










### Glasurit® Soft-Body Filler

# G / BF

- Application:** levelling of dents, fast drying, easy to sand
- Properties:** High solids content; universally suitable for use on steel sheet, galvanised steel, aluminium; fast drying, easy to sand.
- Remarks:**
- Mix body filler and hardener paste well (no marble effect). Do not exceed 3% of hardener (excess peroxide will cause discoloration in the finish).
  - 2004/42/II(b)(250)180:** The EU limit value for this product ( product category: IIB.b ) in ready to use form is max 250 g/litre of VOC. The VOC content of this product is 180 g/litres.

	Application	839-55 Soft-body filler	839-55K Soft-body filler
	Paint system		
	Mixing ratio	100% by weight 839-55 (can)	100% by weight 839-55K (cartridge)
	Hardener	3% by weight 948-36	948-52 addition of hardener depending on hardener cartridge
	Reducer		
	Potlife at 20 °C	5 min.	5 min.
	Drying at 20 °C	15 min.	15 min.
	Drying at 60 °C		
	Infrared (short wave)	4 min.	4 min.
	Infrared (medium wave)	5 - 10 min.	5 - 10 min.
	Sanding: orbital sander	P80 / P150 / P240	P80 / P150 / P240

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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