

Blueprint Special Taps

Special Taps can be manufactured in any quantity from one piece to hundreds. As prices for specials are based on the quantities ordered, please contact our order desk for a quotation of your needs. Standard industry assumes a 10% over/under shipment for specialty manufactured tools. If over/under shipments are not acceptable please advise us at time of quotation.

When ordering special taps the more information we have will enable us to determine the correct tool for your application. Below is a list of information required to accurately quote:

Size and Pitch of Thread

Class of Fit or Gauge Tolerances

Right or Left Hand

Thread Form

Lead - Single, Double etc.

Type of Material to be threaded

Grade, hardness and machining properties are all helpful

Type of hole to be threaded

Thru or Blind, if blind advise amount of clearance at bottom of hole

Depth of hole to be threaded

indicate any reach if applicable

Other features required:

keyways, threaded shanks, oil holes, stepped shanks, hex drives etc.

Coatings required:

TiN, CrN, TiCN, Nitride, Steam Oxide etc.

Will Machine or Fixture affect the length of tap(s)

Will tap pass through or back out

*******Submit drawings or prints if possible*******

**Please sent completed form to sales@taylortool.com or
FAX to 519-658-6799**