAP | | 31163 | 31164 | | | | | | | |
| 1 1/4-7 H6 4FL STI TAP | | 31165 | 31166 | | | | | | | |
| 1 1/4-7 HSS RASD 2 1/2 OD | | 39451 | | | | | | | | |
| 1 1/4-7 HSS RASD 2 1/2 OD LH | | 39190 | | | | | | | | |
| 1 1/4-7 HSS RASD 3 OD | | 39452 | | | | | | | | |
| 1 1/4-7 HSS RASD 3 OD LH | | 39192 | | | | | | | | |
| 1 1/4-8 CARBON HEX DIE | | 34002 | | | | | | | | |
| 1 1/4-8 H5 4FL 10"OAL TAP | 36834 | 36835 | 36836 | | | | | | | |
| 1 1/4-8 H5 4FL 12"OAL TAP | 36837 | 36838 | 36839 | | | | | | | |
| 1 1/4-8 H5 4FL L/S TAP | 32004 | 32005 | 32006 | | | | | | | |
| 1 1/4-8 HSS HEX DIE | | 34003 | | | | | | | | |
| 1 1/4-8 HSS RASD 2 1/2"OD | | 39779 | | | | | | | | |
| 1 1/4-10 H5 4FL TAP | 36840 | 36841 | 36842 | | | | | | | |
| 1 1/4-11 55 DEGREE MOD BSPP RH | | 31543 | | | | | | | | |
| 1 1/4-11 55 DEGREE MOD BSPP LH | | 31534 | | | | | | | | |
| 1 1/4 -11 1/2 NPT 5FL TAP | | 62128 | | | | | | | | |
| 1 1/4 -11 1/2 NPT LH TAP | | 31313 | | | | | | | | |
| 1 1/4-12 CARBON HEX DIE | | 39304 | | | | | | | | |
| 1 1/4-12 CBN HEX DIE LH | | 39401 | | | | | | | | |
| 1 1/4-12 H4 4FL LH TAP | 31418 | 31419 | 31420 | | | | | | | |
| 1 1/4-12 H4 6FL STI TAP | | 31167 | 31168 | | | | | | | |
| 1 1/4-12 H6 6FL STI TAP | | 31169 | 31170 | | | | | | | |
| 1 1/4-12 HSS RASD 2 1/2 OD | | 39452 | | | | | | | | |
| 1 1/4-12 HSS RASD 2 1/2 OD LH | | 39191 | | | | | | | | |
| 1 1/4-12 HSS RASD 3 OD | | 39454 | | | | | | | | |
| 1 1/4-12 HSS RASD 3 OD LH | | 39193 | | | | | | | | |
| 1 1/4-14 H5 6FL TAP | 36844 | 36845 | 36846 | | | | | | | |
| 1 1/4-16 H4 6FL S/S TAP | 36232 | 36233 | 36234 | | | | | | | |
| 1 1/4-16 HSS RASD RH 2 1/2"OD | | 86554 | | | | | | | | |
| 1 1/4-18 HSS RASD 2 1/2"OD | | 39780 | | | | | | | | |
| 1 1/4-18 H4 6FL TAP | 31285 | 31286 | 31287 | | | | | | | |
| 1 1/4-20 H4 6FL S/S TAP | 36236 | 36237 | 36238 | | | | | | | |
| 1 1/4-20 HSS RASD RH 2 1/2"OD | | 86555 | | | | | | | | |
| 1 1/4-24 H4 6FL TAP | 36847 | 36848 | 36849 | | | | | | | |
| 1 1/4-24 HSS RASD 2 1/2"OD | | 39781 | | | | | | | | |
| 1 1/4-32 H4 6FL TAP | 36850 | 36851 | 36852 | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|--------------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| 1 5/16-12 H4 6FL S/S TAP | 33012 | 33013 | 33014 | | | | | | | |
| 1 5/16-12 HSS HEX DIE | | 35005 | | | | | | | | |
| 1 5/16-12 HSS RASD 2 1/2"OD | | 39782 | | | | | | | | |
| 1 5/16-12 CARBON HEX DIE | | 35004 | | | | | | | | |
| 1 5/16-16 H4 6FL S/S TAP | 36240 | 36241 | 36242 | | | | | | | |
| 1 5/16-18 H4 6FL TAP | 31288 | 31289 | 31290 | | | | | | | |
| 1 5/16-18 HSS RASD 2 1/2"OD | | 39783 | | | | | | | | |
| 1 5/16-20 H4 6FL TAP | 36860 | 36861 | 36862 | | | | | | | |
| 1 3/8-4 LH 2G ACME FINISHER 4FL | | 37134 | | | | | | | | |
| 1 3/8-4 LH 2G ACME ROUGHER 4FL | | 37133 | | | | | | | | |
| 1 3/8-4 LH 2G ACME TANDEM 4FL | | 37082 | | | | | | | | |
| 1 3/8-4 LH ACME RH SPIRAL TANDEM 4FL | | 37317 | | | | | | | | |
| 1 3/8-4 RH 2G ACME FINISHER 4FL | | 37007 | | | | | | | | |
| 1 3/8-4 RH 2G ACME ROUGHER 4FL | | 37109 | | | | | | | | |
| 1 3/8-4 RH 2G ACME TANDEM 4FL | | 37083 | | | | | | | | |
| 1 3/8-4 RH ACME LH SPIRAL TANDEM 4FL | | 37307 | | | | | | | | |
| 1 3/8-6 CARBON HEX DIE | | 39305 | | | | | | | | |
| 1 3/8-6 CBN HEX DIE LH | | 39402 | | | | | | | | |
| 1 3/8-6 H4 4FL LH TAP | 31421 | 31422 | 31423 | | | | | | | |
| 1 3/8-6 H6 6FL STI TAP | | 31173 | 31174 | | | | | | | |
| 1 3/8-6 H7 6FL STI TAP | | 31175 | 31176 | | | | | | | |
| 1 3/8-6 HSS RASD 3 OD | | 39455 | | | | | | | | |
| 1 3/8-6 HSS RASD 3 OD LH | | 39194 | | | | | | | | |
| 1 3/8-8 CARBON HEX DIE | | 34004 | | | | | | | | |
| 1 3/8-8 H5 4FL L/S TAP | 32008 | 32009 | 32010 | | | | | | | |
| 1 3/8-8 HSS HEX DIE | | 34005 | | | | | | | | |
| 1 3/8-8 HSS RASD 2 1/2"OD | | 39784 | | | | | | | | |
| 1 3/8-12 CARBON HEX DIE | | 39306 | | | | | | | | |
| 1 3/8-12 CBN HEX DIE LH | | 39403 | | | | | | | | |
| 1 3/8-12 H4 6FL LH TAP | 31424 | 31425 | 31426 | | | | | | | |
| 1 3/8-12 H6 6FL STI TAP | | 31177 | 31178 | | | | | | | |
| 1 3/8-12 HSS RASD 3 OD | | 39456 | | | | | | | | |
| 1 3/8-12 HSS RASD 3 OD LH | | 39195 | | | | | | | | |
| 1 3/8-16 H4 6FL S/S TAP | 36244 | 36245 | 36246 | | | | | | | |
| 1 3/8-16 HSS RASD RH 2 1/2"OD | | 86556 | | | | | | | | |
| 1 3/8-18 HSS RASD 2 1/2"OD | | 39785 | | | | | | | | |
| 1 3/8-18 H4 6FL TAP | 31291 | 31292 | 31293 | | | | | | | |
| 1 3/8-20 H4 6FL TAP | 36863 | 36864 | 36865 | | | | | | | |
| 1 3/8-20 HSS RASD 2 1/2"OD | | 39786 | | | | | | | | |
| 1.376-18 CBN HEX #7 LCKNT DIE | | 40014 | | | | | | | | |
| 1.376-18 HSS HEX #7 LCKNT DIE | | 40015 | | | | | | | | |
| 1 7/16-16 H4 6FL S/S TAP | 36248 | 36249 | 36250 | | | | | | | |
| 1 7/16-18 H4 6FL TAP | 31294 | 31295 | 31296 | | | | | | | |
| 1 1/2-4 LH 2G ACME FINISHER 4FL | | 37136 | | | | | | | | |
| 1 1/2-4 LH 2G ACME ROUGHER 4FL | | 37135 | | | | | | | | |
| 1 1/2-4 LH 2G ACME TANDEM 4FL | | 37084 | | | | | | | | |
| 1 1/2-4 LH ACME RH SPIRAL TANDEM 4FL | | 37318 | | | | | | | | |
| 1 1/2-4 RH 2G ACME FINISHER 4FL | | 37008 | | | | | | | | |
| 1 1/2-4 RH 2G ACME ROUGHER 4FL | | 37110 | | | | | | | | |
| 1 1/2-4 RH 2G ACME TANDEM 4FL | | 37085 | | | | | | | | |
| 1 1/2-4 RH ACME LH SPIRAL TANDEM 4FL | | 37308 | | | | | | | | |
| 1 1/2-6 CARBON HEX DIE | | 39307 | | | | | | | | |
| 1 1/2-6 CBN HEX DIE LH | | 39404 | | | | | | | | |
| 1 1/2-6 H4 4FL 10"OAL TAP | 36866 | 36867 | 36868 | | | | | | | |
| 1 1/2-6 H4 4FL 12"OAL TAP | 36869 | 36870 | 36871 | | | | | | | |
| 1 1/2-6 H4 4FL LH TAP | 31427 | 31428 | 31429 | | | | | | | |
| 1 1/2-6 H6 6FL STI TAP | | 31179 | 31180 | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|--------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| 1 1/2-6 H7 6FL STI TAP | | 31181 | 31182 | | | | | | | |
| 1 1/2-6 HSS RASD 3 OD | | 39457 | | | | | | | | |
| 1 1/2-6 HSS RASD 3 OD LH | | 39196 | | | | | | | | |
| 1 1/2-8 CARBON HEX DIE | | 34006 | | | | | | | | |
| 1 1/2-8 H5 4FL 10"OAL TAP | 36872 | 36873 | 36874 | | | | | | | |
| 1 1/2-8 H5 4FL 12"OAL | 36875 | 36876 | 36877 | | | | | | | |
| 1 1/2-8 H5 4FL L/S TAP | 32012 | 32013 | 32014 | | | | | | | |
| 1 1/2-8 HSS HEX DIE | | 34007 | | | | | | | | |
| 1 1/2-8 HSS RASD 3"OD | | 39787 | | | | | | | | |
| 1 1/2-10 H5 6FL TAP | 36878 | 36879 | 36880 | | | | | | | |
| 1 1/2-11 55 DEGREE MOD BSPP RH | | 31544 | | | | | | | | |
| 1 1/2-11 55 DEGREE MOD BSPT RH | | 31535 | | | | | | | | |
| 1 1/2-11 1/2 NPT 7FL TAP | | 62129 | | | | | | | | |
| 1 1/2-11 1/2 NPT LH TAP | | 31314 | | | | | | | | |
| 1 1/2-12 CARBON HEX DIE | | 39308 | | | | | | | | |
| 1 1/2-12 CBN HEX DIE LH | | 39405 | | | | | | | | |
| 1 1/2-12 H4 6FL LH TAP | 31430 | 31431 | 31432 | | | | | | | |
| 1 1/2-12 H4 6FL STI TAP | | 31183 | 31184 | | | | | | | |
| 1 1/2-12 H6 6FL STI TAP | | 31185 | 31186 | | | | | | | |
| 1 1/2-12 HSS RASD 3 OD | | 39458 | | | | | | | | |
| 1 1/2-12 HSS RASD 3 OD LH | | 39197 | | | | | | | | |
| 1 1/2-16 H4 6FL S/S TAP | 36252 | 36253 | 36254 | | | | | | | |
| 1 1/2-16 HSS RASD RH 2 1/2"OD | | 86557 | | | | | | | | |
| 1 1/2-18 H4 6FL TAP | 31297 | 31298 | 31299 | | | | | | | |
| 1 1/2-18 HSS RASD 3"OD | | 39788 | | | | | | | | |
| 1 1/2-20 H4 6FL S/S TAP | 36256 | 36257 | 36258 | | | | | | | |
| 1 1/2-20 HSS RASD RH 2 1/2"OD | | 86558 | | | | | | | | |
| 1 1/2-24 H4 6FL TAP | 36882 | 36883 | 36884 | | | | | | | |
| 1 9/16-16 H5 6FL TAP | 36890 | 36891 | 36892 | | | | | | | |
| 1 9/16-18 H5 6FL TAP | 31300 | 31301 | 31302 | | | | | | | |
| 1 9/16-18 HSS RASD 3"OD | | 39789 | | | | | | | | |
| 1.563-18 CBN HEX #8 LCKNT DIE | | 40016 | | | | | | | | |
| 1.563-18 HSS HEX #8 LCKNT DIE | | 40017 | | | | | | | | |
| 1 5/8-5 1/2 H7 6FL L/S TAP | 36260 | 36261 | 36262 | | | | | | | |
| 1 5/8-8 CARBON HEX DIE | | 34008 | | | | | | | | |
| 1 5/8-8 H6 6FL L/S TAP | 32016 | 32017 | 32018 | | | | | | | |
| 1 5/8-8 HSS HEX DIE | | 34009 | | | | | | | | |
| 1 5/8-12 CARBON HEX DIE | | 35006 | | | | | | | | |
| 1 5/8-12 H6 6FL S/S TAP | 33016 | 33017 | 33018 | | | | | | | |
| 1 5/8-12 HSS HEX DIE | | 35007 | | | | | | | | |
| 1 5/8-12 HSS RASD 3"OD | | 39790 | | | | | | | | |
| 1 5/8-16 H5 6FL S/S TAP | 36264 | 36265 | 36266 | | | | | | | |
| 1 5/8-16 HSS RASD 3"OD | | 39791 | | | | | | | | |
| 1 5/8-18 H5 6FL TAP | 31303 | 31304 | 31305 | | | | | | | |
| 1 5/8-18 HSS RASD 3"OD | | 39792 | | | | | | | | |
| 1 3/4-5 H7 6FL L/S TAP | 36268 | 36269 | 36270 | | | | | | | |
| 1 3/4-5 HSS RASD 3"OD | | 39793 | | | | | | | | |
| 1 3/4-8 CARBON HEX DIE | | 34010 | | | | | | | | |
| 1 3/4-8 H6 6FL L/S TAP | 32020 | 32021 | 32022 | | | | | | | |
| 1 3/4-8 HSS HEX DIE | | 34011 | | | | | | | | |
| 1 3/4-8 HSS RASD 3" OD | | 39794 | | | | | | | | |
| 1 3/4-10 H6 6FL TAP | 36893 | 36894 | 36895 | | | | | | | |
| 1 3/4-12 CARBON HEX DIE | | 35008 | | | | | | | | |
| 1 3/4-12 H6 6FL S/S TAP | 33008 | 33009 | 33010 | | | | | | | |
| 1 3/4-12 HSS HEX DIE | | 35009 | | | | | | | | |
| 1 3/4-12 HSS RASD 3"OD | | 39795 | | | | | | | | |
| 1 3/4-16 H5 6FL S/S TAP | 36272 | 36273 | 36274 | | | | | | | |
| 1 3/4-16 HSS RASD 3"OD | | 39796 | | | | | | | | |
| 1 3/4-18 H5 6FL S/S TAP | 36276 | 36277 | 36278 | | | | | | | |
| 1 3/4-18 HSS RASD 3"OD | | 39797 | | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|--------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| 1.787-18 CBN HEX #9 LCKNT DIE | | 40018 | | | | | | | | |
| 1.787-18 HSS HEX #9 LCKNT DIE | | 40019 | | | | | | | | |
| 1 7/8-5 H7 6FL L/S TAP | 36280 | 36281 | 36282 | | | | | | | |
| 1 7/8-8 CARBON HEX DIE | | 34012 | | | | | | | | |
| 1 7/8-8 H6 6FL L/S TAP | 32024 | 32025 | 32026 | | | | | | | |
| 1 7/8-8 HSS HEX DIE | | 34013 | | | | | | | | |
| 1 7/8-8 HSS RASD 3"OD | | 39798 | | | | | | | | |
| 1 7/8-12 CARBON HEX DIE | | 35010 | | | | | | | | |
| 1 7/8-12 H6 6FL S/S TAP | 33020 | 33021 | 33022 | | | | | | | |
| 1 7/8-12 HSS HEX DIE | | 35011 | | | | | | | | |
| 1 7/8-12 HSS RASD 3"OD | | 39799 | | | | | | | | |
| 1 7/8-16 H5 6FL S/S TAP | 36284 | 36285 | 36286 | | | | | | | |
| 1 7/8-16 HSS RASD 3"OD | | 39800 | | | | | | | | |
| 1.967-18 CBN HEX #10 LCKNT DIE | | 40020 | | | | | | | | |
| 1.967-18 HSS HEX #10 LCKNT DIE | | 40021 | | | | | | | | |
| 2-4 LH 2G ACME TANDEM 4FL | | 37137 | | | | | | | | |
| 2-4 RH 2G ACME TANDEM 4FL | | 37138 | | | | | | | | |
| 2-4 1/2 H7 6FL L/S TAP | 36288 | 36289 | 36290 | | | | | | | |
| 2-4 1/2 HSS RASD 4"OD | | 39801 | | | | | | | | |
| 2-8 CARBON HEX DIE | | 34014 | | | | | | | | |
| 2-8 H6 6FL L/S TAP | 32028 | 32029 | 32030 | | | | | | | |
| 2-8 HSS HEX DIE | | 34015 | | | | | | | | |
| 2-8 HSS RASD 4"OD | | 39802 | | | | | | | | |
| 2-11 55 DEGREE MOD BSPP RH | | 31545 | | | | | | | | |
| 2-11 55 DEGREE MOD BSPT RH | | 31536 | | | | | | | | |
| 2-11 1/2 NPT 7FL TAP | | 62130 | | | | | | | | |
| 2-11 1/2 NPT LH TAP | | 31315 | | | | | | | | |
| 2-12 CARBON HEX DIE | | 35012 | | | | | | | | |
| 2-12 H6 6FL S/S TAP | 33024 | 33025 | 33026 | | | | | | | |
| 2-12 HSS HEX DIE | | 35013 | | | | | | | | |
| 2-12 HSS RASD 4"OD | | 39803 | | | | | | | | |
| 2-16 H5 6FL S/S TAP | 36292 | 36293 | 36294 | | | | | | | |
| 2-16 HSS RASD 4"OD | | 39804 | | | | | | | | |
| 2-18 H5 6FL S/S TAP | 36296 | 36297 | 36298 | | | | | | | |
| 2-20 H5 6FL TAP | 36297 | 36298 | 36299 | | | | | | | |
| 2-20 HSS RASD 4"OD | | 39805 | | | | | | | | |
| 2 1/8-8 CARBON HEX DIE | | 34016 | | | | | | | | |
| 2 1/8-8 H6 6FL L/S TAP | 32032 | 32033 | 32034 | | | | | | | |
| 2 1/8-8 HSS HEX DIE | | 34017 | | | | | | | | |
| 2 1/8-12 CARBON HEX DIE | | 35014 | | | | | | | | |
| 2 1/8-12 H6 6FL S/S TAP | 33036 | 33037 | 33038 | | | | | | | |
| 2 1/8-12 HSS HEX DIE | | 35015 | | | | | | | | |
| 2 1/8-16 H5 6FL S/S TAP | 36300 | 36301 | 36302 | | | | | | | |
| 2.157-18 CBN HEX #11 LCKNT DIE | | 40022 | | | | | | | | |
| 2.157-18 HSS HEX #11 LCKNT DIE | | 40023 | | | | | | | | |
| 2 1/4-4 1/2 H7 6FL L/S TAP | 36304 | 36305 | 36306 | | | | | | | |
| 2 1/4-8 CARBON HEX DIE | | 34018 | | | | | | | | |
| 2 1/4-8 H6 6FL L/S TAP | 32036 | 32037 | 32038 | | | | | | | |
| 2 1/4-8 HSS HEX DIE | | 34019 | | | | | | | | |
| 2 1/4-12 CARBON HEX DIE | | 35016 | | | | | | | | |
| 2 1/4-12 H6 6FL S/S TAP | 33032 | 33033 | 33034 | | | | | | | |
| 2 1/4-12 HSS HEX DIE | | 35017 | | | | | | | | |
| 2 1/4-16 H5 6FL S/S TAP | 36308 | 36309 | 36310 | | | | | | | |
| 2.360-18 CBN HEX #12 LCKNT DIE | | 40024 | | | | | | | | |
| 2.360-18 HSS HEX #12 LCKNT DIE | | 40025 | | | | | | | | |
| 2 3/8-8 CARBON HEX DIE | | 34020 | | | | | | | | |
| 2 3/8-8 H6 6FL L/S TAP | 32040 | 32041 | 32042 | | | | | | | |
| 2 3/8-8 HSS HEX DIE | | 34021 | | | | | | | | |
| 2 3/8-12 CARBON HEX DIE | | 35018 | | | | | | | | |
| 2 3/8-12 H6 6FL S/S TAP | 33044 | 33045 | 33046 | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|--------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| 2 3/8-12 HSS HEX DIE | | 35019 | | | | | | | | |
| 2 3/8-16 H5 6FL S/S TAP | 36312 | 36313 | 36314 | | | | | | | |
| 2 1/2-4 H7 6FL L/S TAP | 36316 | 36317 | 36318 | | | | | | | |
| 2 1/2-8 CARBON HEX DIE | | 34022 | | | | | | | | |
| 2 1/2-8 H6 6FL L/S TAP | 32044 | 32045 | 32046 | | | | | | | |
| 2 1/2-8 HSS HEX DIE | | 34023 | | | | | | | | |
| 2 1/2-12 CARBON HEX DIE | | 35020 | | | | | | | | |
| 2 1/2-12 H6 6FL S/S TAP | 33028 | 33029 | 33030 | | | | | | | |
| 2 1/2-12 HSS HEX DIE | | 35021 | | | | | | | | |
| 2 1/2-16 H5 6FL S/S TAP | 36320 | 36321 | 36322 | | | | | | | |
| 2.548-18 CBN HEX #13 LCKNT DIE | | 40026 | | | | | | | | |
| 2.548-18 HSS HEX #13 LCKNT DIE | | 40027 | | | | | | | | |
| 2 5/8-8 CARBON HEX DIE | | 34024 | | | | | | | | |
| 2 5/8-8 H6 6FL L/S TAP | 32048 | 32049 | 32050 | | | | | | | |
| 2 5/8-8 HSS HEX DIE | | 34025 | | | | | | | | |
| 2 5/8-12 CARBON HEX DIE | | 35022 | | | | | | | | |
| 2 5/8-12 H6 6FL S/S TAP | 33048 | 33049 | 33050 | | | | | | | |
| 2 5/8-12 HSS HEX DIE | | 35023 | | | | | | | | |
| 2 3/4-8 CARBON HEX DIE | | 34026 | | | | | | | | |
| 2 3/4-8 H8 6FL L/S TAP | 32052 | 32053 | 32054 | | | | | | | |
| 2 3/4-8 HSS HEX DIE | | 34027 | | | | | | | | |
| 2 3/4-12 CARBON HEX DIE | | 35024 | | | | | | | | |
| 2 3/4-12 H7 6FL S/S TAP | 33040 | 33041 | 33042 | | | | | | | |
| 2 3/4-12 HSS HEX DIE | | 35025 | | | | | | | | |
| 2.751-18 CBN HEX #14 LCKNT DIE | | 40028 | | | | | | | | |
| 2.751-18 HSS HEX #14 LCKNT DIE | | 40029 | | | | | | | | |
| 2 7/8-8 CARBON HEX DIE | | 34028 | | | | | | | | |
| 2 7/8-8 H8 6FL L/S TAP | 32056 | 32057 | 32058 | | | | | | | |
| 2 7/8-8 HSS HEX DIE | | 34029 | | | | | | | | |
| 2 7/8-12 CARBON HEX DIE | | 35026 | | | | | | | | |
| 2 7/8-12 H7 6FL S/S TAP | 33052 | 33053 | 33054 | | | | | | | |
| 2 7/8-12 HSS HEX DIE | | 34027 | | | | | | | | |
| 2.933-12 CBN HEX #15 LCKNT DIE | | 40030 | | | | | | | | |
| 2.933-12 HSS HEX #15 LCKNT DIE | | 40031 | | | | | | | | |
| 3-4 H9 6FL L/S TAP | 36324 | 36325 | 36326 | | | | | | | |
| 3-8 CARBON HEX DIE | | 34030 | | | | | | | | |
| 3-8 H8 8FL L/S TAP | 32060 | 32061 | 32062 | | | | | | | |
| 3-8 HSS HEX DIE | | 34031 | | | | | | | | |
| 3-12 CARBON HEX DIE | | 35028 | | | | | | | | |
| 3-12 H7 8FL S/S TAP | 33056 | 33057 | 33058 | | | | | | | |
| 3-12 HSS HEX DIE | | 35029 | | | | | | | | |
| 3-16 H6 6FL S/S TAP | 36328 | 36329 | 36330 | | | | | | | |
| 3 1/8-8 CARBON HEX DIE | | 34032 | | | | | | | | |
| 3 1/8-8 H8 8FL L/S TAP | 32064 | 32065 | 32066 | | | | | | | |
| 3 1/8-8 HSS HEX DIE | | 34033 | | | | | | | | |
| 3.137-12 CBN HEX #16 LCKNT DIE | | 40032 | | | | | | | | |
| 3.137-12 HSS HEX #16 LCKNT DIE | | 40033 | | | | | | | | |
| 3 1/4-8 CARBON HEX DIE | | 34034 | | | | | | | | |
| 3 1/4-8 H8 8FL L/S TAP | 32068 | 32069 | 32070 | | | | | | | |
| 3 1/4-8 HSS HEX DIE | | 34035 | | | | | | | | |
| 3.340-12 CBN HEX #17 LCKNT DIE | | 40034 | | | | | | | | |
| 3.340-12 HSS HEX #17 LCKNT DIE | | 40035 | | | | | | | | |
| 3 3/8-8 CARBON HEX DIE | | 34036 | | | | | | | | |
| 3 3/8-8 H8 8FL L/S TAP | 32072 | 32073 | 32074 | | | | | | | |
| 3 3/8-8 HSS HEX DIE | | 34037 | | | | | | | | |
| 3 1/2-8 CARBON HEX DIE | | 34038 | | | | | | | | |
| 3 1/2-8 H8 8FL L/S TAP | 32076 | 32077 | 32078 | | | | | | | |
| 3 1/2-8 HSS HEX DIE | | 34039 | | | | | | | | |
| 3.527-12 CBN HEX #18 LCKNT DIE | | 40036 | | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|---------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| M2.5X0.45 6H D3 2FL SP.PT | | 83144 | | | | | | | | |
| M2.5X0.45 6H D3 3FL TAP | 83000 | 83001 | 83002 | | | | | | | |
| M3X.5 6H D3 2FL SP.PT | | 83145 | | | | | | | | |
| M3X.5 6H D3 3FL TAP | 83004 | 83005 | 83006 | | | | | | | |
| M3X.5 HSS RASD 1 OD LH | | 39002 | | | | | | | | |
| M3X.5 HSS RASD 1 OD RH | | 39001 | | | | | | | | |
| M3X.6 HSS RASD 1 OD RH | | 39000 | | | | | | | | |
| M3.5X.6 6H D4 2FL SP.PT. | | 83146 | | | | | | | | |
| M3.5X.6 6H D4 3FL LH TAP | 84008 | 84009 | 84010 | | | | | | | |
| M3.5X.6 6H D4 3FL TAP | 83008 | 83009 | 83010 | | | | | | | |
| M3.5X.6 HSS RASD 1 OD LH | | 39004 | | | | | | | | |
| M3.5X.6 HSS RASD 1 OD RH | | 39003 | | | | | | | | |
| M4X.7 6H D4 2FL SP.PT | | 83147 | | | | | | | | |
| M4X.7 6H D4 4FL LH TAP | 84012 | 84013 | 84014 | | | | | | | |
| M4X.7 6H D4 4FL TAP | 83012 | 83013 | 83014 | | | | | | | |
| M4X.7 HSS RASD 1 OD LH | | 39007 | | | | | | | | |
| M4X.7 HSS RASD 1 OD RH | | 39006 | | | | | | | | |
| M4X.75 HSS RASD 1 OD RH | | 39005 | | | | | | | | |
| M4.5X.75 6H D4 2FL SP.PT | | 83148 | | | | | | | | |
| M4.5X.75 6H D4 4FL LH TAP | 84016 | 84017 | 84018 | | | | | | | |
| M4.5X.75 6H D4 4FL TAP | 83016 | 83017 | 83018 | | | | | | | |
| M4.5X.75 HSS RASD 1 OD LH | | 39009 | | | | | | | | |
| M4.5X.75 HSS RASD 1 OD RH | | 39008 | | | | | | | | |
| M5X.8 6H D4 2FL SP.PT. | | 83149 | | | | | | | | |
| M5X.8 6H D4 4FL LH TAP | 84020 | 84021 | 84022 | | | | | | | |
| M5X.8 6H D4 4FL TAP | 83020 | 83021 | 83022 | | | | | | | |
| M5X.8 HSS RASD 1 OD LH | | 39013 | | | | | | | | |
| M5X.8 HSS RASD 1 OD RH | | 39012 | | | | | | | | |
| M5X.9 HSS RASD 1 OD RH | | 39011 | | | | | | | | |
| M5X1 HSS RASD 1 OD RH | | 39010 | | | | | | | | |
| M5.5X.9 HSS RASD 1 OD LH | | 39015 | | | | | | | | |
| M5.5X.9 HSS RASD 1 OD RH | | 39014 | | | | | | | | |
| M6X.75 4H D3 4FL TAP | 83310 | 83311 | 83312 | | | | | | | |
| M6X.75 HSS RASD 1 OD RH | | 39018 | | | | | | | | |
| M6X.5 D3 4FL TAP | 36916 | 36917 | 36918 | | | | | | | |
| M6X.75 D3 2FL SPPT TAP | | 36915 | | | | | | | | |
| M6X1 D5 2FL SLOW SPIRAL | | | 36900 | | | | | | | |
| M6X1 6H D5 2FL SP.PT. | | 83150 | | | | | | | | |
| M6X1 6H D5 4FL LH TAP | 84024 | 84025 | 84026 | | | | | | | |
| M6X1 6H D5 4FL TAP | 83024 | 83025 | 83026 | | | | | | | |
| M6X1 HSS RASD 1 OD LH | | 39017 | | | | | | | | |
| M6X1 HSS RASD 1 OD RH | | 39016 | | | | | | | | |
| M6X1 D5 2FL 6"OAL SPPT | | 36905 | | | | | | | | |
| M6X1 D5 2FL CARBIDE SPPT | | 38287 | | | | | | | | |
| M6X1 D5 3FL FAST SPIRAL | | | 36901 | | | | | | | |
| M6X1 D5 4FL 6"OAL TAP | 36902 | 36903 | 36904 | | | | | | | |
| M6X1 D5 4FL CARBIDE TAP | 38284 | 38285 | 38286 | | | | | | | |
| M6X1 +.005 2FL SPPT TAP | | 36910 | | | | | | | | |
| M6X1 +.005 4FL TAP | 36906 | 36907 | 36908 | | | | | | | |
| M6.3X1 HSS RASD 1 OD RH | | 39019 | | | | | | | | |
| M7X.75 HSS RASD 1 OD RH | | 39022 | | | | | | | | |
| M7X1 6H D5 2FL SP.PT. | | 83151 | | | | | | | | |
| M7X1 6H D5 4FL LH TAP | 84028 | 84029 | 84030 | | | | | | | |
| M7X1 6H D5 4FL TAP | 83028 | 83029 | 83030 | | | | | | | |
| M7X1 HSS RASD 1 OD LH | | 39021 | | | | | | | | |
| M7X1 HSS RASD 1 OD RH | | 39020 | | | | | | | | |
| M7X1 D5 2FL CARBIDE SPPT | | 38291 | | | | | | | | |
| M7X1 D5 4FL CARBIDE TAP | 38288 | 38289 | 38290 | | | | | | | |
| M7X1 +.005 2FL SPPT TAP | | 36922 | | | | | | | | |
| M7X1 +.005 4FL TAP | 36919 | 36920 | 36921 | | | | | | | |
| M8X.5 6H D5 4FL TAP | 83325 | 83326 | 83327 | | | | | | | |
| M8X.75 6H D5 4FL TAP | 83320 | 83321 | 83322 | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|-------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| M8X1 6H D5 2FL SP.PT. | | 83152 | | | | | | | | |
| M8X1 6H D5 4FL LH TAP | 84036 | 84037 | 84038 | | | | | | | |
| M8X1 6H D5 4FL TAP | 83032 | 83033 | 83034 | | | | | | | |
| M8X1HSS RASD 1 OD RH | | 39025 | | | | | | | | |
| M8X1 D5 3FL FAST SPIRAL | | | 36946 | | | | | | | |
| M8X1 D5 3FL SLOW SPIRAL | | | 36945 | | | | | | | |
| M8X1 +.005 2FL SPPT TAP | | 36944 | | | | | | | | |
| M8X1 +.005 4FL TAP | 36941 | 36942 | 36943 | | | | | | | |
| M8X1 D5 2FL CARBIDE SPPT | | 38299 | | | | | | | | |
| M8X1 D5 4FL CARBIDE TAP | 38296 | 38297 | 38298 | | | | | | | |
| M8X1.25 6H D5 2FL SP.PT. | | 83153 | | | | | | | | |
| M8X1.25 6H D5 4FL LH TAP | 84032 | 84033 | 84034 | | | | | | | |
| M8X1.25 6H D5 4FL TAP | 83036 | 83037 | 83038 | | | | | | | |
| M8X1.25 HSS RASD 1 OD LH | | 39024 | | | | | | | | |
| M8X1.25 HSS RASD 1 OD RH | | 39023 | | | | | | | | |
| M8X1.25 D5 2FL 6"OAL SPPT | | 36932 | | | | | | | | |
| M8X1.25 D5 2FL CARBIDE SPPT | | 38295 | | | | | | | | |
| M8X1.25 D5 3FL FAST SPIRAL | | | 36928 | | | | | | | |
| M8X1.25 D5 3FL SLOW SPIRAL | | | 36927 | | | | | | | |
| M8X1.25 D5 4FL 6"OAL TAP | 36929 | 36930 | 36931 | | | | | | | |
| M8X1.25 D5 4FL CARBIDE TAP | 38292 | 38293 | 38294 | | | | | | | |
| M8X1.25 +.005 2FL SPPT | | 36936 | | | | | | | | |
| M8X1.25 +.005 4FL TAP | 36933 | 36934 | 36935 | | | | | | | |
| M9X1 6H D5 4FL TAP | 83335 | 83336 | 83337 | | | | | | | |
| M9X1 HSS RASD 1 OD RH | | 39028 | | | | | | | | |
| M9X1.25 6H D5 4FL TAP | 83330 | 83331 | 83332 | | | | | | | |
| M9X1.25 HSS RASD 1 OD LH | | 39027 | | | | | | | | |
| M9X1.25 HSS RASD 1 OD RH | | 39026 | | | | | | | | |
| M10X1 HSS RASD 1 1/2 OD RH | | 39030 | | | | | | | | |
| M10X1 SPARK PLUG D3 4FL TAP | 83340 | 83341 | 83342 | | | | | | | |
| M10X1 LH D3 4FL TAP | 36971 | 36972 | 36973 | | | | | | | |
| M10X1.25 6H D5 4FL LH TAP | 84044 | 84045 | 84046 | | | | | | | |
| M10X1.25 6H D5 4FL TAP | 83040 | 83041 | 83042 | | | | | | | |
| M10X1.25 6H D5 3FL SP.PT. | | 83154 | | | | | | | | |
| M10X1.25 HSS RASD 1 1/2 OD RH | | 39031 | | | | | | | | |
| M10X1.25 D5 3FL SLOW SPIR | | | 36965 | | | | | | | |
| M10X1.25 D5 4FL FAST SPIR | | | 36966 | | | | | | | |
| M10X1.25 +.005 3FL SPPT | | 36970 | | | | | | | | |
| M10X1.25 +.005 4FL TAP | 36967 | 36968 | 36969 | | | | | | | |
| M10X1.5 6H D6 3FL SP.PT | | 83155 | | | | | | | | |
| M10X1.5 6H D6 4FL LH TAP | 84040 | 84041 | 84042 | | | | | | | |
| M10X1.5 6H D6 4FL TAP | 83044 | 83045 | 83046 | | | | | | | |
| M10X1.5 HSS RASD 1 1/2 OD LH | | 39030 | | | | | | | | |
| M10X1.5 HSS RASD 1 1/2 OD RH | | 39029 | | | | | | | | |
| M10X1.5 D6 3FL 6"OAL SPPT | | 36956 | | | | | | | | |
| M10X1.5 D6 3FL SLOW SPIRAL | | | 36951 | | | | | | | |
| M10X1.5 D6 4FL 6"OAL TAP | 36953 | 36954 | 36955 | | | | | | | |
| M10X1.5 D6 4FL FAST SPIRAL | | | 36952 | | | | | | | |
| M10X1.5 +.005 3FL SPPT TAP | | 36960 | | | | | | | | |
| M10X1.5 +.005 4FL TAP | 36957 | 36958 | 36959 | | | | | | | |
| M10X1.5 D6 3FL CARBIDE SPPT | | 38303 | | | | | | | | |
| M10X1.5 D6 4FL CARBIDE TAP | 38300 | 38301 | 38302 | | | | | | | |
| M11X1 6H D5 4FL TAP | 83334 | 83339 | 83344 | | | | | | | |
| M11X1.5 6H D6 4FL TAP | 83346 | 83347 | 83348 | | | | | | | |
| M11X1.5 HSS RASD 1 1/2 OD LH | | 39034 | | | | | | | | |
| M11X1.5 HSS RASD 1 1/2 OD RH | | 39033 | | | | | | | | |
| M12X1 6H D5 3FL SPPT TAP | | 83359 | | | | | | | | |
| M12X1 6H D5 4FL TAP | 83355 | 83356 | 83357 | | | | | | | |
| M12X1.25 D5 3FL SLOW SPIR | | | 36988 | | | | | | | |
| M12X1.25 D5 4FL FAST SPIR | | | 36989 | | | | | | | |
| M12X1.25 6H D5 3FL SPPT TAP | | 83156 | | | | | | | | |
| M12X1.25 6H D5 4FL LH TAP | 84052 | 84053 | 84054 | | | | | | | |
| M12X1.25 6H D5 4FL TAP | 83048 | 83049 | 83050 | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|--------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| M12X1.25 HSS RASD 1 1/2 OD RH | | 39038 | | | | | | | | |
| M12X1.25 +.005 4FL TAP | 36990 | 36991 | 36992 | | | | | | | |
| M12X1.5 6H D6 3FL SPPT TAP | | 83354 | | | | | | | | |
| M12X1.5 6H D6 4FL TAP | 83350 | 83351 | 83352 | | | | | | | |
| M12X1.5 HSS RASD 1 1/2 OD RH | | 39037 | | | | | | | | |
| M12X1.75 D6 3FL 6"OAL SPPT | | 36980 | | | | | | | | |
| M12X1.75 D6 3FL SLOW SPIR | | | 36974 | | | | | | | |
| M12X1.75 D6 4FL 6"OAL TAP | 36976 | 36977 | 36978 | | | | | | | |
| M12X1.75 D6 4FL CARBIDE TAP | 38304 | 38305 | 38306 | | | | | | | |
| M12X1.75 D6 4FL FAST SPIR | | | 36975 | | | | | | | |
| M12X1.75 6H D6 3FL SP.PT. | | 83157 | | | | | | | | |
| M12X1.75 6H D6 4FL LH TAP | 84048 | 84049 | 84050 | | | | | | | |
| M12X1.75 6H D6 4FL TAP | 83052 | 83053 | 83054 | | | | | | | |
| M12X1.75 HSS RASD 1 1/2 OD LH | | 39036 | | | | | | | | |
| M12X1.75 HSS RASD 1 1/2 OD RH | | 39035 | | | | | | | | |
| M12X1.75 +.005 3FL SPPT | | 36984 | | | | | | | | |
| M12X1.75 +.005 4FL TAP | 36981 | 36982 | 36983 | | | | | | | |
| M12.5X1.27 PG 7 4FL TAP | 83500 | 83501 | 83502 | | | | | | | |
| M14X1 6H D5 4FL TAP | 83365 | 83366 | 83367 | | | | | | | |
| M14X1.25 HSS RASD 1 1/2 OD LH | | 39043 | | | | | | | | |
| M14X1.25 HSS RASD 1 1/2 OD RH | | 39042 | | | | | | | | |
| M14X1.25 SPARK PLUG D4 4FL TAP | 83360 | 83361 | 83362 | | | | | | | |
| M14X1.5 6H D6 3FL SP.PT. | | 83158 | | | | | | | | |
| M14X1.5 6H D6 4FL LH TAP | 84060 | 84061 | 84062 | | | | | | | |
| M14X1.5 6H D6 4FL TAP | 83056 | 83057 | 83058 | | | | | | | |
| M14X1.5 HSS RASD 1 1/2 OD RH | | 39041 | | | | | | | | |
| M14X2 6H D7 3FL SP.PT. | | 83159 | | | | | | | | |
| M14X2 6H D7 4FL LH TAP | 84056 | 84057 | 84058 | | | | | | | |
| M14X2 6H D7 4FL TAP | 83060 | 83061 | 83062 | | | | | | | |
| M14X2 HSS RASD 1 1/2 OD LH | | 39040 | | | | | | | | |
| M14X2 HSS RASD 1 1/2 OD RH | | 39039 | | | | | | | | |
| M15.2X1.41 PG 9 4FL TAP | 83503 | 83504 | 83505 | | | | | | | |
| M15X1 6H D5 4FL TAP | 83370 | 83371 | 83372 | | | | | | | |
| M15X1.5 HSS RASD 1 1/2 OD RH | | 39041 | | | | | | | | |
| M16X1 6H D5 4FL TAP | 83380 | 83381 | 83382 | | | | | | | |
| M16X1.5 6H D6 3FL SP.PT. | | 83160 | | | | | | | | |
| M16X1.5 6H D6 4FL LH TAP | 84068 | 84069 | 84070 | | | | | | | |
| M16X1.5 6H D6 4FL TAP | 83064 | 83065 | 83066 | | | | | | | |
| M16X1.5 HSS RASD 1 1/2 OD RH | | 39047 | | | | | | | | |
| M16X2 6H D7 3FL SP.PT. | | 83161 | | | | | | | | |
| M16X2 6H D7 4FL LH TAP | 84064 | 84065 | 84066 | | | | | | | |
| M16X2 6H D7 4FL TAP | 83068 | 83069 | 83070 | | | | | | | |
| M16X2 HSS RASD 1 1/2 OD LH | | 39046 | | | | | | | | |
| M16X2 HSS RASD 1 1/2 OD RH | | 39045 | | | | | | | | |
| M16X2 D7 3FL 6"OAL SPPT | | 36996 | | | | | | | | |
| M16X2 D7 4FL 6"OAL TAP | 36993 | 36994 | 36995 | | | | | | | |
| M16X2 +.005 3FL SPPT | | 36885 | | | | | | | | |
| M16X2 +.005 4FL TAP | 36997 | 36998 | 36985 | | | | | | | |
| M17X1.5 HSS RASD 1 1/2 OD RH | | 39048 | | | | | | | | |
| M18X1 6H D5 4FL TAP | 83390 | 83391 | 83392 | | | | | | | |
| M18X1.5 6H D6 3FL SP.PT. | | 83162 | | | | | | | | |
| M18X1.5 6H D6 4FL LH TAP | 84076 | 84077 | 84078 | | | | | | | |
| M18X1.5 6H D6 4FL TAP | 83072 | 83073 | 83074 | | | | | | | |
| M18X1.5 HSS RASD 1 1/2 OD LH | | 39053 | | | | | | | | |
| M18X1.5 HSS RASD 1 1/2 OD RH | | 39052 | | | | | | | | |
| M18X2 HSS RASD 1 1/2 OD RH | | 39051 | | | | | | | | |
| M18X2.5 6H D7 3FL SP.PT. | | 83163 | | | | | | | | |
| M18X2.5 6H D7 4FL LH TAP | 84072 | 84073 | 84074 | | | | | | | |
| M18X2.5 6H D7 4FL TAP | 83076 | 83077 | 83078 | | | | | | | |
| M18X2.5 HSS RASD 1 1/2 OD LH | | 39050 | | | | | | | | |
| M18X2.5 HSS RASD 1 1/2 OD RH | | 39049 | | | | | | | | |
| M18.6X1.41 PG 11 4FL TAP | 83506 | 83507 | 83508 | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|----------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| M19X2.5 HSS RASD 2 OD RH | | 39054 | | | | | | | | |
| M20X1 6H D6 4FL TAP | 83400 | 83401 | 83402 | | | | | | | |
| M20X1.5 6H D6 3FL SP.PT. | | 83164 | | | | | | | | |
| M20X1.5 6H D6 4FL LH TAP | 84084 | 84085 | 84086 | | | | | | | |
| M20X1.5 6H D6 4FL TAP | 83080 | 83081 | 83082 | | | | | | | |
| M20X1.5 HSS RASD 2 OD RH | | 39058 | | | | | | | | |
| M20X1.5 +.005 4FL TAP | 36857 | 36858 | 36859 | | | | | | | |
| M20X2 HSS RASD 2 OD RH | | 39057 | | | | | | | | |
| M20X2.5 6H D7 3FL SP.PT. | | 83165 | | | | | | | | |
| M20X2.5 6H D7 4FL LH TAP | 84080 | 84081 | 84082 | | | | | | | |
| M20X2.5 6H D7 4FL TAP | 83084 | 83085 | 83086 | | | | | | | |
| M20X2.5 HSS RASD 2 OD LH | | 39056 | | | | | | | | |
| M20X2.5 HSS RASD 2 OD RH | | 39055 | | | | | | | | |
| M20X2.5 D7 4FL 6"OAL TAP | 36888 | 36889 | 36853 | | | | | | | |
| M20X2.5 D7 4FL FAST SPIRAL | | | 36887 | | | | | | | |
| M20X2.5 D7 4FL SLOW SPIRAL | | | 36886 | | | | | | | |
| M20X2.5 +.005 4FL TAP | 36854 | 36855 | 36856 | | | | | | | |
| M20.4X1.41 PG 13.5 4FL TAP | 83510 | 83511 | 83512 | | | | | | | |
| M22X1.5 6H D6 3FL SP.PT. | | 83265 | | | | | | | | |
| M22X1.5 6H D6 4FL LH TAP | 84092 | 84093 | 84094 | | | | | | | |
| M22X1.5 6H D6 4FL TAP | 83088 | 83089 | 83090 | | | | | | | |
| M22X1.5 HSS RASD 2 OD RH | | 39062 | | | | | | | | |
| M22X1.5 +.005 4FL TAP | 36773 | 36774 | 36775 | | | | | | | |
| M22X2 HSS RASD 2 OD RH | | 39061 | | | | | | | | |
| M22X2.5 6H D7 3FL SP.PT. | | 83166 | | | | | | | | |
| M22X2.5 6H D7 4FL LH TAP | 84088 | 84089 | 84090 | | | | | | | |
| M22X2.5 6H D7 4FL TAP | 83092 | 83093 | 83094 | | | | | | | |
| M22X2.5 HSS RASD 2 OD LH | | 39060 | | | | | | | | |
| M22X2.5 HSS RASD 2 OD RH | | 39059 | | | | | | | | |
| M22.5X1.41 PG 16 4FL TAP | 83513 | 83514 | 83515 | | | | | | | |
| M24X1.5 6H D6 4FL TAP | 83410 | 83411 | 83412 | | | | | | | |
| M24X1.5 HSS RASD 2 OD RH | | 39066 | | | | | | | | |
| M24X2 6H D6 3FL SP.PT. | | 83166 | | | | | | | | |
| M24X2 6H D7 4FL LH TAP | 84100 | 84101 | 84102 | | | | | | | |
| M24X2 6H D7 4FL TAP | 83096 | 83097 | 83098 | | | | | | | |
| M24X2 HSS RASD 2 OD RH | | 39065 | | | | | | | | |
| M24X2 LH HSS RASD 2"OD | | 39806 | | | | | | | | |
| M24X3 6H D8 3FL SP.PT. | | 83167 | | | | | | | | |
| M24X3 6H D8 4FL LH TAP | 84096 | 84097 | 84098 | | | | | | | |
| M24X3 6H D8 4FL TAP | 83100 | 83101 | 83102 | | | | | | | |
| M24X3 HSS RASD 2 OD LH | | 39064 | | | | | | | | |
| M24X3 HSS RASD 2 OD RH | | 39063 | | | | | | | | |
| M24X3 +.005 4FL TAP | 36776 | 36777 | 36778 | | | | | | | |
| M25X1.5 HSS RASD 2 OD RH | | 39068 | | | | | | | | |
| M25X2 HSS RASD 2 OD RH | | 39067 | | | | | | | | |
| M26X1.5 6H D6 6FL TAP | 83420 | 83421 | 83422 | | | | | | | |
| M26X3 HSS RASD 2 OD RH | | 39069 | | | | | | | | |
| M27X1.5 6H D6 6FL TAP | 83430 | 83431 | 83432 | | | | | | | |
| M27X2 6H D7 4FL SP.PT. | | 83267 | | | | | | | | |
| M27X2 6H D7 4FL TAP | 83104 | 83105 | 83106 | | | | | | | |
| M27X2.0 HSS RASD 2 1/2"OD | | 39807 | | | | | | | | |
| M27X3 6H D8 4FL SP.PT. | | 83168 | | | | | | | | |
| M27X3 6H D8 4FL TAP | 83108 | 83109 | 83110 | | | | | | | |
| M27X3 HSS RASD 2 1/2 OD LH | | 39071 | | | | | | | | |
| M27X3 HSS RASD 2 1/2 OD RH | | 39070 | | | | | | | | |
| M28X2 HSS RASD 2 1/2 OD RH | | 39073 | | | | | | | | |
| M28X3 HSS RASD 2 1/2 OD RH | | 39072 | | | | | | | | |
| M28.3X1.588 PG21 6FL TAP | 83516 | 83517 | 83518 | | | | | | | |
| M30X1.5 6H D6 6FL TAP | 83440 | 83441 | 83442 | | | | | | | |
| M30X2 6H D7 4FL SP.PT. | | 83268 | | | | | | | | |
| M30X2 6H D7 4FL TAP | 83112 | 83113 | 83114 | | | | | | | |
| M30X2 HSS RASD 2 1/2 OD RH | | 39077 | | | | | | | | |

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Popular Special Taps and Dies

| Description | EDP Number | | | PRICE LEVELS | | | | | | |
|------------------------------|------------|-------|--------|--------------|---|---|---|----|----|----|
| | Taper | Plug | Bottom | 1 | 2 | 3 | 6 | 12 | 24 | 48 |
| M30X3 HSS RASD 2 1/2 OD RH | | 39076 | | | | | | | | |
| M30X3.5 6H D9 4FL TAP | 83116 | 83117 | 83118 | | | | | | | |
| M30X3.5 HSS RASD 2 1/2 OD LH | | 39075 | | | | | | | | |
| M30X3.5 HSS RASD 2 1/2 OD RH | | 39074 | | | | | | | | |
| M30X3.5 LH D9 4FL TAP | 36779 | 36780 | 36781 | | | | | | | |
| M32X1.5 6H D6 6FL TAP | 83450 | 83451 | 83452 | | | | | | | |
| M32X2 HSS RASD 2 1/2 OD RH | | 39079 | | | | | | | | |
| M32X3.5 HSS RASD 2 1/2 OD RH | | 39078 | | | | | | | | |
| M33X2 6H D7 4FL SP.PT. | | 83269 | | | | | | | | |
| M33X2 6H D7 4FL TAP | 83120 | 83121 | 83122 | | | | | | | |
| M33X2 HSS RASD 2 1/2 OD RH | | 39082 | | | | | | | | |
| M33X3 HSS RASD 2 1/2 OD RH | | 39081 | | | | | | | | |
| M33X3.5 6H D9 4FL TAP | 83124 | 83125 | 83126 | | | | | | | |
| M33X3.5 HSS RASD 2 1/2 OD RH | | 39080 | | | | | | | | |
| M34X3.5 HSS RASD 2 1/2 OD RH | | 39083 | | | | | | | | |
| M35X1.5 6H D6 6FL TAP | 83460 | 83461 | 83462 | | | | | | | |
| M36X1.5 6H D6 6FL TAP | 83475 | 83476 | 83477 | | | | | | | |
| M36X2 6H D7 6FL TAP | 83470 | 83471 | 83472 | | | | | | | |
| M36X2 HSS RASD 2 1/2 OD RH | | 39086 | | | | | | | | |
| M36X3 6H D8 4FL SP.PT. | | 83270 | | | | | | | | |
| M36X3 HSS RASD 2 1/2 OD RH | | 39085 | | | | | | | | |
| M36X3 6H D8 4FL TAP | 83128 | 83129 | 83130 | | | | | | | |
| M36X4 6H D9 4FL TAP | 83132 | 83133 | 83134 | | | | | | | |
| M36X4 HSS RASD 2 1/2 OD RH | | 39084 | | | | | | | | |
| M37X1.588 PG 29 6FL TAP | 83520 | 83521 | 83522 | | | | | | | |
| M38X4 HSS RASD 2 1/2 OD RH | | 39087 | | | | | | | | |
| M39X2 HSS RASD 3 OD RH | | 39090 | | | | | | | | |
| M39X3 6H D8 6FL TAP | 83136 | 83137 | 83138 | | | | | | | |
| M39X3 HSS RASD 3 OD RH | | 39089 | | | | | | | | |
| M39X4 6H D9 6FL SP.PT. | | 83173 | | | | | | | | |
| M39X4 6H D9 6FL TAP | 83140 | 83141 | 83142 | | | | | | | |
| M39X4 HSS RASD 3 OD RH | | 39088 | | | | | | | | |
| M40X1.5 6H D6 6FL TAP | 83480 | 83481 | 83482 | | | | | | | |
| M42X1.5 6H D6 6FL TAP | 83495 | 83496 | 83497 | | | | | | | |
| M42X4.5 6H D10 6FL TAP | 83490 | 83491 | 83492 | | | | | | | |
| M47X1.588 PG 36 6FL TAP | 83523 | 83524 | 83525 | | | | | | | |
| M54X1.588 PG 42 6FL TAP | 83526 | 83527 | 83528 | | | | | | | |
| M59.3X1.588 PG 48 6FL TAP | 83530 | 83531 | 83532 | | | | | | | |

Due to the current volume pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

Table 302 Dimensions

| | Overall | Thread | Square | Shank | Square | |
|--------|---------|---------|--------|----------|--------|-------|
| Size | Length | Length | Length | Diameter | Size | Style |
| | A | B | C | D | E | |
| #0 | 1-5/8 | 5/16 | 3/16 | 0.141 | 0.110 | 1 |
| #1 | 1-11/16 | 3/8 | 3/16 | 0.141 | 0.110 | 1 |
| #2 | 1-3/4 | 7/16 | 3/16 | 0.141 | 0.110 | 1 |
| #3 | 1-13/16 | 1/2 | 3/16 | 0.141 | 0.110 | 1 |
| #4 | 1-7/8 | 9/16 | 3/16 | 0.141 | 0.110 | 1 |
| #5 | 1-15/16 | 5/8 | 3/16 | 0.141 | 0.110 | 1 |
| #6 | 2 | 11/16 | 3/16 | 0.141 | 0.110 | 1 |
| #7 | 2-1/16 | 3/4 | 1/4 | 0.168 | 0.131 | 1 |
| #8 | 2-1/8 | 3/4 | 1/4 | 0.168 | 0.131 | 1 |
| #9 | 2-1/4 | 13/16 | 1/4 | 0.194 | 0.152 | 1 |
| #10 | 2-3/8 | 7/8 | 1/4 | 0.194 | 0.152 | 1 |
| #12 | 2-3/8 | 15/16 | 9/32 | 0.220 | 0.165 | 1 |
| #14 | 2-1/2 | 1 | 9/32 | 0.247 | 0.185 | 2 |
| 1/4 | 2-1/2 | 1 | 5/16 | 0.255 | 0.191 | 2 |
| 5/16 | 2-23/32 | 1-1/8 | 3/8 | 0.318 | 0.238 | 2 |
| 3/8 | 2-15/16 | 1-1/4 | 7/16 | 0.381 | 0.286 | 2 |
| 7/16 | 3-5/32 | 1-7/16 | 13/32 | 0.323 | 0.242 | 3 |
| 1/2 | 3-3/8 | 1-21/32 | 7/16 | 0.367 | 0.275 | 3 |
| 9/16 | 3-19/32 | 1-21/32 | 1/2 | 0.429 | 0.322 | 3 |
| 5/8 | 3-13/16 | 1-13/16 | 9/16 | 0.480 | 0.360 | 3 |
| 11/16 | 4-1/32 | 1-13/16 | 5/8 | 0.542 | 0.406 | 3 |
| 3/4 | 4-1/4 | 2 | 11/16 | 0.590 | 0.442 | 3 |
| 13/16 | 4-15/32 | 2 | 11/16 | 0.652 | 0.489 | 3 |
| 7/8 | 4-11/16 | 2-7/32 | 3/4 | 0.697 | 0.522 | 3 |
| 15/16 | 4-29/32 | 2-7/32 | 3/4 | 0.760 | 0.570 | 3 |
| 1 | 5-1/8 | 2-1/2 | 13/16 | 0.800 | 0.600 | 3 |
| 1-1/16 | 5-1/8 | 2-1/2 | 7/8 | 0.896 | 0.672 | 3 |
| 1-1/8 | 5-7/16 | 2-9/16 | 7/8 | 0.896 | 0.672 | 3 |
| 1-3/16 | 5-7/16 | 2-9/16 | 1 | 1.021 | 0.766 | 3 |
| 1-1/4 | 5-3/4 | 2-9/16 | 1 | 1.021 | 0.766 | 3 |
| 1-5/16 | 5-3/4 | 2-9/16 | 1-1/16 | 1.108 | 0.831 | 3 |
| 1-3/8 | 6-1/16 | 3 | 1-1/16 | 1.108 | 0.831 | 3 |
| 1-7/16 | 6-1/16 | 3 | 1-1/8 | 1.233 | 0.925 | 3 |
| 1-1/2 | 6-3/8 | 3 | 1-1/8 | 1.233 | 0.925 | 3 |
| 1-5/8 | 6-11/16 | 3-3/16 | 1-1/8 | 1.305 | 0.979 | 3 |
| 1-3/4 | 7 | 3-3/16 | 1-1/4 | 1.430 | 1.072 | 3 |
| 1-7/8 | 7-5/16 | 3-9/16 | 1-1/4 | 1.519 | 1.139 | 3 |
| 2 | 7-5/8 | 3-9/16 | 1-3/8 | 1.644 | 1.233 | 3 |
| 2-1/8 | 8 | 3-9/16 | 1-3/8 | 1.769 | 1.327 | 3 |
| 2-1/4 | 8-1/4 | 3-9/16 | 1-7/16 | 1.894 | 1.420 | 3 |
| 2-3/8 | 8-1/2 | 4 | 1-7/16 | 2.019 | 1.514 | 3 |
| 2-1/2 | 8-3/4 | 4 | 1-1/2 | 2.100 | 1.575 | 3 |
| 2-5/8 | 8-3/4 | 4 | 1-1/2 | 2.225 | 1.669 | 3 |
| 2-3/4 | 9-1/4 | 4 | 1-9/16 | 2.350 | 1.762 | 3 |
| 2-7/8 | 9-1/4 | 4 | 1-9/16 | 2.475 | 1.856 | 3 |
| 3 | 9-3/4 | 4-9/16 | 1-5/8 | 2.543 | 1.907 | 3 |
| 3-1/8 | 9-3/4 | 4-9/16 | 1-5/8 | 2.668 | 2.001 | 3 |
| 3-1/4 | 10 | 4-9/16 | 1-3/4 | 2.793 | 2.095 | 3 |
| 3-3/8 | 10 | 4-9/16 | 1-3/4 | 2.883 | 2.162 | 3 |
| 3-1/2 | 10-1/4 | 4-15/16 | 2 | 3.008 | 2.256 | 3 |
| 3-5/8 | 10-1/4 | 4-15/16 | 2 | 3.133 | 2.350 | 3 |
| 3-3/4 | 10-1/2 | 5-5/16 | 2-1/8 | 3.217 | 2.413 | 3 |
| 3-7/8 | 10-1/2 | 5-5/16 | 2-1/8 | 3.342 | 2.506 | 3 |
| 4 | 10-3/4 | 5-5/16 | 2-1/4 | 3.467 | 2.600 | 3 |

Due to the current volatile metals pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

1 Day Delivery

Special Long Series HSS

Table 302

Left or Right Hand

| Size | | Max TPI | No. of Flutes | EDP Number | Price Quantity Levels | | | | | | SP.PT |
|--------|--------|------------|------------------|---------------|-----------------------|---|-----|------|-------|-------|-------|
| Inches | Metric | | | | 1 | 2 | 3-5 | 6-11 | 12-23 | 24 up | Add |
| #4 | | | 2 | 44008 | | | | | | | |
| #4 | | | 3 | 44009 | | | | | | | |
| #5 | M 3 | | 2 | 44010 | | | | | | | |
| #5 | M 3 | | 3 | 44011 | | | | | | | |
| #6 | M3.5 | | 2 | 44012 | | | | | | | |
| #6 | M3.5 | | 3 | 44013 | | | | | | | |
| #8 | M 4 | | 2 | 44014 | | | | | | | |
| #8 | M 4 | | 3 | 44015 | | | | | | | |
| #8 | M 4 | | 4 | 44016 | | | | | | | |
| #10 | M4.5,5 | | 2 | 44017 | | | | | | | |
| #10 | M4.5,5 | | 3 | 44018 | | | | | | | |
| #10 | M4.5,5 | | 4 | 44019 | | | | | | | |
| #12 | M5.5 | | 2 | 44020 | | | | | | | |
| #12 | M5.5 | | 3 | 44021 | | | | | | | |
| #12 | M5.5 | | 4 | 44022 | | | | | | | |
| 1/4 | M 6 | 64 | 2 | 44023 | | | | | | | |
| 1/4 | M 6 | 64 | 3 | 44024 | | | | | | | |
| 1/4 | M 6 | 64 | 4 | 44025 | | | | | | | |
| 5/16 | M7,8 | 64 | 2 | 44026 | | | | | | | |
| 5/16 | M7,8 | 64 | 3 | 44027 | | | | | | | |
| 5/16 | M7,8 | 64 | 4 | 44028 | | | | | | | |
| 3/8 | M 9 | 64 | 2 | 44029 | | | | | | | |
| 3/8 | M 9 | 64 | 3 | 44030 | | | | | | | |
| 3/8 | M 9 | 64 | 4 | 44031 | | | | | | | |
| 7/16 | M10,11 | 64 | 3 | 44032 | | | | | | | |
| 7/16 | M10,11 | 64 | 4 | 44033 | | | | | | | |
| 1/2 | M12,13 | 64 | 3 | 44034 | | | | | | | |
| 1/2 | M12,13 | 64 | 4 | 44035 | | | | | | | |
| 1/2 | M12,13 | 64 | 6 | 44036 | | | | | | | |
| 9/16 | M14 | 64 | 3 | 44037 | | | | | | | |
| 9/16 | M14 | 64 | 4 | 44038 | | | | | | | |
| 9/16 | M14 | 64 | 6 | 44039 | | | | | | | |
| 5/8 | M15,16 | 64 | 3 | 44040 | | | | | | | |
| 5/8 | M15,16 | 64 | 4 | 44041 | | | | | | | |
| 5/8 | M15,16 | 64 | 6 | 44042 | | | | | | | |
| 11/16 | M17,18 | 64 | 3 | 44043 | | | | | | | |
| 11/16 | M17,18 | 64 | 4 | 44044 | | | | | | | |
| 11/16 | M17,18 | 64 | 6 | 44045 | | | | | | | |
| 3/4 | M19 | 64 | 3 | 44046 | | | | | | | |
| 3/4 | M19 | 64 | 4 | 44047 | | | | | | | |
| 3/4 | M19 | 64 | 6 | 44048 | | | | | | | |
| 13/16 | M20,21 | 64 | 3 | 44049 | | | | | | | |
| 13/16 | M20,21 | 64 | 4 | 44050 | | | | | | | |
| 13/16 | M20,21 | 64 | 6 | 44051 | | | | | | | |
| 7/8 | M22 | 64 | 3 | 44052 | | | | | | | |
| 7/8 | M22 | 64 | 4 | 44053 | | | | | | | |
| 7/8 | M22 | 64 | 6 | 44054 | | | | | | | |
| 15/16 | M23,24 | 64 | 3 | 44055 | | | | | | | |
| 15/16 | M23,24 | 64 | 4 | 44056 | | | | | | | |
| 15/16 | M23,24 | 64 | 6 | 44057 | | | | | | | |
| 1 | M25,26 | 64 | 3 | 44058 | | | | | | | |
| 1 | M25,26 | 64 | 4 | 44059 | | | | | | | |

Due to the current volatile metals pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

1 Day Delivery

Special Long Series HSS

Table 302

Left or Right Hand

| Inches | Size Metric | Max TPI | NO of Flutes | EDP Number | Price Quantity Levels | | | | | | SPPT Add |
|--------|-------------|------------|-----------------|---------------|-----------------------|---|-----|------|-------|-------|-------------|
| | | | | | 1 | 2 | 3-5 | 6-11 | 12-23 | 24 up | |
| 1 | M25, 26 | 64 | 6 | 44060 | | | | | | | |
| 1 1/16 | M2 7 | 13 | 4 | 44061 | | | | | | | |
| 1 1/16 | M2 7 | 13 | 6 | 44062 | | | | | | | |
| 1 1/8 | M28, 29 | 13 | 4 | 44063 | | | | | | | |
| 1 1/8 | M28, 29 | 13 | 6 | 44064 | | | | | | | |
| 1 3/16 | M3 0 | 13 | 4 | 44065 | | | | | | | |
| 1 3/16 | M3 0 | 13 | 6 | 44066 | | | | | | | |
| 1 1/4 | M31, 32 | 13 | 4 | 44067 | | | | | | | |
| 1 1/4 | M31, 32 | 13 | 6 | 44068 | | | | | | | |
| 1 5/16 | M33, 34 | 13 | 4 | 44069 | | | | | | | |
| 1 5/16 | M33, 34 | 13 | 6 | 44070 | | | | | | | |
| 1 3/8 | M3 5 | 13 | 4 | 44071 | | | | | | | |
| 1 3/8 | M3 5 | 13 | 6 | 44072 | | | | | | | |
| 1 7/16 | M36, 37 | 13 | 4 | 44073 | | | | | | | |
| 1 7/16 | M36, 37 | 13 | 6 | 44074 | | | | | | | |
| 1 1/2 | M3 8 | 13 | 4 | 44075 | | | | | | | |
| 1 1/2 | M3 8 | 13 | 6 | 44076 | | | | | | | |
| 1 5/8 | M40, 41 | 9 | 6 | 44078 | | | | | | | |
| 1 3/4 | M4 4 | 9 | 6 | 44080 | | | | | | | |
| 1 7/8 | M47, 48 | 9 | 6 | 44082 | | | | | | | |
| 2 | M49-51 | 9 | 6 | 44083 | | | | | | | |
| 2 1/8 | M52-54 | 9 | 6 | 44084 | | | | | | | |
| 2 1/4 | M55-58 | 9 | 6 | 44085 | | | | | | | |
| 2 3/8 | M59-61 | 9 | 6 | 44086 | | | | | | | |
| 2 1/2 | M62-64 | 9 | 6 | 44087 | | | | | | | |
| 2 5/8 | M65-67 | 9 | 6 | 44088 | | | | | | | |
| 2 3/4 | M68-70 | 9 | 6 | 44089 | | | | | | | |
| 2 7/8 | M71-74 | 9 | 6 | 44090 | | | | | | | |
| 3 | M75-77 | 9 | 6 | 44091 | | | | | | | |
| 3 | M75-77 | 9 | 8 | 44092 | | | | | | | |
| 3 1/8 | M78-80 | 9 | 8 | 44093 | | | | | | | |
| 3 1/4 | M81-83 | 9 | 8 | 44094 | | | | | | | |
| 3 3/8 | M84-86 | 9 | 8 | 44095 | | | | | | | |
| 3 1/2 | M87-89 | 9 | 8 | 44096 | | | | | | | |
| 3 5/8 | M90-92 | 9 | 8 | 44097 | | | | | | | |
| 3 3/4 | M93-96 | 9 | 8 | 44098 | | | | | | | |
| 3 7/8 | M97-99 | 9 | 8 | 44099 | | | | | | | |
| 4 | M1 00 | 9 | 8 | 44100 | | | | | | | |

Due to the current volatile metals pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

Surface Treatments Available

A - Steam Oxide

B - Chrome

C - Titanium Nitride

Consult Factory For Pricing

UNM Taps & Dies

Consult Factory

Tap Blanks up to 8" diameter in Stock. Price on Request

Taps • 1 Day Delivery

Special Short Series HSS

Table 303

Left or Right Hand

| Size | | Max TPI | No. of Flutes | EDP Number | Price Quantity Levels | | | | | |
|---------|--------|------------|------------------|---------------|-----------------------|---|-----|------|-------|-------|
| Inches | Metric | | | | 1 | 2 | 3-5 | 6-11 | 12-23 | 24 up |
| 1 1/16 | M27 | 55 | 4 | 45000 | | | | | | |
| 1 1/16 | M27 | 55 | 6 | 45001 | | | | | | |
| 1 1/8 | M28,29 | 55 | 4 | 45002 | | | | | | |
| 1 1/8 | M28,29 | 55 | 6 | 45003 | | | | | | |
| 1 3/16 | M30 | 55 | 4 | 45004 | | | | | | |
| 1 3/16 | M30 | 55 | 6 | 45005 | | | | | | |
| 1 1/4 | M31,32 | 55 | 4 | 45006 | | | | | | |
| 1 1/4 | M31,32 | 55 | 6 | 45007 | | | | | | |
| 1 5/16 | M33,34 | 55 | 4 | 45008 | | | | | | |
| 1 5/16 | M33,34 | 55 | 6 | 45009 | | | | | | |
| 1 3/8 | M35 | 55 | 4 | 45010 | | | | | | |
| 1 3/8 | M35 | 55 | 6 | 45011 | | | | | | |
| 1 7/16 | M36,37 | 55 | 4 | 45012 | | | | | | |
| 1 7/16 | M36,37 | 55 | 6 | 45013 | | | | | | |
| 1 1/2 | M38 | 55 | 4 | 45014 | | | | | | |
| 1 1/2 | M38 | 55 | 6 | 45015 | | | | | | |
| 1 9/16 | M39,40 | 55 | 6 | 45016 | | | | | | |
| 1 5/8 | M41 | 55 | 6 | 45017 | | | | | | |
| 1 11/16 | M42,43 | 55 | 6 | 45018 | | | | | | |
| 1 3/4 | M44 | 55 | 6 | 45019 | | | | | | |
| 1 13/16 | M45,46 | 55 | 6 | 45020 | | | | | | |
| 1 7/8 | M47,48 | 55 | 6 | 45021 | | | | | | |
| 2 | M49-51 | 47 | 6 | 45022 | | | | | | |
| 2 1/8 | M52-54 | 47 | 6 | 45023 | | | | | | |
| 2 1/4 | M55-58 | 47 | 6 | 45024 | | | | | | |
| 2 3/8 | M59-61 | 47 | 6 | 45025 | | | | | | |
| 2 1/2 | M62-64 | 47 | 6 | 45026 | | | | | | |
| 2 5/8 | M65-67 | 47 | 6 | 45027 | | | | | | |
| 2 3/4 | M68-70 | 47 | 6 | 45028 | | | | | | |
| 2 7/8 | M71-74 | 47 | 6 | 45029 | | | | | | |
| 3 | M75-77 | 35 | 6 | 45030 | | | | | | |
| 3 | M75-77 | 35 | 8 | 45031 | | | | | | |
| 3 1/8 | M78-80 | 35 | 8 | 45032 | | | | | | |
| 3 1/4 | M81-83 | 35 | 8 | 45033 | | | | | | |
| 3 3/8 | M84-86 | 35 | 8 | 45034 | | | | | | |
| 3 1/2 | M87-89 | 35 | 8 | 45035 | | | | | | |
| 3 5/8 | M90-92 | 35 | 8 | 45036 | | | | | | |
| 3 3/4 | M93-96 | 35 | 8 | 45037 | | | | | | |
| 3 7/8 | M97-99 | 35 | 8 | 45038 | | | | | | |
| 4 | M100 | 35 | 8 | 45039 | | | | | | |

Due to the current volatile metals pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

Prices Available Upon Request

We stock the largest tap blanks in the world up to 8" diameter.

Surface Treatments Available

- A - Steam Oxide**
- B - Chrome**
- C - Titanium Nitride**
- Consult Factory For Pricing**

Cobalt taps

- Available**
- Consult**
- Factory**
- for Prices**

Table 303 Dimensions

| Metric Conversion Chart | | | |
|--------------------------------|---------------|--------------------|-------------------------|
| MM | Inches | Pitch in MM | Threads Per Inch |
| 1 | 0.0394 | 0.35 | 72.5689 |
| 1.5 | 0.0591 | 0.40 | 63.4921 |
| 2 | 0.0787 | 0.45 | 56.4334 |
| 2.3 | 0.0906 | 0.50 | 50.7872 |
| 2.5 | 0.0984 | 0.60 | 42.3370 |
| 2.6 | 0.1024 | 0.70 | 36.2845 |
| 3 | 0.1181 | 0.75 | 33.8639 |
| 3.5 | 0.1378 | 0.80 | 31.7460 |
| 4 | 0.1575 | 0.90 | 28.2247 |
| 4.5 | 0.1772 | 1.00 | 25.4001 |
| 5 | 0.1969 | 1.25 | 20.3211 |
| 5.5 | 0.2165 | 1.50 | 16.9316 |
| 6 | 0.2362 | 1.75 | 14.5138 |
| 7 | 0.2756 | 2.00 | 12.7000 |
| 8 | 0.3150 | 2.50 | 10.1595 |
| 9 | 0.3543 | 3.00 | 8.4667 |
| 10 | 0.3937 | 3.50 | 7.2569 |
| 1.1 | 0.4331 | 4.00 | 6.3500 |
| 12 | 0.4724 | 4.50 | 5.6443 |
| 13 | 0.5118 | 5.00 | 5.0800 |
| 14 | 0.5512 | 6.00 | 4.2333 |
| 15 | 0.5906 | | |
| 16 | 0.6299 | | |
| 17 | 0.6693 | | |
| 18 | 0.7087 | | |
| 19 | 0.7480 | | |
| 20 | 0.7874 | | |
| 22 | 0.8661 | | |
| 23 | 0.9055 | | |
| 24 | 0.9449 | | |
| 25 | 0.9843 | | |
| 26 | 1.0236 | | |
| 27 | 1.0630 | | |
| 28 | 1.1024 | | |
| 30 | 1.1811 | | |
| 32 | 1.2598 | | |
| 33 | 1.2992 | | |
| 34 | 1.3386 | | |
| 36 | 1.4173 | | |
| 38 | 1.4961 | | |
| 39 | 1.5354 | | |
| 40 | 1.5748 | | |
| 42 | 1.6535 | | |
| 44 | 1.7322 | | |
| 45 | 1.7717 | | |
| 46 | 1.8110 | | |
| 48 | 1.8898 | | |
| 50 | 1.9685 | | |
| 52 | 2.0472 | | |

| Diam. of Tap | Dimensions - Inches | | | | |
|---------------------|----------------------------|------------------------|------------------------|-------------------------|----------------------|
| | Overall Length A | Thread Length B | Square Length C | Shank Diameter D | Square Size E |
| 1 1/16 | 4 | 1 1/2 | 7/8 | 0.896 | 0.672 |
| 1 1/8 | 4 | 1 1/2 | 7/8 | 0.896 | 0.672 |
| 1 3/16 | 4 | 1 1/2 | 1 | 1.021 | 0.766 |
| 1 1/4 | 4 | 1 1/2 | 1 | 1.021 | 0.766 |
| 1 5/16 | 4 | 1 1/2 | 1 | 1.108 | 0.831 |
| 1 3/8 | 4 | 1 1/2 | 1 | 1.108 | 0.831 |
| 1 7/16 | 4 | 1 1/2 | 1 | 1.233 | 0.925 |
| 1 1/2 | 4 | 1 1/2 | 1 | 1.233 | 0.925 |
| 1 5/8 | 5 | 2 | 1 1/8 | 1.305 | 0.979 |
| 1 3/4 | 5 | 2 | 1 1/4 | 1.430 | 1.072 |
| 1 7/8 | 5 | 2 | 1 1/4 | 1.519 | 1.139 |
| 2 | 5 | 2 | 1 3/8 | 1.644 | 1.233 |
| 2 1/8 | 5 1/4 | 2 | 1 3/8 | 1.769 | 1.327 |
| 2 1/4 | 5 1/4 | 2 | 1 7/16 | 1.894 | 1.420 |
| 2 3/8 | 5 1/4 | 2 | 1 7/16 | 2.019 | 1.514 |
| 2 1/2 | 5 1/4 | 2 | 1 7/16 | 2.100 | 1.575 |
| 2 5/8 | 5 1/2 | 2 | 1 1/2 | 2.100 | 1.575 |
| 2 3/4 | 5 1/2 | 2 | 1 1/2 | 2.100 | 1.575 |
| 2 7/8 | 5 1/2 | 2 | 1 1/2 | 2.100 | 1.575 |
| 3 | 5 1/2 | 2 | 1 1/2 | 2.100 | 1.575 |
| 3 1/8 | 5 3/4 | 2 | 1 1/2 | 2.100 | 1.575 |
| 3 1/4 | 5 3/4 | 2 | 1 1/2 | 2.100 | 1.575 |
| 3 3/8 | 5 3/4 | 2 | 1 1/2 | 2.100 | 1.575 |
| 3 1/2 | 5 3/4 | 2 | 1 1/2 | 2.100 | 1.575 |
| 3 5/8 | 6 | 2 | 1 3/4 | 2.100 | 1.575 |
| 3 3/4 | 6 | 2 | 1 3/4 | 2.100 | 1.575 |
| 3 7/8 | 6 | 2 | 1 3/4 | 2.100 | 1.575 |
| 4 | 6 | 2 | 1 3/4 | 2.100 | 1.575 |

Special Forming Taps HSS
Left or Right Hand

Table 302

| Size | EDP Number | Price Quantity Levels | | | | | | |
|---------------|-------------------|------------------------------|----------|------------|-------------|--------------|--------------|--|
| | | 1 | 2 | 3-5 | 6-11 | 12-23 | 24 up | |
| Inches | Metric | | | | | | | |
| #5 | M3 | 30000 | | | | | | |
| #6 | M3.5 | 30001 | | | | | | |
| #8 | M4 | 30002 | | | | | | |
| #10 | M4.5, 5 | 30003 | | | | | | |
| #12 | M5.5 | 30004 | | | | | | |
| 1/4 | M6 | 30005 | | | | | | |
| 5/16 | M7, 8 | 30006 | | | | | | |
| 3/8 | M9 | 30007 | | | | | | |
| 7/16 | M10, 11 | 30008 | | | | | | |
| 1/2 | M12, 13 | 30009 | | | | | | |
| 9/16 | M14 | 30010 | | | | | | |
| 5/8 | M15, 16 | 30011 | | | | | | |
| 3/4 | M19 | 30012 | | | | | | |
| 7/8 | M22 | 30013 | | | | | | |
| 1 | M25, 26 | 30014 | | | | | | |

Due to the current volatile metals pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

Taps 1 Day Delivery Special Spiral Flute HSS Right Hand Only

Table 302

| SIZE | MAX TPI | Metric Size | No. Of Flutes | | EDP NUMBER | |
|-------|---------|-------------|---------------|------|------------|-------|
| | | | SLOW | FAST | SLOW | FAST |
| #4 | 80 | | 2 | 3 | 61003 | 60008 |
| #5 | 80 | M3 | 2 | 3 | 61001 | 60009 |
| #6 | 80 | M3.5 | 2 | 3 | 61000 | 60001 |
| #8 | 80 | M4 | 2 | 3 | 61002 | 60003 |
| #10 | 80 | M4.5,5 | 2 | 3 | 61004 | 60005 |
| #12 | 80 | M5.5 | 2 | 3 | 61006 | 60007 |
| #14 | 80 | | 2 | 3 | 61008 | |
| 1/4 | 80 | M6 | 2 | 3 | 61010 | 60011 |
| 5/16 | 80 | M7,8 | 3 | 3 | 61012 | 60013 |
| 3/8 | 80 | M9 | 3 | 3 | 61014 | 60015 |
| 7/16 | 80 | M10,11 | 3 | 4 | 61016 | 60017 |
| 1/2 | 80 | M12,13 | 3 | 4 | 61018 | 60019 |
| 9/16 | 64 | M14 | 3 | 4 | 61020 | 60021 |
| 5/8 | 64 | M15,16 | 4 | 4 | 61022 | 60023 |
| 11/16 | 64 | | 4 | 4 | 61023 | 60022 |
| 3/4 | 64 | M19 | 4 | 4 | 61024 | 60025 |
| 13/16 | 64 | M20,21 | 4 | 4 | 61025 | 60026 |
| 7/8 | 64 | M22 | 4 | 4 | 61026 | 60028 |
| 15/16 | 64 | M23,24 | 4 | 4 | 61028 | 60031 |
| 1 | 64 | M25,26 | 4 | 4 | 61030 | 60032 |

Spiral Flute blanks are up to 3" Fast or Slow in Stock. Please consult factory for pricing.

Slow = 30° Helix

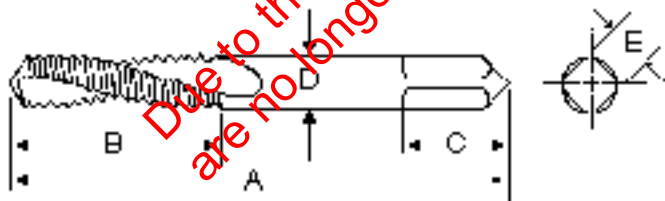
Plug chamfer on Fast Spiral Flute add 20%

Fast = 52° Helix

SLOW - Slow Spiral will provide a lifting action for chip removal in deep or blind holes.

SLOW SPIRAL

30° SPIRAL - PLUG OR BOTTOMING



We Stock the **LARGEST SPIRAL FLUTE TAPS**

IN THE WORLD
Up to 3" Diameter

Over 3" consult factory for prices.

FAST - Fast Spiral will provide an even greater lift action when tapping very deep holes or blind holes in soft steels.

FAST SPIRAL

52° - BOTTOMING ONLY

Taps • 1 Day Delivery

**Special Pipe HSS
Right or Left Hand**

Table 311

| SIZE | No. Of Flutes | EDP NUMBER | | Price Quantity Levels | | | | | | |
|-----------------|---------------|------------|-------|-----------------------|---|-----|------|-------|-------|-------|
| | | NPS | NPT | 1 | 2 | 3-5 | 6-11 | 12-23 | 24-47 | 48-Up |
| 1/16 | 4 | 62000 | 62001 | | | | | | | |
| 1/16 W/SM SHANK | 4 | 62002 | 62003 | | | | | | | |
| 1/8 | 4 | 62004 | 62005 | | | | | | | |
| 1/8 W/SM SHANK | 4 | 62006 | 62007 | | | | | | | |
| 1/4 | 4 | 62008 | 62009 | | | | | | | |
| 3/8 | 4 | 62010 | 62011 | | | | | | | |
| 1/2 | 4 | 62012 | 62013 | | | | | | | |
| 3/4 | 5 | 62014 | 62015 | | | | | | | |
| 1 | 5 | 62016 | 62017 | | | | | | | |
| 1 1/4 | 5 | 62018 | 62019 | | | | | | | |
| 1 1/2 | 7 | 62020 | 62021 | | | | | | | |
| 2 | 7 | 62022 | 62023 | | | | | | | |
| 2 1/2 | 7 | 62024 | 62025 | | | | | | | |
| 3 | 8 | 62026 | 62027 | | | | | | | |
| 3 1/2 | 8 | 62028 | 62029 | | | | | | | |
| 4 | 10 | 62030 | 62031 | | | | | | | |
| 5 | 10 | 62034 | 62035 | | | | | | | |
| 6 | 10 | 62036 | 62037 | | | | | | | |

**Interrupted thread Available - Consult Factory.
Spiral Flute Pipe Taps Available - Consult Factory.
Special Projections Available - Consult Factory.
Metric Pipe Available - Consult Factory.**

**Cobalt Pipe Tap
Consult Factory**

Dimension Chart – Table 311

| Size | Overall Length | Thread Length | Square Length | Shank Diam. | Size of Square |
|-------|----------------|---------------|---------------|-------------|----------------|
| 1/16 | 2-1/8 | 11/16 | 5/16 | 0.2550 | 0.191 |
| 1/16 | 2-1/8 | 11/16 | 3/8 | 0.3125 | 0.234 |
| 1/8 | 2-1/8 | 3/4 | 3/8 | 0.3125 | 0.234 |
| 1/8 | 2-1/8 | 3/4 | 3/8 | 0.4375 | 0.328 |
| 1/4 | 2-7/16 | 1-1/16 | 7/16 | 0.5625 | 0.421 |
| 3/8 | 2-9/16 | 1-1/16 | 1/2 | 0.7000 | 0.531 |
| 1/2 | 3-1/8 | 1-3/8 | 5/8 | 0.6875 | 0.515 |
| 3/4 | 3-1/4 | 1-3/8 | 11/16 | 0.9063 | 0.679 |
| 1 | 3-3/4 | 1-3/4 | 13/16 | 1.1250 | 0.843 |
| 1-1/4 | 4 | 1-3/4 | 15/16 | 1.3125 | 0.984 |
| 1-1/2 | 4-1/4 | 1-3/4 | 1 | 1.5000 | 1.125 |
| 2 | 4-1/2 | 1-3/4 | 1-1/8 | 1.8750 | 1.406 |
| 2-1/2 | 5-1/2 | 2-9/16 | 1-1/4 | 2.2500 | 1.687 |
| 3 | 6 | 2-5/8 | 1-3/8 | 2.6250 | 1.968 |
| 3-1/2 | 6-1/2 | 2-11/16 | 1-1/2 | 2.8125 | 2.108 |
| 4 | 6-3/4 | 2-3/4 | 1-5/8 | 3.0000 | 2.250 |

Due to the current volatile market pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

SPECIAL STRAIGHT FLUTE TANDEM

| SIZE | EDP Number | Price Quantity Levels | | | |
|-------|------------|-----------------------|---|-----|---|
| | | 1 | 2 | 3-5 | 6 |
| 1/4 | 37159 | | | | |
| 5/16 | 37200 | | | | |
| 3/8 | 37157 | | | | |
| 7/16 | 37158 | | | | |
| 1/2 | 37141 | | | | |
| 9/16 | 37142 | | | | |
| 5/8 | 37143 | | | | |
| 11/16 | 37144 | | | | |
| 3/4 | 37145 | | | | |
| 13/16 | 37146 | | | | |
| 7/8 | 37147 | | | | |
| 15/16 | 37148 | | | | |
| 1 | 37149 | | | | |
| 1 1/8 | 37150 | | | | |
| 1 1/4 | 37151 | | | | |
| 1 3/8 | 37152 | | | | |
| 1 1/2 | 37153 | | | | |
| 1 5/8 | 37154 | | | | |
| 1 3/4 | 37155 | | | | |
| 1 7/8 | 37182 | | | | |
| 2 | 37156 | | | | |
| 2 1/4 | 37160 | | | | |
| 2 1/2 | 37161 | | | | |
| 3 | 37162 | | | | |

SPECIAL SPIRAL FLUTE TANDEM

| SIZE | EDP Number | | Price Quantity Levels | | | |
|-------|------------------|------------------|-----------------------|---|-----|---|
| | RH CUT LH SPIRAL | LH CUT RH SPIRAL | 1 | 2 | 3-5 | 6 |
| 1/2 | 37166 | 37206 | | | | |
| 9/16 | 37167 | 37207 | | | | |
| 5/8 | 37168 | 37208 | | | | |
| 11/16 | 37169 | 37209 | | | | |
| 3/4 | 37170 | 37210 | | | | |
| 13/16 | 37171 | 37211 | | | | |
| 7/8 | 37172 | 37212 | | | | |
| 15/16 | 37173 | 37213 | | | | |
| 1 | 37174 | 37214 | | | | |
| 1 1/8 | 37175 | 37215 | | | | |
| 1 1/4 | 37176 | 37216 | | | | |
| 1 3/8 | 37177 | 37217 | | | | |
| 1 1/2 | 37178 | 37218 | | | | |
| 1 5/8 | 37179 | 37219 | | | | |
| 1 3/4 | 37180 | 37220 | | | | |
| 2 | 37181 | 37221 | | | | |



Due to the current volatile metals pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

Taps • 1 Day Delivery

**Special ACME HSS
Right or Left Hand**

Table 302

| Size | No. of Flutes | EDP Number | Price Quantity Levels | | | | | |
|-------|---------------|------------|-----------------------|---|-----|------|-------|-------|
| | | | 1 | 2 | 3-5 | 6-11 | 12-23 | 24 up |
| 1/4 | 4 | 37225 | | | | | | |
| 5/16 | 4 | 37228 | | | | | | |
| 3/8 | 4 | 37231 | | | | | | |
| 7/16 | 4 | 37233 | | | | | | |
| 1/2 | 4 | 37235 | | | | | | |
| 9/16 | 4 | 37238 | | | | | | |
| 5/8 | 4 | 37241 | | | | | | |
| 11/16 | 4 | 37244 | | | | | | |
| 3/4 | 4 | 37247 | | | | | | |
| 13/16 | 4 | 37250 | | | | | | |
| 7/8 | 4 | 37253 | | | | | | |
| 15/16 | 4 | 37256 | | | | | | |
| 1 | 4 | 37259 | | | | | | |
| 1 1/8 | 4 | 37263 | | | | | | |
| 1 1/4 | 4 | 37267 | | | | | | |
| 1 3/8 | 4 | 37271 | | | | | | |
| 1 1/2 | 4 | 37275 | | | | | | |
| | 6 | 37276 | | | | | | |



**ACME/TRAPEZOIDAL
SPECIAL
TANDEM
TAPS
AVAILABLE
CONSULT FACTORY
FOR PRICING**

GENERAL DIMENSIONS FOR ACME TANDEM TAPS

| Size & Pitch | Overall Length | Length of Thread | Round Shank Length | Shank Diameter | Square Length | Across Flats | Max Depth of Nut | |
|--------------|----------------|------------------|--------------------|----------------|---------------|--------------|------------------|-------------------|
| | | | | | | | Bronze & Steel | Brass & Cast Iron |
| 1/2-10 | 5 | 2 9/16 | 2 | 0.367 | 7/16 | 0.275 | 1 | 1-1/2 |
| 5/8-8 | 6-1/4 | 3-3/16 | 2 1/2 | 0.480 | 9/16 | 0.360 | 1-1/4 | 1-7/8 |
| 3/4-6 | 7-15/16 | 4-5/16 | 3 | 0.573 | 5/8 | 0.430 | 1-1/2 | 2-1/4 |
| 1-5 | 10-1/8 | 5-1/4 | 4 | 0.730 | 7/8 | 0.547 | 2 | 3 |
| 1-1/8-5 | 10-3/4 | 5-1/4 | 4 1/2 | 0.862 | 1 | 0.646 | 2-1/4 | 3-3/8 |
| 1-1/4-5 | 11-1/8 | 5-1/4 | 4 3/4 | 0.959 | 1 1/8 | 0.719 | 2-1/2 | 3-3/4 |
| 1-3/8-4 | 12-1/4 | 5-7/8 | 5 1/8 | 1.108 | 1 1/4 | 0.831 | 2-3/4 | 4-1/8 |
| 1-1/2-4 | 12-5/8 | 5-7/8 | 5 1/2 | 1.233 | 1 1/4 | 0.925 | 3 | 4-1/2 |

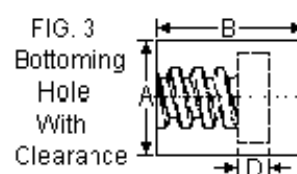
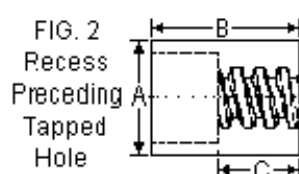
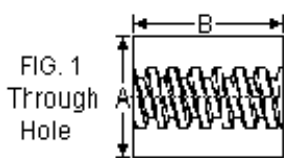
1 DAY DELIVERY

ORDERING INFORMATION NEEDED FOR ACME TAPS

To accurately determine our customers specific needs in ACME taps, it is essential that we obtain the following information:

- | | |
|---|--|
| <ol style="list-style-type: none"> Major diameter and threads per inch. Minor diameter. Right or Left Handed. Material being tapped. Is tap to go through, or bottom, or to be backed out. | <ol style="list-style-type: none"> Pitch diameter of GO and NO GO plug gages. (unless GO plug gage pitch diameter is given, tap pitch diameter will be established from basic pitch diameter) Finishing taps furnished separately require customer to provide largest roughing tap in set. A diagram as illustrated below is desirable: |
|---|--|

**STANDARD
ACME
TANDEM
TAPS
AVAILABLE.
SEE
POPULAR
SPECIAL
SECTION.**



Taps • 1 Day Delivery

**Special Nut Taps HSS
Right or Left Hand**

| Size | Overall Length | No. of Flutes | EDP Number | Price Quantity Levels | | | |
|-------|----------------|---------------|------------|-----------------------|---|------|-------|
| | | | | 1 | 2 | 6-11 | 12-23 |
| 1/4 | 5 | 4 | 52000 | | | | |
| 5/16 | 5 1/2 | 4 | 52001 | | | | |
| 3/8 | 6 | 4 | 52002 | | | | |
| 7/16 | 6 1/2 | 4 | 52003 | | | | |
| 1/2 | 7 | 4 | 52004 | | | | |
| 9/16 | 7 1/2 | 4 | 52005 | | | | |
| 5/8 | 8 | 4 | 52006 | | | | |
| 11/16 | 8 1/2 | 4 | 52007 | | | | |
| 3/4 | 9 | 4 | 52008 | | | | |
| 7/8 | 10 | 4 | 52009 | | | | |
| 1 | 11 | 4 | 52010 | | | | |

Surface Treatments Available

A - Steam Oxide

B - Chrome

Table 306 Nut Taps

| Diam. of Tap | Threads Per inch | | | Dimensions - Inches | | | | |
|--------------|------------------|-----|----------|---------------------|--------------------|-----------------|-------------------|---------------|
| | UNC | UNF | NS or UN | Length Overall A | Length of Thread B | Square Length C | Diam. of Thread D | Square Size E |
| 1/16 | | | 28 | 4 1/2 | 1 3/8 | 1/2 | 0.133 | 0.100 |
| 1/16 | | | 32 | 4 1/2 | 1 | 1/2 | 0.133 | 0.100 |
| 1/4 | 20 | | | 5 | 1 5/8 | 9/16 | 0.185 | 0.139 |
| 1/4 | | 28 | | 5 | 1 1/4 | 9/16 | 0.185 | 0.139 |
| 5/16 | 18 | | | 5 1/2 | 1 11/16 | 5/8 | 0.240 | 0.180 |
| 5/16 | | 24 | | 5 1/2 | 1 3/8 | 5/8 | 0.240 | 0.180 |
| 3/8 | 16 | | | 6 | 2 | 11/16 | 0.294 | 0.220 |
| 3/8 | | 24 | | 6 | 1 1/2 | 11/16 | 0.294 | 0.220 |
| 7/16 | 14 | | | 6 1/2 | 2 3/8 | 3/4 | 0.345 | 0.259 |
| 7/16 | | 20 | | 6 1/2 | 1 3/4 | 3/4 | 0.345 | 0.259 |
| 1/2 | 13 | | | 7 | 2 1/2 | 7/8 | 0.400 | 0.300 |
| 1/2 | | 20 | | 7 | 1 7/8 | 7/8 | 0.400 | 0.300 |
| 9/16 | 12 | | | 7 1/2 | 2 3/4 | 7/8 | 0.450 | 0.337 |
| 9/16 | | 18 | | 7 1/2 | 2 | 7/8 | 0.450 | 0.337 |
| 5/8 | 11 | | | 8 | 3 | 15/16 | 0.503 | 0.377 |
| 5/8 | | 18 | | 8 | 2 1/4 | 15/16 | 0.503 | 0.377 |
| 11/16 | | | 11 | 8 1/2 | 3 | 1 | 0.565 | 0.424 |
| 11/16 | | | 16 | 8 1/2 | 2 1/4 | 1 | 0.565 | 0.424 |
| 3/4 | 10 | | | 9 | 3 1/4 | 1 | 0.616 | 0.462 |
| 3/4 | | 16 | | 9 | 2 1/2 | 1 | 0.616 | 0.462 |
| 7/8 | 9 | | | 10 | 3 5/8 | 1 1/16 | 0.727 | 0.545 |
| 7/8 | | 14 | | 10 | 2 3/4 | 1 1/16 | 0.727 | 0.545 |
| 7/8 | | | 18 | 10 | 2 3/4 | 1 1/16 | 0.727 | 0.545 |
| 1 | 8 | | | 11 | 4 | 1 1/8 | 0.834 | 0.625 |
| 1 | | 12 | | 11 | 3 1/2 | 1 1/8 | 0.834 | 0.625 |
| 1 | | | 14 | 11 | 3 | 1 1/8 | 0.834 | 0.625 |
| 1 1/8 | 7 | | | 11 1/2 | 4 3/4 | 1 1/4 | 0.933 | 0.700 |
| 1 1/8 | | 12 | | 11 1/2 | 3 1/2 | 1 1/4 | 0.933 | 0.700 |
| 1 1/4 | 7 | | | 12 | 4 3/4 | 1 5/16 | 1.058 | 0.793 |
| 1 1/4 | | 12 | | 12 | 3 1/2 | 1 5/16 | 1.058 | 0.793 |
| 1 5/8 | 6 | | | 12 1/2 | 5 3/8 | 1 3/8 | 1.153 | 0.865 |
| 1 5/8 | | 12 | | 12 1/2 | 4 | 1 3/8 | 1.153 | 0.865 |
| 1 1/2 | 6 | | | 13 | 5 3/8 | 1 1/2 | 1.278 | 0.958 |
| 1 1/2 | | 12 | | 13 | 4 | 1 1/2 | 1.278 | 0.958 |

Due to the current volatile metals pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

Taps

**Special Extension Pipe HSS
Right or Left Hand**

| Size | No. of Flutes | Overall Length | EDP Number | | Price Quantity Levels | | | |
|-------|---------------|----------------|------------|-------|-----------------------|-----|------|-------|
| | | | NPT | NPS | 1 | 2-5 | 6-11 | 12-UP |
| 1/16 | 4 | 6 | 57000 | 57001 | | | | |
| 1/16 | 4 | 8 | 57002 | 57003 | | | | |
| 1/16 | 4 | 10 | 57004 | 57005 | | | | |
| 1/16 | 4 | 12 | 57006 | 57007 | | | | |
| 1/8 | 4 | 6 | 57008 | 57009 | | | | |
| 1/8 | 4 | 8 | 57010 | 57011 | | | | |
| 1/8 | 4 | 10 | 57012 | 57013 | | | | |
| 1/8 | 4 | 12 | 57014 | 57015 | | | | |
| 1/8 | 4 | 6 | 57072 | 57073 | | | | |
| 1/8 | 4 | 8 | 57074 | 57075 | | | | |
| 1/8 | 4 | 10 | 57076 | 57077 | | | | |
| 1/8 | 4 | 12 | 57078 | 57079 | | | | |
| 1/4 | 4 | 6 | 57016 | 57017 | | | | |
| 1/4 | 4 | 8 | 57018 | 57019 | | | | |
| 1/4 | 4 | 10 | 57020 | 57021 | | | | |
| 1/4 | 4 | 12 | 57022 | 57023 | | | | |
| 3/8 | 4 | 6 | 57024 | 57025 | | | | |
| 3/8 | 4 | 8 | 57026 | 57027 | | | | |
| 3/8 | 4 | 10 | 57028 | 57029 | | | | |
| 3/8 | 4 | 12 | 57030 | 57031 | | | | |
| 1/2 | 4 | 6 | 57032 | 57033 | | | | |
| 1/2 | 4 | 8 | 57034 | 57035 | | | | |
| 1/2 | 4 | 10 | 57036 | 57037 | | | | |
| 1/2 | 4 | 12 | 57038 | 57039 | | | | |
| 3/4 | 5 | 6 | 57040 | 57041 | | | | |
| 3/4 | 5 | 8 | 57042 | 57043 | | | | |
| 3/4 | 5 | 10 | 57044 | 57045 | | | | |
| 3/4 | 5 | 12 | 57046 | 57047 | | | | |
| 1 | 5 | 6 | 57048 | 57049 | | | | |
| 1 | 5 | 8 | 57050 | 57051 | | | | |
| 1 | 5 | 10 | 57052 | 57053 | | | | |
| 1 | 5 | 12 | 57054 | 57055 | | | | |
| 1 1/4 | 5 | 6 | 57056 | 57057 | | | | |
| 1 1/4 | 5 | 8 | 57058 | 57059 | | | | |
| 1 1/4 | 5 | 10 | 57060 | 57061 | | | | |
| 1 1/4 | 5 | 12 | 57062 | 57063 | | | | |
| 1 1/2 | 7 | 6 | 57064 | 57065 | | | | |
| 1 1/2 | 7 | 8 | 57066 | 57067 | | | | |
| 1 1/2 | 7 | 10 | 57068 | 57069 | | | | |
| 1 1/2 | 7 | 12 | 57070 | 57071 | | | | |

Due to the current volatile metals pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

Over 1 1/2" Pipe Available, Please consult factory for pricing.

Cobalt Extensions Available - Consult Factory

Taps

**Special Extension HSS
Right or Left Hand**

| SIZE | OVERALL LENGTH | No. Of Flutes | EDP NUMBER | | | Price Quantity Levels | | | |
|------|----------------|---------------|------------|-----------|-----------|-----------------------|-----|------|-------|
| | | | PULLEY | EXTENSION | Sm. SHANK | 1 | 2-5 | 6-11 | 12-UP |
| 1/4 | 6 | 2 | 59030 | 56120 | 56123 | | | | |
| 1/4 | 6 | 3 | 59031 | 56121 | 56124 | | | | |
| 1/4 | 6 | 4 | 59032 | 56122 | 56125 | | | | |
| 1/4 | 8 | 2 | 59033 | 56126 | 56129 | | | | |
| 1/4 | 8 | 3 | 59034 | 56127 | 56130 | | | | |
| 1/4 | 8 | 4 | 59035 | 56128 | 56131 | | | | |
| 1/4 | 10 | 2 | | 56132 | 56135 | | | | |
| 1/4 | 10 | 3 | | 56133 | 56136 | | | | |
| 1/4 | 10 | 4 | | 56134 | 56137 | | | | |
| 1/4 | 12 | 2 | | 56138 | 56141 | | | | |
| 1/4 | 12 | 3 | | 56139 | 56142 | | | | |
| 1/4 | 12 | 4 | | 56140 | 56143 | | | | |
| 5/16 | 6 | 2 | 59036 | 56144 | 56147 | | | | |
| 5/16 | 6 | 3 | 59037 | 56145 | 56148 | | | | |
| 5/16 | 6 | 4 | 59038 | 56146 | 56149 | | | | |
| 5/16 | 8 | 2 | 59039 | 56150 | 56153 | | | | |
| 5/16 | 8 | 3 | 59040 | 56151 | 56154 | | | | |
| 5/16 | 8 | 4 | 59041 | 56152 | 56155 | | | | |
| 5/16 | 10 | 2 | | 56156 | 56159 | | | | |
| 5/16 | 10 | 3 | | 56157 | 56160 | | | | |
| 5/16 | 10 | 4 | | 56158 | 56161 | | | | |
| 5/16 | 12 | 2 | | 56162 | 56165 | | | | |
| 5/16 | 12 | 3 | | 56163 | 56166 | | | | |
| 5/16 | 12 | 4 | | 56164 | 56167 | | | | |
| 3/8 | 6 | 2 | 59042 | 56345 | 56346 | | | | |
| 3/8 | 6 | 3 | 59043 | 56168 | 56170 | | | | |
| 3/8 | 6 | 4 | 59044 | 56169 | 56171 | | | | |
| 3/8 | 8 | 2 | 59045 | 56347 | 56348 | | | | |
| 3/8 | 8 | 3 | 59046 | 56172 | 56174 | | | | |
| 3/8 | 8 | 4 | 59047 | 56173 | 56175 | | | | |
| 3/8 | 10 | 3 | | 56176 | 56178 | | | | |
| 3/8 | 10 | 4 | | 56177 | 56179 | | | | |
| 3/8 | 12 | 3 | | 56180 | 56182 | | | | |
| 3/8 | 12 | 4 | | 56181 | 56183 | | | | |
| 7/16 | 6 | 3 | 59048 | | 56184 | | | | |
| 7/16 | 6 | 4 | 59049 | | 56185 | | | | |
| 7/16 | 8 | 3 | 59050 | | 56188 | | | | |
| 7/16 | 8 | 4 | 59051 | | 56189 | | | | |
| 7/16 | 10 | 3 | | | 56190 | | | | |
| 7/16 | 10 | 4 | | | 56191 | | | | |
| 7/16 | 12 | 3 | | | 56192 | | | | |
| 7/16 | 12 | 4 | | | 56193 | | | | |
| 1/2 | 6 | 3 | 59052 | | 56194 | | | | |
| 1/2 | 6 | 4 | 59053 | | 56195 | | | | |
| 1/2 | 6 | 6 | 59054 | | 56196 | | | | |
| 1/2 | 8 | 3 | 59055 | | 56200 | | | | |
| 1/2 | 8 | 4 | 59056 | | 56201 | | | | |
| 1/2 | 8 | 6 | 59057 | | 56202 | | | | |
| 1/2 | 10 | 3 | | | 56203 | | | | |
| 1/2 | 10 | 4 | | | 56204 | | | | |
| 1/2 | 10 | 6 | | | 56205 | | | | |
| 1/2 | 12 | 3 | | | 56206 | | | | |
| 1/2 | 12 | 4 | | | 56207 | | | | |
| 1/2 | 12 | 6 | | | 56208 | | | | 38.70 |

Due to the current volatile metals pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

**1
DAY
DELIVERY**

Taps

**Special Extension HSS
Right or Left Hand**

| SIZE | OVERALL LENGTH | No. Of Flutes | EDP NUMBER | | | Price Quantity Levels | | | |
|-------|----------------|---------------|------------|-----------|---------|-----------------------|-----|------|-------|
| | | | PULLEY | EXTENSION | S/SHANK | 1 | 2-5 | 6-11 | 12-UP |
| 9/16 | 6 | 3 | 59058 | | 56209 | | | | |
| 9/16 | 6 | 4 | 59059 | | 56210 | | | | |
| 9/16 | 6 | 6 | 59060 | | 56211 | | | | |
| 9/16 | 8 | 3 | 59061 | | 56212 | | | | |
| 9/16 | 8 | 4 | 59062 | | 56213 | | | | |
| 9/16 | 8 | 6 | 59063 | | 56214 | | | | |
| 9/16 | 10 | 3 | | | 56215 | | | | |
| 9/16 | 10 | 4 | | | 56216 | | | | |
| 9/16 | 10 | 6 | | | 56217 | | | | |
| 9/16 | 12 | 3 | | | 56218 | | | | |
| 9/16 | 12 | 4 | | | 56219 | | | | |
| 9/16 | 12 | 6 | | | 56220 | | | | |
| 5/8 | 6 | 3 | 59064 | | 56221 | | | | |
| 5/8 | 6 | 4 | 59065 | | 56222 | | | | |
| 5/8 | 6 | 6 | 59066 | | 56223 | | | | |
| 5/8 | 8 | 3 | 59067 | | 56227 | | | | |
| 5/8 | 8 | 4 | 59068 | | 56228 | | | | |
| 5/8 | 8 | 6 | 59069 | | 56229 | | | | |
| 5/8 | 10 | 3 | | | 56230 | | | | |
| 5/8 | 10 | 4 | | | 56231 | | | | |
| 5/8 | 10 | 6 | | | 56232 | | | | |
| 5/8 | 12 | 3 | | | 56233 | | | | |
| 5/8 | 12 | 4 | | | 56234 | | | | |
| 5/8 | 12 | 6 | | | 56235 | | | | |
| 11/16 | 6 | 3 | 59070 | | 56236 | | | | |
| 11/16 | 6 | 4 | 59071 | | 56237 | | | | |
| 11/16 | 6 | 6 | 59072 | | 56238 | | | | |
| 11/16 | 8 | 3 | 59073 | | 56239 | | | | |
| 11/16 | 8 | 4 | 59074 | | 56240 | | | | |
| 11/16 | 8 | 6 | 59075 | | 56241 | | | | |
| 11/16 | 10 | 3 | | | 56242 | | | | |
| 11/16 | 10 | 4 | | | 56243 | | | | |
| 11/16 | 10 | 6 | | | 56244 | | | | |
| 11/16 | 12 | 3 | | | 56245 | | | | |
| 11/16 | 12 | 4 | | | 56246 | | | | |
| 11/16 | 12 | 6 | | | 56247 | | | | |
| 3/4 | 6 | 3 | 59076 | | 56248 | | | | |
| 3/4 | 6 | 4 | 59077 | | 56249 | | | | |
| 3/4 | 6 | 6 | 59078 | | 56250 | | | | |
| 3/4 | 8 | 3 | 59079 | | 56251 | | | | |
| 3/4 | 8 | 4 | 59080 | | 56252 | | | | |
| 3/4 | 8 | 6 | 59081 | | 56253 | | | | |
| 3/4 | 10 | 3 | | | 56254 | | | | |
| 3/4 | 10 | 4 | | | 56255 | | | | |
| 3/4 | 10 | 6 | | | 56256 | | | | |
| 3/4 | 12 | 3 | | | 56257 | | | | |
| 3/4 | 12 | 4 | | | 56258 | | | | |
| 3/4 | 12 | 6 | | | 56259 | | | | |
| 13/16 | 6 | 3 | 59082 | | 56260 | | | | |
| 13/16 | 6 | 4 | 59083 | | 56261 | | | | |
| 13/16 | 6 | 6 | 59084 | | 56262 | | | | |
| 13/16 | 8 | 3 | 59085 | | 56263 | | | | |
| 13/16 | 8 | 4 | 59086 | | 56264 | | | | |
| 13/16 | 8 | 6 | 59087 | | 56265 | | | | |

Due to the current volatile metal pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

Taps

**Special Extension HSS
Right or Left Hand**

| SIZE | OVERALL LENGTH | No. Of Flutes | EDP NUMBER | | | Price Quantity Levels | | | |
|-------|----------------|---------------|------------|-----------|-----------|-----------------------|-----|------|-------|
| | | | PULLEY | EXTENSION | Sm. SHANK | 1 | 2-5 | 6-11 | 12-UP |
| 13/16 | 10 | 3 | | | 56266 | | | | |
| 13/16 | 10 | 4 | | | 56267 | | | | |
| 13/16 | 10 | 6 | | | 56268 | | | | |
| 13/16 | 12 | 3 | | | 56269 | | | | |
| 13/16 | 12 | 4 | | | 56270 | | | | |
| 13/16 | 12 | 6 | | | 56271 | | | | |
| 7/8 | 6 | 3 | 59088 | | 56272 | | | | |
| 7/8 | 6 | 4 | 59089 | | 56273 | | | | |
| 7/8 | 6 | 6 | 59090 | | 56274 | | | | |
| 7/8 | 8 | 3 | 59091 | | 56275 | | | | |
| 7/8 | 8 | 4 | 59092 | | 56276 | | | | |
| 7/8 | 8 | 6 | 59093 | | 56277 | | | | |
| 7/8 | 10 | 3 | | | 56278 | | | | |
| 7/8 | 10 | 4 | | | 56279 | | | | |
| 7/8 | 10 | 6 | | | 56280 | | | | |
| 7/8 | 12 | 3 | | | 56281 | | | | |
| 7/8 | 12 | 4 | | | 56282 | | | | |
| 7/8 | 12 | 6 | | | 56283 | | | | |
| 15/16 | 6 | 3 | 59094 | | 56284 | | | | |
| 15/16 | 6 | 4 | 59095 | | 56285 | | | | |
| 15/16 | 6 | 6 | 59096 | | 56286 | | | | |
| 15/16 | 8 | 3 | 59097 | | 56287 | | | | |
| 15/16 | 8 | 4 | 59098 | | 56288 | | | | |
| 15/16 | 8 | 6 | 59099 | | 56289 | | | | |
| 15/16 | 10 | 3 | | | 56290 | | | | |
| 15/16 | 10 | 4 | | | 56291 | | | | |
| 15/16 | 10 | 6 | | | 56292 | | | | |
| 15/16 | 12 | 3 | | | 56293 | | | | |
| 15/16 | 12 | 4 | | | 56294 | | | | |
| 15/16 | 12 | 6 | | | 56295 | | | | |
| 1 | 6 | 3 | 59100 | | 56296 | | | | |
| 1 | 6 | 4 | 59101 | | 56297 | | | | |
| 1 | 6 | 6 | 59102 | | 56298 | | | | |
| 1 | 8 | 3 | 59103 | | 56299 | | | | |
| 1 | 8 | 4 | 59104 | | 56300 | | | | |
| 1 | 8 | 6 | 59105 | | 56301 | | | | |
| 1 | 10 | 3 | | | 56302 | | | | |
| 1 | 10 | 4 | | | 56303 | | | | |
| 1 | 10 | 6 | | | 56304 | | | | |
| 1 | 12 | 3 | | | 56305 | | | | |
| 1 | 12 | 4 | | | 56306 | | | | |
| 1 | 12 | 6 | | | 56307 | | | | |
| 1 1/8 | 8 | 3 | | | 56308 | | | | |
| 1 1/8 | 8 | 6 | | | 56309 | | | | |
| 1 1/8 | 10 | 4 | | | 56310 | | | | |
| 1 1/8 | 10 | 6 | | | 56311 | | | | |
| 1 1/8 | 12 | 4 | | | 56312 | | | | |
| 1 1/8 | 12 | 6 | | | 56313 | | | | |
| 1 1/4 | 8 | 4 | | | 56314 | | | | |
| 1 1/4 | 8 | 6 | | | 56315 | | | | |
| 1 1/4 | 10 | 4 | | | 56316 | | | | |
| 1 1/4 | 10 | 6 | | | 56317 | | | | |
| 1 1/4 | 12 | 4 | | | 56318 | | | | |
| 1 1/4 | 12 | 6 | | | 56319 | | | | |

Due to the current volatile metals pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

**1
DAY
DELIVERY**

Taps

**Special Extension HSS
Right or Left Hand**

| SIZE | OVERALL LENGTH | No. Of Flutes | EDP NUMBER | | | Price Quantity Levels | | | |
|-------|----------------|---------------|------------|-----------|-----------|-----------------------|-----|------|-------|
| | | | PULLEY | EXTENSION | Sm. SHANK | 1 | 2-5 | 6-11 | 12-UP |
| 1 3/8 | 8 | 4 | | | 56320 | | | | |
| 1 3/8 | 8 | 6 | | | 56321 | | | | |
| 1 3/8 | 10 | 4 | | | 56322 | | | | |
| 1 3/8 | 10 | 6 | | | 56323 | | | | |
| 1 3/8 | 12 | 4 | | | 56324 | | | | |
| 1 3/8 | 12 | 6 | | | 56325 | | | | |
| 1 1/2 | 8 | 4 | | | 56326 | | | | |
| 1 1/2 | 8 | 6 | | | 56327 | | | | |
| 1 1/2 | 10 | 4 | | | 56328 | | | | |
| 1 1/2 | 10 | 6 | | | 56329 | | | | |
| 1 1/2 | 12 | 4 | | | 56330 | | | | |
| 1 1/2 | 12 | 6 | | | 56331 | | | | |
| 1 5/8 | 8 | 6 | | | 56332 | | | | |
| 1 5/8 | 10 | 6 | | | 56333 | | | | |
| 1 5/8 | 12 | 6 | | | 56334 | | | | |
| 1 3/4 | 8 | 6 | | | 56335 | | | | |
| 1 3/4 | 10 | 6 | | | 56336 | | | | |
| 1 3/4 | 12 | 6 | | | 56337 | | | | |
| 1 7/8 | 10 | 6 | | | 56338 | | | | |
| 1 7/8 | 12 | 6 | | | 56339 | | | | |
| 2 | 10 | 6 | | | 56340 | | | | |
| 2 | 12 | 6 | | | 56341 | | | | |

**1
DAY
DELIVERY**

Over 2" Diameter, Please consult factory for pricing.



Cobalt Extensions Available - Consult Factory

Due to the current volatile metals pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

Special Hexagon Rethreading Dies Right or Left Hand

| Size | MAX Decimal | Distance Across Flats | EDP Number | | Price Quantity Levels | | | | | | | | | |
|-------|----------------|-----------------------------|------------|-------|-----------------------|----------|-----|----------|-----|------------|-----|-------------|-----|--------------|
| | | | CBN | HSS | CBN | 1 HSS | CBN | 2 HSS | CBN | 3-5 HSS | CBN | 6-11 HSS | CBN | 12-up HSS |
| #0 | 0.060 | 11/16 | 58143 | 58144 | | | | | | | | | | |
| #1 | 0.073 | 11/16 | 58145 | 58146 | | | | | | | | | | |
| #2 | 0.086 | 11/16 | 58147 | 58148 | | | | | | | | | | |
| #3 | 0.099 | 11/16 | 58149 | 58150 | | | | | | | | | | |
| #4 | 0.112 | 11/16 | 58151 | 58152 | | | | | | | | | | |
| #5 | 0.125 | 11/16 | 58153 | 58154 | | | | | | | | | | |
| #6 | 0.138 | 11/16 | 58155 | 58156 | | | | | | | | | | |
| #8 | 0.164 | 11/16 | 58157 | 58158 | | | | | | | | | | |
| #10 | 0.190 | 11/16 | 58159 | 58160 | | | | | | | | | | |
| #12 | 0.216 | 11/16 | 58161 | 58162 | | | | | | | | | | |
| 1/4 | 0.250 | 11/16 | 58005 | 58006 | | | | | | | | | | |
| 5/16 | 0.3225 | 11/16 | 58007 | 58008 | | | | | | | | | | |
| 3/8 | 0.385 | 25/32 | 58009 | 58010 | | | | | | | | | | |
| 7/16 | 0.4475 | 7/8 | 58011 | 58012 | | | | | | | | | | |
| 1/2 | 0.510 | 1 1/16 | 58013 | 58014 | | | | | | | | | | |
| 9/16 | 0.5725 | 1 1/16 | 58015 | 58016 | | | | | | | | | | |
| 5/8 | 0.635 | 1 1/4 | 58017 | 58018 | | | | | | | | | | |
| 11/16 | 0.6975 | 1 7/16 | 58019 | 58020 | | | | | | | | | | |
| 3/4 | 0.769 | 1 7/16 | 58021 | 58022 | | | | | | | | | | |
| 7/8 | 0.885 | 1 5/8 | 58023 | 58024 | | | | | | | | | | |
| 1 | 1.010 | 1 13/16 | 58025 | 58026 | | | | | | | | | | |
| 1 1/8 | 1.135 | 2 | 58027 | 58028 | | | | | | | | | | |
| 1 1/4 | 1.260 | 2 3/16 | 58029 | 58030 | | | | | | | | | | |
| 1 3/8 | 1.385 | 2 3/8 | 58031 | 58032 | | | | | | | | | | |
| 1 1/2 | 1.510 | 2 9/16 | 58033 | 58034 | | | | | | | | | | |
| 1 5/8 | 1.635 | 3 1/8 | 58035 | 58036 | | | | | | | | | | |
| 1 3/4 | 1.760 | 3 1/8 | 58037 | 58038 | | | | | | | | | | |
| 1 7/8 | 1.885 | 3 1/8 | 58039 | 58040 | | | | | | | | | | |
| 2 | 2.010 | 3 1/2 | 58041 | 58042 | | | | | | | | | | |
| 2 1/8 | 2.135 | 3 1/2 | 58043 | 58044 | | | | | | | | | | |
| 2 1/4 | 2.260 | 3 1/2 | 58045 | 58046 | | | | | | | | | | |
| 2 3/8 | 2.385 | 4 1/2 | 58047 | 58048 | | | | | | | | | | |
| 2 1/2 | 2.510 | 4 1/2 | 58049 | 58050 | | | | | | | | | | |
| 2 5/8 | 2.635 | 4 1/2 | 58051 | 58052 | | | | | | | | | | |
| 2 3/4 | 2.760 | 4 1/2 | 58053 | 58054 | | | | | | | | | | |
| 2 7/8 | 2.885 | 5 | 58055 | 58056 | | | | | | | | | | |
| 3 | 3.010 | 5 | 58057 | 58058 | | | | | | | | | | |
| 3 1/8 | 3.135 | 5 | 58059 | 58060 | | | | | | | | | | |
| 3 1/4 | 3.260 | 5 | 58061 | 58062 | | | | | | | | | | |
| 3 3/8 | 3.385 | 5 | 58063 | 58064 | | | | | | | | | | |
| 3 1/2 | 3.510 | 5 | 58065 | 58066 | | | | | | | | | | |
| 3 5/8 | 3.625 | 6 | 58067 | 58068 | | | | | | | | | | |
| 3 3/4 | 3.760 | 6 | 58069 | 58070 | | | | | | | | | | |
| 3 7/8 | 3.885 | 6 | 58071 | 58072 | | | | | | | | | | |
| 4 | 4.010 | 6 | 58073 | 58074 | | | | | | | | | | |
| 4 1/4 | 4.260 | 7 | 58163 | 58164 | | | | | | | | | | |
| 4 1/2 | 4.510 | 7 | 58165 | 58166 | | | | | | | | | | |
| 4 3/4 | 4.760 | 7 | 58167 | 58168 | | | | | | | | | | |
| 5 | 5.010 | 7 | 58169 | 58170 | | | | | | | | | | |
| 5 1/4 | 5.260 | 8 | 58171 | 58172 | | | | | | | | | | |
| 5 1/2 | 5.510 | 8 | 58173 | 58174 | | | | | | | | | | |
| 5 3/4 | 5.760 | 8 | 58175 | 58176 | | | | | | | | | | |
| 6 | 6.010 | 8 | 58177 | 58178 | | | | | | | | | | |

Due to the current volatile metals pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

Sizes Over 6" Diameter available - Please consult factory.

Over 48 TPI add 30%

ACME - Consult factory for Pricing

COBALT Available- Consult factory

Special Round Adjustable Dies Right or Left Hand

| Size | O.D. | EDP Number | | Price Quantity Levels | | | | | | | | | |
|-----------------|--------|------------|-------|-----------------------|-----|-----|-----|-----|-----|------|-----|-------|-----|
| | | CBN | HSS | 1 | | 2 | | 3-5 | | 6-11 | | 12-up | |
| | | | | CBN | HSS | CBN | HSS | CBN | HSS | CBN | HSS | CBN | HSS |
| #0 - #1 | 13/16" | 58075 | 58076 | | | | | | | | | | |
| #2 | | 58077 | 58078 | | | | | | | | | | |
| #3 | | 58079 | 58080 | | | | | | | | | | |
| #4 - 3/8" | | 58081 | 58082 | | | | | | | | | | |
| #0 - #1 | 1" | 58083 | 58084 | | | | | | | | | | |
| #2 | | 58085 | 58086 | | | | | | | | | | |
| #3 | | 58087 | 58088 | | | | | | | | | | |
| #4 - 1/2" | | 58089 | 58090 | | | | | | | | | | |
| #5 - 5/8" | 1 1/2" | 58091 | 58092 | | | | | | | | | | |
| 11/16 - 3/4" | | 58093 | 58094 | | | | | | | | | | |
| 1/4 - 3/4" | 2" | 58095 | 58096 | | | | | | | | | | |
| 13/16 - 1" | | 58097 | 58098 | | | | | | | | | | |
| 1/4 - 1" | 2 1/2" | 58099 | 58100 | | | | | | | | | | |
| 1 1/16 - 1 1/4" | | 58101 | 58102 | | | | | | | | | | |
| 1/2 - 1" | 3" | 58103 | 58104 | | | | | | | | | | |
| 1 1/16 - 1 1/2" | | 58105 | 58106 | | | | | | | | | | |
| 1 1/2 - 1 7/8" | 4" | 58107 | 58108 | | | | | | | | | | |
| 1 15/16 - 2" | | 58109 | 58110 | | | | | | | | | | |
| 2 1/16 - 2 1/2" | | 58111 | 58112 | | | | | | | | | | |
| 1 1/2 - 2" | 5" | 58113 | 58114 | | | | | | | | | | |
| 1/16 - 3" | | 58115 | 58116 | | | | | | | | | | |
| 3 1/16 - 3 1/2" | | 58117 | 58118 | | | | | | | | | | |
| 3 - 3 1/2" | 6" | 58119 | 58120 | | | | | | | | | | |
| 3 9/16 - 4" | | 58121 | 58122 | | | | | | | | | | |

Sizes over 4" Diameter Available. Please consult factory for pricing.

Square Bolt Dies
Available - Consult
Factory
Acorn Dies Available

Solid dies add 10%
Over 48 TPI add 30%
ACME - Consult factory for prices

Die Stocks
Available - Consult
Factory

Sizes over 4" - Consult factory
Cobalt dies - Consult Factory

Surface Treatments Available
A- Steam Oxide
B -Chrome
C - Titanium Nitride
Consult Factory for Pricing

**Square Bolt Dies Available -
Consult Factory**

Due to the current volatile metals pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

Round Adjustable Split Dies - Special Pipe Right or Left Hand

| Size | O.D. | EDP Number | | Price Quantity Levels | | | | | | | | | |
|--------------|--------|------------|-------|-----------------------|-----|-----|-----|-----|-----|------|-----|-------|-----|
| | | CBN | HSS | 1 | | 2 | | 3-5 | | 6-11 | | 12-up | |
| | | | | CBN | HSS | CBN | HSS | CBN | HSS | CBN | HSS | CBN | HSS |
| 1/16-27 | 1" | 39309 | 39310 | | | | | | | | | | |
| 1/8-27 | | 39311 | 39312 | | | | | | | | | | |
| 1/4-18 | | 39313 | 39314 | | | | | | | | | | |
| 1/16-27 | 1 1/2" | 39315 | 39316 | | | | | | | | | | |
| 1/8-27 | | 39317 | 39318 | | | | | | | | | | |
| 1/4-18 | | 39319 | 39320 | | | | | | | | | | |
| 3/8-18 | | 39321 | 39322 | | | | | | | | | | |
| 1/2-14 | | 39323 | 39324 | | | | | | | | | | |
| 1/4-18 | 2" | 39325 | 39326 | | | | | | | | | | |
| 3/8-18 | | 39327 | 39328 | | | | | | | | | | |
| 1/2-14 | | 39329 | 39330 | | | | | | | | | | |
| 3/4-14 | | 39331 | 39332 | | | | | | | | | | |
| 3/8-18 | 2 1/2" | 39333 | 39334 | | | | | | | | | | |
| 1/2-14 | | 39335 | 39336 | | | | | | | | | | |
| 3/4-14 | | 39337 | 39338 | | | | | | | | | | |
| 1-11 1/2 | | 39339 | 39340 | | | | | | | | | | |
| 1/2-14 | 3" | 39341 | 39342 | | | | | | | | | | |
| 3/4-14 | | 39343 | 39344 | | | | | | | | | | |
| 1-11 1/2 | | 39345 | 39346 | | | | | | | | | | |
| 1 1/4-11 1/2 | | 39347 | 39348 | | | | | | | | | | |
| 1-11 1/2 | 4" | 39349 | 39350 | | | | | | | | | | |
| 1 1/4-11 1/2 | | 39351 | 39352 | | | | | | | | | | |
| 1 1/2-11 1/2 | | 39353 | 39354 | | | | | | | | | | |
| 2-11 1/2 | | 39355 | 39356 | | | | | | | | | | |
| 1 1/4-11 1/2 | 5" | 39357 | 39358 | | | | | | | | | | |
| 1 1/2-11 1/2 | | 39359 | 39360 | | | | | | | | | | |
| 2-11 1/2 | | 39361 | 39362 | | | | | | | | | | |
| 2 1/2-8* | | 39363 | 39364 | | | | | | | | | | |
| 3-8* | | 39365 | 39366 | | | | | | | | | | |
| 2 1/2-8* | 6" | 39367 | 39368 | | | | | | | | | | |
| 3-8* | | 39369 | 39370 | | | | | | | | | | |
| 3 1/2-8* | | 39371 | 39372 | | | | | | | | | | |
| 4-8* | | 39373 | 39374 | | | | | | | | | | |

Due to the current volatile metals pricing, the prices in these catalogs are no longer valid. Please contact Maryland Metrics for current pricing.

Sizes over 4" - Consult factory
Cobalt dies - Consult Factory

***Note: 2 1/2" NPT or larger, add 20% to price for extra thickness**

Surface Treatments Available
A- Steam Oxide
B -Chrome
C - Titanium Nitride
Consult Factory for Pricing

Square Bolt Dies Available -
Consult Factory

HEX Die - Standard Pipe

Right or Left Hand

| Size | Distance Across Flats | EDP Number | | Price Quantity Levels | | | | | | | | | |
|--------------|-----------------------|------------|-------|-----------------------|-----|-----|-----|-----|-----|------|-----|-------|-----|
| | | CBN | HSS | 1 | | 2 | | 3-5 | | 6-11 | | 12-up | |
| | | | | CBN | HSS | CBN | HSS | CBN | HSS | CBN | HSS | CBN | HSS |
| 1/16-27 | 11/16" | 43000 | 43001 | | | | | | | | | | |
| 1/8-27 | 7/8" | 43002 | 43003 | | | | | | | | | | |
| 1/4-18 | 1 1/16" | 43004 | 43005 | | | | | | | | | | |
| 3/8-18 | 1 7/16" | 43006 | 43007 | | | | | | | | | | |
| 1/2-14 | 1 5/8" | 43008 | 43009 | | | | | | | | | | |
| 3/4-14 | 2" | 43010 | 43011 | | | | | | | | | | |
| 1-11 1/2 | 2 3/8" | 43012 | 43013 | | | | | | | | | | |
| 1 1/4-11 1/2 | 3 1/8" | 43014 | 43015 | | | | | | | | | | |
| 1 1/2-11 1/2 | 3 1/2" | 43016 | 43017 | | | | | | | | | | |
| 2-11 1/2 | 4 1/2" | 43018 | 43019 | | | | | | | | | | |
| 2 1/2-8* | 5" | 43020 | 43021 | | | | | | | | | | |
| 3-8* | 5" | 43022 | 43023 | | | | | | | | | | |
| 3 1/2-8* | 6" | 43024 | 43025 | | | | | | | | | | |
| 4-8* | 7" | 43026 | 43027 | | | | | | | | | | |

Over 4" consult factory for prices.

*Note: 2 1/2" NPT or larger, add 20% to price for extra thickness.

ACORN DIES HSS

| EDP Number | Size | Price Quantity Levels | | |
|------------|--------------------------------|-----------------------|---|----|
| | | 1 | 6 | 12 |
| 46000 | #1 BLANK STD NC/NF RIGHT HAND* | | | |
| 46001 | #2 BLANK STD NC/NF RIGHT HAND* | | | |
| 46002 | #3 BLANK STD NC/NF RIGHT HAND* | | | |
| 46003 | #4 BLANK STD NC/NF RIGHT HAND* | | | |
| 46004 | #5 BLANK STD NC/NF RIGHT HAND | | | |
| 46005 | #6 BLANK STD NC/NF RIGHT HAND | | | |
| 46010 | #1 BLANK STD NC/NF LEFT HAND | | | |
| 46011 | #2 BLANK STD NC/NF LEFT HAND | | | |
| 46012 | #3 BLANK STD NC/NF LEFT HAND | | | |
| 46013 | #4 BLANK STD NC/NF LEFT HAND | | | |
| 46014 | #5 BLANK STD NC/NF LEFT HAND | | | |
| 46015 | #6 BLANK STD NC/NF LEFT HAND | | | |
| 46020 | #1 BLANK SPEC TPI SIZES | | | |
| 46021 | #2 BLANK SPEC TPI SIZES | | | |
| 46022 | #3 BLANK SPEC TPI SIZES | | | |
| 46023 | #4 BLANK SPEC TPI SIZES | | | |
| 46024 | #5 BLANK SPEC TPI SIZES | | | |
| 46025 | #6 BLANK SPEC TPI SIZES | | | |

*Sizes under #5 major diameter - Add 30% to special price

CARBIDE HELICAL UN THREAD MILLS

| Thread Size and Pitch | EDP Number | Flutes | Cutter Diameter | Shank Diameter | Length of Cut | Overall Length | Price |
|-----------------------|------------|--------|-----------------|----------------|---------------|----------------|-------|
| #8-32 | 07505 | 3 | 0.115 | 0.125 | 0.250 | 2.00 | |
| #10-32 | 07507 | 3 | 0.120 | 0.125 | 0.312 | 2.00 | |
| #10-28 | 07509 | 3 | 0.120 | 0.125 | 0.312 | 2.00 | |
| 1/4-28 | 07511 | 3 | 0.180 | 0.187 | 0.500 | 2.50 | |
| #10-24 | 07513 | 3 | 0.120 | 0.125 | 0.312 | 2.00 | |
| 5/16-24 | 07515 | 3 | 0.235 | 0.250 | 0.625 | 2.50 | |
| 3/8-24 | 07517 | 4 | 0.285 | 0.312 | 0.750 | 3.00 | |
| 1/4-20 | 07520 | 3 | 0.180 | 0.187 | 0.500 | 2.50 | |
| 7/16-20 | 07522 | 4 | 0.335 | 0.375 | 0.875 | 3.50 | |
| 5/16-18 | 07524 | 3 | 0.235 | 0.250 | 0.625 | 2.50 | |
| 9/16-18 | 07526 | 4 | 0.370 | 0.375 | 0.875 | 3.50 | |
| 3/8-16 | 07528 | 4 | 0.285 | 0.312 | 0.750 | 3.00 | |
| 3/4-16 | 07530 | 4 | 0.490 | 0.500 | 1.250 | 3.50 | |
| 7/16-14 | 07532 | 4 | 0.305 | 0.312 | 0.750 | 3.00 | |
| 7/8-14 | 07534 | 4 | 0.490 | 0.500 | 1.250 | 3.50 | |
| 1/2-13 | 07536 | 4 | 0.350 | 0.375 | 0.875 | 3.50 | |
| 9/16-12 | 07538 | 4 | 0.370 | 0.375 | 0.875 | 3.50 | |
| 3/4-12 | 07540 | 4 | 0.495 | 0.500 | 1.250 | 3.50 | |
| 5/8-11 | 07542 | 4 | 0.470 | 0.500 | 1.250 | 3.50 | |
| 3/4-10 | 07544 | 4 | 0.495 | 0.500 | 1.250 | 3.50 | |
| 7/8-9 | 07546 | 4 | 0.620 | 0.625 | 1.375 | 4.00 | |
| 1"-8 | 07548 | 4 | 0.620 | 0.625 | 1.375 | 4.00 | |

CARBIDE HELICAL METRIC THREADMILLS

| Thread Size and Pitch | EDP Number | Flutes | Cutter Diameter | Shank Diameter | Length of Cut | Overall Length | Price |
|-----------------------|------------|--------|-----------------|----------------|---------------|----------------|-------|
| M4.5X0.75 | 07605 | 3 | 0.120 | 0.125 | 0.250 | 2.00 | |
| M8X0.75 | 07607 | 3 | 0.235 | 0.250 | 0.625 | 2.50 | |
| M6X1 | 07609 | 3 | 0.170 | 0.187 | 0.500 | 2.50 | |
| M12X1 | 07613 | 4 | 0.360 | 0.375 | 0.875 | 3.50 | |
| M8X1.25 | 07605 | 3 | 0.235 | 0.250 | 0.625 | 2.50 | |
| M10X1.5 | 07618 | 4 | 0.300 | 0.312 | 0.750 | 3.00 | |
| M14X1.5 | 07620 | 4 | 0.370 | 0.375 | 0.875 | 3.50 | |
| M18X1.5 | 07622 | 4 | 0.490 | 0.500 | 1.250 | 3.50 | |
| M12X1.75 | 07624 | 4 | 0.360 | 0.375 | 0.875 | 3.50 | |
| M16X2 | 07626 | 4 | 0.470 | 0.500 | 1.250 | 3.50 | |
| M20X2.5 | 07628 | 4 | 0.495 | 0.500 | 1.250 | 3.50 | |
| M24X3 | 07632 | 4 | 0.620 | 0.625 | 1.375 | 4.00 | |

CARBIDE HELICAL NPT AND NPTF THREADMILLS

| Thread Size and Pitch | EDP Number | Flutes | Cutter Diameter | Shank Diameter | Length of Cut | Overall Length | Price |
|--------------------------|------------|--------|-----------------|----------------|---------------|----------------|-------|
| 1/16-27 & 1/8-27 NPT | 07702 | 3 | 0.245 | 0.250 | 0.437 | 2.50 | |
| 1/16-27 & 1/8-27 NPTF | 07752 | 3 | 0.245 | 0.250 | 0.437 | 2.50 | |
| 1/4-18 & 3/8-18 NPT | 07704 | 4 | 0.305 | 0.312 | 0.625 | 3.00 | |
| 1/4-18 & 3/8-18 NPTF | 07754 | 4 | 0.305 | 0.312 | 0.625 | 3.00 | |
| 1/2-14 & 3/4-14 NPT | 07706 | 4 | 0.495 | 0.500 | 0.875 | 3.50 | |
| 1/2-14 & 3/4-14 NPTF | 07756 | 4 | 0.495 | 0.500 | 0.875 | 3.50 | |
| 1-11 1/2 & 2-11 1/2 NPT | 07709 | 4 | 0.620 | 0.625 | 1.125 | 4.00 | |
| 1-11 1/2 & 2-11 1/2 NPTF | 07758 | 4 | 0.620 | 0.625 | 1.125 | 4.00 | |

MARYLAND METRICS Speed Fax Order Form

P.O. Box 261
Owings Mills, MD 21117 USA
ph: (410)358-3130 (800)638-1830 fx: (410)358-3142 (800)872-9329

Date _____
Purchasing Agent _____
Purchase Order No. _____
Sold to: _____

Ship To: _____
Ship Via _____

Tag P.O. No. _____

TAPS, DIES & GAGES

| QUANT. | SIZE/EDP | TAPER | | GH | O.D. | HSS | CBN | RH | LH | PRICE | NET. TLG. | DELIVERY |
|--------|----------|-------|--------|----|------|-----|-----|----|----|-------|-----------|----------|
| | | PLUG | BOTTOM | | | | | | | | | |
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SPECIAL DIMENSION TAPS



Dear Valued Customers:

On behalf of myself and all the employees at **Widell Industries, Inc.** we would like to thank all of our distributors for helping us achieve over 42 years of manufacturing special threading tools.

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It is our commitment to fast service and quality products that has made us one of the leading manufacturers of special threading tools.

With two plants, strategically located throughout the U.S.A., and a highly trained professional staff to answer any of your application needs, we offer the finest in customer service and satisfaction. **Widell** is committed to continuous same day quotes on blue print specials.

Through your continued support, **Widell** will always be the leading supplier of Special Acme threading tools in the U.S.A. and we have the world's largest range of special threading dies in stock.

Again, all of us at **Widell Industries** say thank you for your support over the past 42 years and we look forward to continuing to provide you with the quality and service you deserve.

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